West Valley College

Science and Math – HVAC Renovation

DSA Submittal Specifications

DSA A#01-122588

P2S ENG

www.p2sinc.com

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AS PER C.A.C SEC 4-317(c):
SHOULD ANY EXISTING CONDITIONS SUCH AS DETERIORATION OR NON-COMPLYING CONSTRUCTION BE DISCOVERED THAT IS NOT COVERED BY THE DSA APPROVED DOCUMENTS WHEREIN THE FINISHED WORK WILL NOT COMPLY WITH TITLE 24, CALIFORNIA CODE OF REGULATIONS, A CONSTRUCTION CHANGE DOCUMENT, OR SEPARATE SET OF PLANS AND SPECIFICATIONS DETAILING AND SPECIFYING THE REQUIRED REPAIR WORK SHALL BE SUBMITTED TO AND APPROVED BY DSA BEFORE PROCEEDING WITH THE REPAIR WORK.

SEALS PAGE

A. STRUCTURAL ENGINEER AND DESIGN PROFESSIONAL RESPONSIBLE IN CHARGE

Kathy Rantowich, S.E. S5029
MHP, Inc. Structural Engineers
3900 Cover St., Long Beach, CA

B. ELECTRICAL ENGINEER:

Joab Alejandro Andrade Navarro, PE
E24037
5000 E Spring St. Suite 800
Long Beach, CA 90815

C. ARCHITECT:

Tony Dabaghy, R.A. C-31592
TD Architects, Inc.
17880 Sky Park Circle Suite 230
Irvine, CA 92614

D. MECHANICAL ENGINEER:

Anthony Te, PE
M36291
5000 E Spring St. Suite 800
Long Beach, CA 90815

IDENTIFICATION STAMP
DIV. OF THE STATE ARCHITECT
APP: 01-122588 INC:
REVIEWED FOR
SS ☑ FLS ☑ ACS ☑
DATE: 3/10/2026

SECTION 083300 ROLLING FIRE SHUTTERS

PART 1 GENERAL

1.1 SUMMARY

A. Section Includes: Electric operated automatic closing rolling shutter fire doors with SmokeShield®UL leakage rated assembly label.
B. Related Sections:
1. 05 50 00 Metal Fabrications. Door opening jamb and head members.
2. 06 10 00 Rough Carpentry. Door opening jamb and head members.
3. Division 26. Electrical wiring and conduit, fuses, disconnect switches, connection of operator to power supply, installation of control station and wiring, and connection to alarm system.
C. Products That May Be Supplied, But Are Not Installed Under This Section:
1. Control station

1.2 SYSTEM DESCRIPTION

A. Performance Requirements:
1. Provide doors with Underwriters' Laboratories, Inc. label for the fire rating classification, 3/4 hr
2. Provide doors with Underwriters' Laboratories, Inc. label for “Leakage Rated Assembly” or “S” label demonstrating product tested to UL 1784.
a. Comply with NFPA 105 air leakage requirements

1.3 SUBMITTALS

A. Reference Section 01 33 00 Submittal Procedures; submit the following items:
1. Product Data
2. Shop Drawings: Include special conditions not detailed in Product Data. Show interface with adjacent work.
3. Quality Assurance/Control Submittals:
a. Provide proof of manufacturer ISO 9001:2015 registration
b. Provide proof of manufacturer and installer qualifications - see 1.4 below
c. Provide manufacturer's installation instructions
4. Closeout Submittals:
a. Operation and Maintenance Manual
b. Certificate stating that installed materials comply with this specification

1.4 QUALITY ASSURANCE

A. Qualifications:
1. Manufacturer Qualifications: ISO 9001:2015 registered and a minimum of five years’ experience in producing counter fire doors and smoke control units of the type specified
2. Installer Qualifications: Manufacturer's approval

1.5 DELIVERY STORAGE AND HANDLING

A. Reference Section 01 66 00 - Product Storage and Handling Requirements
B. Follow manufacturer's instructions

1.6 WARRANTY

A. Standard Warranty: Two years from date of shipment against defects in material and workmanship
B. Maintenance: Submit for owner's consideration and acceptance of a maintenance service agreement for installed products

PART 2 PRODUCTS

2.1 MANUFACTURER

A. Manufacturer:
Cornell: 24 Elmwood Avenue Mountain Top, PA 18707 Telephone: (800) 233-8366

B. Alternates:
1. Cookson
2. Clopay

2.2 PRODUCT INFORMATION

A. Model: ERC11

2.3 MATERIALS

A. Curtain:
1. Slat Configuration:
a. Galvanized Steel with Finish as Described Below: No. 1F, interlocked flat-faced slats, 1-1/2 inches high by 1/2 inch deep, minimum 22 gauge ASTM A 653, Commercial Quality, galvanized steel with plain steel bottom bar and vinyl astragal

2. Finish:
a. SpectraShield® Coating System:
1) ASTM A 653 galvanized base coating treated with dual process rinsing agents in preparation for chemical bonding, gray baked-on base coat and gray baked-on polyester finish coat
2) Zirconium treatment followed by baked-on polyester powder coat, with color as selected by Architect from manufacturer's standard color range, over 180 colors; minimum 2.5 mils cured film thickness; ASTM D-3363 pencil hardness: H or better
3) SpectraShield Ultra – Ultra Powder Coat to be applied as a protective top coat over SpectraShield finish. Top coat is a polyester based structured wear resistant clear powder coat of 2.5-3.5 mils cured film thickness. ASTM D-3363 pencil hardness: 2H or better. Tested per ASTM B117

B. Endlocks:
Fabricate continuous interlocking slat sections with high strength galvanized steel endlocks riveted to slats per UL requirements

C. Guides:

1. Steel: minimum 12 gauge formed shapes

2. Finish:
   a. SpectraShield® Coating System:
      1) Zirconium treatment followed by baked-on polyester powder coat, with color as selected by Architect from manufacturer's standard color range, over 180 colors; minimum 2.5 mils cured film thickness; ASTM D-3363 pencil hardness: H or better

D. Counterbalance Shaft Assembly:
1. Barrel: Steel pipe capable of supporting curtain load with maximum deflection of 0.03 inches per foot of width
2. Spring Balance: Oil-tempered, heat-treated steel helical torsion spring assembly designed for proper balance of door to ensure that maximum effort to operate will not exceed 25 lbs. Provide wheel for applying and adjusting spring torque.

E. Brackets:
Fabricate from reinforced steel plate with permanently lubricated ball or roller bearings at rotating support points to support counterbalance shaft assembly and form end closures
1. Finish:
   a. SpectraShield® Coating System:
      1) Zirconium treatment followed by baked-on polyester powder coat, with color as selected by Architect from manufacturer's standard color range, over 180 colors; minimum 2.5 mils cured film thickness; ASTM D-3363 pencil hardness: H or better

F. Hood:
24 gauge galvanized steel with reinforced top and bottom edges
1. Finish:
   a. SpectraShield® Coating System:
      1) ASTM A 653 galvanized base coating treated with dual process rinsing agents in preparation for chemical bonding, gray baked-on base coat and gray baked-on polyester finish coat
      2) Zirconium treatment followed by baked-on polyester powder coat, with color as selected by Architect from manufacturer's standard color range, over 180 colors; minimum 2.5 mils cured film thickness; ASTM D-3363 pencil hardness: H or better

G. Smoke Seals & UL Smoke Label:
1. Bottom Bar: Combination smoke seal/sensing edge
2. Guides and Head: Replaceable, UL Listed, brush seals sealing against fascia side of curtain

2.4 OPERATION

A. AlarmGard Advanced Tube Motor Operation:
1. AlarmGard Series Electric Tube Motor: UL, cUL listed NEMA 1 enclosure, 115v/ 60 Hz/ single phase service. Provide a totally enclosed non ventilated motor, removable without affecting the setting of limit switches; thermal overload protection, planetary gear reduction, adjustable rotary limit switch mechanism and a transformer

with 24v secondary output. All internal electrical components are to be prewired to terminal blocks.3548

a. Provide a failsafe tubular motor operated fire shutter assembly requiring no ancillary or externally mounted release devices, cables, chains, pulleys, reset handles or mechanisms
b. Provide an internal electrical failsafe release device that requires no additional wiring, external cables or mounting locations
c. Provide an internal solenoid brake mechanism to hold the door at any position during normal door operation
d. Control automatic closure speed with an internal, totally enclosed, variable rate centrifugal governor without the use of electrical pulsation, constant rate viscosity, oscillation type or other exposed governing devices
e. Electrically activate door system automatic closure by notification from central alarm system or power outage
f. Maintain automatic closure speed at not more than 12” per second.
g. Enable safety edge function during alarm gravity closing while power is present. Enable door to rest upon obstruction following this sequence.
h. Electrically reset internal failsafe release device and door operating system upon restoration of electrical power and upon clearing of the alarm signal without requiring human supervision
i. Provide selectable ability for the door system to automatically self-cycle to the fully open position following automatic reset without requiring human supervision
j. Ensure that manual resetting of spring tension, release devices, linkages or mechanical dropouts will not be required
k. Notify electrical contractor to mount control station and supply the appropriate disconnect switch, all conduit and wiring per the door system wiring instructions
l. Drop test and reset door system twice by all means of activation and comply fully with NFPA 80 Section 5

B. Control Station:
1. Flush mounted: "Open/Close" key switch with “Best” core cylinder; NEMA 1 (standard)

C. Control Operation:
1. Momentary contact to close:
Fail-safe, UL325-2010 Compliant Entrapment Protection for Motor Operation.
a. SmartSync Wireless Edge Kit – continuously monitored, wireless sensing/weather edge seal extending full width of door bottom bar. Contact before door fully closes shall cause door to immediately stop downward travel and reverse direction to the fully opened position. Wireless edge kit will use Zigbee wireless technology. Radio band wireless sensing edges will not be permitted.

2.5 ACCESSORIES

A. Operator and Full Bracket Mechanism Cover: 24 gauge galvanized steel sheet metal cover to enclose exposed moving operating components at coil area of unit. Finish to match door hood.

PART 3 EXECUTION

3.1 EXAMINATION

A. Examine substrates upon which work will be installed and verify conditions are in accordance with approved shop drawings
B. Coordinate with responsible entity to perform corrective work on unsatisfactory substrates
C. Commencement of work by installer is acceptance of substrate

3.2 INSTALLATION

A. Install door and operating equipment with necessary hardware, anchors, inserts, hangers and supports
B. Comply with NFPA 80 and NFPA 105 and follow manufacturer's installation instructions

3.3 ADJUSTING

A. Following completion of installation, including related work by others, lubricate, test, and adjust doors for ease of operation, free from warp, twist, or distortion

3.4 FIELD QUALITY CONTROL

A. Site Test: Test doors for normal operation and automatic closing. Coordinate with authorities having jurisdiction to witness test and sign Drop Test Form

3.5 CLEANING

A. Clean surfaces soiled by work as recommended by manufacturer
B. Remove surplus materials and debris from the site

3.6 DEMONSTRATION

A. Demonstrate proper operation to Owner's Representative
B. Instruct Owner's Representative in maintenance procedures

END OF SECTION

SECTION 230000 – GENERAL MECHANICAL REQUIREMENTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SCOPE

A. Basic mechanical requirements specifically applicable to Division 23 and 33 Sections.

B. Work includes but is not necessarily limited to the following:

1. Labor, materials, services, equipment, and appliances required for completion of tasks as indicated on drawing or in specification or as inherently necessary to prepare spaces and systems for new installations as follows:

   a. Heating, ventilating and air conditioning systems and equipment
   b. Steam piping systems and equipment
   c. Testing, adjusting and balancing

1.3 DRAWINGS AND SPECIFICATIONS

A. Drawings accompanying these Specifications show intent of Work to be done. Specifications shall identify quality and grade of installation and where equipment and hardware is not particularly specified, Contractor shall provide submittals for all products and install them per manufacturers' recommendations, and in a workmanlike manner.

B. Examine Drawings and Specifications for elements in connection with this Work; determine existing and new general construction conditions and be familiar with all limitations caused by such conditions.

C. Plans are intended to show general arrangement and extent of Work contemplated. Exact location and arrangement of parts shall be determined after the Owner has reviewed equipment, as Work progresses, to conform in best possible manner with surroundings, and as directed by the Owner's Representative.

D. Contract Documents are in part diagrammatic and intended to show the scope and general arrangement of the Work under this Contract. The Contractor shall follow these drawings in laying out the equipment, piping and ductwork. Drawings are not intended to be scaled for roughing in measurements or to serve as shop drawings. Where job conditions require minor changes or adjustments in the indicated locations or arrangement of the Work, such changes shall be made without change in the Contract amount.

E. Follow dimensions without regard to scale. Where no figures or notations are given, the Plans shall be followed.

1.4 UTILITIES

A. The location and sizes of electrical, mechanical, and plumbing service facilities are shown in accordance with data secured from existing record drawings and site observations. Data shown are offered as an estimating guide without guarantee of accuracy. Check and verify all data given, and verify the exact location of all utility services pertaining to Work before excavation or performing Work. Verify supply and return piping before making the connection to existing utilities.

1.5 APPLICABLE REFERENCE STANDARDS, CODES AND REGULATIONS

A. Meet requirements of all state codes having jurisdiction.

B. State of California Code of Regulations:

1. Title 8, Industrial Relations
2. Title 19, State Fire Marshal Regulations
3. Current California Building Code (CBC), Title 24, Part 2
4. Current California Electrical Code, Title 24, Part 3
5. Current California Mechanical Code, Title 24, Part 4
6. Current California Plumbing Code, Title 24, Part 5
7. Current California Energy Code, Title 24, Part 6
8. Current California Fire Code, Title 24, Part 9
9. Current California Standards Code, Title 24, Part 12

C. Additional Referenced Standards:

1. AABC Associated Air Balance Council
2. AMCA Air Moving and Conditioning Association
3. AHRI Air-Conditioning, Heating and Refrigeration Institute
4. ASHRAE American Society of Heating, Refrigeration and Air Conditioning Engineers
5. ASME American Society of Mechanical Engineers
6. ASTM American Society for Testing and Materials
7. NEMA National Electrical Manufacturer's Association
8. NFPA National Fire Protection Association Standards
9. PDI Plumbing and Drainage Institute
10. UL Underwriters Laboratories

D. Codes and ordinances having jurisdiction over Work are minimum requirements; but, if Contract Documents indicate requirements, which are in excess of those minimum requirements, then requirements of the Contract Documents shall be followed. Should there be any conflicts between Contract Documents or codes or any ordinances having jurisdiction, report these to the Owner's Representative.

E. Obtain permits, and request inspections from authority having jurisdiction.

1.6 PROJECT AND SITE CONDITIONS

A. The arrangement of and connection to equipment shown on the Drawings is based upon information available and is not intended to show exact dimensions peculiar to a specific manufacturer. The Drawings are, in part, diagrammatic and some features of the illustrated equipment installations may require revision to meet actual equipment installation requirements. Structural supports, housekeeping pads, piping connections and adjacent equipment may have to be altered to accommodate the equipment provided. No additional payment will be made for such revisions or alterations.

B. Examine all Drawings and Specifications to be fully cognizant of all work required under this Division.

C. Examine site related work and surfaces before starting work of any Section.

D. Install Work in locations shown on approved Drawings, unless prevented by Project conditions.

E. Prepare drawings showing proposed rearrangement of Work to meet Project conditions, including changes to Work specified in other Sections. Obtain permission from the Owner's Representative before proceeding.

1.7 COOPERATION WITH WORK UNDER OTHER DIVISIONS

A. Cooperate with other trades to facilitate general progress of Work. Allow all other trades every reasonable opportunity for installation of their work.

B. Work under this Division shall follow general building construction closely. Set pipe sleeves and inserts and verify that openings for chases and pipes are provided.

C. Work with other trades in determining exact location of outlets, pipes, and pieces of equipment to avoid interference with lines required to maintain proper installation of Work.

D. Make such progress in the Work to not delay work of other trades.

E. Mechanical Work shall have precedence over the other in the following sequence:

1. Soil and waste piping
2. Hydronic piping
3. Ductwork
4. Domestic water piping
5. Fire sprinkler piping

1.8 DISCREPANCIES

A. The Contractor shall check all Drawings furnished him immediately upon their receipt and shall promptly notify the Owner's Representative of any discrepancies. Figures marked on Drawings shall in general be followed in preference to scale measurements. Piping and instrumentation diagrams shall in general govern floor plans and sections. Large-scale drawings shall in general govern small-scale drawings.

B. Where requirements between Drawings and Specifications conflict, the more restrictive provisions shall apply.

C. If any part of the Specifications or Drawings appears unclear or contradictory, apply to Owner's Representative for interpretation and decision as early as possible, including during bidding period. Do not proceed with such work without Owner Representatives decision. Beginning work of any Section constitutes acceptance of conditions.

1.9 CHANGES

A. The Contractor shall be responsible to make and obtain approval from the Owner's Representative for all necessary adjustments in piping and equipment layouts as required to accommodate the relocations of equipment and/or devices, which are affected by any approved

authorized changes or Product substitutions. All changes shall be clearly indicated on the "Record" drawings.

1.10 SUBMITTALS

A. Refer to Division 01 for additional requirements.

B. The manufacturer, contractor or supplier shall include a written statement that the submitted equipment, hardware or accessory complies with the requirement of that particular specification section.

C. The manufacturer shall resubmit the specification section showing compliance with each respective paragraphs and specified items and features in that particular specification section.

D. All **exceptions** shall be clearly identified by referencing respective paragraph and other requirements along with proposed alternative.

E. Note that prior to acceptance of submittals for review, a submittal schedule shall be submitted to the Owner's Representative.

F. Submit all Division 23 shop drawings and product data grouped and referenced by the specification technical section number in one complete submittal package.

G. Shop Drawings:

1. Include installation details of equipment indicating proposed location, layout and arrangement, accessories, piping, and other items that must be shown to assure a coordinated installation.
2. Indicate adequate clearance for operation, maintenance, and replacement of operating equipment devices.
3. If equipment is rejected, revise drawings to show acceptable equipment and resubmit.

H. Whenever more than one (1) manufacturer's product is specified, the first named product is the basis of design used in the Drawings and the use of alternate-named manufacturer's products or substitutes may require modifications to the design.

I. The Contractor shall be responsible for all equipment ordered and/or installed prior to receipt of shop drawings returned from the Owner's Representative bearing the Owner's Representative stamp of "Reviewed". All corrections or modifications to the equipment as noted on the shop drawings shall be performed and equipment removed from the job site at the request of the Owner's Representative without additional compensation.

J. Manufacturer's Data: For each manufactured item, provide current manufacturer's descriptive literature of cataloged products, certified equipment drawings, diagrams, performance and characteristic curves if applicable, and catalog cuts.

K. Standard Compliance: When materials or equipment provided by the Contractor must conform to the standards of organizations such as American National Standards Institute (ANSI) or UL, submit proof of such conformance to the Owner Representative for approval. If an organization uses a label or listing to indicate compliance with a particular standard, the label or listing will be acceptable evidence, unless otherwise specified. In lieu of the label or listing, submit a certificate from an independent testing organization, which is competent to perform acceptance testing and is approved by the Owner Representative. The certificate shall state that the item has been tested in accordance with the specified organization's test methods and that the item conforms to the specified organization's standard.

L. Certified Test Reports: Before delivery of materials and equipment, certified copies of all test reports specified in individual sections shall be submitted for approval.

M. Certificates of Compliance or Conformance: Submit manufacturer's certifications as required on products, materials, finish, and equipment indicated in the technical sections. Certifications shall be documents prepared specifically for this Contract. Pre-printed certifications and copies of previously submitted documents will not be acceptable. The manufacturer's certifications shall name the appropriate products, equipment, or materials and the publication specified as controlling the quality of that item. Certification shall not contain statements to imply that the item does not meet requirements specified, such as "as good as"; or "achieve the same end use and results as materials formulated in accordance with the referenced publications"; or "equal or exceed the service and performance of the specified material." Certifications shall simply state that the item conforms to the requirements specified. Certificates shall be printed on the manufacturer's letterhead and shall be signed by the manufacturer's official authorized to sign certificates of compliance or conformance.

1.11 PROJECT RECORD DOCUMENTS

A. Refer to Division 01 for additional requirements.

1. All changes, deviations and information recorded on the “Project Record Drawings” set during Construction shall be redrafted onto the latest version of AutoCAD or Revit, where applicable.
2. Submit completed shop drawings to the Owner prior to completion in AutoCAD format. Contractor hand marked or drafted redlined “Project Record Drawings” will not be accepted.

1.12 PRODUCT ALTERNATIVES OR SUBSTITUTIONS

A. Refer to General Conditions and Division 01 for additional requirements.

1.13 OPERATING INSTRUCTIONS

A. Furnish approved operating instructions for systems and equipment indicated in the technical sections for use by operation and maintenance personnel.

1.14 MANUFACTURER'S RECOMMENDATIONS

A. Where installation procedures or any part thereof are required to be in accordance with manufacturer's recommendations, furnish printed copies of the recommendations prior to installation. Installation of the item shall not proceed until recommendations are received. Failure to furnish recommendations shall be cause for rejection of the equipment or material.

1.15 DELIVERY AND STORAGE

A. Refer to Division 01 for additional requirements.

B. Handle, store, and protect equipment and materials in accordance with the manufacturer's recommendations and with the requirements of NFPA 70B P, Appendix I, titled "Equipment Storage and Maintenance During Construction." Replace damaged or defective items with new items.

1.16 GUARANTEE

A. Except as may be specified under other sections in the Specifications, guarantee all equipment furnished under the Specifications for a period of one year from date of project acceptance against defective workmanship and material and improper installation. Upon notification of failure, correct deficiency immediately and without cost to the Owner.

B. Standard warranty of manufacturer shall apply for replacement of parts after expiration of the above period. Manufacturer shall furnish replacement parts to the Owner for their service agency as directed.

PART 2 - PRODUCTS

Not Applicable.

PART 3 - EXECUTION

3.1 GENERAL

A. Obtain and pay for all permits and inspections, including any independent testing required to verify standard compliance, and deliver certificates for same to the Owner's Representative.

3.2 WORK RESPONSIBILITIES

A. The drawings indicate diagrammatically the desired locations or arrangement of piping, equipment, etc., and are to be followed as closely as possible. Proper judgment must be exercised in executing the work to secure the best possible installation in the available space and to overcome local difficulties due to space limitations or interference with structural conditions.

B. The Contractor is responsible for the correct placing of Work and the proper location and connection of Work in relation to the work of other trades. Advise appropriate trade as to locations of access panels.

C. In the event changes in the indicated locations or arrangements are necessary, due to developed conditions in the building construction or rearrangement of furnishings or equipment, such changes shall be made without extra cost, providing the change is ordered before the ductwork, piping, etc. and work directly connected to same is installed and no extra materials are required.

D. Where equipment is furnished by others, verify dimensions and the correct locations of this equipment before proceeding with the roughing-in of connections.

E. All scaled and figured dimensions are approximate of typical equipment of the class indicated. Before proceeding with any work, carefully check and verify all dimensions, sizes, etc. with the drawings to see that the equipment will fit into the spaces provided without violation of applicable codes.

F. Should any changes to the Work indicated on the Drawings or described in the Specifications be necessary in order to comply with the above requirements, notify the Owner immediately and cease work on all parts of the contract, which are affected until approval for any required modifications to the construction has been obtained from the Owner.

G. Be responsible for any cooperative work, which must be altered due to lack of proper supervision or failure to make proper provisions in time. Such changes shall be under direction of the Owner and shall be made to his satisfaction. Perform all Work with competent and skilled personnel.

H. All work, including aesthetic as well as mechanical aspects of the Work, shall be of the highest quality consistent with the best practices of the trade.

I. Replace or repair, without additional compensation, any Work, which, in the opinion of the Owner, does not comply with these requirements.

3.3 PAINTING

A. Factory Applied:

1. Mechanical equipment shall have factory-applied painting systems, which shall, as a minimum, meet the requirements of NEMA ICS 6 corrosion-resistance test, except equipment specified to meet requirements of ANSI C37.20 shall have a finish as specified in ANSI C37.20.
2. Refer to individual sections of this Division for more stringent requirements.

B. Field Applied:

1. Paint all mechanical equipment as required to touch up, to match finish on other equipment in adjacent spaces or to meet safety criteria.
2. Paint all exposed, uninsulated mechanical piping, valves, supports, hangers and appurtenances. Provide minimum 5 mils dry film thickness.
3. Paint ductwork flat black that are visible behind air outlets and inlets.
4. Paint all exposed and rooftop ductwork, roof mounted mechanical equipment, ductwork supports, hangers and appurtenances.
5. Paint shall be a high performance polyurethane enamel coating system.

    a. Acceptable paint manufacturers include Ameron, Tnemec or engineer approved equal.
    b. Acceptable primer manufacturers include Ameron Amershield VOC, Tnemec's Series 1075 (1074) Endura-Shield, semi-gloss (gloss) sheen or equal.
    c. Provide minimum 5 mils dry film thickness.

END OF SECTION 230000

SECTION 23 05 13 – COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on ac power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

1.3 QUALITY ASSURANCE

A. Bearings: Bearing loads and bearing life shall be determined using AFBMA 9 - Load Ratings and Fatigue Life for Ball Bearings, and AFBMA 11 - Load Ratings and Fatigue Life for Roller Bearings.

B. Comply with NEMA MG 1 unless otherwise indicated.

C. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet above sea level.

D. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

E. Motor Efficiency: Motors one horsepower and larger shall exceed current NEMA Premium Efficiency standards.

F. Structural Seismic Performance: Refer to Division 23 Section “Vibration and Seismic Controls for HVAC.”

1.4 COORDINATION

A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:

1. Motor controllers.
2. Torque, speed, and horsepower requirements of the load.
3. Ratings and characteristics of supply circuit and required control sequence.
4. Ambient and environmental conditions of installation location.

1.5 SUBMITTALS

A. Submittals shall be formatted per Section 230000 “General Mechanical Requirements”. The manufacturer shall resubmit the specification section showing compliance with each respective paragraphs and specified items and features in that particular specification section. All **exceptions** shall be clearly identified by referencing respective paragraph and other requirements. Next to each specification item, indicate the following:

1. “No Exception Taken”.
2. “Exception”. All exceptions shall be clearly identified by referencing respective paragraph and other requirements along with proposed alternative.

B. Product Data: For each motor, provide operating weights; and manufacturer's technical data on specified features, performance, electrical ratings, and characteristics. Motor performance; percent efficiency, power factor, torque, RPM, power (W) and current vs. percent of rated power output (Horsepower) curves.

C. Operation and maintenance manual for the motor and installed devices.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified:

1. U.S. Motors.
2. General Electric.
3. Siemens Motors.
4. Baldor - Reliance.
5. Westinghouse.
6. Or equal.

B. Or Equal: Where products are specified by manufacturers name and accompanied by the term "or equal", comply with provisions in Division 01. Specific procedures must be followed before use of an unnamed product or manufacturer.

2.2 GENERAL MOTOR REQUIREMENTS

A. Comply with NEMA MG 1 unless otherwise indicated.

2.3 MOTOR CHARACTERISTICS

A. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet above sea level.

B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

2.4 SINGLE-PHASE MOTORS

A. Motor shall be an electronic commutation (EC) motor specifically designed for HVAC applications. AC induction type motors are not acceptable.

B. Motors shall be ECM, variable-speed, DC, brushless motors specifically designed for use with single phase, 60 hertz electrical input as shown on Drawings. Motor shall be complete with and operated by a single-phase integrated controller/inverter that operates the wound stator and senses rotor position to electronically commutate the stator. All motors shall be designed for synchronous rotation.

C. Motor rotor shall be permanent magnet type with near zero rotor losses. Motor shall have built-in soft start and soft speed change ramps.

D. Motor shall be able to be mounted with shaft in horizontal or vertical orientation.

E. Motor shall be permanently lubricated with ball bearings.

F. Motor shall maintain a minimum of 70% efficiency over its entire operating range.

G. Provide manual (or optional remote) fan speed output control as indicated on Drawings for field adjustment of motor speed. Inductors shall be provided to minimize harmonic distortion and line noise.

H. Overload Protection:

1. Automatic Speed Control: In the event of overheating or overloading, the motor electronics slow the motor to operate within its acceptable range.
2. Thermal Overload: Internally fused, one-shot type as a last resort to prevent fires.
3. Locked Rotor: If the motor sees a locked rotor condition, it will automatically shut itself down, then try to restart 3 times. After the 3rd try, the motor will not attempt to restart until the power is cycled.

2.5 SHAFT GROUNDING RINGS

A. Manufacturers:

1. Electro Static Technology Inc. - Aegis SGR product line.
2. Inpro/Seal, a division of Waukesha Bearings Corporation - CDR product line.
3. Or equal.

B. Provide shaft grounding rings (SGRs) on 3-phase motors 1/2 hp or larger intended for used with variable-frequency drives (VFDs). The SGRs may be furnished by the motor manufacturer as an integral part of the motor, furnished factory-installed by the equipment manufacturer, or furnished for field installation by the equipment installer.

C. Description: Circumferential micro-fiber ring with metal frame, designed to conduct VFD induced bearing currents from the motor shaft to ground. Provides protection recommended in NEMA MG 1. Provide with mounting kit including bolts and bracket, or conductive epoxy to adhere to motor casing, to ensure ground connection from the SGR to the motor frame.

D. Provide SGRs on at least one end of the motor.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas to receive field-installed motors for compliance with requirements, installation tolerances, maintenance clearances and other conditions affecting performance.

B. Examine roughing-in of conduit systems to verify actual locations of conduit connections before motor installation.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 MOTOR INSTALLATION

A. Anchor each motor assembly to base, adjustable rails, or other support, arranged and sized according to manufacturer's written instructions. Attach by bolting. Level and align motor with base. Align motors, bases, shafts, pulleys and belts with driven equipment, or couplers. Tension belts according to manufacturer's written instructions.

B. Comply with mounting and anchoring requirements specified in Division 23 Section "Vibration and Seismic Controls for HVAC."

C. Connect motor leads to power source using rings and bolts or split bolts as needed. Insulation of connected motor leads shall be of the highest quality and designed to withstand the same temperature as the internal windings. Ordinary electrical tape is not generally suitable for this service and shall not be used as the only means of insulation. Wire nuts are prohibited.

D. Motor power leads shall be marked at the source and at the connection box on the motor.

3.3 FIELD QUALITY CONTROL

A. Prepare for acceptance tests as follows:

1. Run each motor with its controller. Demonstrate correct rotation, alignment, and speed at motor design load.
2. Test interlocks and control features for proper operation.
3. Verify that current in each phase is within nameplate rating.

B. Testing: Owner’s Representative may engage a qualified testing agency to perform the following field quality-control testing:

1. Perform each electrical test and visual and mechanical inspections stated in NETA ATS, Section 7.15.1 and certify compliance with test parameters.

C. After the Owner’s testing agency is finished, correct any malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and the University shall retest.

3.4 CLEANING

A. After completing equipment installation, inspect unit components. Remove paint splatters and other spots, dirt, and debris. Repair damaged finish to match original finish.

B. Clean motors, on completion of installation, according to manufacturer's written instructions.

END OF SECTION 23 05 13

SECTION 230517 - SLEEVES AND SLEEVE SEALS FOR HVAC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Sleeves.
2. Stack-sleeve fittings.
3. Sleeve-seal systems.
4. Sleeve-seal fittings.
5. Grout.
6. Silicone sealants.

B. Related Requirements:

1. Section 078413 "Penetration Firestopping" for penetration firestopping installed in fire-resistance-rated walls, horizontal assemblies, and smoke barriers, with and without penetrating items.

1.3 ACTION SUBMITTALS

A. Submittals shall be formatted per Section 230000 “General Mechanical Requirements”. The manufacturer shall resubmit the specification section showing compliance with each respective paragraphs and specified items and features in that particular specification section. All **exceptions** shall be clearly identified by referencing respective paragraph and other requirements. Next to each specification item, indicate the following:

1. “No Exception Taken”.
2. “Exception”. All exceptions shall be clearly identified by referencing respective paragraph and other requirements along with proposed alternative.

B. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 SLEEVES

A. Galvanized-Steel Sheet: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.

B. Steel Pipe: ASTM A 53, Type E, Grade B, Schedule 40, galvanized, plain ends.

C. Stack Sleeve Fittings: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring and bolts and nuts for membrane flashing.

1. Underdeck Clamp: Clamping ring with set screws.

2.2 SLEEVE-SEAL SYSTEMS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Thunderline Modular Seals; Link-Seal
2. Advance Products & Systems, Inc.
3. Calpico, Inc.
4. Metraflex Co.
5. Pipeline Seal and Insulator, Inc.

B. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve. Designed to form a hydrostatic seal of 20-psig minimum.

1. Sealing Elements: EPDM interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
2. Pressure Plates: Stainless steel. Include two for each sealing element.
3. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements. Include one for each sealing element.
4. Link-Seal shall be basis of design.

2.3 GROUT

A. Description: ASTM C 1107, Grade B, nonshrink and nonmetallic, dry hydraulic-cement grout.

1. Characteristics: Post-hardening, volume-adjusting, nonstaining, noncorrosive, nongaseous, and recommended for interior and exterior applications.
2. Design Mix: 5000-psi, 28-day compressive strength.
3. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

A. Sleeves are not required for core-drilled holes, except where spill control is required

B. Install sleeves for pipes passing through interior concrete and masonry walls, and concrete floor and roof slabs.

1. Cut sleeves to length for mounting flush with both surfaces.

a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
b. Exception: Extend sleeves installed in floors for areas indicated 4 inches above finished floor level, including slabs on grade.

2. Install sleeves in new walls and slabs as new walls and slabs are constructed.
3. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation. Use the following sleeve materials:

    a. Steel Pipe Sleeves: For mechanical rooms, and wet area applications where spill containment is required.
    b. Stack Sleeve Fittings: For pipes penetrating floors with membrane waterproofing. Secure flashing between clamping flanges. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level. Refer to Division 07 Section "Sheet Metal Flashing and Trim" for flashing.
    c. Seal space outside of sleeve fittings with grout.

4. Except for underground wall penetrations, seal annular space between sleeve and pipe or pipe insulation, using joint sealants appropriate for size, depth, and location of joint. Refer to Division 07 Section "Joint Sealants" for materials and installation.
5. Where required, sleeve application and installation shall comply with UL approved Firestopping Detail.

C. Aboveground, Exterior-Wall Pipe Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.

1. Install steel pipe for sleeves.
2. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.2 GROUTING

A. Mix and install grout for mechanical equipment base bearing surfaces, pump and other equipment base plates, and anchors.

B. Clean surfaces that will come into contact with grout.

C. Provide forms as required for placement of grout.

D. Avoid air entrapment during placement of grout.

E. Place grout, completely filling equipment bases.

F. Place grout on concrete bases and provide smooth bearing surface for equipment.

G. Place grout around anchors.

H. Cure placed grout.

3.3 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Leak Test: After allowing for a full cure, test sleeves and sleeve seals for leaks. Repair leaks and retest until no leaks exist.

B. Sleeves and sleeve seals will be considered defective if they do not pass tests and inspections.

END OF SECTION 23 05 17

SECTION 230518 - ESCUTCHEONS FOR HVAC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Escutcheons.
2. Floor plates.

1.3 DEFINITIONS

A. Existing Piping to Remain: Existing piping that is not to be removed and that is not otherwise indicated to be removed, removed and salvaged, or removed and reinstalled.

1.4 ACTION SUBMITTALS

A. Submittals shall be formatted per Section 230000 “General Mechanical Requirements”. The manufacturer shall resubmit the specification section showing compliance with each respective paragraphs and specified items and features in that particular specification section. All **exceptions** shall be clearly identified by referencing respective paragraph and other requirements. Next to each specification item, indicate the following:

1. “No Exception Taken”.
2. “Exception”. All exceptions shall be clearly identified by referencing respective paragraph and other requirements along with proposed alternative.

B. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Brasscraft Manufacturing Company

B. The Keeney Manufacturing Company

C. Mid-America Fittings, Inc.

D. Or Approved Equal

2.2 ESCUTCHEONS

A. One-Piece, Steel Type: With polished, chrome-plated finish and setscrew fastener.

B. One-Piece, Stainless-Steel Type: With polished stainless-steel finish.

C. One-Piece, Cast-Brass Type: With polished, chrome-plated finish and setscrew fastener.

D. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with polished, chrome-plated finish and spring-clip fasteners.

E. One-Piece, Stamped-Steel Type: With polished, chrome-plated finish and spring-clip fasteners.

F. Split-Plate, Stamped-Steel Type: With polished, chrome-plated finish; concealed hinge; and spring-clip fasteners.

2.3 FLOOR PLATES

A. One Piece Floor Plates: Cast-iron flange with holes for fasteners.

B. Split Floor Plates: Steel with concealed hinge.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.

B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.

1. Escutcheons for New Piping and Relocated Existing Piping:

a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep pattern.
b. Chrome-Plated Piping: One-piece **steel** with polished, chrome-plated finish.
c. Insulated Piping: One-piece steel with **polished, chrome-plated** finish.
d. Insulated Piping: One-piece stainless steel with polished stainless-steel finish.
e. Insulated Piping: One-piece cast brass with **polished, chrome-plated** finish.
f. Insulated Piping: One-piece stamped steel **split-plate, stamped steel with concealed hinge** with polished, chrome-plated finish.
g. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece steel with **polished, chrome-plated** finish.
h. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece stainless steel with polished stainless-steel finish.
i. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece cast brass with **polished, chrome-plated** finish.
j. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece stamped steel **or split-plate, stamped steel with concealed hinge** with polished, chrome-plated finish.
k. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece steel with **polished, chrome-plated** finish.

l. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece stainless steel with polished stainless-steel finish.
m. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece cast brass with **polished, chrome-plated** finish.
n. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece stamped steel **or split-plate, stamped steel with concealed hinge** with polished, chrome-plated finish.
o. Bare Piping in Unfinished Service Spaces: One-piece steel with polished, chrome-plated finish.
p. Bare Piping in Unfinished Service Spaces: One-piece cast brass with **polished, chrome-plated** finish.
q. Bare Piping in Unfinished Service Spaces: One-piece stamped steel **or split-plate, stamped steel with concealed hinge** with polished, chrome-plated finish.
r. Bare Piping in Equipment Rooms: One-piece steel with polished, chrome-plated finish.
s. Bare Piping in Equipment Rooms: One-piece cast brass with **polished, chrome-plated** finish.
t. Bare Piping in Equipment Rooms: One-piece stamped steel **or split-plate, stamped steel with concealed hinge** with polished, chrome-plated finish.

2. Escutcheons for Existing Piping to Remain:

a. Chrome-Plated Piping: Split-plate, stamped steel with **concealed** hinge with polished, chrome-plated finish.
b. Insulated Piping: Split-plate, stamped steel with **concealed** hinge with polished, chrome-plated finish.
c. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-plate, stamped steel with **concealed** hinge with polished, chrome-plated finish.
d. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-plate, stamped steel with **concealed** hinge with polished, chrome-plated finish.
e. Bare Piping in Unfinished Service Spaces: Split-plate, stamped steel with **concealed** hinge with polished, chrome-plated finish.
f. Bare Piping in Equipment Rooms: Split-plate, stamped steel with **concealed** hinge with polished, chrome-plated finish.

C. Install floor plates for piping penetrations of equipment-room floors.

D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.

1. New Piping **and Relocated Existing Piping**: **Split or one-piece** floor plate.
2. Existing Piping to Remain: **Split or one-piece** floor plate.

3.2 FIELD QUALITY CONTROL

A. Using new materials, replace broken and damaged escutcheons and floor plates.

END OF SECTION 230518

SECTION 230519 - METERS AND GAUGES FOR HVAC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Thermometers
2. Thermowells
3. Dial-type pressure gauges
4. Gauge attachments
5. Test plugs
6. Test-plug kits

B. Related Requirements:

1. Section 232113 “Hydronic Piping”
2. Section 232116 “Hydronic Piping Specialties”

1.3 ACTION SUBMITTALS

A. Submittals shall be formatted per Section 230000 “General Mechanical Requirements”. The manufacturer shall resubmit the specification section showing compliance with each respective paragraphs and specified items and features in that particular specification section. All **exceptions** shall be clearly identified by referencing respective paragraph and other requirements. Next to each specification item, indicate the following:

1. “No Exception Taken”.
2. “Exception”. All exceptions shall be clearly identified by referencing respective paragraph and other requirements along with proposed alternative.

B. Product Data: For each type of product indicated.

C. Schedule: For thermometers, pressure gauges, thermowell and test plugs indicating manufacturer's number, scale range, and location for each.

1.4 INFORMATIONAL SUBMITTALS

A. Product Certificates: For each type of meter and gauge from manufacturer.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For meters and gauges to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 GENERAL

A. Select gauges such that the high limit of range does not exceed a factor of 1.5x the standard operating point for that particular system.

B. Select gauges so that system operating pressure is found within the middle 1/3 of overall range.

2.2 DIAL THERMOMETERS

A. Manufacturers

1. Ashcroft Commercial Inc.
2. Marsh Bellofram
3. Trerice, H. O. Co.
4. Weiss Instruments, Inc.
5. Weksler Instruments Inc.
6. 3D Instruments
7. Or equal.

B. Bimetallic-Actuated

1. Description: Adjustable angle, Direct-mounting, bimetallic-actuated dial thermometers complying with ASME B40.200.

2. Case: Highly polished, hermetically sealed, stainless steel, 5-inch diameter.
3. Element: Bimetal coil.
4. Dial: Satin-faced, or highly polished, non-reflective aluminum with permanently etched scale markings.
5. Pointer: Black metal.
6. Window: Double strength Glass.
7. Ring: Stainless steel.
8. Connector: Adjustable angle, NPT ½ with ASME B1.1 screw threads.
9. Stem: stainless steel, for thermo-well installation and of length to suit installation.
10. Accuracy: Plus or minus 1 percent of range or plus or minus 1 scale division to maximum of 1.5 percent of range.
11. Units: Scale shall be degrees Fahrenheit, unless otherwise indicated, suitable for the media operating temperatures.

2.3 THERMOWELLS

A. Manufacturers:

1. Ashcroft Commercial Inc.
2. Marsh Bellofram.
3. Trerice, H. O. Co.
4. Weiss Instruments, Inc.

5. 3D Instruments
6. Or equal.

B. Thermowells:

1. Standard: ASME B40.200.
2. Description: Pressure-tight, socket-type fitting made for insertion into piping.
3. Pressure Rating: Not less than piping system design pressure.
4. Material: stainless steel.
5. Type: Stepped shank unless straight or tapered shank is indicated.
6. External Threads: NPT 1/2, NPT 3/4, or NPT 1, ASME B1.20.1 pipe threads.
7. Internal Threads: 1/2, 3/4, and 1 inch, with ASME B1.1 screw threads.
8. Bore: Diameter required to match thermometer bulb or stem.
9. Insertion Length: Extend one-third to two-thirds of pipe diameter into fluid.
10. Lagging Extension: Extension for Insulated Piping: 2 inches nominal and not less than thickness of insulation.
11. Bushings: are prohibited.

C. Heat-Transfer Medium: Mixture of graphite and glycerin.

2.4 PRESSURE GAUGES

A. Manufacturers:

1. Ashcroft Commercial Inc.
2. Marsh Bellofram.
3. Trerice, H. O. Co.
4. Weiss Instruments, Inc.
5. 3D Instruments.
6. Or equal.

B. Direct-Mounting, Dial-Type Pressure Gauges: Indicating-dial type complying with ASME B40.100.

1. Case: Liquid-fillable type, 4.5-inch diameter Grade-A phosphor Bronze or stainless steel.
2. Pressure-Element Assembly: Bourdon tube, unless otherwise indicated.
3. Pressure Connection: Brass, or stainless steel, NPT ¼, or ½, bottom-outlet type unless back-outlet type is indicated.
4. Movement: Mechanical, direct drive or with link to pressure element and connection to pointer.
5. Dial: Satin-faced, non-reflective aluminum with permanently etched scale markings.
6. Pointer: Black metal.
7. Window: Glass.
8. Ring: Stainless steel.
9. Accuracy: Grade A, plus or minus 1 percent of middle half scale.
10. Vacuum-Pressure Range: 30-in. Hg of vacuum to 15 psig of pressure.
11. Range for Fluids under Pressure: Two times operating pressure.
12. Scale: Scale shall be psig, inches mercury vacuum, combination of those two depending on the application.
13. Units: PSI only. Dual unit gauges (e.g. kPa and PSI) are prohibited.

2.5 GAUGE ATTACHMENTS

A. Snubbers: ASME B40.100, 303 stainless steel; with NPT 1/4 or NPA 1/2, ASME B1.20.1 pipe threads and surge-dampening device. Include extension for use on insulated piping.

B. Siphons: Loop-shaped section of stainless-steel pipe with threaded ends.

C. Valves: NPT ¼ or ½ stainless-steel threaded ball valve type.

2.6 TEST PLUGS

A. Manufacturers:

1. Peterson Equipment Co., Inc.
2. Sisco Manufacturing Co.
3. IMI Hydronic Engineering (Flow Design), Inc.
4. Or equal.

B. Description: Corrosion-resistant brass or stainless-steel body with minimum two core inserts and gasketed and threaded cap with cap retainer, with extended stem beyond insulation for units to be installed in insulated piping.

C. Thread Size: NPT 1/2, ASME B1.20.1 pipe thread.

D. Minimum Pressure and Temperature Rating: 500 psig at 200 deg F.

E. Core Inserts: Two chlorosulfonated (CR) polyethylene synthetic and EPDM (Nordel) self-sealing rubber, valves gasketed orifice, suitable for inserting a 1/8” OD probe assembly.

1. Insert material for air, water (except for water heated by high temperature water), oil, or gas service at 20 to 200 deg F shall be CR.
2. Insert material for air or high temperature water heated hot water service at 30 to plus 275 deg F shall be EPDM.

F. If test plug requires probes longer than 1-inch, provide to the Owner three probes of the required length for the installed test plug.

2.7 TEST-PLUG KITS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Peterson Equipment Co., Inc.
2. Sisco Manufacturing Co.
3. IMI Hydronic Engineering (Flow Design), Inc.
4. Or equal.

B. Furnish **one** test-plug kit containing two thermometers, one pressure gauge and adapter, and carrying case. Thermometer sensing elements, pressure gauge, and adapter probes shall be of diameter to fit test plugs and of length to project into piping.

C. Low-Range Thermometer: Small, bimetallic insertion type with 2-inch-diameter dial and tapered-end sensing element. Dial range shall be at least 25 to 125 deg F.

D. High-Range Thermometer: Small, bimetallic insertion type with 2-inch-diameter dial and tapered-end sensing element. Dial range shall be at least 0 to 220 deg F.

E. Pressure Gauge: Small, Bourdon-tube insertion type with 3-inch-diameter dial and probe. Dial range shall be at least 0 to 200 psig.

F. Carrying Case: Metal or plastic, with formed instrument padding.

PART 3 - EXECUTION

3.1 THERMOMETER APPLICATIONS

A. Install bimetallic-actuated dial thermometers in the following locations:

1. Inlet and outlet of each hydronic zone.
2. Inlet and outlet of each hydronic steam generator.
3. Inlet and outlet of each hydronic coil in air-handling units and built-up central systems.
4. Inlet and outlet of each hydronic heat exchanger.

B. Subject to listed standard ranges from the approved manufacturer, provide the following temperature ranges for thermometers:

1. Heating Hot Water: 30 to 240 deg F, with 2-degree scale divisions.
2. Condenser Water: 0 to 160 deg F, with 2-degree scale divisions.
3. Chilled Water: 0 to 100 deg F, with 2-degree scale divisions.
4. Steam and Condensate: 50 to 500 deg F, with 5-degree scale divisions.

3.2 GAUGE APPLICATIONS

A. Install dry-case-type pressure gauges for inlet and discharge of each pressure-reducing valve.

B. Install dry-case-type pressure gauges at chilled- and condenser-water inlets and outlets of chillers.

C. Install liquid-filled-case-type pressure gauges at suction and discharge of each pump.

D. Subject to listed standard ranges from the approved manufacturer, provide the following pressure ranges for the gauges:

1. Heating Hot Water Piping: 0 to 200 psi.
2. Condenser Water Piping: 0 to 100 psi.
3. Chilled Water Piping: 0 to 200 psi.
4. Steam Piping: 0 to 200 psi.

3.3 INSTALLATION

A. Install direct-mounting thermometers and adjust vertical and tilted positions.

B. Install thermowells with socket extending a minimum of 2 inches into fluid or to the center of pipe and in vertical position in piping tees where thermometers are indicated.

C. Install thermowells with extension on insulated piping.

D. Fill thermowells with heat-transfer medium.

E. Install direct-mounting pressure gauges in piping tees with pressure gauge located on pipe at most readable position.

F. Install ball valve in piping for each pressure gauge for fluids (except steam). Install snubber fitting in piping for each pressure gauge for pumps.

G. Install ½-inch forged steel globe valve and syphon fitting in piping for each pressure gauge for steam see campus standard detail.

H. Install test plugs in tees in piping.

I. Install sight flow indicators, in accessible positions for easy viewing, in piping systems.

J. Assemble and install connections, tubing, and accessories between flow-measuring elements as prescribed by manufacturer's written instructions.

K. Install permanent indicators on walls or brackets in accessible and readable positions.

L. Install connection fittings for attachment to portable indicators in accessible locations.

3.4 CONNECTIONS

A. Install meters and gauges adjacent to machines and equipment to allow service and maintenance for meters, gauges, machines, and equipment.

3.5 ADJUSTING

A. Calibrate meters according to manufacturer's written instructions, after installation.

B. Adjust faces of meters and gauges to proper angle for best visibility.

3.6 CLEANING

A. Clean windows of meters, and gauges, and factory-finished surfaces. Replace cracked and broken windows, and repair scratched and marred surfaces with manufacturer’s touch-up paint.

END OF SECTION 230519

SECTION 230523.12 - BALL VALVES FOR HVAC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Bronze ball valves.
2. Steel ball valves.

1.3 DEFINITIONS

A. CWP: Cold working pressure.

1.4 ACTION SUBMITTALS

A. Submittals shall be formatted per Section 230000 “General Mechanical Requirements”. The manufacturer shall resubmit the specification section showing compliance with each respective paragraphs and specified items and features in that particular specification section. All **exceptions** shall be clearly identified by referencing respective paragraph and other requirements. Next to each specification item, indicate the following:

1. “No Exception Taken”.
2. “Exception”. All exceptions shall be clearly identified by referencing respective paragraph and other requirements along with proposed alternative.

B. Product Data: For each type of valve.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Prepare valves for shipping as follows:

1. Protect internal parts against rust and corrosion.
2. Protect threads, flange faces, and weld ends.
3. Set ball valves open to minimize exposure of functional surfaces.

B. Use the following precautions during storage:

1. Maintain valve end protection.
2. Store valves indoors and maintain at higher-than-ambient-dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.

C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use operating handles or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.

B. ASME Compliance:

1. ASME B1.20.1 for threads for threaded-end valves.
2. ASME B16.1 for flanges on iron valves.
3. ASME B16.5 for flanges on steel valves.
4. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.

5. ASME B16.18 for solder-joint connections.
6. ASME B31.1 for power piping valves.
7. ASME B31.9 for building services piping valves.

C. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.

D. Refer to HVAC valve schedule articles for applications of valves.

E. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

F. Valve Sizes: Same as upstream piping unless otherwise indicated.

G. Valve Actuator Types:

1. Handlever: For quarter-turn valves smaller than NPS 4.

H. Valves in Insulated Piping:

1. Include 2-inch stem extensions.
2. Extended operating handle of nonthermal-conductive material, and protective sleeves that allow operation of valves without breaking the vapor seals or disturbing insulation.
3. Memory stops that are fully adjustable after insulation is applied.

I. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRONZE BALL VALVES

A. Bronze Ball Valves, Two-Piece with Full Port and Stainless-Steel Trim:

1. Manufacturers:

a. NIBCO Figure T-585-70-66 or T-585HP-66-LF (High Performance)
b. Milwaukee Valve Figure BA400S.

c. Conbraco Industries, Inc; Apollo Division Figure 77-140.

2. Description:

a. Standard: MSS SP-110.
b. CWP Rating: 600-1000 psig.
c. Body Design: Two piece.
d. Body Material: Bronze.
e. Ends: Threaded.
f. Seats: PTFE.
g. Stem: Stainless steel.
h. Ball: Stainless steel, vented.
i. Port: Full.

2.3 STEEL BALL VALVES

A. Steel Ball Valves with Full Port and Stainless-Steel Trim, Class 150:

1. Manufacturers:

a. NIBCO Figure F-515-CS-F-66-FS.
b. Milwaukee Valve Figure F201CSN2.

c. Conbraco Industries, Inc; Apollo Division Figure 6PLF.

2. Description:

a. Standard: MSS SP-72.
b. CWP Rating: 285 psig.
c. Body Design: Split body.
d. Body Material: Carbon steel, ASTM A216, Type WCB.
e. Ends: Flanged.
f. Seats: Reinforced PTFE.
g. Stem: 316 Stainless steel.
h. Ball: 316 Stainless steel, vented.
i. Port: Full.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.

B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.

C. Examine threads on valve and mating pipe for form and cleanliness.

D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.

E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

B. Locate valves for easy access and provide separate support where necessary.

C. Install valves in horizontal piping with stem at or above center of pipe.

D. Install valves in position to allow full stem movement.

E. Install valve tags. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for valve tags and schedules.

3.3 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

A. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.

B. Select valves with the following end connections:

1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option or press-end option is indicated in valve schedules below.
2. For Steel Piping, NPS 2 and Smaller: Threaded ends.

3.4 CHILLED-WATER VALVE SCHEDULE

A. Pipe NPS 2 and Smaller: Bronze ball valves, two-piece, with stainless-steel trim, extended stem or thermal insulating tee handle to allow vapor barrier piping insulation, full port, threaded or press connection-joint ends.

3.5 HEATING-WATER VALVE SCHEDULE

A. Pipe NPS 2 and Smaller: Bronze ball valves, two-piece, with stainless-steel trim, full port, threaded.

END OF SECTION 230523.12

SECTION 230529 - HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Metal framing systems.
4. Thermal-hanger shield inserts.
5. Fastener systems.
6. Pipe stands.
7. Equipment supports.

B. Related Sections:

1. Section 055000 "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
2. Section 230516 "Expansion Fittings and Loops for HVAC Piping" for pipe guides and anchors.
3. Section 230548 "Vibration and Seismic Controls for HVAC" for vibration isolation devices.
4. Section 233113 "Metal Ducts" and Section 233116 "Nonmetal Ducts" for duct hangers and supports.

1.3 REFERENCES

A. ASME B31.9 Building Services Piping

B. MSS SP58 Pipe Hangers and Supports – Materials, Design, Manufacture, Selection, Application and installation

C. MSS SP-69 Pipe Hangers and Supports – Selection and Application

D. MSS SP-89 Pipe Hangers and Supports – Fabrication and Installation Practices

1.4 DEFINITIONS

A. ASCE: American Society of Civil Engineers

B. ASME: American Society of Mechanical Engineers

C. ASTM: America Society for Testing and Material

D. MSS: Manufacturers Standardization Society of the Valve and Fittings Industry Inc.

E. MFMA: Metal Framing Manufacturers Association

F. SEI: Structural Engineering Institute

1.5 PERFORMANCE REQUIREMENTS

A. Delegated Design: Design trapeze pipe hangers and equipment supports, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

B. Structural Performance: Hangers and supports for HVAC piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to Standard ASCE/SEI 7 – Minimum Design Loads for Buildings and Other Structures.

1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
3. Design seismic-restraint hangers and supports for piping and equipment and obtain approval from authorities having jurisdiction.

1.6 ACTION SUBMITTALS

A. Submittals shall be formatted per Section 230000 “General Mechanical Requirements”. The manufacturer shall resubmit the specification section showing compliance with each respective paragraphs and specified items and features in that particular specification section. All **exceptions** shall be clearly identified by referencing respective paragraph and other requirements. Next to each specification item, indicate the following:

1. “No Exception Taken”.
2. “Exception”. All exceptions shall be clearly identified by referencing respective paragraph and other requirements along with proposed alternative.

B. Product Data: For each type of product indicated including component cut sheets and pre-approved details.

C. Shop Drawings: Signed and sealed by a qualified professional engineer. Show fabrication and installation details and include calculations for the following; include Product Data for components:

1. Trapeze pipe hangers.
2. Metal framing systems.
3. Pipe stands.
4. Equipment supports.

D. Delegated Design Submittal: For trapeze hangers indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1. Detail fabrication and assembly of trapeze hangers.

2. Design Calculations: Calculate requirements for designing trapeze hangers.

1.7 INFORMATIONAL SUBMITTALS

A. Welding certificates.

1.8 QUALITY ASSURANCE

A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

B. Pipe Welding Qualifications: Qualify procedures and operators according to current ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design trapeze pipe hangers and equipment supports.

B. Structural Performance: Hangers and supports for HVAC piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE 7.

1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
3. Design seismic-restraint hangers and supports for piping and equipment and obtain approval from authorities having jurisdiction.

2.2 METAL PIPE HANGERS AND SUPPORTS

A. Carbon-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Galvanized Metallic Coatings: Pregalvanized or hot dipped.
3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.

B. Stainless-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
3. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.

C. Copper Pipe Hangers:

1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel stainless steel.

2.3 TRAPEZE PIPE HANGERS

A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.4 METAL FRAMING SYSTEMS

A. MFMA Manufacturer Metal Framing Systems:

1. Description: Shop or field-fabricated pipe-support assembly made of steel channels, accessories, fittings, and other components for supporting multiple parallel pipes.
2. Standard: MFMA-4.
3. Channels: Continuous slotted steel channel with in-turned lips.
4. Channel Nuts: Formed or stamped steel nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.

6. Metallic Coating: Electroplated zinc, Mill galvanized, In-line, hot galvanized or Mechanically-deposited zinc.

B. Non-MFMA Manufacturer Metal Framing Systems:

1. Description: Shop- or field-fabricated pipe-support assembly made of steel channels, accessories, fittings, and other components for supporting multiple parallel pipes.
2. Standard: Comply with MFMA-4.
3. Channels: Continuous slotted steel channel with in-turned lips.
4. Channel Nuts: Formed or stamped steel nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
5. Hanger Rods: Continuous-thread rod, nuts, and washer made of PVC coated carbon steel, hot dipped galvanized carbon steel or stainless steel.

2.5 VERTICAL RISER CLAMPS FOR INSULATED PIPES

A. Vertical Riser Clamps for Insulated Steel Pipes:

1. Manufacturer shall be Pipe Shields Inc. Model E2100 or equal.
2. Carbon steel pipe material, steel straps and base that is compliance with ASTM A36.
3. Insulation shall be calcium silicate, asbestos free, treated with water repellant.
4. Jacket shall be galvanized steel that is in compliance with ASTM A-527.
5. Fasteners shall comply with ASTM A-307 plated.
6. Coating shall be primer coated.

B. Vertical Riser Clamps for Insulated Copper Pipes:

1. Manufacturer shall be Hydra-Zorb Titan Riser Clamp or equal.
2. 25/50 flame spread/smoke spread index.
3. Eliminates insulation compression.
4. Crush resistant.
5. Vertical load rating up to 2400 lbs.

2.6 THERMAL-HANGER SHIELD INSERTS

A. Manufacturers

1. Pipe Shields Inc.
2. Pittsburg Corning Foamglas ONE
3. ITW Insulation Systems TRYMER 2000 XP

B. Cold Piping: Insulation-Insert Material - ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength and vapor barrier.

C. Hot Piping: Insulation-Insert Material - Hot Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate with 100-psig ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength.

D. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.

E. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.

F. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.7 FASTENER SYSTEMS

A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

B. Mechanical-Expansion Anchors: Insert-wedge-type, stainless steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.8 EQUIPMENT SUPPORTS

A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.9 MISCELLANEOUS MATERIALS

A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.

B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, non-shrink and nonmetallic grout; suitable for interior and exterior applications.

1. Properties: Non-staining, noncorrosive, and nongaseous.
2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.

B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.

1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
2. Field fabricate from ASTM A 36/A 36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.

C. Metal Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled metal framing systems.

D. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.

E. Fastener System Installation:

1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.

F. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.

G. Equipment Support Installation: Fabricate from welded-structural-steel shapes.

H. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.

I. Install lateral bracing with pipe hangers and supports to prevent swaying.

J. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.

K. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.

L. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.

M. Insulated Piping:

1. Attach clamps and spacers to piping.

   a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
   b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
   c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.

2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.

   a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.

3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.

   a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.

4. Shield Dimensions for Pipe: Not less than the following:

   a. NPS 1/4 to NPS 3-1/2 12 inches long and 0.048 inch thick.

5. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 EQUIPMENT SUPPORTS

A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.

B. Grouting: Place grout under supports for equipment and make bearing surface smooth.

C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.3 METAL FABRICATIONS

A. Cut, drill, and fit miscellaneous metal fabrications for equipment supports.

B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.

C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:

1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.

2. Obtain fusion without undercut or overlap.
3. Remove welding flux immediately.
4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.

B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.5 PAINTING

A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.

1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.

B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in Section 099113 "Exterior Painting" Section 099123 "Interior Painting" and Section 099600 "High Performance Coatings."

C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

3.6 HANGER AND SUPPORT SCHEDULE

A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.

B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.

C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.

D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.

E. Use carbon-steel pipe hangers and supports, metal trapeze pipe hangers and metal framing systems and attachments for general service applications.

F. Use stainless-steel pipe hangers and corrosion-resistant attachments for hostile environment applications.

G. Copper Pipe or Tubing

1. Use copper-plated pipe hangers and copper or stainless-steel attachments for copper piping and tubing.
2. Or use padded hangers for piping that is subject to scratching.

H. Use thermal-hanger shield inserts for insulated piping and tubing.

I. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F, pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
5. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.
7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
10. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
11. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
12. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
14. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
16. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
17. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction might occur.
18. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24, from single rod if horizontal movement caused by expansion and contraction might occur.
19. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
20. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is not necessary.
21. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes NPS 2 to NPS 30 if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.

J. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Extension Pipe or Riser Clamps (MSS Type 8): For support of non-insulated pipe risers NPS 3/4 to NPS 24.
2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of non-insulated pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
3. Insulated piping shall use vertical riser clamps for insulated pipe.

K. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel Turnbuckles (MSS Type 13): For adjustment, up to 6 inches for heavy loads.
2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.

L. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
6. C-Clamps (MSS Type 23): For structural shapes.
7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:

    a. Light (MSS Type 31): 750 lb.
    b. Medium (MSS Type 32): 1500 lb.
    c. Heavy (MSS Type 33): 3000 lb.

13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.

M. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.

2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.

N. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.
4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:

    a. Horizontal (MSS Type 54): Mounted horizontally.
    b. Vertical (MSS Type 55): Mounted vertically.
    c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.

O. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.

P. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.

Q. Use mechanical-expansion anchors instead of building attachments where required in concrete construction.

END OF SECTION 230529

SECTION 230548 - VIBRATION AND SEISMIC CONTROLS FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Open-spring isolators.
2. Restrained-spring isolators.
3. Pipe-riser resilient supports.
4. Elastomeric hangers.
5. Spring hangers.
6. Snubbers.
7. Restraint channel bracings.
8. Restraint cables.
9. Seismic-restraint accessories.
10. Mechanical anchor bolts.
11. Adhesive anchor bolts.
12. Vibration isolation equipment bases.
13. Restrained isolation roof-curb rails.

B. Related Requirements:

1. Section 210548 "Vibration and Seismic Controls for Fire Suppression" for devices for fire-suppression equipment and systems.
2. Section 220548 "Vibration and Seismic Controls for Plumbing" for devices for plumbing equipment and systems.

1.3 DEFINITIONS

A. IBC: International Building Code.

B. ICC-ES: ICC-Evaluation Service.

C. OSHPD: Office of Statewide Health Planning & Development.

1.4 ACTION SUBMITTALS

A. Submittals shall be formatted per Section 230000 “General Mechanical Requirements”. The manufacturer shall resubmit the specification section showing compliance with each respective paragraphs and specified items and features in that particular specification section. All **exceptions** shall be clearly identified by referencing respective paragraph and other requirements. Next to each specification item, indicate the following:

1. "No Exception Taken".
2. "Exception". All exceptions shall be clearly identified by referencing respective paragraph and other requirements along with proposed alternative.

B. Product Data: For each type of product.

1. Include rated load, rated deflection, and overload capacity for each vibration isolation device.
2. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of vibration isolation device and seismic-restraint component required.

    a. Tabulate types and sizes of seismic restraints, complete with report numbers and rated strength in tension and shear as evaluated by [an evaluation service member of ICC-ES] [OSHPD] [an agency acceptable to authorities having jurisdiction].
    b. Annotate to indicate application of each product submitted and compliance with requirements.

3. Interlocking Snubbers: Include ratings for horizontal, vertical, and combined loads.

C. Shop Drawings:

1. Detail fabrication and assembly of equipment bases. Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
2. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.

D. Delegated-Design Submittal: For each vibration isolation and seismic-restraint device.

1. Include design calculations and details for selecting vibration isolators, seismic restraints, and vibration isolation bases complying with performance requirements, design criteria, and analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
2. Design Calculations: Calculate static and dynamic loading due to equipment weight, operation, and seismic forces required to select vibration isolators and seismic restraints and for designing vibration isolation bases.

    a. Coordinate design calculations with wind load calculations required for equipment mounted outdoors. Comply with requirements in other Sections for equipment mounted outdoors.

3. Riser Supports: Include riser diagrams and calculations showing anticipated expansion and contraction at each support point, initial and final loads on building structure, spring deflection changes, and seismic loads. Include certification that riser system was examined for excessive stress and that none exists.

4. Seismic-Restraint Details:

    a. Design Analysis: To support selection and arrangement of seismic restraints. Include calculations of combined tensile and shear loads.
    b. Details: Indicate fabrication and arrangement. Detail attachments of restraints to the restrained items and to the structure. Show attachment locations, methods, and spacings. Identify components, list their strengths, and indicate directions and

values of forces transmitted to the structure during seismic events. Indicate association with vibration isolation devices.

c. Coordinate seismic-restraint and vibration isolation details with wind-restraint details required for equipment mounted outdoors. Comply with requirements in other Sections for equipment mounted outdoors.

d. Preapproval and Evaluation Documentation: By [an evaluation service member of ICC-ES] [OSHPD] [an agency acceptable to authorities having jurisdiction], showing maximum ratings of restraint items and the basis for approval (tests or calculations).

1.5 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Show coordination of vibration isolation device installation and seismic bracing for HVAC piping and equipment with other systems and equipment in the vicinity, including other supports and restraints, if any.

B. Qualification Data: For professional engineer and testing agency.

C. Welding certificates.

D. Air-Mounting System Performance Certification: Include natural frequency, load, and damping test data performed by an independent agency.

E. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: include in operation and maintenance manuals.

1.7 QUALITY ASSURANCE

A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is an NRTL as defined by OSHA in 29 CFR 1910.7 and that is acceptable to authorities having jurisdiction.

B. Comply with seismic-restraint requirements in the IBC unless requirements in this Section are more stringent.

C. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

D. Seismic-restraint devices shall have horizontal and vertical load testing and analysis and shall bear anchorage preapproval OPM number from OSHPD, or preapproval by another agency acceptable to authorities having jurisdiction, showing maximum seismic-restraint ratings. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are unavailable, submittals based on independent testing are preferred. Calculations (including combining shear and tensile loads) to support seismic-restraint designs must be signed and sealed by a qualified professional engineer.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Seismic-Restraint Loading:

1. Contractor shall consult on requirements with Structural Engineer of Record or other acceptable qualified engineer by the authority having jurisdiction.

2.2 OPEN-SPRING ISOLATORS

A. Freestanding, Laterally Stable, Open-Spring Isolators.

1. Manufacturer and Model:

a. Basis of Design

1) Mason Industries Type SLFH

b. Or Approved Equal by:

1) California Dynamics Corporation
2) Kinetics Noise Control
3) Vibrex
4) Isotech Industries

2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
6. Baseplates: Factory-drilled steel plate for bolting to structure with an elastomeric isolator pad attached to the underside. Baseplates shall limit floor load to 500 psig.
7. Top Plate and Adjustment Bolt: Threaded top plate with adjustment bolt and cap screw to fasten and level equipment.

2.3 HOUSED-SPRING ISOLATORS

A. Freestanding, Laterally Stable, Open-Spring Isolators in Two-Part Telescoping Housing.

1. Manufacturer and Model:

a. Basis of Design

1) Mason Industries Type C

b. Or Approved Equal by:

1) California Dynamics Corporation
2) Kinetics Noise Control
3) Vibrex

4) Isotech Industries

2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
6. Two-Part Telescoping Housing: A steel top and bottom frame separated by an elastomeric material and enclosing the spring isolators.

   a. Drilled base housing for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to 500 psig.
   b. Top housing with attachment and leveling bolt, threaded mounting holes and internal leveling device.

2.4 PIPE-RISER RESILIENT SUPPORT

A. Description: All-directional, acoustical pipe anchor consisting of two steel tubes separated by a minimum 1/2-inch-thick neoprene.

1. Manufacturer and Model:

   a. Basis of Design

      1) Mason Industries Type SSLFH

   b. Or Approved Equal by:

      1) California Dynamics Corporation
      2) Kinetics Noise Control
      3) Vibrex
      4) Isotech Industries

2. Vertical-Limit Stops: Steel and neoprene vertical-limit stops arranged to prevent vertical travel in both directions.
3. Maximum Load Per Support: 500 psig on isolation material providing equal isolation in all directions.

2.5 RESILIENT PIPE GUIDES

A. Description: Telescopic arrangement of two steel tubes or post and sleeve arrangement separated by a minimum 1/2-inch-thick neoprene.

1. Manufacturer and Model:

   a. Basis of Design

      1) Mason Industries Type ADA

   b. Or Approved Equal by:

      1) California Dynamics Corporation

2) Kinetics Noise Control
3) Vibrex
4) Isotech Industries

2. Factory-Set Height Guide with Shear Pin: Shear pin shall be removable and reinsertable to allow for selection of pipe movement. Guides shall be capable of motion to meet location requirements.

2.6 ELASTOMERIC HANGERS

A. Elastomeric Mount in a Steel Frame with Upper and Lower Steel Hanger Rods.

1. Manufacturer and Model:

a. Basis of Design

1) Mason Industries Type HD

b. Or Approved Equal by:

1) California Dynamics Corporation
2) Kinetics Noise Control
3) Vibrex
4) Isotech Industries

2. Frame: Steel, fabricated with a connection for an upper threaded hanger rod and an opening on the underside to allow for a maximum of 30 degrees of angular lower hanger-rod misalignment without binding or reducing isolation efficiency.
3. Dampening Element: Molded, oil-resistant rubber, neoprene, or other elastomeric material with a projecting bushing for the underside opening preventing steel to steel contact.

2.7 SPRING HANGERS

A. Combination Coil-Spring and Elastomeric-Insert Hanger with Spring and Insert in Compression.

1. Manufacturer and Model:

a. Basis of Design

1) Mason Industries Type 30N OR PC30NS

b. Or Approved Equal by:

1) California Dynamics Corporation
2) Kinetics Noise Control
3) Vibrex
4) Isotech Industries

2. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.

4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
7. Elastomeric Element: Molded, oil-resistant rubber or neoprene. Steel-washer-reinforced cup to support spring and bushing projecting through bottom of frame.

8. Adjustable Vertical Stop: Steel washer with neoprene washer "up-stop" on lower threaded rod.
9. Self-centering hanger-rod cap to ensure concentricity between hanger rod and support spring coil.

2.8 SNUBBERS

A. Manufacturer and Model:

1. Basis of Design
   a. Mason Industries Type Z-1011

2. Or Approved Equal by:
   a. California Dynamics Corporation
   b. Kinetics Noise Control
   c. Vibrex
   d. Isotech Industries

B. Description: Factory fabricated using welded structural-steel shapes and plates, anchor bolts, and replaceable resilient isolation washers and bushings.

1. Anchor bolts for attaching to concrete shall be seismic-rated, drill-in, and stud-wedge or female-wedge type.
2. Resilient Isolation Washers and Bushings: Oil- and water-resistant neoprene.
3. Maximum 1/4-inch air gap, and minimum 1/4-inch-thick resilient cushion.

2.9 RESTRAINT CHANNEL BRACINGS

A. Manufacturer and Model:

1. Basis of Design
   a. Mason Industries Type Seismic Sway Bracing System

2. Or Approved Equal by:
   a. California Dynamics Corporation
   b. Kinetics Noise Control
   c. Vibrex
   d. Isotech Industries

B. Description: MFMA-4, shop- or field-fabricated bracing assembly made of slotted steel channels with accessories for attachment to braced component at one end and to building structure at the other end and other matching components and with corrosion-resistant coating; rated in tension, compression, and torsion forces.

2.10 RESTRAINT CABLES

A. Manufacturer and Model:

1. Basis of Design

a. Mason Industries Type SCBA Assembly, SCR, UC & CCB

2. Or Approved Equal by:

a. California Dynamics Corporation
b. Kinetics Noise Control
c. Vibrex
d. Isotech Industries

B. Restraint Cables: ASTM A 603 galvanized ASTM A 492 stainless-steel cables. End connections made of steel assemblies with thimbles, brackets, swivel, and bolts designed for restraining cable service; with a minimum of two clamping bolts for cable engagement.

2.11 SEISMIC-RESTRAINT ACCESSORIES

A. Manufacturer and Model:

1. Basis of Design

a. Mason Industries Type SCR, UC & CCB

2. Or Approved Equal by:

a. California Dynamics Corporation
b. Kinetics Noise Control
c. Vibrex
d. Isotech Industries

B. Hanger-Rod Stiffener: Reinforcing steel angle clamped to hanger rod.

C. Hinged and Swivel Brace Attachments: Multifunctional steel connectors for attaching hangers to rigid channel bracings and restraint cables.

D. Bushings for Floor-Mounted Equipment Anchor Bolts: Neoprene bushings designed for rigid equipment mountings, and matched to type and size of anchor bolts and studs.

E. Bushing Assemblies for Wall-Mounted Equipment Anchorage: Assemblies of neoprene elements and steel sleeves designed for rigid equipment mountings, and matched to type and size of attachment devices used.

F. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.

2.12 MECHANICAL ANCHOR BOLTS

A. Manufacturer and Model:

1. Basis of Design

    a. Mason Industries Type SAB/SAS

2. Or Approved Equal by:

    a. California Dynamics Corporation
    b. Kinetics Noise Control
    c. Hilti

B. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

2.13 ADHESIVE ANCHOR BOLTS

A. Manufacturer and Model:

1. Basis of Design

    a. Mason Industries Type SAA

2. Or Approved Equal by:

    a. California Dynamics Corporation
    b. Kinetics Noise Control
    c. Hilti

B. Adhesive Anchor Bolts: Drilled-in and capsule anchor system containing PVC or urethane methacrylate-based resin and accelerator, or injected polymer or hybrid mortar adhesive. Provide anchor bolts and hardware with zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

2.14 VIBRATION ISOLATION EQUIPMENT BASES

A. Steel Rails: Factory-fabricated, welded, structural-steel rails.

1. Manufacturer and Model:

    a. Basis of Design

        1) Mason Industries Type RND Rails

    b. Or Approved Equal by:

        1) California Dynamics Corporation
        2) Kinetics Noise Control
        3) Vibrex
        4) Isotech Industries

2. Design Requirements: Lowest possible mounting height with not less than 1-inch clearance above the floor. Include equipment anchor bolts and auxiliary motor slide rails.

a. Include supports for suction and discharge elbows for pumps.

3. Structural Steel: Steel shapes, plates, and bars complying with ASTM A 36/A 36M. Rails shall have shape to accommodate supported equipment.
4. Support Brackets: Factory-welded steel brackets on frame for outrigger isolation mountings and to provide for anchor bolts and equipment support.

B. Steel Bases: Factory-fabricated, welded, structural-steel bases and rails.

1. Manufacturer and Model:

a. Basis of Design

1) Mason Industries Type MSL

b. Or Approved Equal by:

1) California Dynamics Corporation
2) Kinetics Noise Control
3) Vibrex
4) Isotech Industries

2. Design Requirements: Lowest possible mounting height with not less than 1-inch clearance above the floor. Include equipment anchor bolts and auxiliary motor slide bases or rails.

a. Include supports for suction and discharge elbows for pumps.

3. Structural Steel: Steel shapes, plates, and bars complying with ASTM A 36/A 36M. Bases shall have shape to accommodate supported equipment.
4. Support Brackets: Factory-welded steel brackets on frame for outrigger isolation mountings and to provide for anchor bolts and equipment support.

C. Concrete Inertia Base: Factory-fabricated], welded, structural-steel bases and rails ready for placement of cast-in-place concrete.

1. Manufacturer and Model:

a. Basis of Design

1) Mason Industries Type BMK

b. Or Approved Equal by:

1) California Dynamics Corporation
2) Kinetics Noise Control
3) Vibrex
4) Isotech Industries

2. Design Requirements: Lowest possible mounting height with not less than 1-inch clearance above the floor. Include equipment anchor bolts and auxiliary motor slide bases or rails.

a. Include supports for suction and discharge elbows for pumps.

3. Structural Steel: Steel shapes, plates, and bars complying with ASTM A 36/A 36M. Bases shall have shape to accommodate supported equipment.
4. Support Brackets: Factory-welded steel brackets on frame for outrigger isolation mountings and to provide for anchor bolts and equipment support.
5. Fabrication: Fabricate steel templates to hold equipment anchor-bolt sleeves and anchors in place during placement of concrete. Obtain anchor-bolt templates from supported equipment manufacturer.

2.15 RESTRAINED SEISMICALLY ISOLATION ROOF-CURB RAILS

A. Manufacturer:

1. Basis of Design

a. Mason Industries

2. Or Approved Equal by:

a. California Dynamics Corporation
b. Kinetics Noise Control
c. Vibrex
d. Isotech Industries

B. Description: Factory-assembled, fully enclosed, insulated, air- and watertight curb rail designed to resiliently support equipment and to withstand seismic forces.

C. Upper Frame: The upper frame shall provide continuous support for equipment and shall be captive to resiliently resist seismic forces.

D. Lower Support Assembly: The lower support assembly shall be formed sheet metal section containing adjustable and removable steel springs that support the upper frame. The lower support assembly shall have a means for attaching to building structure and a wood nailer for attaching roof materials, and shall be insulated with a minimum of 2 inches of rigid, glass-fiber insulation on inside of assembly. Adjustable, restrained-spring isolators shall be mounted on elastomeric vibration isolation pads and shall have access ports, for level adjustment, with removable waterproof covers at all isolator locations. Isolators shall be located so they are accessible for adjustment at any time during the life of the installation without interfering with the integrity of the roof.

E. Snubber Bushings: All-directional, elastomeric snubber bushings at least 1/4 inch thick.

F. Water Seal: Galvanized sheet metal with EPDM seals at corners, attached to upper support frame, extending down past wood nailer of lower support assembly, and counterflashed over roof materials.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas and equipment to receive vibration isolation and seismic-control devices for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

A. Multiple Pipe Supports: Secure pipes to trapeze member with clamps approved for application by [an evaluation service member of ICC-ES] [OSHPD] [an agency acceptable to authorities having jurisdiction].

B. Hanger-Rod Stiffeners: Install hanger-rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to seismic forces.

C. Strength of Support and Seismic-Restraint Assemblies: Where not indicated, select sizes of components so strength is adequate to carry present and future static and seismic loads within specified loading limits.

3.3 VIBRATION CONTROL AND SEISMIC-RESTRAINT DEVICE INSTALLATION

A. Coordinate the location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in [**Section 033000 "Cast-in-Place Concrete."**] [**Section 033053 "Miscellaneous Cast-in-Place Concrete."**]

B. Installation of vibration isolators must not cause any change of position of equipment, piping, or ductwork resulting in stresses or misalignment.

C. Comply with requirements in Section 077200 "Roof Accessories" for installation of roof curbs, equipment supports, and roof penetrations.

D. Equipment Restraints:

1. Install seismic snubbers on HVAC equipment mounted on vibration isolators. Locate snubbers as close as possible to vibration isolators and bolt to equipment base and supporting structure.
2. Install resilient bolt isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch.
3. Install seismic-restraint devices using methods approved by [**an evaluation service member of** [an evaluation service member of ICC-ES] [OSHPD] [an agency acceptable to authorities having jurisdiction] that provides required submittals for component.

E. Piping Restraints:

1. Comply with requirements in MSS SP-127.

2. Space lateral supports a maximum of 40 feet o.c., and longitudinal supports a maximum of 80 feet o.c.
3. Brace a change of direction longer than 12 feet.

F. Install cables so they do not bend across edges of adjacent equipment or building structure.

G. Install seismic-restraint devices using methods approved by **an evaluation service member of** an agency acceptable to authorities having jurisdiction that provides required submittals for component.

H. Install bushing assemblies for anchor bolts for floor-mounted equipment, arranged to provide resilient media between anchor bolt and mounting hole in concrete base.

I. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.

J. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.

K. Drilled-in Anchors:

1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
4. Adhesive Anchors: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.
5. Set anchors to manufacturer's recommended torque, using a torque wrench.
6. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

3.4 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION

A. Install flexible connections in piping where they cross seismic joints, where adjacent sections or branches are supported by different structural elements, and where the connections terminate with connection to equipment that is anchored to a different structural element from the one supporting the connections as they approach equipment. Comply with requirements in Section 232113 "Hydronic Piping" for piping flexible connections.

3.5 FIELD QUALITY CONTROL

A. Testing Agency: **Engage** a qualified testing agency to perform tests and inspections.

B. Perform tests and inspections.

C. Tests and Inspections:

1. Provide evidence of recent calibration of test equipment by a testing agency acceptable to authorities having jurisdiction.

2. Schedule test with Owner, through Architect, before connecting anchorage device to restrained component (unless postconnection testing has been approved), and with at least seven days' advance notice.
3. Obtain Architect's approval before transmitting test loads to structure. Provide temporary load-spreading members.
4. Test at least four of each type and size of installed anchors and fasteners selected by Structural Engineer of Record.
5. Test to 90 percent of rated proof load of device.
6. Measure isolator restraint clearance.
7. Measure isolator deflection.
8. Verify snubber minimum clearances.

9. Test and adjust restrained-air-spring isolator controls and safeties.

D. Remove and replace malfunctioning units and retest as specified above.

E. Prepare test and inspection reports.

3.6 ADJUSTING

A. Adjust isolators after piping system is at operating weight.

B. Adjust limit stops on restrained-spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.

3.7 VIBRATION ISOLATION EQUIPMENT BASES INSTALLATION

A. Coordinate the location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in [**Section 033000 "Cast-in-Place Concrete."**] [**Section 033053, "Miscellaneous Cast-in-Place Concrete."**]

END OF SECTION 230548

SECTION 230553 - IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Equipment labels.
2. Warning signs and labels.
3. Pipe labels.
4. Duct labels.
5. Stencils.
6. Valve tags.
7. Warning tags.

1.3 ACTION SUBMITTALS

A. Submittals shall be formatted per Section 230000 “General Mechanical Requirements”. The manufacturer shall resubmit the specification section showing compliance with each respective paragraphs and specified items and features in that particular specification section. All **exceptions** shall be clearly identified by referencing respective paragraph and other requirements. Next to each specification item, indicate the following:

1. “No Exception Taken”.
2. “Exception”. All exceptions shall be clearly identified by referencing respective paragraph and other requirements along with proposed alternative.

B. Product Data: For each type of product.

C. Samples: For color, letter style, and graphic representation required for each identification material and device.

D. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.

E. Valve Schedules: For each piping system to include in maintenance manuals.

1.4 COORDINATION

A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.

B. Coordinate installation of identifying devices with locations of access panels and doors.

C. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 GENERAL

A. Manufacturers:

1. Craftmark Identification Systems
2. Seton Identification Products
3. MSI Marking Services
4. Setmark

2.2 EQUIPMENT LABELS

A. Metal Labels for Equipment:

1. Material and Thickness: Brass or anodized aluminum, 0.032-inch minimum thickness and having predrilled or stamped holes for attachment hardware.
2. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
3. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
4. Fasteners: Stainless-steel rivets or contact-type permanent adhesive, compatible with label and substrate.
5. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

B. Plastic Labels for Equipment:

1. Material and Thickness: Three-layer, multicolor, plastic labels for mechanical engraving, 1/16 inch thick and having predrilled holes for attachment hardware.
2. Color Coding:

   a. Letter Color: White.
   b. Background Color: Red.

3. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
4. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
5. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
6. Fasteners: Stainless-steel rivets or contact-type permanent adhesive, compatible with label and substrate.

C. Label Content: Include equipment's Drawing designation or unique equipment number.

2.3 WARNING SIGNS AND LABELS

A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.

B. Color Coding:

1. Background Color: Yellow.
2. Letter Color: Black.

C. Maximum Temperature: Able to withstand temperatures up to 160 deg F.

D. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.

E. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.

F. Fasteners: Stainless-steel rivets or self-tapping screws.

G. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

H. Label Content: Include caution and warning information, plus emergency notification instructions.

2.4 PIPE LABELS

A. Do not use pipe labels or plastic tapes for bare pipes conveying fluids at temperatures of 125 deg F (52 deg C) or higher.

B. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.

C. Pre-tensioned Pipe Labels for Outside Diameter Less or Equal to 8 Inches: Pre-coiled, semi-rigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.

D. Self-Adhesive Pipe Labels for Outside Diameter Greater than 8 Inches: Printed plastic with contact-type, permanent-adhesive backing. Either marker shall show accepted color-coded background, proper color of legend in relation to background color, accepted legend letter size, accepted marker length.

E. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, and an arrow indicating flow direction.

1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
2. Lettering Size: At least 1-1/2 inches high.

2.5 DUCT LABELS

A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.

B. Maximum Temperature: Able to withstand temperatures up to 160 deg F.

C. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.

D. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.

E. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

F. Duct Label Contents: Include identification of duct service using same designations or abbreviations as used on Drawings, and an arrow indicating flow direction.

1. Flow-Direction Arrows: Integral with duct system service lettering to accommodate both directions, or as separate unit on each duct label to indicate flow direction.
2. Lettering Size: At least 1-1/2 inches high.

2.6 STENCILS

A. Stencils for Piping: Prepared with letter sizes according to ASME A13.1 for piping; minimum letter height of 1-1/4 inches for ducts; and minimum letter height of ¾ inch for access panel and door labels, equipment labels and similar operational instructions.

1. Stencil Material: Brass
2. Stencil Paint: Exterior, gloss, alkyd enamel, black unless otherwise indicated. Pain may be in pressurized spray-can form.
3. Identification Paint: Exterior, alkyd enamel in colors according to ASME A13.1 unless otherwise indicated.

B. Stencils for Ducts:

1. Lettering Size: Minimum letter height of 1-1/4 inches for viewing distances up to 15 feet and proportionately larger lettering for greater viewing distances.
2. Stencil Material: Brass.
3. Stencil Paint: Exterior, gloss, **[alkyd enamel] [acrylic enamel].** Paint may be in pressurized spray-can form.
4. Identification Paint: Exterior, **[alkyd enamel] [acrylic enamel].** Paint may be in pressurized spray-can form.

C. Stencils for Access Panels and Door Labels, Equipment Labels, and Similar Operational Instructions:

1. Lettering Size: Minimum letter height of 1/2 inch for viewing distances up to 72 inches and proportionately larger lettering for greater viewing distances.
2. Stencil Material**:** Brass
3. Stencil Paint: Exterior, gloss, **[alkyd enamel] [acrylic enamel]**. Paint may be in pressurized spray-can form.
4. Identification Paint: Exterior, **[alkyd enamel] [acrylic enamel]**. Paint may be in pressurized spray-can form.

2.7 VALVE TAGS

A. Valve Tags: Stamped or engraved with ¼-inch letters for piping system abbreviation and ½ inch sequenced numbers.

1. Tag Material: Brass, 0.032-inch minimum thickness and having predrilled or stamped holes for attachment hardware.
2. Fasteners: Brass wire-link or beaded chain; or S-hook.

B. Valve Schedules: For each piping system, on 8-1/2 by 11 inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.

1. Valve tag schedule shall be included in operation and maintenance data.

2.8 WARNING TAGS

A. Warning Tags: Preprinted or partially preprinted, accident-prevention tags, of plasticized card stock with matte finish suitable for writing.

1. Size: Approximately 4 by 7 inches.
2. Fasteners: Brass grommet and wire.
3. Nomenclature: Large-size primary caption such as “DANGER”, “CAUTION” or “DO NOT OPERATE.”
4. Color:

a. Background Color: Yellow.
b. Letter Color: Black.

PART 3 - EXECUTION

3.1 PREPARATION

A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 GENERAL INSTALLATION REQUIREMENTS

A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.

B. Coordinate installation of identifying devices with locations of access panels and doors.

C. Install identifying devices before installing acoustical ceilings and similar concealment.

3.3 EQUIPMENT LABEL INSTALLATION

A. Install or permanently fasten labels on each major item of mechanical equipment.

B. Locate equipment labels where accessible and visible.

3.4 PIPE LABEL INSTALLATION

A. Piping Color-Coding: Painting of piping is specified in Section 099123 "Interior Painting"

B. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:

1. Within one foot of each valve and control device.
2. Near each branch connection and riser takeoff.
3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
4. Near major equipment items and other points of origination and termination.
5. At access doors, manholes, and similar access points that permit view of concealed piping.
6. Spaced at maximum intervals of 20 feet along each run, but not less than once in each room at entrance and exit of each concealed space.
7. On piping above removable acoustical ceilings.

C. Directional Flow Arrows: Arrows shall be used to indicate direction of flow in pipes, including pipes where flow is allowed in both directions.

D. Pipe Label Color Schedule:

1. Chilled-Water Piping:

a. Background Color: Green.
b. Letter Color: White.

2. Heating Water Piping:

a. Background Color: Yellow.
b. Letter Color: Black.

3.5 DUCT LABEL INSTALLATION

A. Locate ductwork labels where ductwork is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:

1. Within one foot of each control device.
2. Near each branch connection and riser takeoff.
3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
4. Near major equipment items and other points of origination and termination.
5. Spaced at maximum intervals of 20 feet along each run, but not less than once in each room at entrance and exit of each concealed space.
6. On ductwork above removable acoustical ceilings.

B. Install plastic-laminated duct labels with permanent adhesive on air ducts in the following color codes:

1. Exhaust Air Ducts:

a. Background Color: Yellow.
b. Letter Color: Black.

2. Supply Air, Return Air and Outside Air:

a. Background Color: Blue.
b. Letter Color: White

3. Return Air and Outside Air:

a. Background Color: Green.
b. Letter Color: White

4. ASME A13.1 Colors and Designs: For hazardous material exhaust.

3.6 VALVE-TAG INSTALLATION

A. Install tags on valves and control devices in piping systems, except valves within factory-fabricated equipment units; faucets; convenience and lawn-watering hose connections. List tagged valves in a valve schedule.

B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:

1. Valve-Tag Size and Shape:

a. Chilled Water: 2 inches, round.
b. Hot Water: 2 inches, round.

2. Valve-Tag Color:

a. Chilled Water: Natural.
b. Hot Water: Natural.

3. Letter Color:

a. Chilled Water: Black.
b. Hot Water: Black.

C. All above and below grade and interior and exterior valves shall be tagged. Submit valve tag chart to the Owner Representative for review and approval at the completion of the project.

3.7 WARNING-TAG INSTALLATION

A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION 230553

SECTION 230593 - TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Balancing Air Systems:

    a. Constant-volume air systems.
    b. Variable-air-volume systems.

2. Balancing Hydronic Piping Systems:
    a. Variable-flow hydronic systems.

3. Testing, Adjusting, and Balancing Equipment:
    a. Motors.
    b. Heat-transfer coils.

4. Testing, adjusting, and balancing existing systems and equipment.
5. Sound tests.
6. Vibration tests.
7. Duct leakage tests.
8. Control system verification.

1.3 DEFINITIONS

A. AABC: Associated Air Balance Council.

B. BAS: Building automation systems.

C. NEBB: National Environmental Balancing Bureau.

D. TAB: Testing, adjusting, and balancing.

E. TABB: Testing, Adjusting, and Balancing Bureau.

F. TAB Specialist: An independent entity meeting qualifications to perform TAB work.

G. TDH: Total dynamic head.

1.4 PREINSTALLATION MEETINGS

A. TAB Conference: Conduct a TAB conference at Project site with the Engineer and Commissioning Agent after approval of the TAB strategies and procedures plan to develop a mutual understanding of the details. Provide a minimum of 14 days' advance notice of scheduled meeting time and location.

1. Minimum Agenda Items:

a. The Contract Documents examination report.
b. The TAB plan.
c. Needs for coordination and cooperation of trades and subcontractors.
d. Proposed procedures for documentation and communication flow.

1.5 ACTION SUBMITTALS

A. Submittals shall be formatted per Section 230000 “General Mechanical Requirements”. The manufacturer shall resubmit the specification section showing compliance with each respective paragraphs and specified items and features in that particular specification section. All **exceptions** shall be clearly identified by referencing respective paragraph and other requirements. Next to each specification item, indicate the following:

1. “No Exception Taken”.
2. “Exception”. All exceptions shall be clearly identified by referencing respective paragraph and other requirements along with proposed alternative.

B. TAB Report:

1. Air-Balance Report for Prerequisite IEQ 1: Documentation indicating that work complies with ASHRAE 62.1, Section 7.2.2 - "Air Balancing."
2. TAB Report for Prerequisite EA 2: Documentation indicating that work complies with ASHRAE/IESNA 90.1, Section 6.7.2.3 - "System Balancing."

1.6 INFORMATIONAL SUBMITTALS

A. Qualification Data: Submit documentation that the TAB specialist and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.

B. Contract Documents Examination Report: Submit the Contract Documents review report as specified in Part 3.

C. Strategies and Procedures Plan: Submit TAB strategies and step-by-step procedures as specified in "Preparation" Article.

D. System Readiness Checklists: Submit system readiness checklists as specified in "Preparation" Article.

E. Examination Report: Submit a summary report of the examination review required in "Examination" Article.

F. Certified TAB reports.

G. Sample report forms.

H. Instrument calibration reports, to include the following:

1. Instrument type and make.
2. Serial number.
3. Application.
4. Dates of use.
5. Dates of calibration.

1.7 QUALITY ASSURANCE

A. TAB Specialists Qualifications: Engage an independent TAB Contractor certified by AABC, NEBB or TABB.

1. TAB Field Supervisor: Employee of the TAB specialist and certified by AABC, NEBB or TABB.
2. TAB Technician: Employee of the TAB specialist and certified by AABC, NEBB or TABB as a TAB technician.

B. Instrumentation Type, Quantity, Accuracy, and Calibration: Comply with requirements in ASHRAE 111, Section 4, "Instrumentation."

C. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 7.2.2 - "Air Balancing."

D. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6.7.2.3 - "System Balancing."

1.8 FIELD CONDITIONS

A. Full Owner Occupancy: Owner will occupy the site and existing building during entire TAB period. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

B. Partial Owner Occupancy: Owner may occupy completed areas of building before Substantial Completion. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems designs that may preclude proper TAB of systems and equipment.

B. Examine installed systems for balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are applicable for intended purpose and are accessible.

C. Examine the approved submittals for HVAC systems and equipment.

D. Examine design data including HVAC system descriptions, statements of design assumptions for environmental conditions and systems output, and statements of philosophies and assumptions about HVAC system and equipment controls.

E. Examine ceiling plenums and underfloor air plenums used for supply, return, or relief air to verify that they are properly separated from adjacent areas. Verify that penetrations in plenum walls are sealed and fire-stopped if required.

F. Examine equipment performance data including fan and pump curves.

1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems - Duct Design." Compare results with the design data and installed conditions.

G. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.

H. Examine test reports specified in individual system and equipment Sections.

I. Examine HVAC equipment and verify that bearings are greased, belts are aligned and tight, filters are clean, and equipment with functioning controls is ready for operation.

J. Examine terminal units, such as variable-air-volume boxes, and verify that they are accessible and their controls are connected and functioning.

K. Examine strainers. Verify that startup screens have been replaced by permanent screens with indicated perforations.

L. Examine control valves for proper installation for their intended function of throttling, diverting, or mixing fluid flows.

M. Examine heat-transfer coils for correct piping connections and for clean and straight fins.

N. Examine system pumps to ensure absence of entrained air in the suction piping.

O. Examine operating safety interlocks and controls on HVAC equipment.

P. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

A. Prepare a TAB plan that includes the following:

1. Equipment and systems to be tested.
2. Strategies and step-by-step procedures for balancing the systems.
3. Instrumentation to be used.

4. Sample forms with specific identification for all equipment.

B. Perform system-readiness checks of HVAC systems and equipment to verify system readiness for TAB work. Include, at a minimum, the following:

1. Airside:

   a. Verify that leakage and pressure tests on air distribution systems have been satisfactorily completed.
   b. Duct systems are complete with terminals installed.
   c. Volume, smoke, and fire dampers are open and functional.
   d. Clean filters are installed.
   e. Fans are operating, free of vibration, and rotating in correct direction.
   f. Variable-frequency controllers' startup is complete and safeties are verified.
   g. Automatic temperature-control systems are operational.
   h. Ceilings are installed.
   i. Windows and doors are installed.
   j. Suitable access to balancing devices and equipment is provided.

2. Hydronics:

   a. Verify leakage and pressure tests on water distribution systems have been satisfactorily completed.
   b. Piping is complete with terminals installed.
   c. Water treatment is complete.
   d. Systems are flushed, filled, and air purged.
   e. Strainers are pulled and cleaned.
   f. Control valves are functioning per the sequence of operation.
   g. Shutoff and balance valves have been verified to be 100 percent open.
   h. Pumps are started and proper rotation is verified.
   i. Pump gage connections are installed directly at pump inlet and outlet flanges or in discharge and suction pipe prior to valves or strainers.
   j. Variable-frequency controllers' startup is complete and safeties are verified.
   k. Suitable access to balancing devices and equipment is provided.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

A. Perform testing and balancing procedures on each system according to the procedures contained in ASHRAE Standard 111 or SMACNA's "HVAC Systems - Testing, Adjusting, and Balancing" and in this Section.

B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary for TAB procedures.
   1. After testing and balancing, install test ports and duct access doors that comply with requirements in Section 233300 "Air Duct Accessories."
   2. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish according to Section 230713 "Duct Insulation," Section 230716 "HVAC Equipment Insulation," and Section 230719 "HVAC Piping Insulation."

C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.

D. Take and report testing and balancing measurements in inch-pound (IP) units.

3.4 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Cross-check the summation of required outlet volumes with required fan volumes.

B. Prepare schematic diagrams of systems' "as-built" duct layouts.

C. For variable-air-volume systems, develop a plan to simulate diversity.

D. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.

E. Check airflow patterns from the outdoor-air louvers and dampers and the return- and exhaust-air dampers through the supply-fan discharge and mixing dampers.

F. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.

G. Verify that motor starters are equipped with properly sized thermal protection.

H. Check dampers for proper position to achieve desired airflow path.

I. Check for airflow blockages.

J. Check condensate drains for proper connections and functioning.

K. Check for proper sealing of air-handling-unit components.

L. Verify that air duct system is sealed as specified in Section 233113 "Metal Ducts."

3.5 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.

1. Measure total airflow.

    a. Set outside-air, return-air, and relief-air dampers for proper position that simulates minimum outdoor-air conditions.
    b. Where duct conditions allow, measure airflow by Pitot-tube traverse. If necessary, perform multiple Pitot-tube traverses to obtain total airflow.
    c. Where duct conditions are not suitable for Pitot-tube traverse measurements, a coil traverse may be acceptable.
    d. If a reliable Pitot-tube traverse or coil traverse is not possible, measure airflow at terminals and calculate the total airflow.

2. Measure fan static pressures as follows:

    a. Measure static pressure directly at the fan outlet or through the flexible connection.
    b. Measure static pressure directly at the fan inlet or through the flexible connection.
    c. Measure static pressure across each component that makes up the air-handling system.

d. Report artificial loading of filters at the time static pressures are measured.

3. Review Record Documents to determine variations in design static pressures versus actual static pressures. Calculate actual system-effect factors. Recommend adjustments to accommodate actual conditions.
4. Obtain approval from Owner for adjustment of fan speed higher or lower than indicated speed. Comply with requirements in HVAC Sections for air-handling units for adjustment of fans, belts, and pulley sizes to achieve indicated air-handling-unit performance.
5. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload occurs. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.

B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows.

1. Measure airflow of submain and branch ducts.
2. Adjust submain and branch duct volume dampers for specified airflow.
3. Re-measure each submain and branch duct after all have been adjusted.

C. Adjust air inlets and outlets for each space to indicated airflows.

1. Set airflow patterns of adjustable outlets for proper distribution without drafts.
2. Measure inlets and outlets airflow.
3. Adjust each inlet and outlet for specified airflow.
4. Re-measure each inlet and outlet after they have been adjusted.

D. Verify final system conditions.

1. Re-measure and confirm that minimum outdoor, return, and relief airflows are within design. Readjust to design if necessary.
2. Re-measure and confirm that total airflow is within design.
3. Re-measure all final fan operating data, rpms, volts, amps, and static profile.
4. Mark all final settings.
5. Test system in economizer mode. Verify proper operation and adjust if necessary.
6. Measure and record all operating data.
7. Record final fan-performance data.

3.6 PROCEDURES FOR VARIABLE-AIR-VOLUME SYSTEMS

A. Adjust the variable-air-volume systems as follows:

1. Verify that the system static pressure sensor is located at least two-thirds of the distance down the duct from the fan discharge or as shown on the Drawings.
2. Verify that the system is under static pressure control.
3. Select the terminal unit that is most critical to the supply-fan airflow. Measure inlet static pressure, and adjust system static pressure control set point so the entering static pressure for the critical terminal unit is not less than the sum of the terminal-unit manufacturer's recommended minimum inlet static pressure plus the static pressure needed to overcome terminal-unit discharge system losses.
4. Calibrate and balance each terminal unit for maximum and minimum design airflow as follows:

a. Adjust controls so that terminal is calling for maximum airflow. Some controllers require starting with minimum airflow. Verify calibration procedure for specific project.
b. Measure airflow and adjust calibration factor as required for design maximum airflow. Record calibration factor.
c. When maximum airflow is correct, balance the air outlets downstream from terminal units.
d. Adjust controls so that terminal is calling for minimum airflow.
e. Measure airflow and adjust calibration factor as required for design minimum airflow. Record calibration factor. If no minimum calibration is available, note any deviation from design airflow.
f. On constant volume terminals, in critical areas where room pressure is to be maintained, verify that the airflow remains constant over the full range of full cooling to full heating. Note any deviation from design airflow or room pressure.

5. After terminals have been calibrated and balanced, test and adjust system for total airflow. Adjust fans to deliver total design airflows within the maximum allowable fan speed listed by fan manufacturer.

   a. Set outside-air, return-air, and relief-air dampers for proper position that simulates minimum outdoor-air conditions.
   b. Set terminals for maximum airflow. If system design includes diversity, adjust terminals for maximum and minimum airflow so that connected total matches fan selection and simulates actual load in the building.
   c. Where duct conditions allow, measure airflow by Pitot-tube traverse. If necessary, perform multiple Pitot-tube traverses to obtain total airflow.
   d. Where duct conditions are not suitable for Pitot-tube traverse measurements, a coil traverse may be acceptable.
   e. If a reliable Pitot-tube traverse or coil traverse is not possible, measure airflow at terminals and calculate the total airflow.

6. Measure fan static pressures as follows:

   a. Measure static pressure directly at the fan outlet or through the flexible connection.
   b. Measure static pressure directly at the fan inlet or through the flexible connection.
   c. Measure static pressure across each component that makes up the air-handling system.
   d. Report any artificial loading of filters at the time static pressures are measured.

7. Set final return and outside airflow to the fan while operating at maximum return airflow and minimum outdoor airflow.

   a. Balance the return-air ducts and inlets the same as described for constant-volume air systems.
   b. Verify that terminal units are meeting design airflow under system maximum flow.

8. Re-measure the inlet static pressure at the most critical terminal unit and adjust the system static pressure set point to the most energy-efficient set point to maintain the optimum system static pressure. Record set point and give to controls contractor.

9. Verify final system conditions as follows:

   a. Re-measure and confirm that minimum outdoor, return, and relief airflows are within design. Readjust to match design if necessary.
   b. Re-measure and confirm that total airflow is within design.

c. Re-measure final fan operating data, rpms, volts, amps, and static profile.
d. Mark final settings.
e. Test system in economizer mode. Verify proper operation and adjust if necessary. Measure and record all operating data.
f. Verify tracking between supply and return fans.
g. Verify building pressurization control by measuring building pressure at various operating conditions.

3.7 GENERAL PROCEDURES FOR HYDRONIC SYSTEMS

A. Prepare test reports for pumps, coils, and heat exchangers. Obtain approved submittals and manufacturer-recommended testing procedures. Crosscheck the summation of required coil and heat exchanger flow rates with pump design flow rate.

B. Prepare schematic diagrams of systems' "as-built" piping layouts.

C. In addition to requirements in "Preparation" Article, prepare hydronic systems for testing and balancing as follows:

1. Check liquid level in expansion tank.
2. Check highest vent for adequate pressure.
3. Check flow-control valves for proper position.
4. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
5. Verify that motor starters are equipped with properly sized thermal protection.
6. Check that air has been purged from the system.

3.8 PROCEDURES FOR VARIABLE-FLOW HYDRONIC SYSTEMS

A. Balance systems with automatic two- and three-way control valves by setting systems at maximum flow through heat-exchange terminals, and proceed as specified above in General Procedures for Hydronic Systems.

B. Adjust the variable-flow hydronic system as follows:

1. Verify that the differential-pressure sensor is located as indicated.
2. Determine whether there is diversity in the system.

C. For systems with diversity:

1. Determine diversity factor.
2. Simulate system diversity by closing required number of control valves, as approved by the design engineer.
3. Adjust pumps to deliver total design gpm.

a. Measure total water flow.

1) Position valves for full flow through coils.
2) Measure flow by main flow meter, if installed.
3) If main flow meter is not installed, determine flow by pump TDH or exchanger pressure drop.

b. Measure pump TDH as follows:

1) Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
2) Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
3) Convert pressure to head and correct for differences in gage heights.
4) Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow and verify that the pump has the intended impeller size.
5) With valves open, read pump TDH. Adjust pump discharge valve until design water flow is achieved.

c. Monitor motor performance during procedures and do not operate motor in an overloaded condition.

4. Adjust flow-measuring devices installed in mains and branches to design water flows.

   a. Measure flow in main and branch pipes.
   b. Adjust main and branch balance valves for design flow.
   c. Re-measure each main and branch after all have been adjusted.

5. Adjust flow-measuring devices installed at terminals for each space to design water flows.

   a. Measure flow at terminals.
   b. Adjust each terminal to design flow.
   c. Re-measure each terminal after it is adjusted.
   d. Position control valves to bypass the coil, and adjust the bypass valve to maintain design flow.
   e. Perform temperature tests after flows have been balanced.

6. For systems with pressure-independent valves at terminals:

   a. Measure differential pressure, and verify that it is within manufacturer's specified range.
   b. Perform temperature tests after flows have been verified.

7. For systems without pressure-independent valves or flow-measuring devices at terminals:

   a. Measure and balance coils by either coil pressure drop or temperature method.
   b. If balanced by coil pressure drop, perform temperature tests after flows have been verified.

8. Open control valves that were shut. Close a sufficient number of control valves that were previously open to maintain diversity, and balance terminals that were just opened.
9. Prior to verifying final system conditions, determine system differential-pressure set point.
10. If the pump discharge valve was used to set total system flow with variable-frequency controller at 60 Hz, at completion open discharge valve 100 percent and allow variable-frequency controller to control system differential-pressure set point. Record pump data under both conditions.
11. Mark final settings and verify that memory stops have been set.
12. Verify final system conditions as follows:

    a. Re-measure and confirm that total water flow is within design.
    b. Re-measure final pumps' operating data, TDH, volts, amps, and static profile.
    c. Mark final settings.

13. Verify that memory stops have been set.

3.9 PROCEDURES FOR HEAT-TRANSFER COILS

A. Measure, adjust, and record the following data for each water coil:

1. Entering- and leaving-water temperature.
2. Water flow rate.
3. Water pressure drop for major (more than 20 gpm) equipment coils, excluding unitary equipment such as reheat coils, unit heaters, and fan-coil units.
4. Dry-bulb temperature of entering and leaving air.
5. Wet-bulb temperature of entering and leaving air for cooling coils.
6. Airflow.

B. Measure, adjust, and record the following data for each electric heating coil:

1. Nameplate data.
2. Airflow.
3. Entering- and leaving-air temperature at full load.
4. Voltage and amperage input of each phase at full load.
5. Calculated kilowatt at full load.
6. Fuse or circuit-breaker rating for overload protection.

C. Measure, adjust, and record the following data for each steam coil:

1. Dry-bulb temperature of entering and leaving air.
2. Airflow.
3. Inlet steam pressure.

D. Measure, adjust, and record the following data for each refrigerant coil:

1. Dry-bulb temperature of entering and leaving air.
2. Wet-bulb temperature of entering and leaving air.
3. Airflow.

3.10 SOUND TESTS

A. After the systems are balanced and construction is Substantially Complete, measure and record sound levels at 8 locations inside each room inside the scope of work.

B. Instrumentation:

1. The sound-testing meter shall be a portable, general-purpose testing meter consisting of a microphone, processing unit, and readout.
2. The sound-testing meter shall be capable of showing fluctuations at minimum and maximum levels, and measuring the equivalent continuous sound pressure level (LEQ).
3. The sound-testing meter must be capable of using 1/3 octave band filters to measure mid-frequencies from 31.5 Hz to 8000 Hz.
4. The accuracy of the sound-testing meter shall be plus or minus one decibel.

C. Test Procedures:

1. Perform test at quietest background noise period. Note cause of unpreventable sound that affects test outcome.
2. Equipment should be operating at design values.
3. Calibrate the sound-testing meter prior to taking measurements.
4. Use a microphone suitable for the type of noise levels measured that is compatible with meter. Provide a windshield for outside or in-duct measurements.
5. Record a set of background measurements in dBA and sound pressure levels in the eight un-weighted octave bands 63 Hz to 8000 Hz (NC) with the equipment off.
6. Take sound readings in dBA and sound pressure levels in the eight un-weighted octave bands 63 Hz to 8000 Hz (NC) with the equipment operating.
7. Take readings no closer than 36 inches from a wall or from the operating equipment and approximately 60 inches from the floor, with the meter held or mounted on a tripod.
8. For outdoor measurements, move sound-testing meter slowly and scan area that has the most exposure to noise source being tested. Use A-weighted scale for this type of reading.

D. Reporting:

1. Report shall record the following:

   a. Location.
   b. System tested.
   c. dBA reading.
   d. Sound pressure level in each octave band with equipment on and off.

2. Plot sound pressure levels on NC worksheet with equipment on and off.

3.11 VIBRATION TESTS

A. After systems are balanced and construction is Substantially Complete, measure and record vibration levels on equipment having motor horsepower equal to or greater than 25.

B. Instrumentation:

1. Use portable, battery-operated, and microprocessor-controlled vibration meter with or without a built-in printer.
2. The meter shall automatically identify engineering units, filter bandwidth, amplitude, and frequency scale values.
3. The meter shall be able to measure machine vibration displacement in mils of deflection, velocity in inches per second, and acceleration in inches per second squared.
4. Verify calibration date is current for vibration meter before taking readings.

C. Test Procedures:

1. To ensure accurate readings, verify that accelerometer has a clean, flat surface and is mounted properly.
2. With the unit running, set up vibration meter in a safe, secure location. Connect transducer to meter with proper cables. Hold magnetic tip of transducer on top of the bearing, and measure unit in mils of deflection. Record measurement, then move transducer to the side of the bearing and record in mils of deflection. Record an axial reading in mils of deflection by holding nonmagnetic, pointed transducer tip on end of shaft.
3. Change vibration meter to velocity (inches per second) measurements. Repeat and record above measurements.
4. Record CPM or rpm.

5. Read each bearing on motor, fan, and pump as required. Track and record vibration levels from rotating component through casing to base.

D. Reporting:

1. Report shall record location and the system tested.
2. Include horizontal-vertical-axial measurements for tests.
3. Verify that vibration limits follow Specifications, or, if not specified, follow the General Machinery Vibration Severity Chart or Vibration Acceleration General Severity Chart from the AABC National Standards. Acceptable levels of vibration are normally "smooth" to "good."
4. Include in report General Machinery Vibration Severity Chart, with conditions plotted.

3.12 DUCT LEAKAGE TESTS

A. Witness the duct pressure testing performed by Installer.

B. Verify that proper test methods are used and that leakage rates are within specified tolerances.

C. Report deficiencies observed.

3.13 CONTROLS VERIFICATION

A. In conjunction with system balancing, perform the following:

1. Verify temperature control system is operating within the design limitations.
2. Confirm that the sequences of operation are in compliance with Contract Documents.
3. Verify that controllers are calibrated and function as intended.
4. Verify that controller set points are as indicated.
5. Verify the operation of lockout or interlock systems.
6. Verify the operation of valve and damper actuators.
7. Verify that controlled devices are properly installed and connected to correct controller.
8. Verify that controlled devices travel freely and are in position indicated by controller: open, closed, or modulating.
9. Verify location and installation of sensors to ensure that they sense only intended temperature, humidity, or pressure.

B. Reporting: Include a summary of verifications performed, remaining deficiencies, and variations from indicated conditions.

3.14 PROCEDURES FOR TESTING, ADJUSTING, AND BALANCING EXISTING SYSTEMS

A. Perform a preconstruction inspection of existing equipment that is to remain and be reused.

1. Measure and record the operating speed, airflow, and static pressure of each fan.
2. Measure motor voltage and amperage. Compare the values to motor nameplate information.
3. Check the refrigerant charge.
4. Check the condition of filters.
5. Check the condition of coils.
6. Check the operation of the drain pan and condensate-drain trap.
7. Check bearings and other lubricated parts for proper lubrication.

8. Report on the operating condition of the equipment and the results of the measurements taken. Report deficiencies.

B. Before performing testing and balancing of existing systems, inspect existing equipment that is to remain and be reused to verify that existing equipment has been cleaned and refurbished. Verify the following:

1. New filters are installed.
2. Coils are clean and fins combed.
3. Drain pans are clean.
4. Fans are clean.
5. Bearings and other parts are properly lubricated.
6. Deficiencies noted in the preconstruction report are corrected.

C. Perform testing and balancing of existing systems to the extent that existing systems are affected by the renovation work.

1. Compare the indicated airflow of the renovated work to the measured fan airflows, and determine the new fan speed and the face velocity of filters and coils.
2. Verify that the indicated airflows of the renovated work result in filter and coil face velocities and fan speeds that are within the acceptable limits defined by equipment manufacturer.
3. If calculations increase or decrease the airflow rates and water flow rates by more than 5 percent, make equipment adjustments to achieve the calculated rates. If increase or decrease is 5 percent or less, equipment adjustments are not required.
4. Balance each air outlet.

3.15 TOLERANCES

A. Set HVAC system's airflow rates and water flow rates within the following tolerances:

1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus 5 percent or minus 0 percent.
2. Air Outlets and Inlets: Plus or minus 10 percent.
3. Heating-Water Flow Rate: Plus or minus 10 percent.
4. Cooling-Water Flow Rate: Plus or minus 10 percent.

B. Maintaining pressure relationships as designed shall have priority over the tolerances specified above.

3.16 PROGRESS REPORTING

A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for systems balancing devices. Recommend changes and additions to systems balancing devices to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance measuring and balancing devices.

B. Status Reports: Prepare monthly progress reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors.

3.17 FINAL REPORT

A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.

1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
2. Include a list of instruments used for procedures, along with proof of calibration.
3. Certify validity and accuracy of field data.

B. Final Report Contents: In addition to certified field-report data, include the following:

1. Pump curves.
2. Fan curves.
3. Manufacturers' test data.
4. Field test reports prepared by system and equipment installers.
5. Other information relative to equipment performance; do not include Shop Drawings and Product Data.

C. General Report Data: In addition to form titles and entries, include the following data:

1. Title page.
2. Name and address of the TAB specialist.
3. Project name.
4. Project location.
5. Architect's name and address.
6. Engineer's name and address.
7. Contractor's name and address.
8. Report date.
9. Signature of TAB supervisor who certifies the report.
10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
11. Summary of contents including the following:

    a. Indicated versus final performance.
    b. Notable characteristics of systems.
    c. Description of system operation sequence if it varies from the Contract Documents.

12. Nomenclature sheets for each item of equipment.
13. Data for terminal units, including manufacturer's name, type, size, and fittings.
14. Notes to explain why certain final data in the body of reports vary from indicated values.
15. Test conditions for fans and pump performance forms including the following:

    a. Settings for outdoor-, return-, and exhaust-air dampers.
    b. Conditions of filters.
    c. Cooling coil, wet- and dry-bulb conditions.
    d. Face and bypass damper settings at coils.
    e. Fan drive settings including settings and percentage of maximum pitch diameter.
    f. Inlet vane settings for variable-air-volume systems.
    g. Settings for supply-air, static-pressure controller.
    h. Other system operating conditions that affect performance.

D. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:

1. Quantities of outdoor, supply, return, and exhaust airflows.
2. Water and steam flow rates.
3. Duct, outlet, and inlet sizes.
4. Pipe and valve sizes and locations.
5. Terminal units.
6. Balancing stations.
7. Position of balancing devices.

E. Fan Coil Test Reports: For Fans with coils, include the following:

1. Unit Data:

   a. Unit identification.
   b. Location.
   c. Make and type.
   d. Model number and unit size.
   e. Manufacturer's serial number.
   f. Unit arrangement and class.
   g. Discharge arrangement.
   h. Number, make, and size of belts.
   i. Number, type, and size of filters.

2. Motor Data:

   a. Motor make, and frame type and size.
   b. Horsepower and rpm.
   c. Volts, phase, and hertz.
   d. Full-load amperage and service factor.
   e. Sheave make, size in inches, and bore.
   f. Center-to-center dimensions of sheave and amount of adjustments in inches.

3. Test Data (Indicated and Actual Values):

   a. Total airflow rate in cfm.
   b. Total system static pressure in inches wg.
   c. Fan rpm.
   d. Discharge static pressure in inches wg.
   e. Filter static-pressure differential in inches wg.
   f. Cooling-coil static-pressure differential in inches wg.
   g. Heating-coil static-pressure differential in inches wg.
   h. Return airflow in cfm.
   i. Outdoor-air damper position.
   j. Return-air damper position.
   k. Vortex damper position.

F. Apparatus-Coil Test Reports:

1. Coil Data:

   a. System identification.
   b. Location.
   c. Coil type.
   d. Number of rows.
   e. Fin spacing in fins per inch o.c.
   f. Make and model number.

g. Face area in sq. ft.
h. Tube size in NPS.
i. Tube and fin materials.
j. Circuiting arrangement.

2. Test Data (Indicated and Actual Values):

a. Airflow rate in cfm.
b. Average face velocity in fpm.
c. Air pressure drop in inches wg.
d. Outdoor-air, wet- and dry-bulb temperatures in deg F.
e. Return-air, wet- and dry-bulb temperatures in deg F.
f. Entering-air, wet- and dry-bulb temperatures in deg F.
g. Leaving-air, wet- and dry-bulb temperatures in deg F.
h. Water flow rate in gpm.
i. Water pressure differential in feet of head or psig.
j. Entering-water temperature in deg F.
k. Leaving-water temperature in deg F.

G. Fan Test Reports: For supply, return, and exhaust fans, include the following:

1. Fan Data:

a. System identification.
b. Location.
c. Make and type.
d. Model number and size.
e. Manufacturer's serial number.
f. Arrangement and class.
g. Sheave make, size in inches, and bore.
h. Center-to-center dimensions of sheave and amount of adjustments in inches.

2. Motor Data:

a. Motor make, and frame type and size.
b. Horsepower and rpm.
c. Volts, phase, and hertz.
d. Full-load amperage and service factor.
e. Sheave make, size in inches, and bore.
f. Center-to-center dimensions of sheave, and amount of adjustments in inches.
g. Number, make, and size of belts.

3. Test Data (Indicated and Actual Values):

a. Total airflow rate in cfm.
b. Total system static pressure in inches wg.
c. Fan rpm.
d. Discharge static pressure in inches wg.
e. Suction static pressure in inches wg.

H. Round and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:

1. Report Data:

a. System and air-handling-unit number.
b. Location and zone.
c. Traverse air temperature in deg F.
d. Duct static pressure in inches wg.
e. Duct size in inches.
f. Duct area in sq. ft.
g. Indicated airflow rate in cfm.
h. Indicated velocity in fpm.
i. Actual airflow rate in cfm.
j. Actual average velocity in fpm.
k. Barometric pressure in psig.

I. Air-Terminal-Device Reports:

1. Unit Data:

a. System and air-handling unit identification.
b. Location and zone.
c. Apparatus used for test.
d. Area served.
e. Make.
f. Number from system diagram.
g. Type and model number.
h. Size.
i. Effective area in sq. ft.

2. Test Data (Indicated and Actual Values):

a. Airflow rate in cfm.
b. Air velocity in fpm.
c. Preliminary airflow rate as needed in cfm.
d. Preliminary velocity as needed in fpm.
e. Final airflow rate in cfm.
f. Final velocity in fpm.
g. Space temperature in deg F.

J. System-Coil Reports: For reheat coils and water coils of terminal units, include the following:

1. Unit Data:

a. System and air-handling-unit identification.
b. Location and zone.
c. Room or riser served.
d. Coil make and size.
e. Flowmeter type.

2. Test Data (Indicated and Actual Values):

a. Airflow rate in cfm.
b. Entering-water temperature in deg F.
c. Leaving-water temperature in deg F.
d. Water pressure drop in feet of head or psig.
e. Entering-air temperature in deg F.
f. Leaving-air temperature in deg F.

K. Instrument Calibration Reports:

1. Report Data:

a. Instrument type and make.
b. Serial number.
c. Application.
d. Dates of use.
e. Dates of calibration.

3.18 VERIFICATION OF TAB REPORT

A. The TAB specialist's test and balance engineer shall conduct the inspection in the presence of commissioning authority.

B. Commissioning authority shall randomly select measurements, documented in the final report, to be rechecked. Rechecking shall be limited to either 10 percent of the total measurements recorded or the extent of measurements that can be accomplished in a normal 8-hour business day.

C. If rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."

D. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the testing and balancing shall be considered incomplete and shall be rejected.

E. If TAB work fails, proceed as follows:

1. TAB specialists shall recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes; resubmit the final report and request a second final inspection.
2. If the second final inspection also fails, Owner may contract the services of another TAB specialist to complete TAB work according to the Contract Documents and deduct the cost of the services from the original TAB specialist's final payment.
3. If the second verification also fails, Owner may contact AABC, NEBB or TABB Headquarters regarding the Performance Guaranty.

F. Prepare test and inspection reports.

3.19 ADDITIONAL TESTS

A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.

B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION 230593

SECTION 230713 - DUCT INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section. Review these documents for coordination with additional requirements and information that apply to work under this Section

1.2 SUMMARY

A. Section includes insulating the following duct services:

1. Indoor, concealed supply and outdoor air.
2. Indoor, concealed return located in unconditioned space.
3. Indoor, concealed exhaust between isolation damper and penetration of building exterior.
4. Indoor, exposed exhaust between isolation damper and penetration of building exterior.

B. Related Sections:

1. Section 230716 "HVAC Equipment Insulation."
2. Section 230719 "HVAC Piping Insulation."
3. Section 233113 "Metal Ducts" for duct liners.

1.3 ACTION SUBMITTALS

A. Submittals shall be formatted per Section 230000 “General Mechanical Requirements”. The manufacturer shall resubmit the specification section showing compliance with each respective paragraphs and specified items and features in that particular specification section. All **exceptions** shall be clearly identified by referencing respective paragraph and other requirements. Next to each specification item, indicate the following:

1. “No Exception Taken”.
2. “Exception”. All exceptions shall be clearly identified by referencing respective paragraph and other requirements along with proposed alternative.

B. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied if any).

C. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
2. Detail insulation application at elbows, fittings, dampers, specialties and flanges for each type of insulation.
3. Detail application of field-applied jackets.
4. Detail application at linkages of control devices.

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified Installer.

B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.

C. Field quality-control reports.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.

B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.

1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.7 COORDINATION

A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."

B. Coordinate clearance requirements with duct Installer for duct insulation application. Before preparing ductwork Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

C. Coordinate installation and testing of heat tracing.

1.8 SCHEDULING

A. Schedule insulation application after pressure testing systems. Insulation application may begin on segments that have satisfactory test results.

B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

A. Comply with requirements in "Duct Insulation Schedule, General," "Indoor Duct and Plenum Insulation Schedule," and "Aboveground, Outdoor Duct and Plenum Insulation Schedule" articles for where insulating materials shall be applied.

B. Products shall not contain asbestos, lead, mercury, or mercury compounds.

C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.

D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.

E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.

F. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type III with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   a. CertainTeed Corporation; SoftTouch Duct Wrap
   b. Johns Manville; Microlite.
   c. Knauf Insulation; Friendly Feel Duct Wrap.
   d. Owens Corning; SOFTR All-service Duct Wrap.

2.2 FIRE-RATED INSULATION SYSTEMS

A. Fire-Rated Board: Structural-grade, press-molded, xonolite calcium silicate, fireproofing board suitable for operating temperatures up to 1700 deg F. Comply with ASTM C 656, Type II, Grade 6. Tested and certified to provide a [**1**] [**2**]-hour fire rating by an NRTL acceptable to authorities having jurisdiction.

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
   a. 3M

B. Fire-Rated Blanket: High-temperature, flexible, blanket insulation with FSK jacket that is tested and certified to provide a [**1**] [**2**]-hour fire rating by an NRTL acceptable to authorities having jurisdiction.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   a. 3M.
   b. Morgan Thermal Ceramics
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   a. Childers Brand; H. B. Fuller Construction Products.
   b. Eagle Bridges - Marathon Industries.

c. Mon-Eco Industries, Inc.

2.3 MASTICS

A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.

1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below ambient services.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   a. Childers Brand; H. B. Fuller Construction Products.
   b. Foster Brand; H. B. Fuller
   c. Knauf Insulation.

2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm at 43-mil dry film thickness.
3. Service Temperature Range: Minus 20 to plus 180 deg F.
4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
5. Color: White.

C. Vapor-Barrier Permeance: ASTM 96/E 96M, Procedure B, 0.013 perm at 43-mil dry film thickness.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
   a. Childers Brand; H. B. Fuller Construction Products.; CP10
   b. Eagle Bridges - Marathon Industries.; 550
   c. Foster Brand; H. B. Fuller Construction Products.; 146-50
2. Water-Vapor Permeance: ASTM F 1249, 0.05 perm at 30-mil dry film thickness.
3. Service Temperature Range: Minus 50 to plus 220 deg F.
4. Solids Content: ASTM D 1644, 33 percent by volume and 46 percent by weight.
5. Color: White.

2.4 SEALANTS

A. FSK and Metal Jacket Flashing Sealants:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   a. Childers Brand; H. B. Fuller Construction Products.; CP-76.
   b. Foster Brand; H. B. Fuller Construction Products.; 95-44.
   c. Mon-Eco Industries, Inc.; 44-05
   d. Eagle Bridges – Marathon Industries; 405.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: 20 to plus 250 deg F.
5. Color: Aluminum.
6. For indoor applications, use sealants that have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

7. Use sealants that comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.

2.5 FIELD-APPLIED JACKETS

A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.

B. Metal Jacket:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   a. Childers.
   b. ITW Insulation Systems; Illinois Tool Works, Inc.
   c. RPR Products, Inc.
2. Aluminum Jacket: Comply with ASTM B 209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
   a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
      1) Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Metal Jacketing Systems.
      2) ITW Insulation Systems; Aluminum and Stainless Steel Jacketing.
      3) RPR Products, Inc.; Insul-Mate.
3. Factory cut and rolled to size.
4. Finish and thickness are indicated in field-applied jacket schedules.
   a. Moisture Barrier for Indoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper.
   b. Moisture Barrier for Outdoor Applications: 2.5-mil- thick polysurlyn.

2.6 TAPES

A. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   a. Compac Corporation; 110 and 111.
   b. ABI, Ideal Tape Division; 491 AWF FSK.
   c. Venture Tape; 1525 CW NT, 1528 CW, and 1528 CW/SQ.
   d. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
2. Width: 3 inches.
3. Thickness: 6.5 mils.
4. Adhesion: 90 ounces force/inch in width.
5. Elongation: 2 percent.
6. Tensile Strength: 40 lbf/inch in width.
7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

2.7 SECUREMENTS

A. Bands:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   a. ITW Insulation Systems; Illinois Tool Works, Inc.; Gerrard Strapping and Seals.
   b. RPR Products, Inc.; Insul-Mate Strapping, Seals, and Springs.
2. Aluminum: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 3/4 inch wide with wing seal or closed seal.
3. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.

4. Self-Sticking-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:

   a. Midwest Fasteners or approved equal.
   b. Baseplate: Galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
   c. Spindle: Zinc-coated, low-carbon steel, fully annealed, 0.106-inch- diameter shank, length to suit depth of insulation indicated.
   d. Adhesive-backed base with a peel-off protective cover.

5. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- thick, galvanized-steel sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.

B. Wire: 0.062-inch soft-annealed, stainless steel.

1. Manufacturers: Subject to compliance with requirements, provide product by:
   a. C & F Wire, or equal.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.

1. Verify that systems to be insulated have been tested and are free of defects.
2. Verify that surfaces to be insulated are clean and dry.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.3 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of ducts and fittings.

B. Install insulation materials, vapor barriers or retarders, jackets, and thicknesses required for each item of duct system as specified in insulation system schedules.

C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.

D. Install insulation with longitudinal seams at top and bottom of horizontal runs.

E. Install multiple layers of insulation with longitudinal and end seams staggered.

F. Keep insulation materials dry during application and finishing.

G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

H. Install insulation with least number of joints practical.

I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.

1. Install insulation continuously through hangers and around anchor attachments.
2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.

J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

K. Install insulation with factory-applied jackets as follows:

1. Draw jacket tight and smooth.
2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
3. Overlap jacket longitudinal seams at least 1-1/2 inches. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
   a. For below ambient services, apply vapor-barrier mastic over staples.
4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct flanges and fittings.

L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.

M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

3.4 PENETRATIONS

A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
4. Seal jacket to roof flashing with flashing sealant.

B. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
4. Seal jacket to wall flashing with flashing sealant.

C. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.

D. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.

1. Comply with requirements in Section 078413 "Penetration Firestopping."

E. Insulation Installation at Floor Penetrations:

1. Duct: For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches.
2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 INSTALLATION OF MINERAL-FIBER INSULATION

A. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.

1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 50 percent coverage of duct and plenum surfaces.
2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:

a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
b. On duct sides with dimensions larger than 18 inches, place pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
d. Do not over compress insulation during installation.
e. Impale insulation over pins and attach speed washers.
f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.

4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
   a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
   b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.
5. Overlap un-faced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.
6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

3.6 FIELD-APPLIED JACKET INSTALLATION

A. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.
2. Install lap or joint strips with same material as jacket.
3. Secure jacket to insulation with manufacturer's recommended adhesive.
4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

B. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.7 FIRE-RATED INSULATION SYSTEM INSTALLATION

A. Where fire-rated insulation system is indicated, secure system to ducts and duct hangers and supports to maintain a continuous fire rating.

B. Insulate duct access panels and doors to achieve same fire rating as duct.

C. Install firestopping at penetrations through fire-rated assemblies. Fire-stop systems are specified in Section 078413 "Penetration Firestopping."

3.8 FINISHES

A. Insulation with ASJ, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."

1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
   a. Finish Coat Material: Interior, flat, latex-emulsion size.

B. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.

C. Do not field paint aluminum or stainless-steel jackets.

3.9 DUCT INSULATION SCHEDULE, GENERAL

A. Plenums and Ducts Requiring Insulation:

1. Indoor, concealed supply and outdoor air.
2. Indoor, concealed return located in unconditioned space.
3. Outdoor, concealed supply and return.
4. Outdoor, exposed supply and return.

B. Items Not Insulated:

1. Metal ducts with duct liner of sufficient thickness to comply with Title 24 energy code.

2. Metal ducts located in conditioned spaces.
3. Factory-insulated flexible ducts.
4. Factory-insulated plenums and casings.
5. Flexible connectors.
6. Vibration-control devices.
7. Factory-insulated access panels and doors.

3.10 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

A. Supply and return air duct and plenum insulation shall be the following:

1. Mineral-Fiber Blanket: 1.5 inches thick and 0.75-lb/cu. ft. nominal density.

B. Type I, Commercial, Kitchen Hood Exhaust Duct and Plenum Insulation: Fire-rated blanket thickness as required to achieve 2-hour fire rating.

3.11 ABOVEGROUND, OUTDOOR DUCT AND PLENUM INSULATION SCHEDULE

A. Insulation materials and thicknesses are identified below. If more than one material is listed for a duct system, selection from materials listed is Contractor's option.

B. Supply and return air duct insulation shall be the following:

1. Mineral-Fiber Blanket: 2 inches thick and 0.75-lb/cu. ft. nominal density.

3.12 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.

B. Ducts and Plenums, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:

1. Aluminum, **Smooth** 0.024 inch thick.
2. Painted Aluminum, **Smooth** 0.024 inch thick.

END OF SECTION 230713

SECTION 230716 – HVAC EQUIPMENT INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes insulating the following HVAC equipment that is not factory insulated:

1. Chilled-water air separators.
2. Heating hot-water air separators.

B. Related Sections:

1. Section 230713 "Duct Insulation."
2. Section 230719 "HVAC Piping Insulation."

1.3 ACTION SUBMITTALS

A. Submittals shall be formatted per Section 230000 “General Mechanical Requirements”. The manufacturer shall resubmit the specification section showing compliance with each respective paragraphs and specified items and features in that particular specification section. All **exceptions** shall be clearly identified by referencing respective paragraph and other requirements. Next to each specification item, indicate the following:

1. “No Exception Taken”.
2. “Exception”. All exceptions shall be clearly identified by referencing respective paragraph and other requirements along with proposed alternative.

B. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance, thickness, and jackets (both factory and field-applied, if any).

C. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
2. Detail removable insulation at equipment connections.
3. Detail application of field-applied jackets.
4. Detail application at linkages of control devices.
5. Detail field application for each equipment type.

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified Installer.

B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation

materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.

C. Field quality-control reports.

1.5 QUALITY ASSURANCE

A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.

B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.

1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.7 COORDINATION

A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."

B. Coordinate clearance requirements with equipment Installer for equipment insulation application.

1.8 SCHEDULING

A. Schedule insulation application after pressure testing systems. Insulation application may begin on segments that have satisfactory test results.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

A. Comply with requirements in "Equipment Insulation Schedule" articles for where insulating materials shall be applied.

B. Products shall not contain asbestos, lead, mercury, or mercury compounds.

C. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.

D. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.

E. Cellular Glass:

1. Description: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article. Comply with ASTM C 552.
2. Products: Subject to compliance with requirements, provide one of the following:

    a. Pittsburgh Corning Corporation; Foamglas
    b. Specialty Products & Insulation (SPI)
    c. Or approved equal.

3. Material Properties

    a. Thermal Conductivity: 0.31 BTU-in/(h-°F-ft2) max. at 75 °F
    b. Service Temperature Range: -450 °F to 800 °F
    c. Density: 6.1 to 8.6 lb/ft3
    d. Absorption of Moisture: 0.2% by Vol max.
    e. Water Vapor Permeability: 0.05 per in, max.
    f. Compressive Strength: 60 psi, min.
    g. Flexural Strength: 41 psi, min.

4. Block Insulation: ASTM C 552, Type I.
5. Special-Shaped Insulation: ASTM C 552, Type III.
6. Board Insulation: ASTM C 552, Type IV.
7. Factory fabricate shapes according to ASTM C 450 and ASTM C 585.

F. Flexible Elastomeric Insulation:

1. Description: Closed-cell. Comply with ASTM C 534, Type I for tubular materials and Type II for sheet materials.
2. Products: Subject to compliance with requirements, provide one of the following:

    a. Armacell LLC.
    b. Aeroflex USA, Inc.
    c. K-Flex USA.
    d. Or approved equal.

3. Material Properties

    a. Thermal Conductivity: 0.28 BTU-in/(h-°F-ft2) max. at 75 °F
    b. Service Temperature Range: -290 °F to 250 °F
    c. Density: 3.0 to 6.0 lb/ft3
    d. Absorption of Moisture: 0.2% by Vol max.
    e. Water Vapor Permeability: 0.05 per in, max.

G. Mineral-Fiber Blanket Insulation

1. Description: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type III with factory-applied foil-scrim-kraft (FSK) jacket.
2. Products: Subject to compliance with requirements, provide one of the following:

    a. CertainTeed Corp.; Duct Wrap.

b. Johns Manville; Microlite.
c. Knauf Insulation; Duct Wrap.
d. Manson Insulation Inc.; Alley Wrap.
e. Owens Corning; All-Service Duct Wrap.
f. Or equal.

H. Mineral-Fiber Board Insulation

1. Description: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. For equipment applications, provide insulation without factory-applied jacket if needed for building up thicknesses of insulation otherwise provide with factory-applied ASJ or with factory-applied FSK jacket.
2. Products: Subject to compliance with requirements, provide one of the following:

a. CertainTeed Corp.; Commercial Board.
b. Fibrex Insulations Inc.; FBX.
c. Johns Manville; 800 Series Spin-Glas.
d. Knauf Insulation; Insulation Board.
e. Manson Insulation Inc.; AK Board.
f. Owens Corning; Fiberglas 700 Series.
g. Or equal.

I. Phenolic:

1. Products: Subject to compliance with requirements, provide one of the following:

a. Resolco Inc. Insul-Phen Green.
b. Kingspan Tarec Industrial Insulation NV; Koolphen K.

2. Block insulation of rigid, expanded, closed-cell structure. Comply with ASTM C 1126, Type II, Grade 1.
3. Factory fabricate shapes according to ASTM C 450 and ASTM C 585.
4. Factory-Applied Jacket: all service jacket (ASJ).
5. Minimum of 5lb/ft3 density.
6. Minimum 95% closed cell content.
7. Maximum of 0.21 Btu-in/hr-ft2-F Thermal Conductivity at 50F.

2.2 INSULATING CEMENTS

A. Mineral-Fiber Insulating Cement: Comply with ASTM C 195.

B. Expanded or Exfoliated Vermiculite Insulating Cement: Comply with ASTM C 196.

C. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449.

2.3 ADHESIVES

A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.

B. Adhesives shall comply with South Coast Air Quality Management District (SCAQMD) Rule 1168. Adhesives shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

C. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F.

1. Products: Subject to compliance with requirements, provide one of the following:

a. Design Polymerics
b. Foster Products Corporation
c. Or equal.

D. Flexible Elastomeric Adhesive: Comply with MIL-A-24179A, Type II, Class I.

1. Products: Subject to compliance with requirements, provide one of the following:

a. Aeroflex USA, Inc.; Aeroseal.
b. Armacell LLC; Armaflex 520 Adhesive.
c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-75.
d. K-Flex USA; R-373 Contact Adhesive.
e. Or approved equal.

E. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

1. Products: Subject to compliance with requirements, provide one of the following:

a. Childers Brand.
b. Foster Brand.

F. Phenolic Adhesive: Solvent-based resin adhesive, with a service temperature range of minus 75 to plus 300 deg F.

1. Products: Subject to compliance with requirements, provide one of the following:

a. Childers Brand.
b. Foster Brand.

2.4 MASTICS

A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.

B. Mastics shall comply with South Coast Air Quality Management District (SCAQMD) Rule 1168. Mastics shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

C. Vapor-Barrier Mastic: Water based; suitable for indoor and outdoor use on below ambient services.

1. Products: Subject to compliance with requirements, provide one of the following:

a. Foster Brand.
b. Knauf Insulation.
c. Vimasco Corporation.

2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm at 43-mil dry film thickness.

3. Service Temperature Range: Minus 20 to plus 180 deg F.
4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
5. Color: White.

2.5 SEALANTS

A. Joint Sealants:

1. Materials shall be compatible with insulation materials, jackets, and substrates.
2. Permanently flexible, elastomeric sealant.
3. Service Temperature Range: Minus 100 to plus 300 deg F.
4. Color: White or gray.

B. FSK and Metal Jacket Flashing Sealants:

1. Materials shall be compatible with insulation materials, jackets, and substrates.
2. Fire- and water-resistant, flexible, elastomeric sealant.
3. Service Temperature Range: Minus 40 to plus 250 deg F.
4. Color: Aluminum.

C. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:

1. Materials shall be compatible with insulation materials, jackets, and substrates.
2. Fire- and water-resistant, flexible, elastomeric sealant.
3. Service Temperature Range: Minus 40 to plus 250 deg F.
4. Color: White.

2.6 FIELD-APPLIED JACKETS

A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.

B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.

1. Products: Subject to compliance with requirements, provide one of the following:

a. Johns Manville; Zeston.
b. Proto Corporation; LoSmoke.
c. Speedline Corporation; SmokeSafe.

2. Adhesive: As recommended by jacket material manufacturer.
3. Color: White
4. Factory-fabricated tank heads and tank side panels.

C. Metal Jacket:

1. Products: Subject to compliance with requirements, provide one of the following:

a. Childers Brand
b. ITW Insulation Systems
c. RPR Products, Inc.; Insul-Mate.

2. Aluminum Jacket: Comply with ASTM B 209, Alloy 3003, 3005, 3105, or 5005, Temper H-

14.

a. Sheet and roll stock ready for shop or field sizing.
b. Finish and thickness are indicated in field-applied jacket schedules.

c. Moisture Barrier for Indoor Applications: 1-mil thick, heat-bonded polyethylene and kraft paper.
d. Moisture Barrier for Outdoor Applications: 3-mil thick, heat-bonded polyethylene and kraft paper.
e. Factory-Fabricated Fitting Covers:
   1) Same material, finish, and thickness as jacket.
   2) Preformed two-piece or gore, 45- and 90-degree, short- and long-radius elbows.
   3) Tee covers.
   4) Flange and union covers.
   5) End caps.
   6) Beveled collars.
   7) Valve covers.
   8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

2.7 SECUREMENTS

A. Bands:

1. Products: Subject to compliance with requirements, provide one of the following:

   a. ITW Insulation Systems
   b. RPR Products, Inc.

2. Stainless Steel: ASTM A 167 or ASTM A 240/A 240M, Type 304; 0.015 inch thick, 3/4 inch wide with wing seal.

B. Wire: 0.062-inch soft-annealed, stainless steel.

1. Products: Subject to compliance with requirements, provide one of the following:

   a. C&F Wire.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.

1. Verify that systems and equipment to be insulated have been tested and are free of defects.
2. Verify that surfaces to be insulated are clean and dry.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

B. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment.

B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of equipment as specified in insulation system schedules.

C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.

D. Install insulation with longitudinal seams at top and bottom of horizontal runs.

E. Install multiple layers of insulation with longitudinal and end seams staggered.

F. Keep insulation materials dry during application and finishing.

G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

H. Install insulation with least number of joints practical.

I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.

1. Install insulation continuously through hangers and around anchor attachments.
2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
4. Cover inserts with jacket material matching adjacent insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.

J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

K. Install insulation with factory-applied jackets as follows:

1. Draw jacket tight and smooth.
2. Cover circumferential joints with 3-inch wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches on center.
3. Overlap jacket longitudinal seams at least 1-1/2 inches. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches on center.
4. For below ambient services, apply vapor-barrier mastic over staples.

5. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
6. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints.

L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.

M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

O. For above ambient services, do not install insulation to the following:

1. Vibration-control devices.
2. Testing agency labels and stamps.
3. Nameplates and data plates.
4. Manholes.
5. Handholes.
6. Cleanouts.

3.4 INSTALLATION OF PHENOLIC INSULATION

A. Secure single-layer insulation with stainless-steel bands at 12-inch intervals and tighten bands without deforming insulation materials.

B. Install two-layer insulation with joints tightly butted and staggered at least 3 inches. Secure inner layer with 0.062-inch wire spaced at 12-inch intervals. Secure outer layer with stainless-steel bands at 12-inch intervals.

3.5 FIELD-APPLIED JACKET INSTALLATION

A. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.
2. Install lap or joint strips with same material as jacket.
3. Secure jacket to insulation with manufacturer's recommended adhesive.
4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch wide joint strips at end joints.
5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

B. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.

1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

C. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant

recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.6 EQUIPMENT INSULATION SCHEDULE

A. Insulation materials and thicknesses are identified below. If more than one material is listed for a type of equipment, selection from materials list shall be submitted to Engineer of Record for review.

B. Insulate indoor and outdoor equipment that is not factory insulated.

C. Chilled-water air-separator insulation shall be one of the following:

1. Cellular Glass: 2 inches thick.
2. Flexible Elastomeric: 1 inch thick.
3. Mineral-Fiber Pipe and Tank: 1 inch thick.
4. Phenolic: 1 inch thick.

D. Heating-hot-water air-separator insulation, up to 200 deg F, shall be one of the following:

1. Cellular Glass: 2 inches thick.
2. Mineral-Fiber Board: 1 inch thick and 2-lb/cu. ft. nominal density.
3. Mineral-Fiber Pipe and Tank: 1 inches thick.

3.7 INDOOR, FIELD-APPLIED JACKET SCHEDULE

A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.

B. Equipment, Concealed: None.

C. Equipment, Exposed:

1. PVC, Color-Coded by System: 20 mils thick.
2. Painted Aluminum, Stucco Embossed: 0.020 inch thick if exposed to damage.

3.8 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.

B. Equipment, Concealed: None.

C. Equipment, Exposed:

1. Painted Aluminum, Stucco Embossed with Z-Shaped Locking Seam: 0.032 inch thick.

END OF SECTION 230593

SECTION 230719 - HVAC PIPING INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes insulating the following HVAC piping systems:

1. Condensate drain piping.
2. Chilled-water piping.
3. Heating hot-water piping.

B. Related Sections:

1. Section 230713 "Duct Insulation."
2. Section 230716 "HVAC Equipment Insulation."
3. Section 232113.13 "Underground Hydronic Piping" for pre-insulated pipe insulation in underground piping outside the building.

1.3 ACTION SUBMITTALS

A. Submittals shall be formatted per Section 230000 “General Mechanical Requirements”. The manufacturer shall resubmit the specification section showing compliance with each respective paragraphs and specified items and features in that particular specification section. All **exceptions** shall be clearly identified by referencing respective paragraph and other requirements. Next to each specification item, indicate the following:

1. “No Exception Taken”.
2. “Exception”. All exceptions shall be clearly identified by referencing respective paragraph and other requirements along with proposed alternative.

B. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance, thickness, and jackets (both factory and field applied, if any). Clearly mark the materials being provided and its intended use of each product

C. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
2. Detail attachment and covering of heat tracing inside insulation.
3. Detail insulation application at pipe expansion joints for each type of insulation.
4. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
5. Detail removable insulation at piping specialties.
6. Detail application of field-applied jackets.

7. Detail application at linkages of control devices.

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified Installer.

B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.

C. Field quality-control reports if requested by the Owner's Representative.

1.5 QUALITY ASSURANCE

A. Insulation materials shall be manufactured at facilities certified and registered with an approved registrar to conform to the ISO 9001 Quality Standard.

B. All work shall conform to accepted industry and trade standards for commercial and industrial insulations and shall conform with manufacturer's recommendations.

C. Installation shall be by licensed applicators.

D. Insulation materials that have become wet or contaminated shall not be installed.

E. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.

F. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.

1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Deliver all materials (insulation, coverings, tapes, cements, adhesives, coatings, etc.) to the jobsite in factory containers with manufacturer's label showing manufacturer, product name and product hazard information.

B. Insulation shall be delivered to the job site in original, unopened manufacturer's containers.

C. Insulation shall be stored in a dry location and kept dry throughout construction. Wet or damaged insulation shall be removed and replaced by the Contractor at no additional cost.

1.7 COORDINATION

A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Systems."

B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

1.8 SCHEDULING

A. Schedule insulation application after pressure testing systems. Insulation application may begin on segments that have satisfactory test results.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

A. Products shall not contain CFC, asbestos, lead, mercury, or mercury compounds.

B. Insulation shall meet fire and smoke hazard ratings as tested under procedure ASTM E-84, NFPA 255, and UL 723 and shall not exceed flame spread rating of 25 and maximum smoke developed rating of 50.

C. Mineral-Fiber, Preformed Pipe Insulation:

1. Products: Subject to compliance with requirements, provide one of the following:

   a. Johns Manville's Micro-Lok *HP* all-service (ASJ) vapor-retarder jacket with a self-sealing longitudinal closure lap (SSL) and butt strips.
   b. Owens Corning; ASJ Fiberglas Pipe Insulation.

2. Preformed mineral fiber pipe insulation with factory applied all-service vapor-retarder jacket (ASJ) jacket with a self-sealing longitudinal closure lap (SSL) and butt strips or approved alternate to seal butt joints. Preformed mineral fiber pipe insulation shall conform to ASTM C547. The ASJ facing shall conform to ASTM C1136 Type I.
3. Preformed mineral fiber pipe insulation with factory applied all-service vapor-retarder jacket (ASJ) jacket shall have a flame spread rating not greater than 25 and a smoke developed rating not greater than 50 when tested as in accordance with ASTM E84, UL 723.
4. Thermal conductivity (k-value): 0.23 Btu-in/hr-ft^2-°F at 75°F
5. Preformed mineral fiber pipe insulation shall have a water vapor sorption of less than 5% by weight as tested in accordance ASTM C 547.
6. All service jacket (ASJ) shall have a water vapor permeance of 0.02 perms or less as tested in accordance to ASTM E96, procedure "A".
7. When a vapor mastic is required, a water vapor permeance of 0.02 per ASTM E-96 Procedure B must be achieved.
8. All accessory materials such as field installed jackets, mastics, coatings, tapes, fasteners shall be recommended by each component manufacturer for the specified application or as listed in the NAIMA Guide to Insulating Chilled Water Systems with Mineral Fiber Pipe Insulation.
9. Fittings, valves, tees, etc. shall be insulated with fiberglass insulation inserts covered with white PVC insulated fitting covers.

D. Cellular Glass Insulation:

1. Products: Subject to compliance with requirements, provide the following:

   a. Pittsburg Corning Corporation Foamglas.
   b. Cell-U Foam Corporation Ultra-CUF.

2. Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
3. Pipe insulation shall be fabricated according to the requirements of ASTM C1639 “Standard Specification for Fabrication of Cellular Glass Pipe and Tubing Insulation”.
4. Thermal Conductivity: 0.29 Btu-in/hr-ft^2-°F at 75°F.
5. Compressive Strength: 90 psi.
6. Density: 7.5 lb/ft3.
7. The insulation may be fabricated in half, curved sidewall, or segmented, depending on the operating conditions.
8. Bore Coating shall be Hydrocal B-11 or equal gypsum cement, manufactured by U.S. Gypsum Corporation.
9. Insulation Accessories:

   a. Mastic: PITTCOTE 300 Finish, asphalt cutback mastic.
   b. Reinforcing Fabric: PC Fabric 79 open mesh polyester fabric with a 6 x 5.5 mesh/inch configuration.
   c. Sealant: PITTSEAL 444N sealant, a non-setting butyl sealant as supplied by Pittsburgh Corning.
   d. Securements: Aluminum bands, ASTM B 209, 0.020-inch thick, 3/4 inch wide.

2.2 ADHESIVES

A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated. Adhesives shall contain no flammable solvents if that option is available.

B. Cellular-Glass Adhesive: Solvent-based resin adhesive, with a service temperature range of minus 75 to plus 200 deg F.

1. Products: Subject to compliance with requirements, provide one of the following:

   a. Design Polymerics
   b. Foster Products Corporation

2. For indoor applications use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

C. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.

1. Products: Subject to compliance with requirements, provide one of the following:

   a. Design Polymerics DP 2590-CA
   b. ITW TACC, Division of Illinois Tool Works; SP80, T1080
   c. Marathon Industries, Inc.

2. For indoor applications use adhesive that has a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

D. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.

1. Products: Subject to compliance with requirements, provide one of the following:

a. Design Polymerics DD2590-CA.
b. ITW TACC, Division of Illinois Tool Works; SP80, T1080
c. Marathon Industries, Inc.

2. For indoor applications use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

E. PVC Jacket Adhesive: Compatible with PVC jacket.

1. Products: Subject to compliance with requirements, provide one of the following:

a. Dow Chemical Company (The); 739, Dow Silicone.
b. Johns-Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
c. P.I.C. Plastics, Inc.; Welding Adhesive.
d. Speedline Corporation; Speedline Vinyl Adhesive.

2. For indoor applications use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.3 MASTICS

A. Materials shall water based and be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.

1. For indoor applications, use mastics that have a VOC content of 40 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

B. Vapor-Barrier Mastic: Water based; suitable for indoor and outdoor use on below ambient services.

1. Products: Subject to compliance with requirements, provide one of the following:

a. Childers Products, Division of ITW; CP-35.
b. Design Polymerics 3040 with zero VOC's.
c. Foster Products Corporation, H. B. Fuller Company; 30-90.

2. Water-Vapor Permeance: ASTM E 96, Procedure B, 0.013 perm at 43-mil dry film thickness.
3. Service Temperature Range: Minus 20 to plus 180 deg F.
4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
5. Color: White.

C. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.

1. Products: Subject to compliance with requirements, provide one of the following:

a. Childers Products, Division of ITW; CP-10.
b. Foster Products Corporation, H. B. Fuller Company; 35-00.
c. ITW TACC, Division of Illinois Tool Works; CB-05/15.

2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms at 0.0625-inch dry film thickness.
3. Service Temperature Range: Minus 20 to plus 180 deg F.
4. Solids Content: 60 percent by volume and 66 percent by weight.
5. Color: White.

2.4 SEALANTS

A. Joint Sealants:

1. Joint Sealants for Cellular-Glass Products: Subject to compliance with requirements, provide one of the following:

a. Childers Products, Division of ITW; CP-76.
b. Foster Products Corporation, H. B. Fuller Company; 30-45.
c. Marathon Industries, Inc.; 405.

2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Permanently flexible, elastomeric sealant.
4. Service Temperature Range: Minus 100 to plus 300 deg F.
5. Color: White or gray.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

B. FSK and Metal Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, provide one of the following:

a. Childers Products, Division of ITW; CP-76-8.
b. Foster Products Corporation, H. B. Fuller Company; 95-44.
c. Marathon Industries, Inc.; 405.

2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: Aluminum.
6. For indoor applications use sealants that have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

C. ASJ Flashing Sealants:

1. Products: Subject to compliance with requirements, provide one of the following:

a. Childers Products, Division of ITW; CP-76.
b. Or equal.

2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: White.

6. For indoor applications and use sealants that have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.5 FACTORY-APPLIED JACKETS

A. When factory-applied jackets are indicated, comply with the following:

1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.

2.6 FIELD-APPLIED JACKETS

A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.

B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.

1. Products: Subject to compliance with requirements, provide one of the following:

   a. Johns Manville; Zeston.
   b. P.I.C. Plastics, Inc.; FG Series.
   c. Proto Corporation; LoSmoke.
   d. Speedline Corporation; SmokeSafe.

2. Adhesive: As recommended by jacket material manufacturer.
3. PVC Jacket Color:

   a. Chilled-Water Piping:
      1) Chilled Water Supply: Dark Blue
      2) Chilled Water Return: Light Blue

   b. Heating Hot Water Piping:
      1) Heating Hot Water Supply: Dark Red
      2) Heating Hot Water Return: Light Red

4. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.

   a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.

C. Moisture Barrier Jacket:

1. Manufacturer: Pittsburg Corning PITTWRAP or approved equal.
2. 125 mil thick heat-seal multi-ply laminate consisting of three layers of a polymer-modified bituminous compound separated by glass reinforcement and aluminum foil.

D. Aluminum Jacket: Comply with ASTM B 209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.

1. Products: Subject to compliance with requirements, provide one of the following:

    a. Childers Products, Division of ITW; Metal Jacketing Systems.
    b. PABCO Metals Corporation; Surefit.
    c. RPR Products, Inc.; Insul-Mate.

2. Factory cut and rolled to size.
3. Finish and thickness are indicated in field-applied jacket schedules.
4. Moisture Barrier for Indoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper.
5. Moisture Barrier for Outdoor Applications: 3-mil- thick, heat-bonded polyethylene and 40 pound kraft paper.
6. Factory-Fabricated Fitting Covers:

    a. Same material, finish, and thickness as jacket.
    b. Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
    c. Tee covers.
    d. Flange and union covers.
    e. End caps.
    f. Beveled collars.
    g. Valve covers.
    h. Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

2.7 REMOVABLE INSULATION JACKETS

A. Manufacturers:

1. ThermaXX LLC.
2. INSULTECH.
3. Firwin.

B. Insulation:

1. Glass mat, type E needled fiber, 1" at 11.3 LB/CF.
2. Maximum Use Temperature 400 deg F.

C. Jacket:

1. Hot Side

    a. PTFE Fiberglass Composite Jacketing, 16.5 oz/sq. yd. minimum
    b. Estimation of Maximum Use Temperature 550 deg F.

2. Cold Side

    a. PTFE Fiberglass Composite Jacketing, 16.5 oz/sq. yd. minimum
    b. Estimation of Maximum Use Temperature 600 deg F.

D. Thread:

1. Does not decompose below 800 deg F.
2. Does not melt.
3. Diameter: 0.0114
4. Break Point: 35 Lbs.

E. Construction:

1. Double sewn lock stitch with a minimum 4 to 6 stitches per inch. Jackets shall be sewn with two (2) parallel rows of stitching. The thread must be able to withstand the skin temperatures without degradation.
2. Hog rings, staples, and wire are not are not acceptable methods of closure.
3. No raw cut jacket edges shall be exposed.
4. Jackets shall be fastened using hook and loop (Velcro) straps and 1” slide buckles.
5. Provide a permanently attached aluminum or stainless-steel nameplate on each jacket to identify its location, size, and tag number.
6. Provide a stainless steel or brass grommet at the low point of each jacket, in wet areas for moisture drain (on horizontal jackets as required).
7. The insulation shall be designed to minimize the convection current in the space between the hot metal surface and the inner layer of insulation. To this end, during jacket fabrication, the layers of insulating mat shall be placed in an overlapping pattern.
8. All jacket pieces which match mating seams must include an extended 2" flap constructed from the exterior fabric and shall be secured using hook & loop closure (Velcro) parallel to the seam.
9. Insulation must be sewn as integral part of the jacket to prevent shifting of the insulation.

2.8 TAPES

A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.

1. Products: Subject to compliance with requirements, provide one of the following:

   a. ABI, Ideal Tape Division; 428 AWF ASJ.
   b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0836.
   c. Compac Corporation; 104 and 105.
   d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.

2. Width: 3 inches.
3. Thickness: 11.5 mils
4. Adhesion: 90 ounces force/inch in width.
5. Elongation: 2 percent.
6. Tensile Strength: 40 lbf/inch in width.
7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.

1. Products: Subject to compliance with requirements, provide one of the following:

   a. ABI, Ideal Tape Division; 491 AWF FSK.
   b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
   c. Compac Corporation; 110 and 111.
   d. Venture Tape; 1525 CW NT, 1528 CW, and 1528 CW/SQ.

2. Width: 3 inches.
3. Thickness: 6.5 mils.
4. Adhesion: 90 ounces force/inch in width.
5. Elongation: 2 percent.
6. Tensile Strength: 40 lbf/inch in width.

7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive. Suitable for indoor and outdoor applications.

1. Products: Subject to compliance with requirements, provide one of the following:

a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0555.
b. Compac Corp.; 130.
c. Ideal Tape Co., Inc., an American Biltrite Company; 370 White PVC tape.
d. Venture Tape; 1506 CW NS.

2. Width: 2 inches.
3. Thickness: 6 mils.
4. Adhesion: 64 ounces force/inch in width.
5. Elongation: 500 percent.
6. Tensile Strength: 18 lbf/inch in width.

D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.

1. Products: Subject to compliance with requirements, provide one of the following:

a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
b. Compac Corp.; 120.
c. Ideal Tape Co., Inc., an American Biltrite Company; 488 AWF.
d. Venture Tape; 1525 CW, 1528 CW, and 1528 CW/SQ.

2. Width: 2 inches.
3. Thickness: 3.7 mils.
4. Adhesion: 100 ounces force/inch in width.
5. Elongation: 5 percent.
6. Tensile Strength: 34 lbf/inch in width.

2.9 SECUREMENTS

A. Aluminum Bands: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020-inch thick, 1/2 inch 3/4 inch wide with closed seal.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following]:

a. ITW Insulation Systems; Gerrard Strapping and Seals.
b. RPR Products, Inc.; Insul-Mate Strapping, Seals, and Springs.

B. Staples: Outward-clinching insulation staples, nominal 3/4-inch wide, stainless steel or Monel.

C. Wire: 0.062-inch soft-annealed, Monel.

1. Manufacturers: Subject to compliance with requirements, provide product by:

a. C & F Wire.
b. Childers Products.
c. PABCO Metals Corporation.
d. RPR Products, Inc.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.

1. Verify all inspection and acceptance testing of the piping as required by the specification has been completed and that the piping is ready for installation of insulation.
2. Verify that surfaces to be insulated are clean and dry.
3. Proceed with installation only after unsatisfactory conditions have been corrected.
4. Verify there is adequate clearance to install the pipe insulation in accordance with the operation performance parameters of the specification, such as access to controls, valves and for maintenance and repair.

3.2 PREPARATION

A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.3 GENERAL INSTALLATION REQUIREMENTS

A. Insulation shall not be installed until the following have been completed and documentation has been submitted to Owner for approval and record:

1. Cleaning and flushing
2. Pressure testing

B. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.

C. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.

D. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.

E. Install insulation with longitudinal seams at top and bottom of horizontal runs.

F. Install multiple layers of insulation with longitudinal and end seams staggered.

G. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.

H. Keep insulation materials dry during application and finishing.

I. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.

J. Install insulation with least number of joints practical.

K. Install rigid pre-insulated pipe supports to protect from compression of insulation material due to point loads.

L. Provide aluminum sleeves at all pipe support joints, between hanger support and exterior layer of insulating systems, to protect from compression of insulation material due to point loads.

M. Install insulation on piping accessories requiring future reoccuring access and service with factory fabricated insulation covers that are easily removed and reapplied.

N. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.

1. Install insulation continuously through hangers and around anchor attachments.
2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.

O. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.

P. Install insulation with factory-applied jackets as follows:

1. Draw jacket tight and smooth.
2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
3. Overlap jacket longitudinal seams at least 1.5 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches o.c.

    a. For below-ambient services, apply vapor-barrier mastic over staples.

4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.

Q. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.

R. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

S. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

T. Existing pipe insulation damaged or affected by the work of this contract shall be repaired to comply with these specifications except that materials and thicknesses may match existing unless otherwise directed by the Owner’s Representative.

U. For above-ambient services, do not install insulation to the following:

1. Vibration-control devices.
2. Testing agency labels and stamps.
3. Nameplates and data plates.
4. Manholes.
5. Handholes.
6. Cleanouts.

3.4 PENETRATIONS

A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
4. Seal jacket to roof flashing with flashing sealant.

B. Insulation Installation at Underground Exterior Wall Penetrations:

1. Terminate insulation with sleeve seal at wall penetration.
2. Seal terminations with flashing sealant.

C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.

1. Seal penetrations with flashing sealant.
2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
4. Seal jacket to wall flashing with flashing sealant.

D. Insulation Installation at Interior Wall and Partition Penetrations: Install insulation continuously through walls and partitions.

E. Insulation Installation at Floor Penetrations:

1. Pipe: Install insulation continuously through floor penetrations.
2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 GENERAL PIPE INSULATION INSTALLATION

A. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:

1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
8. For services not specified to receive a field-applied jacket, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
9. Label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.

B. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.

C. Install removable insulation covers at locations indicated. Installation shall conform to the following:

1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with

insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.

5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.6 INSTALLATION OF MINERAL-FIBER INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward-clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.
5. On chilled water systems, the butt end of every fourth pipe insulation section, and the ends or raw edges of insulation terminations at equipment connections, fittings and fire stop systems shall be sealed with vapor retarder mastic per NAIMA Guide to Insulation Chilled Water Systems, 2015.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.7 INSTALLATION OF PHENOLIC INSULATION

A. General Installation Requirements:

1. Secure single-layer insulation with stainless-steel bands at 12-inch intervals and tighten bands without deforming insulation materials.
2. Install 2-layer insulation with joints tightly butted and staggered at least 3 inches. Secure inner layer with 0.062-inch wire spaced at 12-inch intervals. Secure outer layer with stainless-steel bands at 12-inch intervals.

B. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above-ambient services, secure laps with outward-clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets with vapor retarders on below-ambient services, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

C. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of block insulation of same material and thickness as pipe insulation.

D. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed insulation sections of same material as straight segments of pipe insulation. Secure according to manufacturer's written instructions.

E. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed insulation sections of same material as straight segments of pipe insulation. Secure according to manufacturer's written instructions.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

3.8 INSTALLATION OF CELLULAR GLASS INSULATION

A. Follow manufacturer’s recommendations for installation.

B. Cutting of cellular-glass shall be outdoors or in a well ventilated space if indoors in a sealed building.

C. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above ambient services, secure laps with outward clinched staples at 6 inches on center.
4. For insulation with factory-applied jackets on below ambient services, do not staple longitudinal tabs but secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.
5. For insulation in utility trench, provide bands at 12 inches on center to the exterior of the field instated jacketing.

D. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as pipe insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

E. Insulation Installation on Pipe Couplings, Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When preformed sections of insulation are not available, install mitered sections of cellular-glass insulation. Secure insulation materials with wire or bands.

F. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of cellular-glass insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.9 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

A. Seal longitudinal seams and end joints with manufacturer’s recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.

4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed valve covers manufactured of same material as pipe insulation when available.
2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.10 THERMAL BLANKET INSTALLATION

A. Apply removable and reusable insulating thermal blankets on systems operating at greater than 180°F, and other water systems as follows:

1. Valves.
2. Strainers.
3. Pumps.
4. Regulators.
5. Flow meters.
6. Flow control, balancing, and instrumentation devices.
7. Steam Trap assemblies (except the trap, itself, which shall be uninsulated)
8. Service connection piping at locations that require maintenance, i.e. tube pull and heat exchanger head removal.
9. HTW anchors, guides, expansion joints and pipe supports.

B. Blanket Overlap: Install blanket with a minimum 2 inches overlap of adjacent insulation, as existing insulation with a minimum of 2 inches overlap. Where blanket cannot overlap existing oversized insulation, blanket shall butt up to existing insulation with a friction closing seam. Open gaps are prohibited. Blanket diameters which are 2 inches larger than existing insulation must be capped to eliminate open air void.

C. Any one piece shall not exceed 40 lbs. in weight.

3.11 FIELD-APPLIED JACKET INSTALLATION

A. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.
2. Install lap or joint strips with same material as jacket.
3. Secure jacket to insulation with manufacturer's recommended adhesive.

4. Install jacket with 1.5-inch laps at longitudinal seams and 3-inch wide joint strips at end joints.
5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

B. Where PVC jackets are indicated, install as follows:

1. With 1-inch overlap at longitudinal seams and end joints; for horizontal applications.
2. Seal with manufacturer's recommended adhesive.
3. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

C. Where metal jackets are indicated, install as follows:

1. With 2-inch overlap at longitudinal seams and end joints.
2. Overlap longitudinal seams arranged to shed water.
3. Seal end joints with weatherproof sealant recommended by insulation manufacturer.
4. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.12 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.13 PIPING INSULATION SCHEDULE, GENERAL

A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range.

3.14 ABOVEGROUND PIPING INSULATION SCHEDULE

A. Chilled Water Supply and Return, Outdoors, 40ºF and above:

1. NPS 1.25 inch and smaller: Phenolic, pre-formed pipe insulation, 0.5 inch thick.
2. NPS 1.5 inch and larger: Phenolic, pre-formed pipe insulation, 1 inch thick.

B. Chilled Water Supply and Return, Indoors, 40ºF and above:

1. NPS 1.25 inch and smaller: Mineral Fiber, pre-formed pipe insulation, 0.5 inch thick.
2. NPS 1.5 inch and larger: Mineral Fiber, pre-formed pipe insulation, 1 inch thick.

C. Heating Hot Water Supply and Return, 200°F and below:

1. NPS 1.25 inch and smaller: Mineral Fiber, pre-formed pipe insulation, 1.5 inches thick.
2. NPS 1.5 inch and larger: Mineral Fiber, pre-formed pipe insulation, 2 inches thick.

D. Condensate Drain Piping:

1. All Pipe Sizes: Flexible elastomeric, 0.5 inch thick.

3.15 INDOOR, FIELD-APPLIED JACKET SCHEDULE

A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.

B. Piping, Concealed: None.

C. Piping, Exposed: PVC, Color-Coded by system, 30 mils thick for all indoor applications.

D. Piping, Exposed - Steam and Condensate, Condensate Vent.

1. Aluminum, Stucco Embossed: 0.020 inch thick.
2. Smooth aluminum for elbows and fittings is acceptable if not available in stucco embossed.

END OF SECTION 230719

SECTION 23 08 05

MECHANICAL SYSTEMS COMMISSIONING REQUIREMENTS

PART 1 - GENERAL

1.1 SCOPE

A. The purpose of this section is to specify Division 23 responsibilities in the commissioning process.

1.2 RESPONSIBILITIES

A. Mechanical, Controls, Test and Balance (TAB) subcontractors: The commissioning responsibilities applicable to each of the subcontractors are as follows (all references apply to commissioned equipment only):

1. Attend a commissioning kickoff meeting and other meetings necessary to facilitate the commissioning process.
2. Provide the commissioning agent with normal cut sheets and submittals of commissioned equipment.
3. Provide additional requested documentation, prior to normal O&M manual submittals, to the commissioning agent for development of start-up and functional testing procedures.
4. Provide a copy of the O&M manuals and submittals of commissioned equipment to the commissioning agent for review.
5. Sub-Contractors shall assist (along with the design engineers) in clarifying the operation and control of commissioned equipment in areas where the specifications, control drawings or equipment documentation is not sufficient for writing detailed testing procedures.
6. Sub-Contractors shall review test procedures to ensure feasibility, safety and equipment protection and provide necessary written alarm limits to be used during the tests.
7. Execute the mechanical and electrical-related portions of the pre-functional checklists for all commissioned equipment.
8. Perform and clearly document all completed startup and system operational checkout procedures, providing a copy to the commissioning agent.
9. Address current Engineer of Record punch list items before functional testing. TAB shall be completed with discrepancies and problems remedied before functional testing.
10. Provide skilled technicians to execute starting of equipment and to execute the functional performance tests for sufficient duration to complete the necessary tests, adjustments and problem-solving.
11. Correct deficiencies identified by the commissioning agent, Owner's Representative and Engineer of Record and retest the equipment.
12. Prepare O&M manuals according to the Contract Documents.
13. Provide training of the Owners Representative’s operating staff.
14. Coordinate with equipment manufacturers to determine specific requirements to maintain the validity of the warranty.

B. Mechanical Contractor. The responsibilities of the mechanical contractor, during construction and acceptance phases in addition to those listed in (A) are:

1. Provide startup for all HVAC equipment.
2. Assist and cooperate with the TAB contractor and commissioning agent by:

    a. Putting all HVAC equipment and systems into operation as required.
    b. Including cost of sheaves and belts that may be required by TAB.
    c. Providing test holes in ducts and plenums where directed by TAB to allow air measurements and air balancing. Provide an approved plug.
    d. Providing temperature and pressure taps according to the Construction Documents for TAB and commissioning testing.

3. Prepare a preliminary schedule for Division 23 pipe system testing, flushing and cleaning, equipment start-up and TAB start and completion for use by the commissioning agent. Update the schedule as appropriate.
4. Notify the Owner's Representative when pipe and duct system testing, flushing, cleaning, startup of each piece of equipment and TAB will occur.
5. Assist with functional testing on locally controlled equipment not part of the central building automation system.

C. Controls Contractor. The commissioning responsibilities of the controls contractor, during construction and acceptance phases in addition to those listed in (A) are:

1. Sequences of Operation Submittals. The Controls Contractor's submittals of control drawings shall include complete detailed sequences of operation for each piece of equipment, regardless of the completeness and clarity of the sequences in the specifications.
2. Control Drawings Submittal.

    a. The control drawings shall have a key to all abbreviations.
    b. The control drawings shall contain graphic schematic depictions of the systems and each component.
    c. The schematics will include the system and component layout of any equipment that the control system monitors, enables or controls, even if the equipment is primarily controlled by packaged or integral controls.
    d. Provide a full points list
    e. The Controls Contractor shall keep the commissioning agent informed of all changes to this list during programming and setup.

3. An updated as-built version of the control drawings and sequences of operation shall be included in the final controls O&M manual submittal.
4. Assist and cooperate with the Testing, Adjusting and Balancing (TAB) contractor in the following manner:

    a. Meet with the TAB contractor prior to beginning TAB and review the TAB plan to determine the capabilities of the control system toward completing TAB. Provide the TAB any needed unique instruments that may be needed.
    b. For a given area, have all required pre-functional checklists, calibrations, startup and selected functional tests of the system completed and approved by the commissioning agent prior to TAB.
    c. Provide a qualified technician to operate the controls to assist the TAB contractor.

5. Assist and cooperate with the commissioning agent in the following manner:

    a. Execute the functional testing of the controls system. Assist in the functional testing of all equipment to be commissioned. Provide two-way radios during the testing.
    b. Execute all control system trend logs.

6. The controls contractor shall prepare a written plan indicating in a step-by-step manner, the procedures that will be followed to test, checkout and adjust the control system prior to functional performance testing.
7. Provide a signed and dated certification to the commissioning agent and Owner's Representative upon completion of the checkout of each controlled device, equipment and system prior to functional testing for each piece of equipment or system, that all system programming is complete as to all respects of the Design Intent and Contract Documents, except functional testing requirements.
8. As well as the control points necessary to execute all documented control sequences, provide monitoring, control and virtual points.
9. List and clearly identify on the as-built duct and piping drawings the locations of all static and differential pressure sensors (air, water and building pressure).
10. The controls contractor is responsible for assisting the commissioning agent throughout the entire commissioning process. The controls work is not complete until the commissioning agent and the University has signed off on the commissioned systems

D. TAB Contractor. The duties of the TAB contractor, in addition to those listed in (A) are:

1. Submit the outline of the TAB plan and approach for each system and component to the commissioning agent, Owner's Representative and the controls contractor six weeks prior to starting the TAB.
2. The submitted plan will include:

    a. Certification that the TAB contractor has reviewed the construction documents and the systems with the design engineers and contractors to sufficiently understand the design intent for each system.
    b. An explanation of the intended use of the building control system. The controls contractor will comment on feasibility of the plan.
    c. All field checkout sheets and logs to be used that list each piece of equipment to be tested, adjusted and balanced with the data cells to be gathered for each.
    d. Discussion of what notations and markings will be made on the duct and piping drawings during the process.
    e. Final test report forms to be used.
    f. Detailed step-by-step procedures for TAB work for each system.
    g. List of all measurements to be performed and a description of specific test procedures, parameters, formulas to be used.
    h. Details of how total flow will be determined.
    i. The identification and types of measurement instruments to be used and their most recent calibration date.
    j. Plan for hand-written field technician logs of discrepancies, deficient or uncompleted work by others, contract interpretation requests and lists of completed tests (scope and frequency).

3. A running log of events and issues shall be kept by the TAB field technicians.
4. Communicate in writing to the General Contractor and the controls contractor all setpoint and parameter changes made, or problems and discrepancies identified during TAB which affect the control system setup and operation.
5. The TAB shall mark on the drawings where all traverse and other critical measurements were taken and cross reference the location in the TAB report.

6. Provide the commissioning agent with any requested data, gathered, but not shown on the draft reports.
7. Provide calibrated instruments to assist commissioning agent in conducting calibration checks of sensors and any other devices requiring field checkout.
8. Provide a final TAB report for the commissioning agent with details.
9. Conduct functional performance tests and checks on the original TAB.
10. The test and balance contractor is responsible for assisting the commissioning agent throughout the entire commissioning process. This includes assistance with reading airflows, water flows, taking pressure measurements, temperature measurements, and providing any other readings requested by the commissioning agent related to the commissioned equipment.
11. The TAB work will not be complete until signed off by commissioning agent and Owner.

PART 2 - PRODUCTS

2.1 TEST EQUIPMENT

A. Divisions 23 shall provide all test equipment necessary to fulfill the testing requirements.

PART 3 - EXECUTION

3.1 STARTUP

A. Divisions 23 have start-up responsibility and are required to complete systems and sub-systems so they are fully functional, meeting the design objectives of the Contract Documents. The commissioning procedures and functional testing do not relieve or lessen this responsibility or shift that responsibility partially to the commissioning agent or Owner's Representative.

B. Functional testing is intended to begin upon completion of a system.

3.2 FUNCTIONAL TESTING

A. This section presents representative functional testing requirements for Division 23 systems and equipment.

B. Parties Responsible to Execute Functional Test

1. Controls contractor shall operate the controls as needed.
2. Test and balance contractor shall take readings and assist with set up of equipment.
3. HVAC mechanical contractor or vendor shall assist in testing sequences as needed.
4. Plumbing contractor or vendor shall assist in testing sequences as needed.
5. CxA shall witness, direct and document testing.

C. Testing and Acceptance criteria

1. Test each sequence in the sequence of operations, and other significant modes and sequences not mentioned.
2. Ability of system to maintain the temperature and humidity range within prescribed tolerance
3. All alarms

4. For the conditions, sequences and modes tested, the BAS, integral components and related equipment respond to changing conditions and parameters appropriately as expected, as specified and according to acceptable operating practice

D. Required Monitoring

1. All points requested by the CxA shall be trended by the controls contractor. The trending shall be for seven (7) days per week, 24 hours per day at five minute intervals or as requested by the CxA.

E. BAS Functional Testing

1. A significant part of the BAS functional testing requirements is the successful completion of the functional tests of equipment the BAS controls or interlocks with. Uncompleted equipment functional tests or outstanding deficiencies in those tests lend the required BAS functional testing incomplete.
2. Integral or stand-alone controls are functionally tested with the equipment they are attached to, including any interlocks with other equipment or systems.
3. In addition to the controlled equipment testing, the following tests are required for the BAS, where features have been specified. The following testing requirements are in addition to and do not replace any testing requirements elsewhere in the specifications.

   a. All specified functions and features are set up, debugged and fully operable

   b. Power failure and battery backup and power-up restart functions if applicable

   c. Global commands features

   d. Security and access codes

   e. Occupant over-rides (manual, telephone, key, keypad, etc.)

   f. O&M schedules and alarms if applicable

   g. Scheduling features fully functional and setup, including holidays

   h. Date and time setting in central computer and verify field panels read the same time

   i. Demonstrate functionality of field panels using local operator keypads and local ports (plug-ins) using portable computer/keypad

   j. All graphic screens and value readouts completed

   k. Set-point changing features and functions

   l. Sensor calibrations

   m. Final as-builts or redlines (per spec) control drawings, final points list, program code, set-points, schedules, warranties, etc. per specs, submitted for O&Ms.

   n. Verify that points that are monitored only, having no control function, are checked for proper reporting to BAS.

   o. Communication time between network controllers and field controllers.

   p. Labeling of points.

3.3 WRITTEN WORK PRODUCTS

A. Written work products will consist of the filled out start-up, initial checkout and pre-functional checklists.

END OF SECTION

SECTION 23 0900 - INSTRUMENTATION AND CONTROL FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, apply to this Section.

1.2 SUMMARY

A. This Section includes DDC system equipment for HVAC systems and components, including control components for units not supplied with factory-wired controls.

B. Related Sections include the following:

1. Section 230993 "Sequence of Operations for HVAC Controls" for requirements that relate to this Section.

C. Work Included:

1. Furnish and install all sensors and controlled devices as shown on the Drawings and as necessary to the mechanical installation. Provide components to mechanical contractor where applicable.
2. Provide submittal data sheets, control drawings schematics (in Visio or AutoCAD), data entry, pneumatic (as required) and electrical installation, programming, start up, test and validation acceptance documentation, as-built documentation, maintenance manuals and system warranties.
3. All labor, material, equipment and services not specifically referred to in this specification or on associated drawings that are required to fulfill the functional intent of this specification shall be provided at no additional cost to the Owner.
4. The work covered by this specification and related sections consists of providing shop drawings, equipment, labor, materials, engineering, technical supervision, and transportation as required to furnish and install a fully operational BAS to monitor and control the facilities listed herein, and as required to provide the operation specified in strict accordance with these documents, and subject to the terms and conditions of the contract. The work in general consists of but is not limited to, the following:
5. The preparation of submittals and provision of all related services.
6. Furnish and install all to achieve system operation, any control devices, conduit and wiring, in the facility as required to provide the operation specified.
7. Furnish complete operating and maintenance manuals and field training of operators, programmers, and maintenance personnel.
8. Perform acceptance tests and commissioning as indicated.
9. Provide full documentation for all applications and equipment.
10. Miscellaneous work as indicated in these specifications.
11. Third Party Controllers, Sequencers, Interface Cards, and Gateways:
    a. The controls contractor is responsible for the overall integration of all third party control interface devices for boilers, lighting controls, water meters, flow meters, electrical meters, gas meters, chillers, variable frequency drives, circulation pumps, etc.
        1) The controls contractor shall obtain all the required information from the third party control interface vendors regarding interface protocol, register coding and mapping, and manufacturer's instructions for the setup,

programming, fine tuning, and communication to and from these devices and shall implement the instructions for a complete and operational system as described in the sequence of operation, the points lists, and the controls diagrams.

b. Any third-party devices that require communication to and from the building automation system under this project shall be set up and made operational under the controls contractor's scope of work.

12. Provide assistance to field quality control parties, i.e the Owner, Owner designated representative, Architect, Engineer, Construction Manager, and Commissioning Agent, to demonstrate system conformance to Project Requirements, including manipulating system parameters and providing trend data.

D. Definitions:

1. Alarm: Notification of an abnormal condition.
2. Algorithm: A logical procedure for solving a recurrent mathematical problem.
3. Analog: A continuously varying signal value (temperature current, velocity, etc.)
4. Application Generic Controller (AGC): A networked device or node that contains a complete, configurable application that is generic in nature and suited for various control tasks. The device manufacturer produces this application. The manufacturer exposes a high number of network variables and configuration properties on the device to allow the specific use of the device to be configured with network tools.
5. Application Specific Controller (ASC): A networked device or node that contains a complete, configurable application that is specific to a particular task. This application is normally produced by the device manufacturer and contains a number of configuration parameters that may be adjusted by network tools.
6. Binary: A two-state system where an "on" condition is represented by a high signal level and an "off" condition is represented by a low signal level.
7. Bridge: A device that routes messages or isolates message traffic to a particular segment sub-net or domain of the same physical communication media.
8. Building Automation System (BAS): The complete facility control system comprised of all mechanical system automation, and automatic temperature control, etc., as defined in the contract documents. The BAS is built upon a single network infrastructure based upon BACnet protocol. This infrastructure may include field wiring, BACnet wiring, routers, bridges, raceways, and gateways as required connecting non-interoperable subsystems and devices.
9. Channel: A physical media serving a number of nodes. All nodes on any given channel 'hear' messages produced by other nodes on the channel. The network configuration and node application program determines whether or not a device responds to the messages.
10. Control Unit: A BACnet control product that handles multiple inputs and outputs and more than one control loop. May utilize a supplemental general-purpose microprocessor in addition to the standard BACnet chip to perform additional functions or software applications.
11. Control Wiring: Includes conduit, wire and wiring devices to install complete control systems including motor control circuits, interlocks, thermostats, EP and PE switches and like devices. Includes all wiring from Intelligent Devices and Controllers to all sensors and points defined in the input/output summary shown on the drawings or specified herein and required to execute the sequence of operation.
12. Custom Application Controller (CAC): Programmable control product that incorporates solid-state components to perform control loops or functions. The application in the controller is custom software produced by the Control System Contractor specifically for the project. These applications shall conform to BACnet functional profiles and interoperability standards. Complete documentation including object diagrams, Device Resource Files (DRF), and External Interface Files (XIF) must be submitted EOR (Engineer of Record) when such devices/controllers are used.
13. Deadband: A temperature range over which no heating or cooling energy is supplied,

such as 72-78 degrees F, i.e. as opposed to single point changeover or overlap.

14. Device Resource File: External Interface files and BACnet plug-ins that are required to display manufacturer's defined network variables or configuration parameters correctly.
15. DDC: Direct digital control.
16. Distributed Control: A system whereby all control processing is decentralized and independent of a central computer.
17. Diagnostic Program: A machine-executable program with instructions used to detect and isolate system and component malfunctions.
18. Domain: A domain is logical collection of nodes on one or more channels. Communications can only take place among nodes configured in a common domain; therefore, a domain forms a virtual network. Multiple domains can occupy the same channels, so domains may be used.
19. Gateway: A device that contains an I/O software driver to translate data from other protocols to the conforming BACnet standards.
20. Graphical User Interface (GUI): A graphical subset of operator interfaces.
21. HVAC Control Systems: The complete BACnet Control System comprising User Interface, routers, gateways, repeaters, Control Units (CU), software, portable operators terminals, network communications wiring and raceways, and required field hardware, etc.
22. Intelligent Devices: BACnet product that is configured to provide control over a single control loop or to monitor a single or multiple control variable(s); incorporates solid-state components based upon BACNet protocol to perform dedicated functions (ex: actuators, sensors, and switches).
23. Man-Machine Interface (MMI): A graphical, object-oriented method by which an operator is capable of communicating with the system. The Man-Machine interface allows the operator to manage, control, monitor, and configure the system.
24. Network: A system of distributed control devices that are linked together on a communication bus. A network allows sharing of point information between all control devices. Additionally, a network may provide central monitoring and control of the entire system from an MMI/GUI.
25. Node: An intelligent device attached to the network. Usually falls into one of the following categories - sensor, actuator, ASC, AGC, CAC.
26. Operator Interface: A device combination of hardware and software, (PC, laptop or display terminal) which provides client access to the control system, primarily used for network management, configuration, and diagnostics.
27. Operating System (OS): Software which controls the execution of computer programs.
28. Peripheral: External devices used o communicate to and from a computer. Peripherals include CRT, printer, hard drives, disk drives, modems, etc.
29. Point: Group of data, which corresponds to a hardware input, output, or calculated value.
30. Portable Operator's Terminal (POT): Laptop/tablet device that allows local and remote access to the local control network.
31. Router: A device that routes or forwards messages destined for a node on another subnet or domain of the control network. The device controls message traffic based on node address and priority. Routers may also serve as communication interfaces between different channel media. (i.e., powerline, twisted pair, Ethernet\TCP\IP, and RF)
32. Segment: A set of channels connected by bridges or repeaters. A node sees every packet from every other node on its segment.
33. Sensor: Device capable of measuring the condition or value of a variable.
34. Software: Programs and routines used to extend the capabilities of computers hardware.
35. Subnet: A subnet is a logical collection of up to 127 nodes within a domain. Up to 255 subnets can be defined within a single domain. All nodes in a subnet must be on the same segment. Subnets cannot cross-intelligent routers.

E. Abbreviations

1. AAC Advanced Application Controllers
2. AGC Application Generic Controller

3. ASC Application Specific Controller
4. BAS Building Automation System
5. BC Building Controllers
6. CAC Custom Application Controller
7. DDC Direct Digital Controller
8. DRF Device Resource File
9. FAS Facility Automation System
10. FPM Feet per minute
11. GPM Gallons per minute
12. GUI Graphical User Interface
13. I/O Input/Output
14. NFPA National Fire Protection Association
15. OS Operating System
16. OWS Operating Work Station
17. PE Pneumatic-electric
18. PID Proportional Integral Derivative
19. PRV Pressure Reducing Valve
20. PSI(g) Pounds per square inch (gauge)
21. RAM Random Access Memory
22. SA Smart Actuators
23. SS Smart Sensors
24. TCS Temperature Control System
25. TCC Temperature Control Contractor
26. UL Underwriters' Laboratory
27. VCS Voice Communication System
28. WC Water Column
29. XIF External Interface File

1.3 SYSTEM PERFORMANCE

A. Comply with the following performance requirements:

1. Graphic Display: Display graphic with minimum 20 dynamic points with current data within 10 seconds.
2. Graphic Refresh: Update graphic with minimum 20 dynamic points with current data within 8 seconds.
3. Object Command: Reaction time of less than two seconds between operator command of a binary object and device reaction.
4. Object Scan: Transmit change of state and change of analog values to control units or workstation within six seconds.
5. Alarm Response Time: Annunciate alarm at workstation within 45 seconds. Multiple workstations must receive alarms within five seconds of each other.
6. Program Execution Frequency: Run capability of applications as often as five seconds, but selected consistent with mechanical process under control.
7. Performance: Programmable controllers shall execute DDC PID control loops, and scan and update process values and outputs at least once per second.

1.4 QUALITY ASSURANCE

A. The Facility Automation System (FAS) shall be furnished, engineered and installed by a certified Honeywell controls system supplier and approved by the College Representative (Les Thomas).

1. Preferred Vendors
   a. Sunbelt

b. ABA
c. Alternative vendor must be approved by campus in writing prior to acceptance of bid.

B. System Integrator shall:

1. Be in good standing with the Manufacturer.
2. Have on staff, trained Honeywell Integrators.
3. Have at least four (4) fully trained staff members at all times.
4. Provide training class certifications of staff members if requested.
5. Have direct line of technical support from suppliers.
6. Employ technicians who have completed factory-authorized training.
7. Employ technicians to provide instruction, routine maintenance, and emergency service within 24 hours upon receipt of request.

C. The installing Contractor must be regularly engaged in the service and installation of Honeywell based systems as specified herein.

D. The installing Contractor shall have an office within 200 miles that is staffed with designers trained in integrating interoperable systems and technicians fully capable of providing instruction and routine emergency maintenance service on all system components.

E. The installing Contractor shall have in house capabilities to provide control strategies for whole building control. This includes HVAC, lighting, access, and security applications etc.

F. The installing Contractor shall have a service facility, staffed with qualified service personnel, capable of providing instructions and routine emergency maintenance service for networked control systems.

1.5 CTION SUBMITTALS

A. The manufacturer, contractor or supplier shall include a written statement that the submitted equipment, hardware or accessory complies with the requirement of this particular specification section.

1. The manufacturer shall resubmit this specification section showing compliance with each respective paragraphs and specified items and features.
2. All exceptions shall be clearly identified by referencing respective paragraph and other requirements along with proposed alternative.
3. Individual or partial submittals are not acceptable and will be returned without review.

B. The installing Contractor shall provide project list stating completion of no less than three (3) Chilled Water Central Plants projects of similar size or larger within the past five (5) years, which have BacNET based FAS as specified herein installed by the Contractor. These projects must be on-line and functional such that the system can be observed in full operation.

C. Product Data: Include manufacturer's technical literature for each control device. Indicate dimensions, capacities, performance characteristics, electrical characteristics, finishes for materials, and installation and startup instructions for each type of product indicated.

1. DDC System Hardware: Bill of materials of equipment indicating quantity, manufacturer, and model number. Include technical data for operator workstation equipment, interface equipment, control units, transducers/transmitters, sensors, actuators, valves, relays/switches, control panels, and operator interface equipment.
2. Control System Software: Include technical data for operating system software, operator interface, color graphics, and other third-party applications.

3. Controlled Systems: Instrumentation list with element name, type of device, manufacturer, model number, and product data. Include written description of sequence of operation including schematic diagram.

D. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.

1. Bill of materials of equipment indicating quantity, manufacturer and model number.
2. Schematic flow diagrams showing chillers, cooling tower, pumps, valves and control devices and accessories.
3. Wiring Diagrams: Power, signal and control wiring.
4. Details of control panel faces, including controls, instruments and labeling.
5. Written description of sequence of operation.
6. Schedule of valves including flow characteristics.
7. DDC System Hardware:

   a. Wiring diagrams for control units with termination numbers.
   b. Schematic diagrams and floor plans for field sensors and control hardware.
   c. Schematic diagrams for control, communication, and power wiring, showing trunk data conductors and wiring between operator workstation and control unit locations.

8. Control System Software: List of color graphics indicating monitored systems, data (connected and calculated) point addresses, output schedule, and operator notations.
9. Controlled Systems:

   a. Schematic diagrams of each controlled system with control points labeled and control elements graphically shown, with wiring.
   b. Scaled drawings showing mounting, routing, and wiring of elements including bases and special construction.
   c. Written description of sequence of operation including schematic diagram.
   d. Points list.

1.6 INFORMATIONAL SUBMITTALS

A. Data Communications Protocol Certificates: Certify that each proposed DDC system component complies with ASHRAE 135.

B. Qualification Data: For Installer and manufacturer.

C. Software Upgrade Kit: For Owner to use in modifying software to suit future systems revisions or monitoring and control revisions.

D. Field quality-control test reports.

1.7 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For direct digital control system to include in emergency, operation, and maintenance manuals. Include the following:

1. Maintenance instructions and lists of spare parts for each type of control device and compressed-air station.
2. Interconnection wiring diagrams with identified and numbered system components and

devices.
3. Keyboard illustrations and step-by-step procedures indexed for each operator function.
4. Inspection period, cleaning methods, cleaning materials recommended, and calibration tolerances.
5. Calibration records and list of set points.

B. Software and Firmware Operational Documentation: Include the following:

1. Software operating and upgrade manuals.
2. Program Software Backup: On a magnetic media or compact disc, complete with data files.
3. Device address list.
4. Printout of software application and graphic screens.
5. Software license required by and installed for DDC workstations and control systems.

1.8 DELIVERY, STORAGE, AND HANDLING

A. Factory-Mounted Components: Where control devices specified in this Section are indicated to be factory mounted on equipment, arrange for shipping of control devices to equipment manufacturer.

B. System Software: Update to latest version of software at Project completion.

1.9 COORDINATION

A. Coordinate location of exposed control sensors with plans and room details before installation.

B. Coordinate supply of conditioned electrical branch circuits for control units and operator workstation.

C. Coordinate equipment with Section 262416 "Panelboards" to achieve compatibility with starter coils and annunciation devices.

1.10 COMMISSIONING

A. Commissioning requires the participation of Division 23 BAS work to ensure that all systems are operating in a manner consistent with the construction documents and the design intent. The general commissioning requirements and coordination are detailed in Division 1 and Division 23. This Division shall be familiar with all parts of Division 1 and Division 23 and the commissioning plan issued by the Commissioning Authority and shall execute all commissioning responsibilities assigned to them in the Contract Documents.

B. The controls contractor is responsible for assisting the commissioning agent throughout the entire commissioning process. The controls work is not complete until the commissioning agent and the University (Les Thomas) has signed off on the commissioned systems.

1.11 WARRANTY

A. Manufacturer's Warranty: Manufacturer and Installer agree to repair or replace products that fail in materials or workmanship within specified warranty period.

1. Failures shall be adjusted, repaired, or replaced at no additional cost or reduction in

service to Owner.

2. Include updates or upgrades to software and firmware if necessary, to resolve deficiencies.
   a. Install updates only after receiving Owner's written authorization.

3. Warranty service shall occur during normal business hours and commence within 24 hours of Owner's warranty service request.
4. Warranty Period: One year from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 CONTROL SYSTEM

A. Control system manufacturer shall be Honeywell

B. The control system shall be comprised of a network of interoperable, stand-alone digital controllers, a computer system, graphical user interface software, and network devices

C. Control system shall consist of sensors, indicators, actuators, final control elements, interface equipment, other apparatus, accessories, and software connected to distributed controllers operating in multiuser, multitasking environment on token-passing network and programmed to control mechanical systems. An operator workstation permits interface with the network via dynamic color graphics with each mechanical system, building floor plan, and control device depicted by point-and-click graphics.

D. The selected Honeywell Controls System Contractor shall be fully responsible to integrate all graphic required under this project onto the College front end Honeywell system. Provide necessary upgrades, modifications, etc. as required for a fully operational direct digital controls (DDC) system.

2.2 COMMUNICATION

A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator interface communication shall conform to the latest version of ASHRAE/ANSI Standard 135, BACnet.

B. Install new wiring and network devices as required providing a complete and workable control network.

C. Each controller shall have a communication port for temporary connection to a laptop computer or other operator interface. Connection shall support memory downloads and other commissioning and troubleshooting operations.

D. Internetwork operator interface and value passing shall be transparent to internetwork architecture.

1. An operator interface connected to a controller shall allow the operator to interface with each internetwork controller as if directly connected. Controller information such as data, status, and control algorithms shall be viewable and editable from each internetwork controller.
2. Inputs, outputs, and control variables used to integrate control strategies across multiple controllers shall be readable by each controller on the internetwork. Program and test all cross-controller links required to execute control strategies specified in this section. An

authorized operator shall be able to edit cross-controller links by typing a standard object address or by using a point-and-click interface.

E. Controllers with real-time clocks shall use the BACnet Time Synchronization service. System shall automatically synchronize system clocks daily from an operator-designated controller via the internetwork. If applicable, system shall automatically adjust for daylight saving and standard time.

F. System shall be expandable to at least twice the required input and output objects with additional controllers, associated devices, and wiring.

G. System shall support Web services data exchange with any other system that complies with XML (extensible markup language) and SOAP (simple object access protocol) standards specified by the Web Services Interoperability Organization (WS-I) Basic Profile 1.0 or higher. Web services support shall as a minimum be provided at the workstation or web server level and shall enable data to be read from or written to the system.

1. System shall support Web services read data requests by retrieving requested trend data or point values (I/O hardware points, analog value software points, or binary value software points) from any system controller or from the trend history database.
2. System shall support Web services write data request to each analog and binary object that can be edited through the system operator interface by downloading a numeric value to the specified object.
3. For read or write requests, the system shall require user name and password authentication and shall support SSL (Secure Socket Layer) or equivalent data encryption.
4. System shall support discovery through a Web services connection or shall provide a tool available through the Operator Interface that will reveal the path/identifier needed to allow a third party Web services device to read data from or write data to any object in the system which supports this service.

2.3 BAS HARDWARE AND SOFTWARE

A. The control system shall be seamlessly integrated to the existing campus N4 Niagara front end with Honeywell control system.

1. The selected Honeywell Controls System Contractor shall be fully responsible to integrate all graphic required under this project onto the College front end Niagra system. Provide necessary upgrades, modifications, etc. as required for a fully operational direct digital controls (DDC) system.

B. Building and energy management application software shall reside and operate in system controllers. Applications shall be editable through operator workstation, web browser interface, or engineering workstation.

C. Scheduling: System shall provide the following schedule options as a minimum:

1. Weekly: Provide separate schedules for each day of the week. Each schedule shall be able to include up to 5 occupied periods (5 start-stop pairs or 10 events).
2. Exception: Operator shall be able to designate an exception schedule for each of the next 365 days. After an exception schedule has executed, system shall discard and replace exception schedule with standard schedule for that day of the week.
3. Holiday: Operator shall be able to define 24 special or holiday schedules of varying length on a scheduling calendar that repeats each year.

D. System Coordination: Operator shall be able to group related equipment based on function and

location and to use these groups for scheduling and other applications.

E. Remote Communication: System shall automatically contact operator workstation or server on receipt of critical alarms. If no network connection is available, system shall use a modem connection.

F. Maintenance Management: System shall generate maintenance alarms when equipment exceeds adjustable runtime, equipment starts, or performance limits.

G. Sequencing: Application software shall sequence chillers, pumps, etc. as specified in Sequences of Operation.

H. PID Control: System shall provide direct and reverse acting PID (proportional-integral-derivative) algorithms. Each algorithm shall have anti-windup and selectable controlled variable, setpoint, and PID gains. Each algorithm shall calculate a time-varying analog value that can be used to position an output or to stage a series of outputs.

I. Staggered Start: System shall stagger controlled equipment restart after power outage. Operator shall be able to adjust equipment restart order and time delay between equipment restarts.

J. Energy Calculations:

1. System shall accumulate and convert instantaneous power (kW) or flow rates (gpm) to energy usage data.
2. System shall calculate a sliding-window average (rolling average). Operator shall be able to adjust window interval to 15 minutes, 30 minutes, or 60 minutes.

K. Anti-Short Cycling: Binary output objects shall be protected from short cycling by means of adjustable minimum on-time and off-time settings.

L. On and Off Control with Differential: System shall provide direct and reverse acting on and off algorithms with adjustable differential to cycle a binary output based on a controlled variable and setpoint.

M. Runtime Totalization: System shall provide an algorithm that can totalize runtime for each binary input and output. Operator shall be able to enable runtime alarm based on exceeded adjustable runtime limit.

N. Graphic screens shall be provided for all systems included in the Sequence of Operations and Points List.

O. Control equipment and network failures shall be treated as alarms and annunciated.

P. Alarms shall be visually identified via the HTML graphics pages. Overrides and setpoint changes for all points shall be configured via the HTML interface.

Q. Alarms shall be annunciated in any of the following manners as defined by the user:

1. Screen message text
2. SMS and email message
3. Graphic with flashing alarm object(s)

R. Alarms shall be logged for a period of no less than 1 week

S. The following shall be recorded by the Web Server for each alarm (at a minimum):

1. Time and date
2. Location (building, floor, zone, office number, etc.)
3. Equipment (unit #, access way, etc.)

2.4 DDC CONTROL PRODUCTS

A. General:

1. Provide Building Controllers (BC), Advanced Application Controllers (AAC), Application Specific Controllers (ASC), Smart Actuators (SA), and Smart Sensors (SS) as required to achieve performance specified in this section and the sequence of operations.
2. Every device in the system which executes control logic and directly controls HVAC equipment must conform to a standard BACnet Device profile as specified in latest edition of ASHRAE/ANSI 135, BACnet Annex L. Unless otherwise specified, hardwired actuators and sensors may be used in lieu of BACnet Smart Actuators and Smart Sensors.

B. BACnet:

1. Building Controllers (BCs): Each BC shall conform to BACnet Building Controller (B-BC) device profile as specified in ASHRAE/ANSI 135, BACnet Annex L and shall be listed as a certified B-BC in the BACnet Testing Laboratories (BTL) Product Listing.
2. Advanced Application Controllers (AACs): Each AAC shall conform to BACnet Advanced Application Controller (B-AAC) device profile as specified in ASHRAE/ANSI 135, BACnet Annex L and shall be listed as a certified B-AAC in the BACnet Testing Laboratories (BTL) Product Listing.
3. Application Specific Controllers (ASCs): Each ASC shall conform to BACnet Application Specific Controller (B-ASC) device profile as specified in ASHRAE/ANSI 135, BACnet Annex L and shall be listed as a certified B-ASC in the BACnet Testing Laboratories (BTL) Product Listing.
4. Smart Actuators (SAs): Each SA shall conform to BACnet Smart Actuator (B-SA) device profile as specified in ASHRAE/ANSI 135 , BACnet Annex L and shall be listed as a certified B-SA in the BACnet Testing Laboratories (BTL) Product Listing.
5. Smart Sensors (SSs): Each SS shall conform to BACnet Smart Sensor (B-SS) device profile as specified in ASHRAE/ANSI 135, BACnet Annex L and shall be listed as a certified B-SS in the BACnet Testing Laboratories (BTL) Product Listing.
6. BACnet Communication:

   a. Each BC shall reside on or be connected to a BACnet network using ISO 8802-3 (Ethernet) Data Link/Physical layer protocol and BACnet/IP addressing.
   b. BACnet routing shall be performed by BCs or other BACnet device routers as necessary to connect BCs to networks of AACs and ASCs.
   c. Each AAC and ASC shall reside on a BACnet network using Arcnet Data Link/Physical layer protocol.
   d. Each SA shall reside on a BACnet network using MS/TP Data Link/Physical layer protocol.
   e. Each SS shall reside on a BACnet network using ISO 8802-3 (Ethernet) Data Link/Physical layer protocol with BACnet network using MS/TP Data Link/Physical layer protocol.

C. Communication.

1. Service Port: Each controller shall provide a service communication port for connection to a Portable Operator's Terminal. Connection shall be extended to space temperature sensor ports where shown on drawings.
2. Signal Management: BC and ASC operating systems shall manage input and output

communication signals to allow distributed controllers to share real and virtual object information and to allow for central monitoring and alarms.

3. Data Sharing: Each BC and AAC shall share data as required with each networked BC and AAC.
4. Stand-Alone Operation: Each piece of equipment specified this section shall be controlled by a single controller to provide stand-alone control in the event of communication failure. All I/O points specified for a piece of equipment shall be integral to its controller. Provide stable and reliable stand-alone control using default values or other method for values normally read over the network.

D. Environment. Controller hardware shall be suitable for anticipated ambient conditions.

1. Controllers used outdoors or in wet ambient conditions shall be mounted in waterproof enclosures and shall be rated for operation at -20°F to 140°F.
2. Controllers used in conditioned space shall be mounted in dust-protective enclosures and shall be rated for operation at 32°F to 120°F.

E. Keypad: Provide a local keypad and display for each BC and AAC. Operator shall be able to use keypad to view and edit data. Keypad and display shall require password to prevent unauthorized use. If the manufacturer does not normally provide a keypad and display for each BC and AAC, provide the software and any interface cabling needed to use a laptop computer as a Portable Operator's Terminal for the system.

F. Real-Time Clock: Controllers that perform scheduling shall have a real-time clock.

G. Serviceability:

1. Controllers shall have diagnostic LEDs for power, communication, and processor.
2. Wires shall be connected to a field-removable modular terminal strip or to a termination card connected by a ribbon cable.
3. Each BC and AAC shall continually check its processor and memory circuit status and shall generate an alarm on abnormal operation. System shall continuously check controller network and generate alarm for each controller that fails to respond.

H. Memory:

1. Controller memory shall support operating system, database and programming requirements.
2. Each BC and AAC shall retain BIOS and application programming for at least 72 hours in the event of power loss.
3. Each ASC and SA shall use nonvolatile memory and shall retain BIOS and application programming in the event of power loss. System shall automatically download dynamic control parameters following power loss.

I. Immunity to Power and Noise: Controllers shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 3 ft.

J. Transformer: ASC power supply shall be fused or current limiting and shall be rated at a minimum of 125% of ASC power consumption.

2.5 INPUT AND OUTPUT INTERFACE

A. General: Hard-wire input and output points to BCs, AACs, ASCs, or SAs.

B. Protection: Shorting an input or output point to itself, to another point, or to ground shall cause

no controller damage. Input or output point contact with up to 24 V for any duration shall cause no controller damage.

C. Binary Inputs: Binary inputs shall monitor the on and off signal from a remote device. Binary inputs shall provide a wetting current of at least 12 mA and shall be protected against contact bounce and noise. Binary inputs shall sense dry contact closure without application of power external to the controller.

D. Pulse Accumulation Inputs: Pulse accumulation inputs shall conform to binary input requirements and shall accumulate up to 10 pulses per second.

E. Analog Inputs: Analog inputs shall monitor low-voltage (0-10 Vdc), current (4-20 mA), or resistance (thermistor or RTD) signals. Analog inputs shall be compatible with and field configurable to commonly available sensing devices.

F. Binary Outputs: Binary outputs shall send an on-or-off signal for on and off control. Building Controller binary outputs shall have three-position (on-off-auto) override switches and status lights. Outputs shall be selectable for normally open or normally closed operation.

G. Analog Outputs: Analog outputs shall send a modulating 0-10 Vdc or 4-20 mA signal as required to properly control output devices. Each Building Controller analog output shall have a two-position (auto-manual) switch, a manually adjustable potentiometer, and status lights. Analog outputs shall not drift more than 0.4% of range annually.

H. Tri-State Outputs: Control three-point floating electronic actuators without feedback with tri-state outputs (two coordinated binary outputs). Tri-State outputs may be used to provide analog output control in zone control and terminal unit control applications such as VAV terminal units, duct-mounted heating coils, and zone dampers.

I. Universal Inputs and Outputs: Inputs and outputs that can be designated as either binary or analog in software shall conform to the provisions of this section that are appropriate for their designated use.

2.6 POWER SUPPLIES AND LINE FILTERING

A. Power Supplies. Control transformers shall be UL listed. Furnish Class 2 current-limiting type or furnish over-current protection in primary and secondary circuits for Class 2 service in accordance with CEC requirements. Limit connected loads to 80% of rated capacity.

1. DC power supply output shall match output current and voltage requirements. Unit shall be full wave rectifier type with output ripple of 5.0 mV maximum peak-to-peak. Regulation shall be 1.0% line and load combined, with 100-microsecond response time for 50% load changes. Unit shall have built-in over-voltage and over-current protection and shall be able to withstand 150% current overload for at least three seconds without trip-out or failure.

    a. Unit shall operate between 32°F and 120°F. EM/RF shall meet FCC Class B and VDE 0871 for Class B and MILSTD 810C for shock and vibration.
    b. Line voltage units shall be UL recognized and CSA listed.

B. Power Line Filtering.

1. Provide internal or external transient voltage and surge suppression for workstations and controllers. Surge protection shall have:
2. Dielectric strength of 1000 V minimum
3. Response time of 10 nanoseconds or less

4. Transverse mode noise attenuation of 65 dB or greater
5. Common mode noise attenuation of 150 dB or greater at 40-100 Hz

2.7 LIQUID IMMERSION TEMPERATURE SENSORS & TRANSMITTER

A. Temperature Sensor BAPI Model 1K8 or approved equal.

1. Operating Temperature -40 to 185°F
2. Sensing Element 1000 Ohm 385 Curve RTD
3. Accuracy at Calibration Temperature +/- 0.27 °F

B. Temperature Transmitter Minco Model TT807

1. Min / Max Span 35°F to 1112°F
2. Accuracy +/- 0.1% of Span
3. Linearity +/- 0.1% of Span

C. All sensors measuring temperatures in pipes larger than 2 inches in diameter or in pressure vessels shall be supplied with wells properly fabricated for the service. Wells shall be non-corrosive to the medium being measured and shall have sufficient physical strength to withstand pressures and velocities to which they are subjected. Wells shall be installed in the piping at elbows where piping is smaller than the length of the well to affect proper flow across the entire area of the well.

D. Stainless steel, Type 316, socket with minimum insertion length of 4 inches.

2.8 DUCT TYPE TEMPERATURE SENSORS

A. BAPI

1. Operating Temperature -40 to 240°F
2. Sensing Element NTC 10K (Type II) Thermistor
3. Accuracy at Calibration Temperature +/- 1 °F
4. Provide with 2% relative humidity sensor.

B. Sensors in ducts shall be mounted in locations to sense the correct temperature of the air only and shall not be located in dead air spaces, in close proximity to coils so as to display inaccurate temperatures, or positions obstructed by ducts, equipment, and so forth. Locations where installed shall be within the vibration and velocity limit of the sensing element.

C. Duct mount sensors shall mount in an electrical box through a hole in the duct and be positioned so as to be easily accessible for repair or replacement. A neoprene grommet (Seal-tite fitting and mounting plate) shall be used on the sensor assembly to prevent air leaks.

D. Duct sensors shall be insertion type and constructed as a complete assembly including lock nut and mounting plate. Duct sensors probe shall be constructed of 304/316 stainless steel.

E. Duct sensors shall not be mounted within 36 inches of heating and cooling coils.

F. Duct temperature sensors mounted within 36 inches of heating and cooling coils shall be either rigid averaging sensors for the full width of the longest dimension of the duct mounted in the middle up to 48” wide. Beyond 48” wide the averaging sensor shall be flexible averaging sensor serpentine across the coil and not physically touching the coil.

G. For outdoor air duct applications, use a weatherproof mounting box with weatherproof cover and gasket.

2.9 AVERAGING DUCT TYPE TEMPERATURE SENSORS

A. BAPI

1.	Operating Temperature	-40 to 240°F
2.	Sensing Element	NTC 10K (Type II) Thermistor
3.	Accuracy at Calibration Temperature	+/- 1 °F

B. For ductwork that has a dimension greater than 48 inches and/or where air temperature stratification exists, utilize an averaging sensor with multiple sensing points. The averaging sensor shall be installed complete with end cap, compression fittings, gaskets, mounting flange and required accessories.

C. Provide CC-1G-K capillary supports at the sides of the duct to support the sensing string.

2.10 ROOM TEMPERATURE SENSORS

A. Room temperature sensors shall be Honeywell or approved equal.

B. Room sensors are to be provided with a cover to prevent accidental damage.

1.	Operating Temperature	-40 to 240°F
2.	Operating Range, Active Signal Types	40 to 90°F
3.	Temperature Effect	Less than 0.1% per °C
4.	Sensing Element	NTC 10K (Type II) Thermistor
5.	Accuracy at Calibration Temperature	+/- 1 °F

2.11 ROOM PRESSURE MONITOR

A. Features: The room pressure monitors shall be capable of monitoring the differential pressure at all specified locations on the drawings. The screen shall display the current differential pressure, the room status. The monitor shall have the ability to be set in Negative, Positive, or Neutral status and occupied/unoccupied through the screen. The monitor will have an internal pressure sensor as well as the capability to use an external (remote) pressure sensor input.

B. Operating Temperature: 32° F to 120° F (0° C to 49° C)

C. Protection / Rating: Fire Retardant Plastic UL94 V-0 with LCD display

D. Input/Output:

1. 0–10 VDC or 0–5 VDC
2. RS485 serial interface (BACnet MS/TP)

E. Power: 24 V AC

F. Accuracy: ±0.25% of full scale

G. Range: Selectable pressure range from ±0.05 inches W.C. to ±0.50 inches W.C.

H. Agency Approvals: NIST Traceable Standards

2.12 WATER DIFFERENTIAL PRESSURE TRANSMITTERS

A. Water differential pressure sensors shall be Setra Model 230 transmitters or approved equal.

B. Pressure transmitters shall be constructed to withstand 100% pressure over-range without damage and to hold calibrated accuracy when subject to a momentary 40% over-range input.

C. Provide:

1. NEMA 1 transmitter housing and locate in accessible local control panels wherever possible.
2. Brass 3-valve manifold assembly with shut-off and shunt valves.
3. Standard Viton/Silicone bleed screw seals.
4. Calibration certificate.

D. The pressure transmitter shall be capable of transmitting a linear electronic signal proportional to the differential of the pressure input signals with the following minimum performance specifications.

1.	Span:	Refer to Points List
2.	Accuracy:±0.25% of full scale	
3.	Non-Repeatability:	0.05%
4.	Non-Linearity:	±0.20%
5.	Response:	30 to 50 ms
6.	Temperature Stability:	Less than 0.02%FS/°F change
7.	Output: 4 to 20mA	

2.13 BTU METERS CHILLED AND HEATING HOT WATER

A. Provide Onicon F-3500 Magmeter Bi-Directional Flow Sensor with System 10 BTU Interface including matched temperature sensors. Integration shall be through 4-20 mA & pulsed relay contact closure. See Mechanical Drawings for location and sizes.

B. General Water Flow Meter

1. Operating Range: 0.033 to 33 ft/s
2. Pipe Size Range: 1 in. to 48 in.
3. Accuracy: ±0.2% of reading from 1.6 to 33 ft/s, +/- 0.0033 ft/s from 0.033 to 1.6 ft/s
4. Minimum Conductivity: 5 µS/cm

C. General Flow Meter Electrical

1. Power Requirements - 4 to 20 mA: 24 VDC ±10%, regulated, 22.1 mA max.
2. Frequency: 5 to 24 VDC ±10%, regulated, 15 mA max.
3. Digital (S3L): 5 to 6.5 VDC, 15 mA max.
4. Auxiliary (only required for units with relays): 9 to 24 VDC, 0.4 A max
5. Reverse polarity and short circuit protected
6. Current output (4 to 20 mA): - Loop Accuracy: 32 µA max. error (25 °C @ 24 VDC)
7. Isolation: Low voltage < 48 VAC/DC from electrodes and auxiliary power
8. Maximum Cable: 1000 ft
9. Error condition: 22.1 mA
10. Max. Loop Resistance: 300 Ω
11. Compatible with PLC, PC or similar equipment
12. 4 to 20 mA load needed
13. Frequency Output: - Output Modes: Freq., or Mirror Relay (display version only)
14. Max. Pull-up Voltage: 30 VDC
15. Max. Current Sink: 50 mA, current limited

D. Relay Specifications

1. #1, #2 Type: Mechanical SPDT Rating: 5 A @ 30 VDC max., 5 A @ 250 VDC max.
2. #3 Type: Solid State Rating: 50 mA @ 30 VDC, 50 mA @ 42 VAC
3. Hysteresis: User adjustable for exiting alarm condition
4. Alarm On Trigger Delay: Adjustable (0 to 9999.9 sec.)
5. Relay Modes: Off, Low, High, Window, and Proportional Pulse
6. Relay Source: Flow Rate, Resettable Totalizer
7. Error Condition: Selectable; Fail Open or Closed

E. Display/Controller/Temperature Sensors

1. Provide Onicon System-10 or approved equal.
2. Shall provide the following points both at the integral LCD and as outputs to the BMS:

    a. Energy Total
    b. Energy Rate
    c. Flow Rate
    d. Supply and Return Temperatures

3. Provide BacNet interface.
4. Output shall be either serial network (compliant with the BMS system) or via individual analog and pulse outputs.
5. Temperature sensors shall be loop-powered current based (mA) sensors and shall be bath calibrated and matched (NIST traceable). Sensors shall be matched to an accuracy better than ± 0.15°F
6. Meter shall be provided per section above.
7. Meter shall be re-programmable using the front panel keypad.

F. Max. Temperature/Pressure Rating

1. Storage Temperature: -4 °F to 158 °F
2. Relative Humidity: 0 to 95% (non-condensing)
3. Operating Temperature: Ambient: 14 °F to 158 °F, Media: 32 °F to 185 °F
4. Maximum Operating Pressure: 150 psi @ 77 °F

G. Standards and Approvals

1. NEMA 4X / IP65 Enclosure (with cap installed)

2.14 LEVEL SENSOR

A. Provide Intempco level sensor model LTX01 with continuous 4-20mA output loop-powered. See mechanical drawing for location and quantity.

B. Electrical Specifications:

1. Supply Voltage : 12VDC – 30 VDc
2. Output: 4-20mA loop powered.
3. Accuracy: ±0.5% of full span.
4. Damping adjust: 0-30 sec

C. Mechanical Specification:

1. Enclosure: Aluminum Ex. Proof and stainless steel (all NEMA 4), PVC

2. Processes Temperature: 392°F – PFA probe, 392°F + stainless 316 probe
3. Pressure Limit: 500 psi at 77°F, 250 psi at 212°F and 14.5 psi at 392°F.
4. Ambient Temperature: -40°F to 158°F.
5. Probe: 3/8" stainless 316L rod, ½" OD, with PTEE covered.

2.15 CURRENT TRANSFORMERS

A. The current transformers shall be provided to be installed or removed without dismantling the primary bus or cables. The transformer shall be of a split core design.

B. The core and windings shall be completely encased in a UL approved thermoplastic rated 94VA. No metal parts shall be exposed other than the terminals.

C. The current transformers shall meet the following specifications.

1. Frequency Limits: 50 to 400 Hz.
2. Insulation: 0.6 KV Class, 10 KV BIL.
3. Accuracy: ± 1 % at 5.0 to 25.0 VA accuracy class with U.P.F. burden.
4. Provide a disconnect switch for each current transformer.

2.16 CURRENT SENSING SWITCHES

A. Current sensing switch shall be self-powered with solid-state circuitry and a dry contact output.

B. Current sensing switches shall consist of a solid state current sensing circuit, adjustable trip point, solid state switch, SPDT relay and an LED indicating the on or off status. A conductor of the load shall be passed through the window of the device. It shall accept over current up to twice its trip into range.

2.17 ACTUATORS

A. Electric Motors: Size to operate with sufficient reserve power to provide smooth modulating action or two-position action.

1. Comply with requirements in Section 230513 "Common Motor Requirements for HVAC Equipment."
2. Permanent Split-Capacitor or Shaded-Pole Type: Gear trains completely oil immersed and sealed. Equip spring-return motors with integral spiral-spring mechanism in housings designed for easy removal for service or adjustment of limit switches, auxiliary switches, or feedback potentiometer.
3. Nonspring-Return Motors for Valves Larger Than NPS 2-1/2: Size for running torque of 150 in. x lbf and breakaway torque of 300 in. x lbf.
4. Nonspring-Return Motors for Dampers Larger Than 25 Sq. Ft.: Size for running torque of 150 in. x lbf and breakaway torque of 300 in. x lbf.

B. Electronic Actuators: Direct-coupled type designed for minimum 60,000 full-stroke cycles at rated torque.

1. Manufacturers shall be Belimo Aircontrols (USA), Inc.
2. Valves: Size for torque required for valve close off at maximum pump differential pressure.
3. Coupling: V-bolt and V-shaped, toothed cradle.
4. Overload Protection: Electronic overload or digital rotation-sensing circuitry.

5. Provide external, manual gear release on nonspring-return actuators.
6. Power Requirements (Two-Position): 24-V ac.
7. Power Requirements (Modulating): Maximum 10 VA at 24-V ac or 8 W at 24-V dc.
8. Proportional Signal: 2- to 10-V dc or 4 to 20 mA, and 2- to 10-V dc position feedback signal.
9. Temperature Rating: 40 to 104 deg F.
10. Temperature Rating (Smoke Dampers): Minus 22 to plus 250 deg F
11. Run Time: 60 seconds.

2.18 CONTROL VALVES

A. Manufacturer shall be Belimo Aircontrols or approved equal.

B. Control Valves: Factory fabricated, of type, body material and pressure class based on maximum pressure and temperature rating of piping system, unless otherwise indicated.

C. Ball Valves:

1. NPS 2 and Smaller: 400 psi brass body, nickel plated, stainless steel trim, PTFE seats and screwed ends.
2. NPS 2-1/2 and 4: 400 psi brass body, nickel plated, stainless steel trim, PTFE seats and flanged ends.
3. Sizing:

   a. Two Position: Line size.
   b. Two-Way Modulating: As specified on the Drawings with Tefzel characterizing disc.

4. Flow Characteristics: Two-way valves shall have equal percentage characteristics.
5. Close-Off or Differential Pressure Rating: Combination of actuator and trim shall provide minimum close-off pressure rating of 200 psig.

D. High Performance Butterfly Valves:

1. Maximum close-off or differential pressure of 150 psig, ASTM A 126 cast-iron or ASTM A 536 ductile-iron body and bonnet, extended neck, stainless-steel stem, field-replaceable EPDM or Buna N sleeve and stem seals.
2. Body Style: Lug.
3. Disc Type: Nickel-plated ductile iron.
4. Sizing: 1-psig maximum pressure drop at design flow rate.

E. Pressure Independent Control Valves:

1. Manufacturer shall be Bell and Gossett Ultra Setter PVL-3L-125 or approved equal.
2. Maximum close-off or differential pressure of 175 psig,
3. Body: ASTM A 536 ductile-iron
4. Valve Flow Setting Element: Brass
5. Differential Pressure Regulator: Stainless Steel with stainless steel spring and EPDM rubber diaghragm.
6. Maximum Working Temperature: 248 deg F
7. Maintain flow accuracy to within +/-5% of desired flow rate for the entire control range up to 85PSID.
8. Include two pressure/temperature readout valves to allow measurements of differential pressure.
9. Max flow setting shall be set using a rotation flow setting motion and an external adjustable dial with GPM scale.

10. Close off pressure: Up to 90PSID

2.19 ELECTRICAL BULK MATERIALS

A. The controls contractor shall be fully responsible to provide all wiring (low voltage, 120 volts, etc.) and conduit (3/4" minimum or as required by electrical codes) for connection of all associated DDC central plant and building chilled water control valves, sensors, panels and any other DDC components for a completely operational DDC system.

B. Enclosures: Terminal boxes located indoors shall be rated for NEMA 1. Terminal boxes exposed to outdoors shall be rated for NEMA 12. Terminal boxes with potential water leakage shall be rated for NEMA 4X. They shall have protective coatings suitable to the environment in which they are to be installed. All enclosures shall be hinged with lockable doors.

C. Transformers: Provide step-down transformers where control equipment operates at lower than circuit voltage. Transformers serving shall be fed from the fan motor leads, or fed from the nearest distribution panelboard or motor control center, using circuits provided for the purpose. Transformers, other than transformers in bridge circuits, shall have primaries wound for the voltage available and secondaries wound for the correct control circuit voltage. Size transformers so that 80 percent of the rated capacity equals the connected load. Enclose transformers in a steel cabinet with conduit connections. Provide a disconnect switch on the primary side and a fuse cutout on the secondary side. Transformers shall conform to UL 506.

D. The Controls Contractor shall furnish all electrical relays and coordinate with the supplier of magnetic starters for the auxiliary contact requirements. All electrical control devices shall be of a type to meet current, voltage, and switching requirement of their particular application. Relays shall be provided with 24 VAC coils and contacts shall be rated at 10 amps minimum.

E. Wiring:

1. Provide complete electric wiring for all temperature control apparatus, including wiring to transformer primaries, panels, valves, etc.
2. Control circuit conductors which run in same conduit as power circuit conductors shall have same insulation level as power circuit conductors.
3. Circuits operating at more than 100 volts shall be in accordance with Section 16050, "Basic Materials and Methods".
4. Circuits operating at 100 volts or less shall be defined as low voltage and shall be run in rigid or flexible conduit, metallic tubing, metal raceways or wireways, armored cable, or multiconductor cable. Use multiconductor cable for concealed accessible locations only. Provide circuit and wiring protection as required by CEC. Aluminum-sheathed cable or aluminum conduit may be used but shall not be buried in concrete.
5. Provide all exposed wiring shall be in rigid conduit (minimum ¾") or EMT. Refer to Section 16050, "Basic Materials and Methods" for different usages of rigid conduit, EMT, or IMT. All wiring in return air plenums shall be plenum rated.
6. For less than nominal 120V service: Cable in control panels for analog loops shall be twisted and shielded two conductor, #16 x 30 stranded with #22 AWG drain wire and aluminum-polyester 100 percent shielding cover for each pair. Cable outside of control panels for analog signal loops shall be single twisted #18 AWG shielded pair. Conductors shall be copper coated with Class B strand. Insulation shall be 30 mils XPLE rated at 300 volts. Cable for digital signals shall be two conductor, #16 x 30 stranded. Each conductor shall be color coded. Each cable shall have polyethylene jacket.
7. Wire for low voltage DC and electronic circuits carrying less than 0.5 ampere, cable of two or more conductors, shall be not smaller than No. 18 AWG stranded copper (shielded).
8. Shield cables carrying analog signals and install in separate conduit from AC power

circuits.

9. Terminate cables in solder or screw type terminal strips. Do not tap cables at intermediate points.
10. Color code or number wires, whether individual or in cables, for identification.
11. Cables terminating in screw type terminal strips shall have pressure type connectors conforming to UL 486A. Wire in physical contact with compression screw is not acceptable.

2.20 NETWORK COMMUNICATION REQUIREMENTS

A. Wired network communication shall follow the published guidelines for twisted pair BacNET network.

B. Communication conduits shall not be installed closer than six feet from high power transformers or run parallel within six feet of electrical high power cables. Care shall be taken to route the cable as far from interference generating devices as possible. Where communication wire must cross high power wire (deemed as 110VAC or greater) it must do so at right angles.

C. All shields shall be grounded (earth ground) at one point only to eliminate ground loops. All shield grounding shall be done at the controller location with the shield at the sensor/device end of the applicable wire being left long and "safed" off in an appropriate manner.

D. There shall be no power wiring, in excess of 30 VAC rms, run in conduit with communications wiring. In cases where signal wiring is run in conduit with communication wiring, all communication wiring and signal wiring shall be run using separate twisted pairs (24awg) in accordance with the manufacturer's wiring practices.

2.21 INPUT/OUTPUT CONTROL WIRING

A. RTD wiring shall be two-wire or four-wire twisted, stranded, plenum shielded, minimum number 22 gauge.

B. Other analog inputs shall be a minimum of number 22 gauge, twisted, stranded, plenum shielded.

C. Binary control function wiring shall be a minimum of number 18 gauge, stranded, plenum shielded.

D. Analog output control functions shall be a minimum of number 18 gauge, twisted, stranded, plenum shielded.

E. Binary input wiring shall be a minimum of number 18 gauge, stranded, plenum shielded.

2.22 SPLICES

A. Splices in shielded cables shall consist of terminations and the use of shielded cable couplers, which maintain the integrity of the shielding. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties as specified herein.

2.23 CONDUIT AND FITTINGS

A. Conduit for Control Wiring, Control Cable and Transmission Cable: Electrical metallic tubing

(EMT) with compression fittings, cold rolled steel, zinc coated or zinc-coated rigid steel with threaded connections.

B. Outlet Boxes (Dry Location): Sheradized or galvanized drawn steel suited to each application, in general, four inches square or octagon with suitable raised cover.

C. Outlet Boxes (Exposed to Weather): Threaded hub cast aluminum or iron boxes with gasket device plate.

D. Pull and Junction Boxes: Size according to number, size, and position of entering raceway as required by California Electrical Codes. Enclosure type shall be suited to location.

2.24 RELAYS

A. Relays other than those associated with digital outputs shall be general-purpose, enclosed plug-in type with 8-pin octal plug and protected by a heat and shock resistant duct cover. Number of contacts and operational function shall be as required.

B. Relays associated with digital outputs shall have the ability to override the controlled equipment as a function of the relay. Relays shall be protected by a heat and shock resistant duct cover. Number of contacts and operational function shall be as required.

2.25 IDENTIFICATION

A. Automatic Control Valve Tags

1. For valves, etc., use metal tags with a 2-inch minimum diameter, fabricated of brass, stainless steel. Attach tags with chain of same materials. For lubrication instructions, use linen or heavy duty shipping tag.
2. Tag valves with identifying number and system. Number valves by floor level, column location and system served.
3. Prepare lists of all tagged valves showing location, floor level, and tag number, use. Prepare separate lists for each system. Include copies in each maintenance manual.

B. Wire Tags

1. All multi-conductor cables in all pull boxes and terminal strip cabinets shall be tagged.
2. Provide wire Tags as per Division 26.

C. Conduit Tags

1. Provide tagging or labeling of conduit so that it is always readily observable which conduit was installed or used in implementation of this Work.

D. Miscellaneous Equipment Identification

1. Screwed-on, engraved black lamicoid sheet with white lettering on all control panels and remote processing panels. Lettering sizes subject to approval.
2. Inscription, subject to review and acceptance, indicating equipment, system numbers, functions and switches. For panel interior wiring, input/output modules, local control panel device identification.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verify that systems are ready to receive work.

B. Beginning of installation means installer accepts existing conditions.

C. The project plans shall be thoroughly examined for control device and equipment locations, and any discrepancies, conflicts, or omissions shall be reported to the College Representative for resolution before rough-in work is started.

D. The contractor shall inspect the site to verify that equipment is installable as show, and any discrepancies, conflicts, or omissions shall be reported to the College Representative for resolution before rough-in work is started.

E. The Controls Contractor shall examine the drawings and specifications for other parts of the work, and if head room or space conditions appear inadequate or if any discrepancies occur between the plans and his work and the plans for the work of others, he shall report such discrepancies to the College Representative and shall obtain written instructions for any changes necessary to accommodate his work with the work of others.

3.2 INSTALLATION, GENERAL

A. Install routers and repeaters as required to combine different communication channels onto a central field bus or as required to segment groups of Intelligent Devices and/or Control Units.

B. Install Intelligent Control Devices, Programmable Controllers, and Application Specific Controllers as herein specified, as needed to perform functions indicated in the input/output summaries and sequences of operation, and/or indicated on the HVAC drawings.

C. Install wire, raceway systems, conduit, 24 VDC and/or 24 VAC power supplies and final connections to nodes provided by this contract. Must comply with Division 26 requirements.

D. Provide 120 VAC power to control panel locations. The controls contractor shall be fully responsible to provide all wiring (low voltage, 120 volts, etc.) and conduit (3/4" minimum or as required by electrical codes) for connection of all associated DDC sensors, panels, valves, and any other DDC components for a completely operational DDC system.

E. Install all required devices, sensors, hardware, software, wiring, controllers, etc. including any required and not specifically addressed in this specification but required for system functionality. It shall be the responsibility of the Contractor to provide a complete and functional system.

F. Install all control components in accordance with manufacturer's instructions and recommendations.

G. Mount control panels adjacent to associated equipment on vibration-free walls or freestanding angle iron supports. One cabinet may accommodate more than one system in same equipment room. Provide nameplates for instruments and controls inside cabinet and nameplates on cabinet face.

H. After completion of installation, test and adjust control equipment. Submit data showing setpoints and final adjustments of controls.

I. Install equipment, piping, wiring/conduit parallel to building lines (i.e., horizontal, vertical, and parallel to walls) wherever possible.

J. Install software in control units and operator workstation(s). Implement all features of programs to specified requirements and as appropriate to sequence of operation.

K. Connect and configure equipment and software to achieve sequence of operation specified.

L. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.

M. Verify integrity of all wiring to ensure continuity and freedom from shorts and grounds.

N. All equipment, installation, and wiring shall comply with acceptable industry specifications and standards for performance, reliability, and compatibility and be executed in strict adherence to local codes and standard practices.

O. Verify location of temperature, humidity and other sensors, and other exposed control sensors with Drawings and room details before installation. Install devices 48 inches above the floor.

1. Install averaging elements in ducts and plenums in crossing or zigzag pattern.

P. Install labels and nameplates to identify control components according to Section 230553 "Identification for HVAC Piping and Equipment."

Q. Install hydronic instrument wells, valves, and other accessories according to Section 232113 "Hydronic Piping."

R. Flow Meters (Gas & Water) must be installed with the required upstream and downstream lengths with no other instrument or fitting installed within that straight length.

S. Chemical Treatment system shall be provided with MODBUS TCP/IP communication option. Refer to points list for points required to be transferred to BMS.

3.3 ELECTRICAL SYSTEM INSTALLATION

A. Comply with all Division 16 Installation Requirements.

B. Install low voltage power and LAN communication trunks in conduit in the following locations regardless of local building code allowances otherwise.

1. Mechanical rooms
2. Electrical rooms
3. Vertical risers (exception: fire rated continuous closet like a telephone closet)
4. Open Areas where the wiring will be exposed to view or tampering

C. Conceal conduit within finished shafts, ceilings and wall as required. Install exposed conduit parallel with or at right angles to the building walls and ceilings.

D. Where Class 2 wires are in concealed and accessible locations including ceiling return air plenums, approved cables not in raceway may be used provided that:

1. Circuits meet CEC Class 2 (current-limited) requirements. (Low-voltage power circuits shall be sub-fused when required to meet Class 2 current-limit.)
2. All cables shall be UL listed for application, i.e., cables used in ceiling plenums shall be UL listed specifically for that purpose.
3. Do not install Class 2 wiring in conduit containing Class 1 wiring. Boxes and panels containing high voltage may not be used for low voltage wiring except for the purpose of interfacing the two (e.g., relays and transformers).
4. Where Class 2 wiring is run exposed, wiring to be run parallel along a surface or

perpendicular to it, and NEATLY tied at 3m (10 ft.) intervals minimum.

E. All wire-to-device connections shall be made at a terminal blocks or terminal strip. All wire- to-wire connections shall be at a terminal block, or with a crimped connector. All wiring within enclosures shall be neatly bundled and anchored to permit access and prevent restriction to devices and terminals.

F. Plug or cap all unused conduit openings and stub-ups. Do not use caulking compound.

G. Route all conduit to clear beams, plates, footings and structure members. Do not route conduit through column footings or grade beams.

H. Set conduits as follows:

1. Expanding silicone fire stop material sealed watertight where conduit is run between floors and through walls of fireproof shaft.
2. Cap open ends of conduits until conductors are installed.
3. Where conduit is attached to vibrating or rotating equipment, flexible conduit with a minimum length of 18 inches and maximum length of 36 inches shall be installed and anchored in such a manner that vibration and equipment noise will not be transmitted to the rigid conduit.
4. Where exposed to the elements or in damp or wet locations, waterproof flexible conduit shall be installed. Installation shall be as specified for flexible metal conduit.

3.4 CLEANING

A. The Controls Contractor shall clean up all debris resulting from his or her activities daily. The contractor shall remove all cartons, containers, crates, etc. under his (or his subcontractors) control as soon as their contents have been removed. Waste shall be collected and placed in a location designated by the Construction Manager or General Contractor.

B. At the completion of work in any area, the Controls Contractor shall clean all of his/her work, equipment, etc., making it free from dirt and debris, etc.

C. At the completion of work, all equipment furnished under this Section shall be checked for paint damage, and any factory-finished paint that has been damaged shall be repaired to match the adjacent areas. Any metal cabinet or enclosure that has been deformed shall be replaced with new material and repainted to match the adjacent areas.

3.5 PROTECTION

A. The Controls Contractor shall protect all work and material from damage by his/her work or workers or sub-contractors, and shall be liable for all damage thus caused.

B. The Controls Contractor shall be responsible for his/her work and equipment until finally inspected, tested, and accepted. The Controls Contractor shall protect his/her work against theft or damage, and shall carefully store material and equipment received on-site that is not immediately installed. The Controls Contractor shall close all open ends of work with temporary covers or plugs during storage and construction to prevent entry of foreign objects.

3.6 FIELD QUALITY CONTROL

A. Perform the following field tests and inspections and prepare test reports:

1. Operational Test: After electrical circuitry has been energized, start units to confirm proper unit operation. Remove and replace malfunctioning units and retest.
2. Test and adjust controls and safeties.
3. Test each point through its full operating range to verify that safety and operating control set points are as required.
4. Test each control loop to verify stable mode of operation and compliance with sequence of operation. Adjust PID actions.
5. Test each system for compliance with sequence of operation.
6. Test software and hardware interlocks.

B. DDC Verification:

1. Verify that instruments are installed before calibration, testing, and loop or leak checks.
2. Check instruments for proper location and accessibility.
3. Check instrument installation for direction of flow, elevation, orientation, insertion depth, and other applicable considerations.
4. Check instrument tubing for proper fittings, slope, material, and support.
5. Check installation of air supply for each instrument.
6. Check flow instruments. Inspect tag number and line and bore size, and verify that inlet side is identified and that meters are installed correctly.
7. Check pressure instruments, piping slope, installation of valve manifold, and self-contained pressure regulators.
8. Check temperature instruments and material and length of sensing elements.
9. Check control valves. Verify that they are in correct direction.
10. Check air-operated dampers. Verify that pressure gages are provided and that proper blade alignment, either parallel or opposed, has been provided.
11. Check DDC system as follows:

    a. Verify that DDC controller power supply is from emergency power supply, if applicable.
    b. Verify that wires at control panels are tagged with their service designation and approved tagging system.
    c. Verify that spare I/O capacity has been provided.
    d. Verify that DDC controllers are protected from power supply surges.

C. Replace damaged or malfunctioning controls and equipment and repeat testing procedures.

3.7 ADJUSTING

A. Calibrating and Adjusting:

1. Calibrate instruments.
2. Make three-point calibration test for both linearity and accuracy for each analog instrument.
3. Calibrate equipment and procedures using manufacturer's written recommendations and instruction manuals. Use test equipment with accuracy at least double that of instrument being calibrated.
4. Control System Inputs and Outputs:

    a. Check analog inputs at 0, 50, and 100 percent of span.
    b. Check analog outputs using milliampere meter at 0, 50, and 100 percent output.
    c. Check digital inputs using jumper wire.
    d. Check digital outputs using ohmmeter to test for contact making or breaking.
    e. Check resistance temperature inputs at 0, 50, and 100 percent of span using a precision-resistant source.

5. Flow:

    a. Set differential pressure flow transmitters for 0 and 100 percent values with 3-point calibration accomplished at 50, 90, and 100 percent of span.
    b. Manually operate flow switches to verify that they make or break contact.

6. Pressure:

    a. Calibrate pressure transmitters at 0, 50, and 100 percent of span.
    b. Calibrate pressure switches to make or break contacts, with adjustable differential set at minimum.

7. Temperature:

    a. Calibrate resistance temperature transmitters at 0, 50, and 100 percent of span using a precision-resistance source.
    b. Calibrate temperature switches to make or break contacts.

8. Stroke and adjust control valves and dampers without positioners, following the manufacturer's recommended procedure, so that valve or damper is 100 percent open and closed.
9. Stroke and adjust control valves and dampers with positioners, following manufacturer's recommended procedure, so that valve and damper is 0, 50, and 100 percent closed.
10. Provide diagnostic and test instruments for calibration and adjustment of system.
11. Provide written description of procedures and equipment for calibrating each type of instrument. Submit procedures review and approval before initiating startup procedures.

B. Adjust initial temperature and humidity set points.

C. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to three visits to Project during other than normal occupancy hours for this purpose.

3.8 CALIBRATION

A. The following devices shall be factory calibrated prior to installation and calibration certificates shall be provided by the manufacturer. The device will have to be field calibrated (4-20 mA of VDC signal to GUI/Trend value):

1. Water flow meters
2. Air differential pressure sensors
3. Water differential pressure sensors
4. Humidity sensors

B. The following devices shall be factory and field(4-20 mA signal to GUI/Trend value) calibrated after installation:

1. RTD temperature sensors
2. Thermistor Sensors (If it is not an offset calibration but varies with span outside of accuracy, replace the sensor)
3. Current switches
4. Air flow sensors

3.9 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain HVAC instrumentation and controls. Refer to Section 017900 "Demonstration and Training" and Section 230970 “Direct Digital Control System Commissioning.”

3.10 TRENDING

A. Provide trends as required in Section 230800 “HVAC Commissioning”.

3.11 TRAINING

A. Provide a minimum of four (4) classroom training sessions, four (4) hours each, throughout the contract period for personnel designated by the College.

B. Train the College staff to enable them to proficiently operate the system; create, modify and delete programming; add, remove and modify physical points for the system, and perform routine diagnostic and troubleshooting procedures.

C. Additional training shall be available in courses designed to meet objectives as divided into three logical groupings; participants may attend one or more of these, depending on the level of knowledge required:

1. Day-to-day Operators
2. Advanced Operators
3. System Managers/Administrators

D. Provide course outline and materials as per Part 1 of this Section. The instructor(s) shall provide one copy of training material per student.

E. The instructor(s) shall be factory-trained instructors experienced in presenting this material.

F. Classroom training shall be done using a network of working controllers representative of the installed hardware or at the customer’s site. This training shall be made available in addition to the interactive audio-visual tutorial, provided with the system.

3.12 ACCEPTANCE

A. The control systems will not be accepted as meeting the requirements of Completion until all tests described in this specification have been performed to the satisfaction of the College Representatives.

B. Any tests that cannot be performed due to circumstances beyond the control of the Contractor may be exempt from the Completion requirements if stated as such in writing by the College's Representative. Such tests shall then be performed as part of the warranty.

END OF SECTION 23 0900

SECTION 230993.11 - SEQUENCE OF OPERATIONS FOR HVAC DDC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes control sequences for DDC for HVAC systems, subsystems, and equipment.

B. Related Requirements:

1. Section 230900 Direct Digital Control (DDC) System for HVAC for control equipment.

1.3 DEFINITIONS

A. Analog Output: Proportional output signal (zero- to 10-V dc, 4 to 20 mA).

B. Binary Output: On/off output signal or contact closure.

C. DDC: Direct digital control.

D. Digital Output: Data output that must be interpreted digitally.

1.4 ACTION SUBMITTALS

A. Product Data:

1. An instrumentation list for each controlled system. Label each element of the controlled system in table format. Show, in the table, element name, type of device, manufacturer, model number, and control device product data sheet number.
2. A complete description of the operation of the control system, including sequences of operation. Include and reference a schematic diagram of the controlled system.

B. Shop Drawings:

1. Riser diagrams showing control network layout, communication protocol, and wire types.
2. Schematic diagram of each controlled system. Include all control points labeled with point names shown or listed. Show the location of control elements in the system.
3. Wiring diagram for each controlled system. Show all control elements labels. Where a control element is the same as that shown on the control system schematic, label with the same name. Label all terminals.

1.5 AIR SIDE CONTROL SEQUENCES

A. Where applicable, Fan Coil Unit sequences herein reference ASHRAE Guideline 36-2021 with modifications and selected options to meet the requirements of this project.

B. General

1. Fully comply with ASHRAE Guideline 36-2021 Section 5.1 General.
2. Contractor shall review sequences prior to programming and suggest modifications where required to achieve the design intent. Contractor may also suggest modifications to improve performance and stability or to simplify or reorganize logic in a manner that provides equal or better performance. Proposed changes in sequences shall be included as a part of Submittal Package.
3. Include costs for minor program modifications if required to provide proper performance of the system.
4. Fully comply with ASHRAE Guideline 36-2021 Section 5.3 Generic Thermal Zones.
   a. Default setpoints:

Zone type	Occupied		Unoccupied	
	Heat	Cool	Heat	Cool
Offices	70°F	75°F	60°F	85°F
Lab Spaces	68°F	72°F	68°F	72°F

C. Fan Coil (with Heating and Cooling Coils)

1. The Fan coils shall operate from 6:00am to 6:00pm (ADJ). Warm up and cool down mode shall be provided per ASHRAE Guideline 36-2021.
2. Fan coil unit shall fully comply with ASHRAE Guideline 36-2021 Section 5.22.1 through 5.22.8.
3. The Design information is available on the schedules as required by Section 3.1.9

D. Energy Recovery Ventilator

1. The ERV's shall be interlocked with the Corresponding Fancoils serving the space.
   a. (E)ERV-A-17 and FC-A-20-1
   b. (E)ERV-A-14 and FC-A-17-1
   c. (E)ERV-A-11 and FC-A-13-1
   d. ERV-A-15 and FC-A-18-1
2. The ERV-A-15, ERV-A-11, ERV-A-14 and ERV-A-17 shall be always operational.

E. Supply Fans

1. SF-A-10 shall be operational when the exhaust fan serving the fume hood inside the Chem Prep Area A157 is operational.
2. SF-A-11 shall be operational at 100% of design to make up air for the Storage Rooms A-156 and A-155.
3. SF-A-1 through SF-A-3 shall be controlled by the room differential pressure sensor. The fans shall modulate to maintain a negative room pressure of -0.05" inWG (adj.).
4. SF-A-4 through SF-A-6 shall be controlled by the room differential pressure sensor. The fans shall modulate to maintain a negative room pressure of -0.05" inWG (adj.).

5. SF-A-7 through SF-A-9 shall be controlled by the room differential pressure sensor. The fans shall modulate to maintain a negative room pressure of -0.05” inWG (adj.).
6. (E)SF-A-1 and (E)SF-A-2 shall be interlocked with FC-A-3 and FC-A-2, respectively.

F. The spaces inside the scope of work shall be balanced per the air balance Schedule on M002 sheet.

PRODUCTS (Not Applicable)

PART 2 - EXECUTION (Not Applicable)

END OF SECTION 230993.11

SECTION 232113 - HYDRONIC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes pipe and fitting materials and joining methods for the following:

1. Copper tube and fittings.
2. Steel pipe and fittings.
3. Joining materials.
4. Transition fittings.

B. Related Sections include the following:

1. Section 232123 "Hydronic Pumps" for pumps, motors, and accessories for hydronic piping.
2. Section 230719 “HVAC Piping Insulation” for piping insulation.

1.3 DEFINITIONS

A. PTFE: Polytetrafluoroethylene.

1.4 ACTION SUBMITTALS

A. Submittals shall be formatted per Section 230000 “General Mechanical Requirements”. The manufacturer shall resubmit the specification section showing compliance with each respective paragraphs and specified items and features in that particular specification section. All **exceptions** shall be clearly identified by referencing respective paragraph and other requirements. Next to each specification item, indicate the following:

1. “No Exception Taken”.
2. “Exception”. All exceptions shall be clearly identified by referencing respective paragraph and other requirements along with proposed alternative.

B. Product Data: For each type of the following:

1. Piping, tubing and fittings data. Submit data indicating that pipe, tube and fittings are manufactured exclusively in the United States.
2. Fittings.
3. Joining materials.
4. Coating data. Include product information and coating procedures.

C. Shop Drawings: Detail, at 1/4 scale, the piping layout, fabrication of pipe anchors, hangers, supports for multiple pipes, alignment guides, expansion joints and loops, and attachments of the

same to the building structure. Detail location of anchors, alignment guides, and expansion joints and loops.

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer.

B. Welding certificates.

C. Welding (WPS) and Brazing (BPS) Procedure Specifications.

D. Field quality-control reports.

1.6 QUALITY ASSURANCE

A. Installer Qualifications:

1. Installers of Pressure-Sealed Joints: Installers shall be certified by pressure-seal joint manufacturer as having been trained and qualified to join piping with pressure-seal pipe couplings and fittings.

B. Steel Support Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

C. Pipe Welding: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code: Section IX.

1. Comply with ASME B31.9, "Building Services Piping," for materials, products, and installation.
2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.

1.7 COORDINATION

A. Coordinate layout and installation of hydronic piping and suspension system components with other construction, including light fixtures, HVAC equipment, fire-suppression-system components, and partition assemblies.

B. Coordinate pipe sleeve installations or coring of foundation wall penetrations.

C. Coordinate piping installation with roof curbs, equipment supports, and roof penetrations.

D. Coordinate pipe fitting pressure classes with products specified in related Sections.

E. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into base.

F. Coordinate installation of pipe sleeves or coring of existing walls for penetrations through exterior walls and floor assemblies. Coordinate with requirements for firestopping specified in Division 07 Section "Penetration Firestopping" for fire and smoke wall and floor assemblies.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Hydronic piping components and installation shall be capable of withstanding the following minimum working pressure and temperature unless otherwise indicated:

1. Hot-Water Heating Piping: 150 psig at 200 deg F.
2. Chilled-Water Piping: 150 psig at 80 deg F.
3. Condenser-Water Piping: 100 psig at 150 deg F.
4. Makeup-Water Piping: 150 psig at 150 deg F
5. Steam Condensate-Drain Piping: 180 deg F
6. Blowdown-Drain Piping: 200 deg F.
7. Air-Vent Piping: 200 deg F.
8. Safety-Valve-Inlet and -Outlet Piping: Equal to the pressure of the piping system to which it is attached.

2.2 COPPER TUBE AND FITTINGS

A. Drawn-Temper Copper Tubing: ASTM B 88, Type L, ASTM B 88 Type K.

B. Annealed-Temper Copper Tubing: ASTM B 88, Type K.

C. Copper or Bronze Pressure-Seal Fittings:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

a. Viega, LLC.
b. NIBCO, INC.

2. Housing: Copper.
3. O-Rings and Pipe Stops: EPDM.
4. Tools: Manufacturer's special tools.
5. Minimum 200-psig working-pressure rating at 250 deg F

D. Wrought-Copper Fittings: ASME B16.22.

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

a. Anvil International, Inc.
b. S. P. Fittings; a division of Star Pipe Products.

2.3 STEEL PIPE AND FITTINGS

A. Piping and fittings shall be manufactured exclusively in the United States.

B. Steel Pipe, NPS ¾ through NPS 1½: ASTM A53, Type S (seamless) Grade A, Schedule 40, black steel, plain ends.

C. Steel Pipe, NPS 2 through NPS 10: ASTM A53, Type S (seamless) and Type ERW (welded) Grade A or B, Schedule 40, black steel, plain ends.

D. Steel Pipe, NPS 12 and larger: ASTM A53, Type S and Type ERW (welded) Grade B, 0.375 inch wall thickness, black steel, plain ends.

E. Steel Pipe Nipples: ASTM A733 made of ASTM A53, Schedule 40, black steel; seamless.

F. Malleable-Iron Threaded Fittings: ASME B16.3, Classes 150 and 300.

G. Malleable-Iron Unions: ASME B16.39; Classes 150, 250, and 300.

H. Wrought Cast- and Forged-Steel Flanges and Flanged Fittings: ASME B16.5, including bolts, nuts, and gaskets of the following material group, end connections, and facings:

1. Material Group: 1.1.
2. End Connections: Butt welding.
3. Facings: Raised face.

I. Welding Materials: Comply with Section II, Part C, of the ASME Boiler and Pressure Vessel Code for welding materials appropriate for wall thickness and for chemical analysis of pipe being welded.

J. Gasket Material: Thickness, material, and type suitable for fluid to be handled; and design temperatures and pressures.

K. Grooved Mechanical-Joint Fittings and Couplings:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

   a. Victaulic Company
   b. Gruvlok

2. Joint Fittings: ASTM A 536, Grade 65-45-12 ductile iron; ASTM A 47/A 47M, Grade 32510 malleable iron; ASTM A 53/A 53M, Type F, E, or S, Grade B fabricated steel; or ASTM A 106/A 106M, Grade B steel fittings with grooves or shoulders constructed to accept grooved-end couplings; with nuts, bolts, locking pin, locking toggle, or lugs to secure grooved pipe and fittings.
3. Couplings: Ductile- or malleable-iron housing and EPDM gasket of central cavity pressure-responsive design; with nuts, bolts, locking pin, locking toggle, or lugs to secure grooved pipe and fittings.

2.4 JOINING MATERIALS

A. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.

1. ASME B16.21, nonmetallic, flat, asbestos free, 1/8-inch maximum thickness unless otherwise indicated.

   a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
   b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.

B. Flange Bolts and Nuts: ASME B18.2.1, carbon steel if unexposed, 316 stainless steel if flange is exposed.

C. Plastic, Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer unless otherwise indicated.

D. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.

E. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for joining copper with copper; or BAg-1, silver alloy for joining copper with bronze or steel.

F. Welding Filler Metals: Comply with AWS D10.12M/D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

G. Solvent Cements for Joining Plastic Piping

1. CPVC Piping: ASTM F 493.

a. CPVC solvent cement shall have a VOC content of 490 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
b. Adhesive primer shall have a VOC content of 550 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
c. Solvent cement and adhesive primer shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.5 TRANSITION FITTINGS

A. Plastic-to-Metal Transition Fittings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. NIBCO INC
b. IPEX USA
c. Charlotte Pipe and Foundry
d. Wilkins; a Zurn company

2. One-piece fitting with one threaded brass or copper insert and one solvent-cement-joint end of material and wall thickness to match plastic pipe material.

B. Plastic-to-Metal Transition Unions:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. NIBCO INC
b. IPEX USA
c. Charlotte Pipe and Foundry

2. Brass or copper end, solvent-cement-joint end of material and wall thickness to match plastic pipe material, rubber gasket, and threaded union.

2.6 DIELECTRIC FITTINGS

A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.

B. Dielectric Unions:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Capitol Manufacturing Company.
   b. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
   c. Wilkins; a Zurn company.

2. Description:

   a. Standard: ASSE 1079.

   b. Pressure Rating: 125 psig minimum at 180 deg F
   c. End Connections: Solder-joint copper alloy and threaded ferrous.

C. Dielectric Flanges:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Capitol Manufacturing Company.
   b. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
   c. Wilkins; a Zurn company.

2. Description:

   a. Standard: ASSE 1079.
   b. Factory-fabricated, bolted, companion-flange assembly.

   c. Pressure Rating: 175 psig.
   d. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

D. Dielectric-Flange Insulating Kits:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Advance Products & Systems, Inc.
   b. Calpico, Inc.
   c. Central Plastics Company
   d. Pipeline Seal and Insulator, Inc.

2. Description:

   a. Nonconducting materials for field assembly of companion flanges.

   b. Pressure Rating: 150 psig
   c. Gasket: Neoprene or phenolic.

d. Bolt Sleeves: Phenolic or polyethylene.
e. Washers: Phenolic with steel backing washers.

E. Dielectric Nipples:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Elster Perfection
b. Grinnell Mechanical Products
c. Matco-Norca, Inc.
d. Precision Plumbing Products, Inc.
e. Victaulic Company

2. Description:

a. Standard: IAPMO PS 66.
b. Electroplated steel nipple, complying with ASTM F 1545.

c. Pressure Rating: 300 psig at 225 deg F.
d. End Connections: Male threaded or grooved.
e. Lining: Inert and noncorrosive, propylene.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

A. Hot-water heating piping, aboveground, NPS 2-1/2 and smaller, shall be the following:

1. Type L drawn-temper copper tubing, with 95-5 soldered wrought-copper fittings.
2. Insulated per Section 230719 HVAC Piping Insulation.

B. Hot-water heating piping, aboveground concealed areas, NPS 3 and larger, shall be the following:

1. Black steel pipe, ASTM A53, Type S (seamless) or Type ERW (welded); with standard weight ASTM A234 forged steel fittings for butt-weld connection and flanged joints.
2. Insulated per Section 230719 HVAC Piping Insulation.

C. Hot-water heating water piping, aboveground exposed areas and mechanical rooms, NPS 2-1/2 and larger, shall be any the following:

1. Schedule 40 steel pipe, wrought-steel fittings and wrought-cast or forged-steel flanges and flange fittings, and welded and flanged joints.

2. Schedule 40 steel pipe; grooved, mechanical joint coupling and fittings; and grooved, mechanical joints.
3. Insulated per Section 230719 HVAC Piping Insulation.

D. Chilled-water piping, aboveground concealed areas, NPS 2 and smaller, shall be the following:

1. Type L drawn-temper copper tubing, with 95-5 soldered wrought-copper fittings.
2. Insulated per Section 230719 HVAC Piping Insulation.

E. Chilled-water piping, aboveground exposed areas and mechanical rooms, NPS 2 and smaller shall be the following:

1. Type L drawn-temper copper tubing, with 95-5 soldered wrought-copper fittings or pressure-seal joints.
2. Insulated per Section 230719 HVAC Piping Insulation.

F. Chilled-water piping, aboveground concealed areas, NPS 2-1/2 and larger, shall be the following:

1. Black steel pipe, ASTM A53, Type S (seamless) or Type ERW (welded); with standard weight ASTM A234 forged steel fittings for butt-weld connection and flanged joints.
2. Insulated per Section 230719 HVAC Piping Insulation.

G. Chilled-water piping, aboveground exposed areas and mechanical rooms, NPS 2-1/2 and larger, shall be any the following:

1. Black steel pipe, ASTM A53, Type S (seamless) or Type ERW (welded); with standard weight ASTM A234 forged steel fittings for butt-weld connection and flanged joints.

2. Schedule 40 steel pipe; grooved, mechanical joint coupling and fittings; and grooved, mechanical joints.
3. Insulated per Section 230719 HVAC Piping Insulation.

H. Condensate-Drain Piping: Type L drawn-temper copper tubing, with 95-5 soldered wrought-copper fittings

I. Air-Vent Piping:

1. Inlet: Same as service where installed with metal-to-plastic transition fittings for plastic piping systems according to piping manufacturer's written instructions.
2. Outlet: Type K, annealed-temper copper tubing with soldered or flared joints.

J. Safety-Valve-Inlet and -Outlet Piping for Hot-Water Piping: Same materials and joining methods as for piping specified for the service in which safety valve is installed with metal-to-plastic transition fittings for plastic piping systems according to piping manufacturer's written instructions.

3.2 PIPING INSTALLATIONS

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Install piping as indicated unless deviations to layout are approved on Shop Drawings.

B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.

C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.

E. Install piping to permit valve servicing.

F. Install piping at indicated slopes.

G. Install piping free of sags and bends.

H. Install fittings for changes in direction and branch connections.

I. Install piping to allow application of insulation.

J. Select system components with pressure rating equal to or greater than system operating pressure.

K. Install groups of pipes parallel to each other, spaced to permit applying insulation and servicing of valves.

L. Install drains, consisting of a tee fitting, NPS 3/4 ball valve, and short NPS 3/4 threaded nipple with cap, at low points in piping system mains and elsewhere as required for system drainage.

M. Install piping at a uniform grade of 0.2 percent upward in direction of flow.

N. Reduce pipe sizes using eccentric reducer fitting installed with level side up.

O. Install branch connections to mains using mechanically formed tee fittings or integrally reinforced forged branch outlet fittings in main pipe, with the branch connected to the bottom of the main pipe. For up-feed risers, connect the branch to the top of the main pipe.

P. Install valves according to the following:

1. Section 230523.12 "Ball Valves for HVAC Piping."
2. Section 230523.13 "Butterfly Valves for HVAC Piping."
3. Section 230523.14 "Check Valves for HVAC Piping."
4. Section 230523.15 "Gate Valves for HVAC Piping."

Q. Install unions in piping, NPS 2 and smaller, adjacent to valves, at final connections of equipment, and elsewhere as indicated.

R. Install flanges in piping, NPS 2-1/2 and larger, at final connections of equipment and elsewhere as indicated.

S. Install shutoff valve immediately upstream of each dielectric fitting.

T. Comply with requirements in Section 230516 "Expansion Fittings and Loops for HVAC Piping" for installation of expansion loops, expansion joints, anchors, and pipe alignment guides.

U. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for identifying piping.

V. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."

W. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."

X. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 230518 "Escutcheons for HVAC Piping."

3.3 DIELECTRIC FITTING INSTALLATION

A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.

B. Dielectric Fittings for NPS 2 and Smaller: Use dielectric unions.

C. Dielectric Fittings for NPS 2-1/2 and Larger: Use dielectric flange kits.

3.4 HANGERS AND SUPPORTS

A. Comply with requirements in Section 230529 "Hangers and Supports for HVAC Piping and Equipment" for hanger, support, and anchor devices. Comply with the following requirements for maximum spacing of supports.

B. Comply with requirements in Section 230548 "Vibration and Seismic Controls for HVAC" for seismic restraints.

C. Install the following pipe attachments:

1. Adjustable steel clevis hangers for individual horizontal piping less than 20 feet long
2. Adjustable roller hangers and spring hangers for individual horizontal piping 20 feet or longer.
3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
4. Spring hangers to support vertical runs that undergo movement due to thermal expansion, seismic activity, or rotating equipment.
5. Provide copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.
6. On plastic pipe, install pads or cushions on bearing surfaces to prevent hanger from scratching pipe.

D. Install hangers for steel piping with the following maximum spacing and minimum rod sizes:

1. NPS 3/4: Maximum span, 7 feet.
2. NPS 1: Maximum span, 7 feet.
3. NPS 1-1/2: Maximum span, 9 feet.
4. NPS 2: Maximum span, 10 feet.
5. NPS 2-1/2: Maximum span, 11 feet.
6. NPS 3 and Larger: Maximum span, 12 feet.

E. Install hangers for drawn-temper copper piping with the following maximum spacing and minimum rod sizes:

1. NPS 3/4: Maximum span, 5 feet; minimum rod size, 1/4 inch.
2. NPS 1: Maximum span, 6 feet; minimum rod size, 1/4 inch.
3. NPS 1-1/4: Maximum span, 7 feet; minimum rod size, 3/8 inch.
4. NPS 1-1/2: Maximum span, 8 feet; minimum rod size, 3/8 inch.
5. NPS 2: Maximum span, 8 feet; minimum rod size, 3/8 inch.
6. NPS 2-1/2: Maximum span, 9 feet; minimum rod size, 3/8 inch.
7. NPS 3 and Larger: Maximum span, 10 feet; minimum rod size, 3/8 inch.

F. Plastic Piping Hanger Spacing: Space hangers according to pipe manufacturer's written instructions for service conditions. Avoid point loading. Space and install hangers with the fewest practical rigid anchor points.

G. Fiberglass Piping Hanger Spacing: Space hangers according to pipe manufacturer's written instructions for service conditions. Avoid point loading. Space and install hangers with the fewest practical rigid anchor points.

1. Support vertical runs at roof, at each floor, and at 10-foot intervals between floors.

3.5 PIPE JOINT CONSTRUCTION

A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.

B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.

C. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.

D. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8/A5.8M.

E. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:

1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.

F. Welded Joints: Construct joints according to AWS D10.12M/D10.12, using qualified processes and welding operators according to "Quality Assurance" Article.

G. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.

H. Plastic Piping Solvent-Cemented Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:

1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
2. CPVC Piping: Join according to ASTM D 2846/D 2846M Appendix.
3. PVC Pressure Piping: Join ASTM D 1785 schedule number, PVC pipe and PVC socket fittings according to ASTM D 2672. Join other-than-schedule number PVC pipe and socket fittings according to ASTM D 2855.
4. PVC Nonpressure Piping: Join according to ASTM D 2855.

I. Grooved Joints: Assemble joints with coupling and gasket, lubricant, and bolts. Cut or roll grooves in ends of pipe based on pipe and coupling manufacturer's written instructions for pipe wall thickness. Use grooved-end fittings and rigid, grooved-end-pipe couplings.

J. Mechanically Formed, Copper-Tube-Outlet Joints: Use manufacturer-recommended tool and procedure, and brazed joints.

K. Pressure-Sealed Joints: Use manufacturer-recommended tool and procedure. Leave insertion marks on pipe after assembly.

3.6 TERMINAL EQUIPMENT CONNECTIONS

A. Sizes for supply and return piping connections shall be the same as or larger than equipment connections.

B. Install control valves in accessible locations close to connected equipment.

C. Install bypass piping with globe valve around control valve. If parallel control valves are installed, only one bypass is required.

D. Install ports for pressure gages and thermometers at coil inlet and outlet connections. Comply with requirements in Section 230519 "Meters and Gages for HVAC Piping."

3.7 FIELD QUALITY CONTROL

A. Prepare hydronic piping according to ASME B31.9 and as follows:

1. Leave joints, including welds, uninsulated and exposed for examination during test.
2. Inspect finish of exposed, hydronic piping, including outlets, valves, specialties, and devices, after installation is complete. Remove burrs, dirt, and debris. Repair damaged finishes including chips, scratches, and abrasions.
3. Provide temporary restraints for expansion joints that cannot sustain reactions due to test pressure. If temporary restraints are impractical, isolate expansion joints from testing.
4. Flush hydronic piping systems with minimum 5 ft/s velocity clean water; then remove and clean or replace strainer screens. Promptly passivate and chemically treat piping systems after flush per requirements in Section 232513 “Water Treatment for Closed-Loop Hydronic Systems.”
5. Isolate equipment from piping. If a valve is used to isolate equipment, its closure shall be capable of sealing against test pressure without damage to valve. Install blinds in flanged joints to isolate equipment.
6. Install safety valve, set at a pressure no more than one-third higher than test pressure, to protect against damage by expanding liquid or other source of overpressure during test.

B. Perform the following tests on hydronic piping:

1. Use ambient temperature water as a testing medium unless there is risk of damage due to freezing. Another liquid that is safe for workers and compatible with piping may be used.
2. While filling system, use vents installed at high points of system to release air. Use drains installed at low points for complete draining of test liquid.
3. Isolate expansion tanks and determine that hydronic system is full of water.
4. Subject piping system to hydrostatic test pressure that is not less than 1.5 times the system's working pressure. Test pressure shall not exceed maximum pressure for any vessel, pump, valve, or other component in system under test. Verify that stress due to pressure at bottom of vertical runs does not exceed 90 percent of specified minimum yield strength or 1.7 times the "SE" value in Appendix A in ASME B31.9, "Building Services Piping."
5. After hydrostatic test pressure has been applied for at least 10 minutes, examine piping, joints, and connections for leakage. Eliminate leaks by tightening, repairing, or replacing components, and repeat hydrostatic test until there are no leaks.
6. Prepare written report of testing.

C. Perform the following before operating the system:

1. Open manual valves fully.

2. Inspect pumps for proper rotation.
3. Set makeup pressure-reducing valves for required system pressure.
4. Inspect air vents at high points of system and determine if all are installed and operating freely (automatic type), or bleed air completely (manual type).
5. Set temperature controls so all coils are calling for full flow.
6. Inspect and set operating temperatures of hydronic equipment, such as boilers, chillers, cooling towers, to specified values.
7. Verify lubrication of motors and bearings.

3.8 CLEANING AND PROTECTION

A. Remove all packaging, unused fasteners, and other installation materials from the project site.

B. Provide protection as required to leave the work in undamaged condition at the time of completion.

3.9 PAINTING

A. Refer to Division 09 for additional requirements.

B. Coating system consists of surface prep, base coat of Carbomastic 15 and a top coats of Carbothane 134, or equivalent.

1. Install:

   a. Surface Prep - SSPC SP1-3
   b. 1st coat – 7.0 to 10.0 mils Carbomastic 15 Aluminum Flake Epoxy Mastic
   c. 2nd and 3rd coats - Carbothane 133 satin or 134 Gloss Aliphatic Urethane

2. Manufactured by Carboline.
3. Color shall be match existing conditions.
4. All manufacturer's installation instructions, including surface preparation, application methods and equipment, mixing and thinning guidelines, application conditions, and curing schedule shall be adhered to.

END OF SECTION 232113

SECTION 232116 - HYDRONIC PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section includes:

1. Hydronic specialty valves.
2. Air-control devices.
3. Strainers.
4. Connectors.

1.3 ACTION SUBMITTALS

A. Submittals shall be formatted per Section 230000 “General Mechanical Requirements”. The manufacturer shall resubmit the specification section showing compliance with each respective paragraphs and specified items and features in that particular specification section. All **exceptions** shall be clearly identified by referencing respective paragraph and other requirements. Next to each specification item, indicate the following:

1. “No Exception Taken”.
2. “Exception”. All exceptions shall be clearly identified by referencing respective paragraph and other requirements along with proposed alternative.

B. Product Data: For each type of product:

1. Include construction details and material descriptions for hydronic piping specialties.
2. Include rated capacities, operating characteristics, and furnished specialties and accessories.
3. Include flow and pressure drop curves based on manufacturer's testing for calibrated-orifice balancing valves and automatic flow-control valves.

1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For air-control devices, hydronic specialties, and special-duty valves to include in emergency, operation, and maintenance manuals.

1.5 MAINTENANCE MATERIAL SUBMITTALS

A. Differential Pressure Meter: For each type of balancing valve and automatic flow control valve, include flowmeter, probes, hoses, flow charts, and carrying case.

1.6 QUALITY ASSURANCE

A. Pipe Welding: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code: Section IX.

B. Safety valves and pressure vessels shall bear the appropriate ASME label. Fabricate and stamp air separators and expansion tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.

PART 2 - PRODUCTS

2.1 HYDRONIC SPECIALTY VALVES

A. Bronze, Calibrated-Orifice, Balancing Valves:

1. Manufacturers:

a. Bell & Gossett, A Zylem brand.
b. Arstrong Pumps, Inc.
c. TACO Comfort Solutions, Inc.

2. Body: Bronze, ball or plug type with calibrated orifice or venturi.
3. Ball: Brass or stainless steel.
4. Plug: Resin.
5. Seat: PTFE.
6. End Connections: Threaded or socket.
7. Pressure Gage Connections: Integral seals for portable differential pressure meter.
8. Handle Style: Lever, with memory stop to retain set position.
9. CWP Rating: Minimum 125 psig.
10. Maximum Operating Temperature: 250 deg F.

B. Cast-Iron or Steel, Calibrated-Orifice, Balancing Valves:

1. Manufacturers:

a. Bell & Gossett, A Zylem brand.
b. Arstrong Pumps, Inc.
c. TACO Comfort Solutions, Inc.

2. Body: Cast-iron or steel body, ball, plug, or globe pattern with calibrated orifice or venturi.
3. Ball: Brass or stainless steel.
4. Stem Seals: EPDM O-rings.
5. Disc: Glass and carbon-filled PTFE.
6. Seat: PTFE.
7. End Connections: Flanged or grooved.
8. Pressure Gage Connections: Integral seals for portable differential pressure meter.
9. Handle Style: Lever, with memory stop to retain set position.
10. CWP Rating: Minimum 125 psig.
11. Maximum Operating Temperature: 250 deg F.

C. Diaphragm-Operated, Pressure-Reducing Valves: ASME labeled.

1. Manufacturers:

a. Conbraco Industries, Inc.
b. Watts Industries, Inc.; Watts Regulators.
c. Zurn-Wilkins.

2. Body: Bronze or brass.
3. Disc: Glass and carbon-filled PTFE.
4. Seat: Brass.
5. Stem Seals: EPDM O-rings.
6. Diaphragm: EPT.
7. Low inlet-pressure check valve.
8. Inlet Strainer: stainless steel removable without system shutdown.
9. Valve Seat and Stem: Noncorrosive.
10. Valve Size, Capacity, and Operating Pressure: Selected to suit system in which installed, with operating pressure and capacity factory set and field adjustable.

2.2 COIL PIPING PACKAGE

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. NuTech Hydronic Specialty Products..
2. Flow Design Inc.
3. Griswold Controls.

B. Coil Piping Package – 1/2" to 2”:

1. Supply Side:

a. Manual air vent with pressure/temperature port.
1) Brass body, EPDM core and O-ring, knurled handle and cap.
2) Side vent with 1/8" hose barb and 1/4" NPT.
3) Extended length.
4) Minimum rating of 250 PSIG at 250°F.

b. Combination Y-strainer with integral pressure/temperature port. Isolation ball valve with extended handle shall be independent from piping package.
1) Forged or cast brass body. EPDM O-ring. Plated steel handle with vinyl grip. Blow out-proof stem. Chrome plated ball with Teflon seats.
2) Strainer with 20 mesh stainless steel screen with removable cap. Strainer shall be fitted with a hose end blow down valve with cap and chain.
3) Minimum rating of 400 PSIG at 250°F.

2. Return Side:

a. Union with pressure/temperature port and manual air vent.
1) Brass O-ring type union. EPDM O-ring. Knurled handle and cap. Blowout-proof stem. Side vent with 1/8" hose barb. 1/4" and 1/2” NPT. Extended length.
2) Minimum Ratings 400 PSIG at 250°F.

b. Integral union with pressure/temperature port. Isolation ball valve with extended handle shall be independent from piping package.
1) Forged or cast brass body. EPDM O-ring. Plated steel handle with vinyl grip. Blow out-proof stem. Chrome plated ball with Teflon seats.

2) Minimum rating of 400 PSIG at 250°F.

c. No manual or automatic balancing valves required on main pipe.

C. Flange end pressure/temperature port and manual air vent:

1. Pressure/temperature and manual air vent port.
2. Minimum rating of 175 PSIG at 250°F.

D. Automatic Balancing Valves:

1. Provide automatic balancing valves at pot feeder to maintain minimum flow.
2. Flowrate shall be factory set and shall valve shall automatically limit the rate of flow to within ±5% of the specified GPM over at least 95% of the control range.
3. For 3/4" valve, the flow cartridge shall be removable from the Y-body housing without the use of special tools to provide access for cartridge change-out, inspection and cleaning without breaking the main piping.
4. Valve pressure loss shall not exceed seven feet.
5. Valve shall have 2 pressure and temperature ports.
6. The valve handle shall be fitted with a fine tuning memory stop handle to allow for adjusting the control range.
7. The differential pressure across the automatic balancing valve shall be measured for flow verification and to determine the amount of system over heading or under pumping.
8. Provide pressure and temperature test kit with the ability to read differential pressure from 0 to 75 PSIG, and temperature from -10 to 230°F.

2.3 AIR-CONTROL DEVICES

A. Manual Air Vents:

1. Body: Bronze body ball valve with stainless steel ball, NPS 1/2.
2. CWP Rating: 150 psig.
3. Maximum Operating Temperature: 225 deg F.

B. Automatic Air Vents:

1. Manufacturers:

a. Bell & Gossett No. 87.
b. Spirotherm Spirotap Model VTP.

2. Body: Brass or bronze.
3. Internal Parts: Nonferrous.
4. Operator: Noncorrosive metal float.
5. Inlet Connection: NPS 1/2.
6. Discharge Connection: NPS 1/4 or 1/2.
7. CWP Rating: 150 psig.
8. Maximum Operating Temperature: 240 deg F.

C. Bladder-Type ASME Expansion Tanks:

1. Manufacturers:

a. Bell & Gossett Series B.

b. Wessels Tank Company Type NLA.
c. Amtrol L Series.

2. Tank: Welded steel, rated for 125-psig working pressure and 375 deg F maximum operating temperature. Factory test after taps are fabricated and supports installed and are labeled according to ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
3. Provide with seismic restraint.
4. Bladder: Heavy duty Butyl securely sealed into tank to separate air charge from system water to maintain required expansion capacity.
5. Air-Charge Fittings: Schrader valve, stainless steel with EPDM seats.

D. Air-Charge Fittings: Schrader valve, stainless steel with EPDM seats.

E. Coalescing-Type Air and Dirt Separators:

1. Manufacturers:

a. Bell & Gossett Model CRS.
b. Armstrong Model DAS.
c. Amtrol.

2. Tank: Fabricated steel tank; ASME constructed and stamped for 125-psig working pressure and 450 deg F maximum operating temperature.

3. Coalescing Medium: Stainless steel.
4. Air Vent: Threaded to the top of the separator.
5. Inline Inlet and Outlet Connections: Threaded for NPS 2 and smaller; Class 150 flanged connections for NPS 2-1/2 and larger.
6. Blowdown Connection: Threaded to the bottom of the separator.
7. Size: Match system flow capacity.

2.4 STRAINERS

A. Y-Pattern Strainers up to NPS 1.5:

1. Manufacturers:

a. NIBCO T-221.
b. Watts.
c. Apollo.

2. Body: ASTM B62 Alloy C83600, bronze with bolted cover and bottom drain connection.
3. End Connections: Threaded.
4. Strainer Screen: 20 mesh stainless-steel screen.
5. CWP Rating: 125 psig.

B. Y-Pattern Strainers NPS 2 and Larger:

1. Manufacturers:

a. The Metraflex Company Model LPD.
b. Or Engineer approved equal.

2. Y-strainer shall be of low pressure drop design with the following Cv values:

a. 2” Pipe 120
b. 2.5” Pipe 160

3. Body: ASTM A 126, Class B, cast iron with bolted cover and bottom drain connection. Strainer shall be suitable for horizontal and vertical mounting.
4. End Connections: Flanged ends.
5. Strainer Screen: Stainless-steel, screen perforations shall be:

   a. For liquid service for NPS 2 – 3, perforation shall be 0.045”

6. Pressure Taps: Provide with inlet and outlet pressure plugs.
7. CWP Rating: 125 psig.

C. Basket Strainers:

1. Manufacturers:

   a. The Metraflex Company.
   b. Keckley.
   c. Mueller Steam Specialty.

2. Body: ASTM A 126, Class B, high-tensile cast iron with bolted cover and bottom drain connection.
3. End Connections: Threaded ends for NPS 2 and smaller; flanged ends for NPS 2-1/2 and larger.
4. Strainer Basket: Stainless steel material with perforated sides and solid bottom. Basket to be provided with an integral handle for removal and size of perforations to be appropriate for the media. For water service, 2" thru 3" sizes to have .045 perforations, 4" thru 16" to have .125 perforations.
5. CWP Rating: 125 psig.

2.5 CONNECTORS

A. Spherical, Rubber, Flexible Connectors:

1. Manufacturers:

   a. The Metraflex Company.
   b. Keckley.
   c. Mueller Steam Specialty.

2. Body: Fiber-reinforced rubber body.
3. End Connections: Steel flanges drilled to align with Classes 150 and 300 steel flanges.
4. Performance: Capable of misalignment.
5. CWP Rating: 150 psig.
6. Maximum Operating Temperature: 250 deg F.

PART 3 - EXECUTION

3.1 VALVE APPLICATIONS

A. Install shutoff-duty valves at each branch connection to supply mains and at supply connection to each piece of equipment.

B. Install pressure independent control valves in the return water line of each cooling element.

C. Install calibrated-orifice, balancing valves in the return pipe of each heating or cooling terminal.

D. Install check valves at each pump discharge and elsewhere as required to control flow direction.

E. Install safety valves at hot-water generators and elsewhere as required by ASME Boiler and Pressure Vessel Code. Install drip-pan elbow on safety-valve outlet and pipe without valves to the outdoors; pipe drain to nearest floor drain or as indicated on Drawings. Comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1, for installation requirements.

F. Install pressure-reducing valves at makeup-water connection to regulate system fill pressure.

3.2 HYDRONIC SPECIALTIES INSTALLATION

A. Install manual air vents at high points in piping, at heat-transfer coils, and elsewhere as required for system air venting.

B. Install automatic air vents at high points of system piping in mechanical equipment rooms only. Install manual vents at heat-transfer coils and elsewhere as required for air venting.

C. Install pump suction diffusers at all suction pump connections and pump discharge flexible connections with straightening vanes to relieve pump and piping stresses and straighten flow.

D. Install piping from boiler air separator to expansion tank with a 2 percent upward slope toward tank.

E. Install one coalescing-type air and dirt separator per system. Install blowdown piping with gate or full-port ball valve; extend full size to nearest floor drain.

F. Install expansion tanks on the floor. Vent and purge air from hydronic system, and ensure that tank is properly charged with air to suit system Project requirements.

3.3 TERMINAL EQUIPMENT CONNECTIONS

A. Provide flexible pipe connection to and from terminal, VAV or lab boxes.

B. Sizes for supply and return piping connections shall be the same as or larger than equipment connections.

C. Install control valves in accessible locations close to connected equipment.

D. Install ports for pressure gages and thermometers at coil inlet and outlet connections according to Section 230519 "Meters and Gages for HVAC Piping."

END OF SECTION 232116

SECTION 233113 - METAL DUCTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Single-wall rectangular ducts and fittings.
2. Single-wall round ducts and fittings.
3. Sheet metal materials.
4. Duct liner.
5. Sealant and gaskets.
6. Hangers and supports.
7. Seismic-restraint devices.

B. Related Sections:

1. Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
2. Section 233300 "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.3 PERFORMANCE REQUIREMENTS

A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and performance requirements and design criteria indicated in "Duct Schedule" Article.

B. Structural Performance: Duct hangers and supports and seismic restraints shall withstand the effects of gravity and seismic loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" SMACNA's "Seismic Restraint Manual: Guidelines for Mechanical Systems."

1. Seismic Hazard Level A: Seismic force to weight ratio, 0.48.

C. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

1.4 ACTION SUBMITTALS

A. Submittals shall be formatted per Section 230000 “General Mechanical Requirements”. The manufacturer shall resubmit the specification section showing compliance with each respective

paragraphs and specified items and features in that particular specification section. All **exceptions** shall be clearly identified by referencing respective paragraph and other requirements. Next to each specification item, indicate the following:

1. "No Exception Taken".
2. "Exception". All exceptions shall be clearly identified by referencing respective paragraph and other requirements along with proposed alternative.

B. Product Data: For each type of the following products:

1. Liners and adhesives.
2. Sealants and gaskets.
3. Seismic-restraint devices.

C. Shop Drawings:

1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
2. Factory- and shop-fabricated ducts and fittings.
3. Duct layout indicating sizes, configuration, liner material, and static-pressure classes.
4. Elevation of top of ducts.
5. Dimensions of main duct runs from building grid lines.
6. Fittings.
7. Reinforcement and spacing.
8. Seam and joint construction.
9. Penetrations through fire-rated and other partitions.
10. Equipment installation based on equipment being used on Project.
11. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
12. Hangers and supports, including methods for duct and building attachment, seismic restraints, and vibration isolation.
13. Contractor shall provide Shop drawings for the area in scope of work.

D. Delegated-Design Submittal:

1. Sheet metal thicknesses.
2. Joint and seam construction and sealing.
3. Reinforcement details and spacing.
4. Materials, fabrication, assembly, and spacing of hangers and supports.

5. Design Calculations: Calculations, including analysis data signed and sealed by the licensed structural engineer responsible for their preparation for selecting hangers and supports and seismic restraints.

1.5 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Duct installation in congested spaces, indicating coordination with general construction, building components, and other building services. Indicate proposed changes to duct layout.
2. Suspended ceiling components.
3. Structural members to which duct will be attached.

4. Size and location of initial access modules for acoustical tile.
5. Penetrations of smoke barriers and fire-rated construction.
6. Items penetrating finished ceiling including the following:

    a. Lighting fixtures.
    b. Air outlets and inlets.
    c. Speakers.
    d. Access panels.
    e. Perimeter moldings.

B. Welding certificates.

C. Field quality-control reports.

1.6 QUALITY ASSURANCE

A. Welding Qualifications: Qualify procedures and personnel according to the following:

1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.
3. AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.

B. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-up."

C. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6.4.4 - "HVAC System Construction and Insulation."

D. Exhaust system shall comply with CMC Section, 505.10, **505.11, 506.**

E. ASHRAE/IESNA 90.1 requires leakage testing for representative sections totaling no less than 25 percent of installed duct area for ducts designated to operate at a static-pressure class in excess of 3-inch wg . Consider building a mockup of typical portions of the system that can be tested early in the construction process. This standard, as enforced by some authorities having jurisdiction, requires duct systems with static-pressure classes in excess of 3-inch wg to be identified on Drawings.

PART 2 - PRODUCTS

2.1 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.

B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-

support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.2 SINGLE-WALL ROUND DUCTS AND FITTINGS

A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.

1. Factory- or shop-fabricated spiral lock seam duct:

a. No snap lock
b. Factory-fabricated longitudinal seam acceptable for ducts larger than standard factory sizes

2. Manufacturers:

a. United Sheet Metal Division, United McGill
b. Semco Manufacturing, Inc.
c. Or equal

B. Flat-Oval Ducts: Indicated dimensions are the duct width (major dimension) and diameter of the round sides connecting the flat portions of the duct (minor dimension).

C. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

1. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.

D. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

1. Fabricate round ducts larger than 90 inches in diameter with butt-welded longitudinal seams.
2. Fabricate flat-oval ducts larger than 72 inches in width (major dimension) with butt-welded longitudinal seams.

E. Fittings:

1. Same material and construction as duct in which installed
2. For ductwork exposed to occupant view, do not use fabricated fittings at taps to terminal units and outlets. Instead use saddle tap cut into continuous spiral duct. Intent is for spiral duct to be continuous for aesthetic reasons. Saddle tap flange width shall be 0.5 inches or less.

F. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 SHEET METAL MATERIALS

A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.

1. General Applications (except as noted below): G60 Galvanized Coating.
2. Plenum Walls and Blank-Offs Where in Contact with Cooling Coil: G90 Galvanized Coating.
3. Exterior Applications: G90 Galvanized Coating.
4. Finishes for Surfaces Exposed to View: Mill phosphatized.

C. PVC-Coated, Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.

1. Galvanized Coating Designation: G90

2. Minimum Thickness for Factory-Applied PVC Coating: 4 mils thick on sheet metal surface of ducts and fittings, and minimum 1 mil thick on opposite surface.
3. Coating Materials: Acceptable to authorities having jurisdiction for use on ducts listed and labeled by an NRTL for compliance with UL 181, Class 1.

D. Carbon-Steel Sheets: Comply with ASTM A 1008/A 1008M, with oiled, matte finish for exposed ducts.

E. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304L or 316L, as indicated in the "Duct Schedule" Article; cold rolled, annealed, sheet. Exposed surface finish shall be No. 2B, No. 2D, No. 3, or No. 4 as indicated in the "Duct Schedule" Article.

F. Aluminum Sheets: Comply with ASTM B 209 Alloy 3003, H14 temper; with mill finish for concealed ducts, and standard, one-side bright finish for duct surfaces exposed to view.

G. Factory- or Shop-Applied Antimicrobial Coating:

1. Apply to the surface of sheet metal that will form the interior surface of the duct. An untreated clear coating shall be applied to the exterior surface.
2. Antimicrobial compound shall be tested for efficacy by an NRTL and registered by the EPA for use in HVAC systems.
3. Coating containing the antimicrobial compound shall have a hardness of 2H, minimum, when tested according to ASTM D 3363.
4. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
5. Shop-Applied Coating Color: White
6. Antimicrobial coating on sheet metal is not required for duct containing liner treated with antimicrobial coating.

H. Reinforcement Shapes and Plates: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.

1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.

I. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.4 DUCT LINER

A. Fibrous-Glass Duct Liner: Comply with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. CertainTeed Corporation; Insulation Group
b. Johns Manville
c. Knauf Insulation

d. Maximum Thermal Conductivity:

1) Type I, Flexible: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
2) Type II, Rigid: 0.23 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.

2. Antimicrobial Erosion-Resistant Coating: Apply to the surface of the liner that will form the interior surface of the duct to act as a moisture repellent and erosion-resistant coating. Antimicrobial compound shall be tested for efficacy by an NRTL and registered by the EPA for use in HVAC systems.
3. Water-Based Liner Adhesive: Comply with NFPA 90A or NFPA 90B and with ASTM C 916.

a. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

b. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

B. Flexible Elastomeric Duct Liner: Preformed, cellular, closed-cell, sheet materials complying with ASTM C 534, Type II, Grade 1; and with NFPA 90A or NFPA 90B.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

a. Armacell LLC.
b. Aeroflex USA Inc.
c. Rubatex International, LLC.

2. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.

3. Liner Adhesive: As recommended by insulation manufacturer and complying with NFPA 90A or NFPA 90B.

    a. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

    b. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

C. Insulation Pins and Washers:

1. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.135-inch-diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
2. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick stainless steel; with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.

D. Shop Application of Duct Liner: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 7-11, "Flexible Duct Liner Installation."

1. Adhere a single layer of indicated thickness of duct liner with at least 90 percent adhesive coverage at liner contact surface area. Attaining indicated thickness with multiple layers of duct liner is prohibited.
2. Apply adhesive to transverse edges of liner facing upstream that do not receive metal nosing.
3. Butt transverse joints without gaps, and coat joint with adhesive.
4. Fold and compress liner in corners of rectangular ducts or cut and fit to ensure butted-edge overlapping.
5. Do not apply liner in rectangular ducts with longitudinal joints, except at corners of ducts, unless duct size and dimensions of standard liner make longitudinal joints necessary.

6. Apply adhesive coating on longitudinal seams in ducts with air velocity of 2500 fpm.

7. Secure liner with mechanical fasteners 4 inches from corners and at intervals not exceeding 12 inches transversely; at 3 inches from transverse joints and at intervals not exceeding 18 inches longitudinally.
8. Secure transversely oriented liner edges facing the airstream with metal nosings that have either channel or "Z" profiles or are integrally formed from duct wall. Fabricate edge facings at the following locations:

    a. Fan discharges.
    b. Intervals of lined duct preceding unlined duct.
    c. Upstream edges of transverse joints in ducts where air velocities are higher than 2500 fpm or where indicated.

9. Secure insulation between perforated sheet metal inner duct of same thickness as specified for outer shell. Use mechanical fasteners that maintain inner duct at uniform distance from outer shell without compressing insulation.

    a. Sheet Metal Inner Duct Perforations: 3/32-inch diameter, with an overall open area of 23 percent.

10. Terminate inner ducts with buildouts attached to fire-damper sleeves, dampers, turning vane assemblies, or other devices. Fabricated buildouts (metal hat sections) or other buildout means are optional; when used, secure buildouts to duct walls with bolts, screws, rivets, or welds.

2.5 SEALANT AND GASKETS

A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.

B. Two-Part Tape Sealing System:

1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
2. Tape Width: 3 inches.
3. Sealant: Modified styrene acrylic.
4. Water resistant.
5. Mold and mildew resistant.
6. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
7. Service: Indoor and outdoor.
8. Service Temperature: Minus 40 to plus 200 deg F.
9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum.

10. For indoor applications, sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

11. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

C. Water-Based Joint and Seam Sealant:

1. Application Method: Brush on.
2. Solids Content: Minimum 65 percent.
3. Shore A Hardness: Minimum 20.
4. Water resistant.
5. Mold and mildew resistant.
6. VOC: Maximum 75 g/L (less water).
7. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
8. Service: Indoor or outdoor.
9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

D. Solvent-Based Joint and Seam Sealant:

1. Application Method: Brush on.
2. Base: Synthetic rubber resin.
3. Solvent: Toluene and heptane.
4. Solids Content: Minimum 60 percent.
5. Shore A Hardness: Minimum 60.
6. Water resistant.
7. Mold and mildew resistant.

8. For indoor applications, sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
9. VOC: Maximum 395 g/L.

10. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
11. Maximum Static-Pressure Class: 10-inch wg, positive or negative.
12. Service: Indoor or outdoor.
13. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

E. Flanged Joint Sealant: Comply with ASTM C 920.

1. General: Single-component, acid-curing, silicone, elastomeric.
2. Type: S.
3. Grade: NS.
4. Class: 25.
5. Use: O.

6. For indoor applications, sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

7. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

F. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.

G. Round Duct Joint O-Ring Seals:

1. Seal shall provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg and shall be rated for 10-inch wg static-pressure class, positive or negative.

2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.6 HANGERS AND SUPPORTS

A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.

B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.

C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."

D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.

E. Steel Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A 492.

F. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.

G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.

H. Trapeze and Riser Supports:

1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
2. Supports for Stainless-Steel Ducts: Stainless-steel shapes and plates.
3. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

2.7 SEISMIC-RESTRAINT DEVICES

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Hilti Corp.
2. TOLCO; a brand of NIBCO Inc.
3. Unistrut Corporation; Tyco International, Ltd.

B. General Requirements for Restraint Components: Rated strengths, features, and applications shall be as defined in reports by the Office of Statewide Health Planning and Development for the State of California.

C. Channel Support System: Shop- or field-fabricated support assembly made of slotted steel channels rated in tension, compression, and torsion forces and with accessories for attachment to braced component at one end and to building structure at the other end. Include matching components and corrosion-resistant coating.

D. Restraint Cables: ASTM A 603, galvanized-steel cables with end connections made of cadmium-plated steel assemblies with brackets, swivel, and bolts designed for restraining cable service; and with an automatic-locking and clamping device or double-cable clips.

E. Hanger Rod Stiffener: Reinforcing steel angle or channel unistrut clamped to hanger rod.

F. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.

B. Install ducts according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.

C. Install round and flat-oval ducts in maximum practical lengths.

D. Install ducts with fewest possible joints.

E. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.

F. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.

G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.

H. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.

I. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.

J. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.

K. Where ducts pass through fire-rated interior partitions and exterior walls, install fire dampers as required by NFPA 90A. Comply with requirements in Section 233300 "Air Duct Accessories" for fire and smoke dampers.

L. Protect duct interiors from moisture, construction debris and dust, and other foreign materials. Comply with SMACNA's "IAQ Guidelines for Occupied Buildings Under Construction," Appendix G, "Duct Cleanliness for New Construction Guidelines."

3.2 INSTALLATION OF EXPOSED DUCTWORK

A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.

B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.

C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.

D. Maintain consistency, symmetry, and uniformity in the arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.

E. Repair or replace damaged sections and finished work that does not comply with these requirements.

3.3 ADDITIONAL INSTALLATION REQUIREMENTS FOR COMMERCIAL KITCHEN HOOD EXHAUST DUCT

A. Install commercial kitchen hood exhaust ducts without dips and traps that may hold grease, and sloped a minimum of 2 percent to drain grease back to the hood.

B. Install fire-rated access panel assemblies at each change in direction and at maximum intervals of 12 feet in horizontal ducts, and at every floor for vertical ducts, or as indicated on Drawings.

C. Do not penetrate fire-rated assemblies except as allowed by applicable building codes and authorities having jurisdiction.

3.4 DUCT SEALING

A. Seal ducts for duct static-pressure, seal classes, and leakage classes specified in "Duct Schedule" Article according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

B. Seal ducts to the following seal classes according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible":

1. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
2. Outdoor, Supply-Air Ducts: Seal Class A.
3. Outdoor, Exhaust Ducts: Seal Class B.
4. Outdoor, Return-Air Ducts: Seal Class A.
5. Unconditioned Space, Supply-Air Ducts in Pressure Classes 1-Inch wg and Lower: Seal Class B.
6. Unconditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 1-Inch wg: Seal Class A.
7. Unconditioned Space, Exhaust Ducts: Seal Class B.
8. Unconditioned Space, Return-Air Ducts: Seal Class A.
9. Conditioned Space, Supply-Air Ducts in Pressure Classes 1-Inch wg and Lower: Seal Class B.
10. Conditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 1-Inch wg: Seal Class A.
11. Conditioned Space, Exhaust Ducts: Seal Class A.
12. Conditioned Space, Return-Air Ducts: Seal Class A.

3.5 HANGER AND SUPPORT INSTALLATION

A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."

B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.

1. Where practical, install concrete inserts before placing concrete.
2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.

5. Do not use powder-actuated concrete fasteners for seismic restraints.

C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum

Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.

D. Hangers Exposed to View: Threaded rod and angle or channel supports.

E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum interval of 16 feet.

F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.6 SEISMIC-RESTRAINT-DEVICE INSTALLATION

A. Install ducts with hangers and braces designed to support the duct and to restrain against seismic forces required by applicable building codes. Comply with [SMACNA's "Seismic Restraint Manual: Guidelines for Mechanical Systems"] [OSHPD Preapproved Manufacturer’s Certification (OPM)].

1. Space lateral supports a maximum of 40 feet o.c., and longitudinal supports a maximum of 80 feet o.c.
2. Brace a change of direction longer than 12 feet.

B. Select seismic-restraint devices with capacities adequate to carry present and future static and seismic loads.

C. Install cables so they do not bend across edges of adjacent equipment or building structure.

D. Install cable restraints on ducts that are suspended with vibration isolators.

E. Install seismic-restraint devices using methods approved by an evaluation service member of the ICC Evaluation Service.

F. Attachment to Structure: If specific attachment is not indicated, anchor bracing and restraints to structure, to flanges of beams, to upper truss chords of bar joists, or to concrete members.

G. Drilling for and Setting Anchors:

1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcement or embedded items during drilling. Notify the Architect if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
4. Set anchors to manufacturer's recommended torque, using a torque wrench.
5. Install zinc-coated steel anchors for interior applications and stainless-steel anchors for applications exposed to weather.

3.7 CONNECTIONS

A. Make connections to equipment with flexible connectors complying with Section 233300 "Air Duct Accessories."

B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.8 PAINTING

A. Paint interior of metal ducts that are visible through registers and grilles and that do not have duct liner. Apply one coat of flat, black, latex paint over a compatible galvanized-steel primer. Paint materials and application requirements are specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."

3.9 FIELD QUALITY CONTROL

A. Perform tests and inspections.

B. Leakage Tests:

1. Comply with SMACNA's "HVAC Air Duct Leakage Test Manual." Submit a test report for each test.
2. Test the following systems:

   a. Ducts with a Pressure Class Higher Than 3-Inch wg: Test representative duct sections, selected by Engineer from sections installed, totaling no less than 25 percent of total installed duct area for each designated pressure class.

3. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
4. Test for leaks before applying external insulation.
5. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If static-pressure classes are not indicated, test system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure.
6. Give seven days advance notice for testing.

C. Duct System Cleanliness Tests:

1. Visually inspect duct system to ensure that no visible contaminants are present.

D. Contractor shall develop and implement an IAQ Management Plan for the construction and preoccupancy phases of the building as follows:

1. During construction meet or exceed the recommended control measures of the Sheet Metal and Air Conditioning National Contractors Association (SMACNA) IAQ Guidelines for Occupied Buildings Under Construction, and Edition 2007, ANSI/SMACNA 008-2008 (Chapter 3).
2. Protect stored materials on-site and installed absorptive materials from moisture damage.
3. If permanently installed air handlers are used during construction, then filtration media with a minimum efficiency reporting value (MERV) of 8 must be used at each return air grille, as determined by ASHRAE Standard 52.2-2012 (with errata, but without addenda). Replace air filtration media immediately prior to occupancy.

E. Duct system will be considered defective if it does not pass tests and inspections.

F. Prepare test and inspection reports.

3.10 DUCT CLEANING

A. Clean [**new**] [**and**] [**existing**] duct system(s) before testing, adjusting, and balancing.

B. Use service openings for entry and inspection.

1. Create new openings and install access panels appropriate for duct static-pressure class if required for cleaning access. Provide insulated panels for insulated or lined duct. Patch insulation and liner as recommended by duct liner manufacturer. Comply with Section 233300 "Air Duct Accessories" for access panels and doors.
2. Disconnect and reconnect flexible ducts as needed for cleaning and inspection.
3. Remove and reinstall ceiling to gain access during the cleaning process.

C. Particulate Collection and Odor Control:

1. When venting vacuuming system inside the building, use HEPA filtration with 99.97 percent collection efficiency for 0.3-micron-size (or larger) particles.
2. When venting vacuuming system to outdoors, use filter to collect debris removed from HVAC system, and locate exhaust downwind and away from air intakes and other points of entry into building.

D. Clean the following components by removing surface contaminants and deposits:

1. Air outlets and inlets (registers, grilles, and diffusers).
2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
4. Coils and related components.
5. Return-air ducts, dampers, actuators, and turning vanes except in ceiling plenums and mechanical equipment rooms.
6. Supply-air ducts, dampers, actuators, and turning vanes.
7. Dedicated exhaust and ventilation components and makeup air systems.

E. Mechanical Cleaning Methodology:

1. Clean metal duct systems using mechanical cleaning methods that extract contaminants from within duct systems and remove contaminants from building.
2. Use vacuum-collection devices that are operated continuously during cleaning. Connect vacuum device to downstream end of duct sections so areas being cleaned are under negative pressure.
3. Use mechanical agitation to dislodge debris adhered to interior duct surfaces without damaging integrity of metal ducts, duct liner, or duct accessories.
4. Clean fibrous-glass duct liner with HEPA vacuuming equipment; do not permit duct liner to get wet. Replace fibrous-glass duct liner that is damaged, deteriorated, or delaminated or that has friable material, mold, or fungus growth.

5. Clean coils and coil drain pans according to NADCA 1992. Keep drain pan operational. Rinse coils with clean water to remove latent residues and cleaning materials; comb and straighten fins.
6. Provide drainage and cleanup for wash-down procedures.
7. Antimicrobial Agents and Coatings: Apply EPA-registered antimicrobial agents if fungus is present. Apply antimicrobial agents according to manufacturer's written instructions after removal of surface deposits and debris.

3.11 START UP

A. Air Balance: Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."

3.12 DUCT SCHEDULE

A. Fabricate ducts with galvanized sheet steel :

B. Supply Ducts:

1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units:

   a. Pressure Class: Positive 1-inch wg.
   b. Minimum SMACNA Seal Class: B.
   c. SMACNA Leakage Class for Rectangular: 8.
   d. SMACNA Leakage Class for Round and Flat Oval: 4.

2. Ducts Connected to Equipment Not Listed Above:

   a. Pressure Class: Positive 2-inch wg.
   b. Minimum SMACNA Seal Class: A.
   c. SMACNA Leakage Class for Rectangular: 4.
   d. SMACNA Leakage Class for Round and Flat Oval: 2.

C. Return Ducts:

1. Ducts Connected to Fan Coil Units, and Terminal Units:

   a. Pressure Class: Positive or negative 1-inch wg.
   b. Minimum SMACNA Seal Class: B.
   c. SMACNA Leakage Class for Rectangular: 8.
   d. SMACNA Leakage Class for Round and Flat Oval: 4.

2. Ducts Connected to Equipment Not Listed Above:

   a. Pressure Class: Positive or negative 2-inch wg.
   b. Minimum SMACNA Seal Class: A.
   c. SMACNA Leakage Class for Rectangular: 4.
   d. SMACNA Leakage Class for Round and Flat Oval: 2.

D. Exhaust Ducts:

1. Ducts Connected to Fans Exhausting (ASHRAE 62.1, Class 1 and 2) Air:

a. Pressure Class: Negative 2-inch wg.
b. Minimum SMACNA Seal Class: B if negative pressure, and A if positive pressure.
c. SMACNA Leakage Class for Rectangular: 4.
d. SMACNA Leakage Class for Round and Flat Oval: 2.

2. Ducts Connected to Fans Exhausting Laboratory and Process (ASHRAE 62.1, Class 3 and 4) Air:

a. Type 316L, stainless-steel sheet.

1) Exposed to View: No. 4 finish.
2) Concealed: No. 2D finish.

b. PVC-coated, galvanized sheet steel with thicker coating on duct interior.
c. Pressure Class: Positive or negative 4-inch wg.
d. Minimum SMACNA Seal Class: Welded seams, joints, and penetrations.
e. SMACNA Leakage Class: 3.

3. Ducts Connected to Equipment Not Listed Above:

a. Pressure Class: Positive or negative 3-inch wg.
b. Minimum SMACNA Seal Class: A if positive pressure.
c. SMACNA Leakage Class for Rectangular: 4.
d. SMACNA Leakage Class for Round and Flat Oval: 2.

E. Outdoor-Air (Not Filtered, Heated, or Cooled) Ducts:

1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units:

a. Pressure Class: Positive or negative 2-inch wg.
b. Minimum SMACNA Seal Class: A.
c. SMACNA Leakage Class for Rectangular: 4.
d. SMACNA Leakage Class for Round and Flat Oval: 2.

2. Ducts Connected to Equipment Not Listed Above:

a. Pressure Class: Positive or negative 2-inch wg.
b. Minimum SMACNA Seal Class: A.
c. SMACNA Leakage Class for Rectangular: 4.
d. SMACNA Leakage Class for Round and Flat Oval: 2.

F. Intermediate Reinforcement:

1. Galvanized-Steel Ducts: Galvanized steel.
2. PVC-Coated Ducts:

a. Exposed to Airstream: Match duct material.
b. Not Exposed to Airstream: Match duct material.

3. Stainless-Steel Ducts:

a. Exposed to Airstream: Match duct material.
b. Not Exposed to Airstream: Match duct material.

4. Aluminum Ducts: Aluminum.

G. Liner:

1. Supply Air Ducts: **Fibrous glass, Type I** or **Flexible elastomeric to match existing**, **1 inch** thick.
2. Return Air Ducts: **Fibrous glass, Type I** or **Flexible elastomeric to match existing**, **1 inch** thick.
3. Supply Fan Plenums: **Fibrous glass, Type I** or **Flexible elastomeric to match existing**, **1 inch** thick.
4. Return Fan Plenums: [**Fibrous glass, Type II**] [**Flexible elastomeric**], [**2 inches**] thick.

H. Double-Wall Duct Interstitial Insulation:

1. Supply Air Ducts: 2 inches thick.
2. Return Air Ducts: 2 inches thick.
3. Exhaust Air Ducts: 2 inches thick.

I. Elbow Configuration:

1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."

   a. Velocity 1000 fpm or Lower:

      1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.
      2) Mitered Type RE 4 with single-thickness turning vanes.

   b. Velocity 1000 to 1500 fpm:

      1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.
      2) Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and single-thickness turning vanes.
      3) Mitered Type RE 2 with single-thickness vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."

   c. Velocity 1500 fpm or Higher:

      1) Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
      2) Radius Type RE 3 with minimum 1.5 radius-to-diameter ratio and single-thickness turning vanes.
      3) Mitered Type RE 2 with single-thickness vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."

2. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."

   a. Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
   b. Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and single-thickness turning vanes.
   c. Mitered Type RE 2 with single-thickness vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."

3. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "Round Duct Elbows."

    a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.

        1) Velocity 1000 fpm or Lower: 1.0 radius-to-diameter ratio and three segments for 90-degree elbow.
        2) Velocity 1000 to 1500 fpm: 1.5 radius-to-diameter ratio and four segments for 90-degree elbow.
        3) Velocity 1500 fpm or Higher: 1.5 radius-to-diameter ratio and five segments for 90-degree elbow.
        4) Radius-to Diameter Ratio: 1.5.

    b. Round Elbows, 10 Inches and Smaller in Diameter: Stamped or pleated.
    c. Round Elbows, 12 Inches and Larger in Diameter: Welded.

J. Branch Configuration:

1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-6, "Branch Connection."

    a. Rectangular Main to Rectangular Branch: 45-degree entry.
    b. Rectangular Main to Round Branch: Spin in.

2. Taps shall be the more stringent of what is shown on the mechanical drawings and the criteria listed below. Round and Flat Oval: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees." Saddle taps are permitted in existing duct.

    a. Velocity 900 fpm or Lower: 90-degree tap.
    b. Velocity 901 to 1500 fpm: Conical tap.
    c. Velocity 1501 fpm or Higher: 45-degree lateral.

END OF SECTION 233113

SECTION 233300 - AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Backdraft and pressure relief dampers.
2. Manual volume dampers.
3. Combination fire and smoke dampers.
4. Flange connectors.
5. Duct silencers.
6. Turning vanes.
7. Duct-mounted access doors.
8. Flexible connectors.
9. Duct accessory hardware.

B. Related Requirements:

1. Section 233346 "Flexible Ducts" for insulated and non-insulated flexible ducts.
2. Section 233723 "HVAC Gravity Ventilators" for roof-mounted ventilator caps.

3. Section 284621.11 "Addressable Fire-Alarm Systems" for duct-mounted fire and smoke detectors.

1.3 ACTION SUBMITTALS

A. Submittals shall be formatted per Section 230000 “General Mechanical Requirements”. The manufacturer shall resubmit the specification section showing compliance with each respective paragraphs and specified items and features in that particular specification section. All **exceptions** shall be clearly identified by referencing respective paragraph and other requirements. Next to each specification item, indicate the following:

1. “No Exception Taken”.
2. “Exception”. All exceptions shall be clearly identified by referencing respective paragraph and other requirements along with proposed alternative.

B. Product Data: For each type of product.

1. For duct silencers, include pressure drop and dynamic insertion loss data. Include breakout noise calculations for high transmission loss casings.

C. Sustainable Design Submittals:

1. Product data showing compliance with ASHRAE 62.1.

D. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.

1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:

   a. Special fittings.
   b. Manual volume damper installations.
   c. Combination fire- and smoke-damper, including sleeves; and duct-mounted access doors and remote damper operators.

2. Contractor shall provide a detailed plan for review and approval by the Design Professional. The plan shall include:
   a. The location and routing of remote damper operator controls.
   b. The termination points of operator hubs.
   c. The type, size, and placement of access panels, if required.

1.4 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which ceiling-mounted access panels and access doors required for access to duct accessories are shown and coordinated with each other, using input from Installers of the items involved.

B. Source quality-control reports.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For air duct accessories to include in operation and maintenance manuals.

B. Provide as-built drawings and documentation detailing the location and routing of all remote operator hubs and associated components.

1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Fusible Links: Furnish quantity equal to 10 percent of amount installed.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."

B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet

metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

2.2 MATERIALS

A. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.

1. Galvanized Coating Designation: G60.
2. Exposed-Surface Finish: Mill phosphatized.

B. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304, and having a No. 2D finish for concealed ducts and No. 4 finish for exposed ducts.

C. Aluminum Sheets: Comply with ASTM B 209, Alloy 3003, Temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.

D. Extruded Aluminum: Comply with ASTM B 221, Alloy 6063, Temper T6.

E. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.

F. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.3 BACKDRAFT AND PRESSURE RELIEF DAMPERS

A. Manufactures shall be Ruskin, Greenheck or equal.

B. Frame: 8 inches x minimum 0.125 inch 6063-T5 extruded aluminum channel with front flange and galvanized steel braces at mitered corners.

C. Blades:

1. Style: 2V.
2. Action: Parallel.
3. Orientation: Horizontal.
4. Material: Minimum 0.070 inch 6063-T5 extruded aluminum.
5. Width: Maximum 6 inches.

D. Bearings: Galvanized Steel Ball Axle Bearings.

E. Blade Seals: Extruded vinyl, mechanically attached to blade edge.

F. Linkage: External heavy duty type with steel clevis arms and plated steel tie bars & pivot pins with nylon pivot bearings.

G. Axles: [Nonferrous metal] [Galvanized steel] [Plated steel] [Stainless steel] [Nonmetallic] [Aluminum].

H. Counterbalances: Adjustable externally mounted counterbalance weights mechanically attached to blade enabling damper to operate over wide range of pressures.

I. Finish: Mill aluminum.

J. Performance Data:

1. Temperature Rating: Withstand -20° to 180°F.
2. Capacity: Demonstrate capacity of damper to withstand HVAC system operating conditions.

   a. Closed Position: Maximum differential pressure of 5 inches w.g..
   b. Open Position: Maximum air velocity of 3,900 feet per minute.

3. Pressure Drop: Maximum 0.3 inch w.g. at 10,000 CFM through 36 inch x 36 inch damper.

2.4 MANUAL VOLUME DAMPERS

A. Fabricate in accordance with SMACNA Low Pressure Duct Construction Standards, and as indicated.

B. Fabricate splitter dampers of material same gage as duct to 24 inches size in either direction, and two gages heavier for sizes over 24 inches.

C. Fabricate splitter dampers of single thickness sheet metal to streamline shape. Secure blade with continuous hinge or rod. Operate with minimum 1/4 inch diameter rod in self aligning, universal joint action flanged bushing with set screw.

D. Fabricate single blade dampers for duct sizes to 12 x 48 inch.

E. Fabricate multi-blade damper of opposed blade pattern with maximum blade sizes 12 x 72 inch. Assemble center and edge crimped blades in prime coated or galvanized channel frame with suitable hardware.

F. Except in round ductwork 12 inches and smaller, provide end bearings. On multiple blade dampers, provide oil-impregnated nylon or sintered bronze bearings.

G. Provide locking, indicating quadrant regulators on single and multi-blade dampers. Where rod lengths exceed 30 inches provide regulator at both ends.

H. On insulated ducts mount quadrant regulators on stand-off mounting brackets, bases, or adapters.

2.5 COMBINATION FIRE AND SMOKE DAMPERS

A. Manufacturers:

1. Greenheck Type FSD-212 or equal for 1500 feet per minute and below.
2. Greenheck Type FSD-311 or equal for above 1500 feet per minute.
3. Or equal by Ruskin or Pottoff.

B. Combination Smoke/Fire Dampers shall be furnished and installed at all locations shown on the plans and/or as described on the drawing details and suitable for closure against duct operating pressure up to Design Static Pressure class.

C. Damper shall meet the requirements of NFPA 90A, 92A, and 92B and further shall be tested, rated and labeled in accordance with the latest edition on UL Standard 555 and 555S. Dampers shall be UL rated per the CBC 717.3.1.

D. Damper shall be of low leakage design qualified to UL 555S Leakage Class II.

B. Damper actuator combination shall have a UL 555S elevated temperature rating of 350 degrees Fahrenheit minimum and shall be operational and dynamic rated to operate at maximum design airflow rate at its installed location.

C. Damper shall be supplied with an appropriate actuator installed by the damper manufacturer at the time of damper fabrication. Damper actuator shall be electric type for 120-volt operation.

D. Damper blades shall be 16-gauge galvanized steel 3 Vee type with three longitudinal grooves for reinforcement. Damper frame shall be galvanized steel formed into a structural hat channel shape with reinforced corners. Bearing shall be sintered bronze sleeve type rotating in extruded holes in the damper frame. Blade seals shall be silicone rubber designed to inflate and provide a tighter seal against leakage as pressure on either side of the damper increases. Jamb seals shall be stainless steel compression type with silicone rubber backing. Blades shall be completely symmetrical relative to their axle pivot point, presenting identical resistance to airflow in either direction or pressure on either side of the damper.

E. Damper must be rated for mounting vertically (with blades running horizontally) or horizontally and be UL 555S rated for leakage and airflow in either direction through the damper.

F. Damper shall be supplied with a 165-degree Fahrenheit fusible link. Provide access doors at either side of the combination smoke/fire damper for viewing of the fusible links.

G. The specified combination smoke/fire damper shall meet the requirements for fire dampers, smoke dampers and combination fire smoke dampers established by:

1. National Fire Protection Association NFPA Standard 90A, 92A, 92B and 101
2. Underwriters Laboratories Standard 555 Listing #R-13317
3. Underwriters Laboratories Standard 555S Listing #R-13447
4. California State Fire Marshall CSFM Fire Damper Listing #3225-0981:103
5. California State Fire Marshall CSFM Leakage Smoke Damper Listing #3230-0981:104

H. Smoke Detector will be provided by the electrical contractor to be compatible with the fire alarm system. Mechanical contractor shall install all duct-mounted smoke detectors. Electrical contractor shall connect smoke detector to smoke dampers and fire alarm panel. After installation is complete, electrical contractor shall test and verify that smoke detectors are active and functional.

2.6 FLANGE CONNECTORS

A. Manufacturer shall be Ductmate, CL WARD, or equal.

B. Description: [Add-on] [or] [roll-formed], factory-fabricated, slide-on transverse flange connectors, gaskets, and components.

C. Material: Galvanized steel.

D. Gage and Shape: Match connecting ductwork.

2.7 TURNING VANES

A. Manufacturer shall be Ductmate, CL WARD, or equal.

B. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.

C. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 4-3, "Vanes and Vane Runners," and 4-4, "Vane Support in Elbows."

D. Vane Construction: [Single] [Double] wall.

E. Vane Construction: Single wall for ducts up to [48 inches] <Insert dimension> wide and double wall for larger dimensions.

2.8 CABLE-OPERATED REMOTE DAMPER OPERATORS

A. Manufacturer shall be Young Regulator, Pottorff or equal.

B. Description: Cable system designed for remote manual damper adjustment.

C. Tubing: Brass or galvanized spiral wire sheath.

D. Cable: Stainless steel wire with a tensile strength of at least 200,000 lbs.

E. Wall-Box:
   1. Mounting: Recessed.
   2. Wall-Box Cover Plate Material: Stainless Steel.

F. In-Ceiling Terminations
   1. Mounting: Recessed
   2. Ceiling cup and cover embedded in sheetrock ceiling.

G. Above-Ceiling Terminations:
   1. Rack and pinion controller with angle bracket.

2.9 DUCT-MOUNTED ACCESS DOORS

A. Manufacturers shall be Ventfrabrics, Ductmate, Pottorf Company or equal.

B. Fabricate in accordance with SMACNA Low Pressure Duct Construction Standards and as indicated.

C. Review locations prior to fabrication.

D. Fabricate rigid and close-fitting doors of galvanized steel with sealing gaskets and quick fastening locking devices. For insulated ductwork, install minimum one inch thick insulation with sheet metal cover.

E. Access doors smaller than 12 inches square may be secured with sash locks.

F. Provide two hinges and two sash locks for sizes up to 18 inches square, three hinges and two compression latches with outside and inside handles for sizes up to 24 x 48 inches. Provide an additional hinge for larger sizes.

G. Access doors with sheet metal screw fasteners are not acceptable.

2.10 FLEXIBLE CONNECTORS

A. Manufacturer: Ventfrabrics, Duro Dyne or equal.

B. Materials: Flame-retardant or noncombustible fabrics.

C. Coatings and Adhesives: Comply with UL 181, Class 1.

D. Metal-Edged Connectors: Factory fabricated with a fabric strip **5-3/4 inches** wide attached to two strips of 2-3/4-inch- wide, 0.028-inch- thick, galvanized sheet steel or 0.032-inch thick aluminum sheets. Provide metal compatible with connected ducts.

E. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.

1. Minimum Weight: 26 oz./sq. yd.
2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
3. Service Temperature: Minus 40 to plus 200 deg F.

F. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.

1. Minimum Weight: 24 oz./sq. yd.
2. Tensile Strength: 530 lbf/inch in the warp and 440 lbf/inch in the filling.
3. Service Temperature: Minus 50 to plus 250 deg F.

G. High-Corrosive-Environment System, Flexible Connectors: Glass fabric with chemical-resistant coating.

1. Minimum Weight: 14 oz./sq. yd.
2. Tensile Strength: 450 lbf/inch in the warp and 340 lbf/inch in the filling.
3. Service Temperature: Minus 67 to plus 500 deg F.

H. Thrust Limits: Combination coil spring and elastomeric insert with spring and insert in compression, and with a load stop. Include rod and angle-iron brackets for attaching to fan discharge and duct.

1. Frame: Steel, fabricated for connection to threaded rods and to allow for a maximum of 30 degrees of angular rod misalignment without binding or reducing isolation efficiency.
2. Outdoor Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
6. Elastomeric Element: Molded, oil-resistant rubber or neoprene.
7. Coil Spring: Factory set and field adjustable for a maximum of 1/4-inch (6-mm) movement at start and stop.

2.11 DUCT ACCESSORY HARDWARE

A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.

B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.

B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.

C. Compliance with ASHRAE/IESNA 90.1-2004 includes Section 6.4.3.3.3 - "Shutoff Damper Controls," restricts the use of backdraft dampers, and requires control dampers for certain applications. Install [**backdraft**] [**control**] dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.

D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.

1. Install steel volume dampers in steel ducts.
2. Install aluminum volume dampers in aluminum ducts.

E. Set dampers to fully open position before testing, adjusting, and balancing.

F. Install test holes at fan inlets and outlets and elsewhere as indicated.

G. Install fire and smoke dampers according to UL listing.

H. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:

1. On both sides of duct coils.
2. Upstream **and downstream** from duct filters.
3. At outdoor-air intakes and mixed-air plenums.
4. At drain pans and seals.
5. Downstream from backdraft dampers.
6. Adjacent to and close enough to fire or smoke dampers, to reset or reinstall fusible links. Access doors for access to fire or smoke dampers having fusible links shall be pressure relief access doors and shall be outward operation for access doors installed upstream from dampers and inward operation for access doors installed downstream from dampers.

7. At each change in direction and at maximum 50-foot spacing.
8. Upstream[**and downstream**] from turning vanes.
9. Upstream or downstream from duct silencers.
10. Control devices requiring inspection.
11. Elsewhere as indicated.

I. Install access doors with swing against duct static pressure.

J. Access Door Sizes:

1. One-Hand or Inspection Access: 8 by 5 inches
2. Two-Hand Access: 12 by 6 inches
3. Head and Hand Access: 18 by 10 inches
4. Head and Shoulders Access: 21 by 14 inches
5. Body Access: 25 by 14 inches
6. Body plus Ladder Access: 25 by 17 inches

K. Label access doors according to Section 230553 "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.

L. Install flexible connectors to connect ducts to equipment.

M. For fans developing static pressures of 5-inch wg and more, cover flexible connectors with loaded vinyl sheet held in place with metal straps.

N. Where indicated on Drawings, connect diffusers or light troffer boots to ducts directly or with maximum 60-inch lengths of flexible duct clamped or strapped in place.

O. Connect flexible ducts to metal ducts with draw bands.

P. Install duct test holes where required for testing and balancing purposes.

Q. Install thrust limits at centerline of thrust, symmetrical on both sides of equipment. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4-inch movement during start and stop of fans.

3.2 FIELD QUALITY CONTROL

A. Tests and Inspections:

1. Operate dampers to verify full range of movement.
2. Inspect locations of access doors and verify that purpose of access door can be performed.
3. Operate fire, smoke, and combination fire and smoke dampers to verify full range of movement and verify that proper heat-response device is installed.
4. Inspect turning vanes for proper and secure installation.
5. Verify the functionality of all remote damper operators during the commissioning process. Operate remote damper operators to verify full range of movement of operator and damper.

END OF SECTION 233300

SECTION 233346 - FLEXIBLE DUCTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Insulated flexible ducts.

1.3 ACTION SUBMITTALS

A. Submittals shall be formatted per Section 230000 “General Mechanical Requirements”. The manufacturer shall resubmit the specification section showing compliance with each respective paragraphs and specified items and features in that particular specification section. All **exceptions** shall be clearly identified by referencing respective paragraph and other requirements. Next to each specification item, indicate the following:

   1. “No Exception Taken”.
   2. “Exception”. All exceptions shall be clearly identified by referencing respective paragraph and other requirements along with proposed alternative.

B. Product Data: For each type of product.

C. Shop Drawings: For flexible ducts.

   1. Include plans showing locations and mounting and attachment details.

1.4 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which ceiling-mounted access panels and access doors required for access to duct accessories are shown and coordinated with each other, using input from installers of the items involved.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."

B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

C. Comply with the Air Diffusion Council's "ADC Flexible Air Duct Test Code FD 72-R1."

D. Comply with ASTM E 96/E 96M, "Test Methods for Water Vapor Transmission of Materials."

2.2 INSULATED FLEXIBLE DUCTS

A. Manufacturers:

1. Thermaflex G-KM
2. JP Lamborn Co. MF-05
3. Or submitted equal approved by the Engineer of Record.

B. Insulated, Flexible Duct: UL 181, Class 1, GREENGUARD Gold Certified, black polymer film or coated fiberglass cloth fabric supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene fire retardant vapor-barrier film; factory installed collars.

1. Pressure Rating: 3-inch wg positive and 1.0-inch wg negative.
2. Maximum Air Velocity: 4000 fpm.
3. Temperature Range: 0 to 160 deg F.
4. Insulation R-Value: R4.2.

2.3 FLEXIBLE DUCT CONNECTORS

A. Clamps: Stainless-steel band with stainless steel hex screw to tighten band with a worm-gear action in sizes 3 through 18 inches, to suit duct size.

B. For flexible duct connectors with metal collars, use minimum three sheet metal screws and duct sealer

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install flexible ducts according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.

B. Install in indoor applications only. Flexible ductwork should not be exposed to UV lighting.

C. As indicated on Drawings, connect diffusers or light troffer boots to ducts directly or with maximum 60-inch lengths of flexible duct clamped or strapped in place.

D. Connect flexible ducts to metal ducts with bands.

E. Install duct test holes where required for testing and balancing purposes.

F. Installation:

1. Install ducts fully extended.
2. Do not bend ducts across sharp corners.
3. Bends of flexible ducting shall not exceed a minimum of one duct diameter.
4. Avoid contact with metal fixtures, water lines, pipes, or conduits.
5. Install flexible ducts in a direct line, without sags, twists, or turns.

G. Supporting Flexible Ducts:

1. Suspend flexible ducts with bands 1-1/2 inches wide or wider and spaced a maximum of 48 inches apart. Maximum centerline sag between supports shall not exceed 1/2 inch per 12 inches.
2. Install extra supports at bends placed approximately one duct diameter from center line of the bend.
3. Ducts may rest on ceiling joists or truss supports. Spacing between supports shall not exceed the maximum spacing per manufacturer's written installation instructions.
4. Vertically installed ducts shall be stabilized by support straps at a maximum of 72 inches o.c.

END OF SECTION 233346

SECTION 233423 - HVAC FANS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Centrifugal Roof ventilators.
2. Square in-line centrifugal fans.
3. Mixed-flow fans

1.3 ACTION SUBMITTALS

A. Submittals shall be formatted per Section 230000 “General Mechanical Requirements”. The manufacturer shall resubmit the specification section showing compliance with each respective paragraphs and specified items and features in that particular specification section. All **exceptions** shall be clearly identified by referencing respective paragraph and other requirements. Next to each specification item, indicate the following:

1. “No Exception Taken”.
2. “Exception”. All exceptions shall be clearly identified by referencing respective paragraph and other requirements along with proposed alternative.

B. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and furnished specialties and accessories. Also include the following:

1. Certified fan performance curves with system operating conditions indicated.
2. Certified fan sound-power ratings.
3. Motor ratings and electrical characteristics, plus motor and electrical accessories.
4. Material thickness and finishes, including color charts.
5. Dampers, including housings, linkages, and operators.
6. Roof curbs.
7. Fan speed controllers.

C. Shop Drawings:

1. Include plans, elevations, sections, and attachment details.
2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For HVAC fans to include in emergency, operation, and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Belts: One set(s) for each belt-driven unit.

1.7 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in CEC, by a qualified testing agency, and marked for intended location and application.

B. AMCA Compliance: Fans shall have AMCA-Certified performance ratings and shall bear the AMCA-Certified Ratings Seal.

C. UL Standards: HVAC fans shall comply with UL 705. HVAC fans for use for restaurant kitchen exhaust shall also comply with UL 762.

1.8 COORDINATION

A. Coordinate size and location of structural-steel support members.

B. Coordinate sizes and locations of concrete bases with actual equipment provided.

C. Coordinate sizes and locations of roof curbs, equipment supports, and roof penetrations with actual equipment provided.

D. Provide access around equipment as specified on plans and/or according to manufacturer’s requirements.

1.9 WARRANTY

A. Manufacturer's Warranty: Submit, for Owner's acceptance, manufacturer's standard warranty document executed by authorized company official. Manufacturer's warranty is in addition to, and not a limitation of, other rights Owner may have under Contract Documents

B. The warranty of this equipment is to be free from defects in material and workmanship for a period of one year from the purchase date. Any units or parts which prove defective during the warranty period will be replaced at the Manufacturers option when returned to Manufacturer, transportation prepaid.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Unusual Service Conditions

1. Base fan-performance ratings on the following:

a. Ambient Temperature: 70 deg F.
b. Altitude: 0 feet above sea level.

B. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design vibration isolation and seismic restraints, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

C. Seismic Performance: HVAC power ventilators shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.

1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

2. Component Importance Factor: **1.0**.

2.2 AXIAL ROOF VENTILATORS

A. Manufacturers:

1. Greenheck Fan Company.
2. Loren Cook Company.
3. PennBarry
4. Twin City Fans

B. Housing: Heavy-gauge, removable, spun-aluminum dome top and outlet baffle; square, one-piece, hinged, aluminum base.

C. Fan Wheel: [**Aluminum**] [**Steel**] hub and blades.

D. Belt Drives:

1. Resiliently mounted to housing.
2. Fan Shaft: Turned, ground, and polished steel; keyed to wheel hub.
3. Shaft Bearings: Permanently lubricated, permanently sealed, self-aligning ball bearings.
4. Fan Pulleys: Cast iron or cast steel with split, tapered bushing; dynamically balanced at factory.

5. Motor Pulleys: Adjustable pitch for use with motors through [**5**] hp. Select pulley so pitch adjustment is at the middle of adjustment range at fan design conditions. Provide fixed pitch for use with motors larger than [**5**] hp.

E. Accessories:

1. Disconnect Switch: Nonfusible type, with thermal-overload protection mounted **inside** or **outside** fan housing, factory wired through an internal aluminum conduit.
2. Bird Screens: Removable, 1/2-inch mesh, aluminum or brass wire.
3. Dampers: Counterbalanced, parallel-blade, backdraft dampers mounted in curb base; factory set to close when fan stops.
4. Motorized Dampers: Parallel-blade dampers mounted in curb base with electric actuator; wired to close when fan stops.
5. Stack hood with built-in backdraft dampers.
6. Extended lubrication lines.

F. Prefabricated Roof Curbs: Galvanized steel; mitered and welded corners; 1-1/2-inch- thick, rigid, fiberglass insulation adhered to inside walls; and 1-1/2-inch wood nailer. Size as required to suit roof opening and fan base.

1. Configuration: [**Self-flashing without a cant strip, with mounting flange**] [**Built-in cant and mounting flange**] [**Built-in raised cant and mounting flange**].

2. Overall Height: **8 inches**

3. Sound Curb: Curb with sound-absorbing insulation.
4. Pitch Mounting: Manufacture curb for roof slope.
5. Metal Liner: Galvanized steel.
6. Burglar Bars: **3/4-inch** thick steel bars welded in place to form 6-inch squares.
7. Mounting Pedestal: Galvanized steel with removable access panel.

2.3 CENTRIFUGAL VENTILATORS - ROOF DOWNBLAST

A. Manufacturers:

1. Greenheck Fan Company.
2. Loren Cook Company.
3. PennBarry
4. Twin City Fans

B. Housing: Downblast; removable Galvanized steel; square, one-piece aluminum base with venturi inlet cone.

C. Fan Wheels: Aluminum hub and wheel with backward-inclined blades

D. Belt Drives:

1. Resiliently mounted to housing.
2. Fan Shaft: Turned, ground, and polished steel; keyed to wheel hub.
3. Shaft Bearings: Permanently lubricated, permanently sealed, self-aligning ball bearings.
4. Fan Pulleys: Cast iron or cast steel with split, tapered bushing; dynamically balanced at factory.

5. Motor Pulleys: Adjustable pitch for use with motors through [**5**] <**Insert number**> hp. Select pulley so pitch adjustment is at the middle of adjustment range at fan design conditions. Provide fixed pitch for use with motors larger than [**5**] <**Insert number**> hp.
6. Fan and motor isolated from exhaust airstream.

E. Accessories:

1. Variable-Frequency Motor Controller: Solid-state control to reduce speed from 100 to less than 50 percent.
2. Disconnect Switch: Nonfusible type, with thermal-overload protection mounted [**inside**] [**outside**] fan housing, factory wired through an internal aluminum conduit.
3. Bird Screens: Removable, 1/2-inch mesh, aluminum or brass wire.
4. Dampers: Counterbalanced, parallel-blade, backdraft dampers mounted in curb base; factory set to close when fan stops.
5. Motorized Dampers: Parallel-blade dampers mounted in curb base with electric actuator; wired to close when fan stops.
6. Spark-resistant, all-aluminum wheel construction.
7. Mounting Pedestal: Galvanized steel with removable access panel.

F. Prefabricated Roof Curbs: Galvanized steel; mitered and welded corners; 1-1/2-inch- thick, rigid, fiberglass insulation adhered to inside walls; and 1-1/2-inch wood nailer. Size as required to suit roof opening and fan base.

1. Configuration: [**Self-flashing without a cant strip, with mounting flange**] [**Built-in cant and mounting flange**] [**Built-in raised cant and mounting flange**] [**Manufactured to accommodate roof slope**].

2. Overall Height: **8 inches**

3. Sound Curb: Curb with sound-absorbing insulation.
4. Hinged sub-base to provide access to damper or as cleanout for grease applications.
5. Burglar Bars: **3/4-inch** thick steel bars welded in place to form 6-inch squares.
6. Pitch Mounting: Manufacture curb for roof slope.
7. Metal Liner: Galvanized steel.
8. Mounting Pedestal: Galvanized steel with removable access panel.

2.4 SQUARE IN-LINE CENTRIFUGAL FANS

A. Manufacturers: Greenheck, Loren Cook Company, or approved equal.

B. Description: Square in-line centrifugal fans.

C. Housing:

1. Housing Material: See Schedule
2. Housing Coating: See Schedule
3. Housing Construction: Side panels shall be easily removable for service. Include inlet and outlet flanges, and support bracket adaptable to floor, side wall, or ceiling mounting.

D. Direct-Drive Units: Motor mounted in airstream, factory wired to disconnect switch located on outside of fan housing **with wheel, inlet cone, and motor on swing-out service door**.

E. Belt-Driven Units: Motor mounted on adjustable base, with adjustable sheaves, enclosures around belts within fan housing, and lubricating tubes from fan bearings extended to outside of fan housing.

F. Fan Wheels: Aluminum airfoil blades welded to aluminum hub.

G. Motor Enclosure: **Open, drip proof**.

H. Accessories:

1. Access for Inspection, Cleaning, and Maintenance: Comply with requirements in ASHRAE 62.1.
2. Variable-Speed Controller: Solid-state control to reduce speed from 100 to less than 50 percent.
3. Volume-Control Damper: Manually operated with quadrant lock, located in fan outlet.
4. Companion Flanges: For inlet and outlet duct connections.
5. Fan Guards: 1/2- by 1-inch mesh of galvanized steel in removable frame. Provide guard for inlet or outlet for units not connected to ductwork.
6. Motor and Drive Cover (Belt Guard): Epoxy-coated steel.
7. Side Discharge: Flange connector and attachment hardware to provide right-angle discharge on side of unit.

2.5 MOTORS

A. Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."

1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
2. **All Motors shall have integral thermal overload protection.**

2.6 SOURCE QUALITY CONTROL

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in CEC, by an NRTL, and marked for intended location and application.

B. AMCA Certification: Fans shall comply with AMCA 11 and bear the AMCA-Certified Ratings Seal.

C. Fan Sound Ratings: Comply with AMCA 311, and label fans with the AMCA-Certified Ratings Seal. Sound ratings shall comply with AMCA 301. The fans shall be tested according to AMCA 300.

D. Fan Performance Ratings: Comply with AMCA 211 and label fans with AMCA-Certified Rating Seal. The fans shall be tested for air performance - flow rate, fan pressure, power, fan efficiency, air density, speed of rotation, and fan efficiency - according to AMCA 210/ASHRAE 51.

E. Operating Limits: Classify according to AMCA 99.

F. UL Standards: Power ventilators shall comply with UL 705. Power ventilators for use for restaurant kitchen exhaust shall also comply with UL 762.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install HVAC fans level and plumb.

B. Equipment Mounting:

1. Comply with requirements for vibration isolation and seismic control devices specified in Section 230548 "Vibration and Seismic Controls for HVAC."
2. Comply with requirements for vibration isolation devices specified in Section 230548.13 "Vibration Controls for HVAC."

C. Secure roof-mounted fans to roof curbs with cadmium-plated hardware. See Section 077200 "Roof Accessories" for installation of roof curbs.

D. Ceiling Units: Suspend units from structure per Drawings.

E. Support suspended units from structure using threaded steel rods and spring hangers having a static deflection of 1 inch. Vibration-control devices are specified in Section 230548 "Vibration and Seismic Controls for HVAC."

F. Install units with clearances for service and maintenance of fans, motors and all other components that may need access

G. Label units according to requirements specified in Section 230553 "Identification for HVAC Piping and Equipment."

3.2 CONNECTIONS

A. Drawings indicate general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors. Flexible connectors are specified in Section 233300 "Air Duct Accessories."

B. Install ducts adjacent to HVAC fans to allow service and maintenance.

C. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."

D. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.3 FIELD QUALITY CONTROL

A. Perform tests and inspections.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

B. Tests and Inspections:

1. Verify that shipping, blocking, and bracing are removed.
2. Verify that unit is secure on mountings and supporting devices and that connections to ducts and electrical components are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnect switches.
3. Verify that cleaning and adjusting are complete.
4. Disconnect fan drive from motor, verify proper motor rotation direction, and verify fan wheel free rotation and smooth bearing operation. Reconnect fan drive system, align and adjust belts, and install belt guards.
5. Adjust belt tension.

6. Adjust damper linkages for proper damper operation.
7. Verify lubrication for bearings and other moving parts.
8. Verify that manual and automatic volume control and fire and smoke dampers in connected ductwork systems are in fully open position.
9. Disable automatic temperature-control operators, energize motor and adjust fan to indicated rpm, and measure and record motor voltage and amperage.
10. Shut unit down and reconnect automatic temperature-control operators.
11. Remove and replace malfunctioning units and retest as specified above.

C. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

D. Prepare test and inspection reports.

3.4 ADJUSTING

A. Adjust damper linkages for proper damper operation.

B. Adjust belt tension.

C. Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing procedures.

D. Replace fan and motor pulleys as required to achieve design airflow.

E. Lubricate bearings.

END OF SECTION 233423

SECTION 238219 - FAN COIL UNITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:
   1. Ducted fan coil units and accessories.

B. Related Sections:
   1. Section 230000 “General Mechanical Requirements”
   2. Section 233113 "Metal Ducts"
   3. Section 233300 "Air Duct Accessories”.

1.3 ACTION SUBMITTALS

A. Submittals shall be formatted per Section 230000 “General Mechanical Requirements”. The manufacturer shall resubmit the specification section showing compliance with each respective paragraphs and specified items and features in that particular specification section. All **exceptions** shall be clearly identified by referencing respective paragraph and other requirements. Next to each specification item, indicate the following:

   1. “No Exception Taken”.
   2. “Exception”. All exceptions shall be clearly identified by referencing respective paragraph and other requirements along with proposed alternative.

B. Product Data: For each type of product.

   1. Include rated capacities, nominal performance, operating characteristics, and furnished specialties and accessories.

   2. Include data on electrical requirements and connections points. Included recommended wire and fuse sizes or MCA, safety and start-up instructions.
   3. Include overall dimensions as well as installation, operation and service clearances.
   4. Indicate unit shipping, installation and operating weights.

C. Shop Drawings:

   1. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
   2. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Floor plans, reflected ceiling plans, and other details, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:

1. Suspended ceiling components.
2. Structural members to which fan coil units will be attached.
3. Method of attaching hangers to building structure.
4. Size and location of initial access modules for acoustical tile.
5. Items penetrating finished ceiling, including the following:

a. Lighting fixtures.
b. Air outlets and inlets.
c. Access panels.

B. Seismic Qualification Certificates: For fan coil units, accessories, and components, from manufacturer.

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

C. Field quality-control reports.

D. Sample Warranty: For special warranty.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For fan coil units to include in emergency, operation, and maintenance manuals.

1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:

a. Maintenance schedules and repair part lists for motors, coils, integral controls, and filters.

1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Fan Coil Unit Filters: Furnish one set of spare filters for each filter installed.
2. Fan Belts: Furnish 1 spare fan belts for each unit installed.

1.7 QUALITY ASSURANCE

A. Comply with CEC.

B. Blower coils shall be certified in accordance with AHRI Standard 440-2019.

C. Base or “standard” units shall be ETL listed.

D. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."

E. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."

1.8 COORDINATION

A. Coordinate layout and installation of fan coil units and suspension system components with other construction that penetrates or is supported by ceilings, including light fixtures, HVAC equipment, fire-suppression-system components, and partition assemblies.

1.9 WARRANTY

A. Special Warranty: Manufacturer agrees to repair or replace components of condensing units that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:

a. Compressor failure.
b. Condenser coil leak.

2. Warranty Period: Five years from date of Substantial Completion.
3. Warranty Period (Compressor Only): Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in CEC, by a qualified testing agency, and marked for intended location and application.

B. Factory-packaged and -tested units rated according to AHRI 440, ASHRAE 33, and UL 1995.

2.2 DUCTED FAN COIL UNITS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Trane, Ingersoll Rand Corp.
2. IEC, International Environmental Corporation
3. Carrier

B. Coil Section Insulation: 1-inch thick, foil-faced glass fiber complying with ASTM C 1071 and attached with adhesive complying with ASTM C 916.

1. Surface-Burning Characteristics: Insulation and adhesive shall have a combined maximum flame-spread index of 25 and smoke-developed index of 50 when tested according to ASTM E 84 by a qualified testing agency.
2. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

C. Coil Section Insulation: Insulate coil section according to Section 230616 "HVAC Equipment Insulation."

1. Surface-Burning Characteristics: Insulation and adhesive shall have a combined maximum flame-spread index of 25 and smoke-developed index of 50 when tested according to ASTM E 84 by a qualified testing agency.
2. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

D. Main and Auxiliary Drain Pans: Stainless steel. Fabricate pans and drain connections to comply with ASHRAE 62.1.

E. Chassis: Galvanized steel where exposed to moisture with powder-coat finish and removable access panel. Floor-mounting units shall have leveling screws.

F. Cabinets: Galvanized steel with baked-enamel finish in manufacturer's standard paint color.

1. Supply-Air Plenum: Sheet metal plenum finished and insulated to match the chassis with mill-finish.
2. Return-Air Plenum: Sheet metal plenum finished to match the chassis.
3. Dampers: Galvanized steel with extruded-vinyl blade seals, flexible-metal jamb seals, and interlocking linkage.

G. Filters: Minimum arrestance and a minimum efficiency reporting value (MERV) according to ASHRAE 52.2 and all addendums.

1. MERV Rating: 8 when tested according to ASHRAE 52.2

H. Hydronic Coils: Copper tube, with mechanically bonded aluminum fins spaced no closer than 0.1 inch, rated for a minimum working pressure of 200 psig and a maximum entering-water temperature of 220 deg F. Include manual air vent and drain.

I. Direct-Driven Fans: Double width, forward curved, centrifugal; with permanently lubricated, multispeed motor resiliently mounted in the fan inlet. Aluminum or painted-steel wheels and painted-steel or galvanized-steel fan scrolls.

J. Belt-Driven Fans: Double width, forward curved, centrifugal; with permanently lubricated, single-speed motor installed on an adjustable fan base resiliently mounted in the cabinet. Aluminum or painted-steel wheels and painted-steel or galvanized-steel fan scrolls.

1. Motors: Comply with requirements in Section 230513 "Common Motor Requirements for HVAC Equipment."

K. Factory, Hydronic Piping Package: ASTM B 88, Type L copper tube with wrought-copper fittings and brazed joints. Label piping to indicate service, inlet, and outlet.

1. Two-way, modulating control valve for chilled-water coil.
2. Two-way, modulating control valve for heating coil.

3. Hose Kits: Minimum 400-psig working pressure and operating temperatures from 33 to 211 deg F. Tag hose kits to equipment designations.

    a. Length: 24 inches.
    b. Minimum Diameter: Equal to fan coil unit connection size.

4. Two-Piece Ball Valves: Bronze body with full-port, chrome-plated bronze ball; PTFE or TFE seats; and 600-psig minimum CWP rating and blowout-proof stem.
5. Calibrated-Orifice Balancing Valves: Bronze body, ball type; 125-psig working pressure, 250 deg F maximum operating temperature; with calibrated orifice or venturi, connections for portable differential pressure meter with integral seals, threaded ends, and a memory stop to retain set position.
6. Automatic Flow-Control Valve: Brass or ferrous-metal body; 300-psig working pressure at 250 deg F; with removable, corrosion-resistant, tamperproof, self-cleaning piston spring; factory set to maintain constant indicated flow with plus or minus 10 percent over differential pressure range of 2 to 80 psig.
7. Y-Pattern Hydronic Strainers: Cast-iron body (ASTM A 126, Class B); 125-psig working pressure; with threaded connections, bolted cover, perforated stainless-steel basket, and bottom drain connection. Include minimum NPS 1/2 hose-end, full-port, ball-type blowdown valve in drain connection.
8. Wrought-Copper Unions: ASME B16.22.

L. Control devices and operational sequence are specified in Section 230548 "Vibration and Seismic Controls for HVAC Piping and Equipment."

M. Basic Unit Controls:

1. Control voltage transformer.
2. Wall-mounting thermostat with the following features.

    a. Heat-cool-off switch.
    b. Fan on-auto switch.
    c. Night Set Back
    d. 7-day Programmable operation
    e. Automatic change-over
    f. Fan-speed switch.
    g. Adjustable deadband.
    h. Exposed set point.
    i. Concealed indication.
    j. Degree F indication.

3. Unit-mounted temperature sensor.
4. Unoccupied-period-override push button.
5. Data entry and access port.

    a. Input data includes room temperature, and humidity set points and occupied and unoccupied periods.
    b. Output data includes room temperature and humidity, supply-air temperature, entering-water temperature, operating mode, and status.

N. Interface with DDC System for HVAC Requirements:

1. Interface relay for scheduled operation.
2. Interface relay to provide indication of fault at the central workstation.

3. Provide BACnet interface for central DDC system for HVAC workstation for the following functions:

    a. Adjust set points.
    b. Fan coil unit start, stop, and operating status.
    c. Data inquiry, including supply- and room-air temperature.
    d. Occupied and unoccupied schedules.

O. Electrical Connection: Factory wire motors and controls for a single electrical connection.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas, with Installer present, to receive fan coil units for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Examine roughing-in for piping and electrical connections to verify actual locations before fan coil unit installation.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install fan coil units level and plumb.

B. Install fan coil units to comply with NFPA 90A.

C. Suspend fan coil units from structure with elastomeric hangers. Vibration isolators are specified in Section 230548 "Vibration and Seismic Controls for HVAC Piping and Equipment."

D. Verify locations of thermostats, humidistats, and other exposed control sensors with Drawings and room details before installation.

E. Install new filters in each fan coil unit within two weeks after Substantial Completion.

3.3 CONNECTIONS

A. Piping installation requirements are specified in other Sections. Drawings indicate general arrangement of piping, fittings, and specialties. Specific connection requirements are as follows:

1. Install piping adjacent to machine to allow service and maintenance.
2. Connect piping to fan coil unit factory hydronic piping package. Install piping package if shipped loose.
3. Connect condensate drain to indirect waste.

    a. Install condensate trap of adequate depth to seal against fan pressure. Install cleanouts in piping at changes of direction.

B. Connect supply-air and return-air ducts to fan coil units with flexible duct connectors specified in Section 233300 "Air Duct Accessories." Comply with safety requirements in UL 1995 for duct connections.

C. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."

D. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.4 FIELD QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.

B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.

C. Perform the following tests and inspections:

1. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
2. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.

D. Remove and replace malfunctioning units and retest as specified above.

E. Prepare test and inspection reports.

3.5 ADJUSTING

A. Adjust initial temperature and humidity set points.

B. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

3.6 DEMONSTRATION

A. Train Owner's maintenance personnel to adjust, operate, and maintain fan coil units.

END OF SECTION 238219

SECTION 260000 – GENERAL ELECTRICAL REQUIREMENTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SCOPE

A. Basic electrical requirements specifically applicable to Division 26 Sections.

B. Work includes but is not necessarily limited to the following:

1. Labor, materials, services, equipment, and appliances required for completion of tasks as indicated on drawing or in specification or as inherently necessary to provide complete and operational electrical systems including:

   a. All temporary construction power including test power, temporary heat and lighting;
   b. Incidental items not indicated on the drawings nor mentioned in the Specifications that belong to the work described, or are required to provide complete and operable systems, as though called out here in every detail;
   c. Cleaning, cutting, patching, repairing and painting;
   d. Testing and commissioning;
   e. The Contractor shall coordinate this Section with all other Sections of the Specification.

1.3 DRAWINGS AND SPECIFICATIONS

A. Drawings accompanying these Specifications show intent of Work to be done. Specifications shall identify quality and grade of installation and where equipment and hardware is not particularly specified, Contractor shall provide submittals for all products and install them per manufacturers' recommendations, and in a workmanlike manner.

B. Examine Drawings and Specifications for elements in connection with this Work; determine existing and new general construction conditions and be familiar with all limitations caused by such conditions.

C. In the event of a conflict or inconsistency between items indicated on the plans and/or specifications or with code requirements, the note, specification or code which prescribes and establishes the more complete job or the higher standard prevail.

D. Plans are intended to show general arrangement and extent of Work contemplated. Exact location and arrangement of parts shall be determined after the Owner has reviewed equipment, as Work progresses, to conform in best possible manner with surroundings, and as directed by the Owner's Representative.

E. For purposes of clearness and legibility, the electrical drawings are essentially diagrammatic. The size and location of equipment is shown to scale where possible. The contractor shall verify all

conditions, data information as indicated on the drawings and in the specification sections where electrical work interfaces with other trades.

F. Contract Documents are intended to show the scope and general arrangement of the Work under this Contract. Drawings are not intended to be scaled for roughing in measurements or to serve as shop drawings. Where job conditions require minor changes or adjustments in the indicated locations or arrangement of the Work, such changes shall be made without change in the Contract amount.

G. The contractor shall maintain as built drawings to reflect all changes made during construction and any deviations from the electrical drawings. This includes deviations from circuit numbers and any addition, deletion or relocation of fixtures/outlets shown on working drawings.

1.4 UTILITIES

A. Location and sizes of electrical, mechanical and plumbing service facilities are shown in accordance with data secured from existing record drawings and site observations. Data shown are offered as an estimating guide without guarantee of accuracy. Check and verify all data given, and verify exact location of all utility services pertaining to Work prior to excavation or performing Work.

1.5 APPLICABLE REFERENCE STANDARDS, CODES AND REGULATIONS

A. Meet requirements of all state codes having jurisdiction.

B. State of California Code of Regulations:

1. Title 8, Chapter 4. Division of Industrial Safety, Subchapter 5. Electrical Safety Orders (Cal/OSHA):

   a. Low-Voltage Electrical Safety Orders (Sections 2299 - 2599)
   b. High-Voltage Electrical Safety Orders (Sections 2700 - 2989)

2. Title 19, State Fire Marshal Regulations
3. Current California Building Code (CBC), Title 24, Part 2
4. Current California Electrical Code, Title 24, Part 3
5. Current California Mechanical Code, Title 24, Part 4
6. Current California Plumbing Code, Title 24, Part 5
7. Current California Energy Code, Title 24, Part 6
8. Current California Fire Code, Title 24, Part 9
9. Current California Standards Code, Title 24, Part 12

C. Additional Referenced Standards:

1. ANSI American National Standards Institute
2. IEEE Institute of Electrical and Electronic Engineers
3. NEMA National Electrical Manufacturer's Association
4. NFPA National Fire Protection Association Standards
5. UL Underwriters Laboratories

D. Codes and ordinances having jurisdiction over Work are minimum requirements; but, if Contract Documents indicate requirements, which are in excess of those minimum requirements, then requirements of the Contract Documents shall be followed. Nothing in these drawings and

specifications shall be construed to permit work not conforming to governing codes or regulations. Should there be any conflicts between Contract Documents or codes or any ordinances having jurisdiction, report these to the Owner's Representative.

E. Obtain permits, and request inspections from authority having jurisdiction.

1.6 PROJECT AND SITE CONDITIONS

A. The arrangement of and connection to equipment shown on the Drawings is based upon information available and is not intended to show exact dimensions peculiar to a specific manufacturer. The Drawings are, in part, diagrammatic and some features of the illustrated equipment installations may require revision to meet actual equipment installation requirements. Structural supports, housekeeping pads, piping connections and adjacent equipment may have to be altered to accommodate the equipment provided. No additional payment will be made for such revisions or alterations.

B. Examine all Drawings and Specifications to be fully cognizant of all work required under this Division.

C. Examine site related work and surfaces before starting work of any Section.

D. Install Work in locations shown on approved Drawings, unless prevented by Project conditions.

E. Prepare drawings showing proposed rearrangement of Work to meet Project conditions, including changes to Work specified in other Sections. Obtain permission from the Owner's Representative before proceeding.

1.7 COOPERATION WITH WORK UNDER OTHER DIVISIONS

A. Cooperate with other trades to facilitate general progress of Work. Allow all other trades every reasonable opportunity for installation of their work.

B. Work under this Division shall follow general building construction closely. Set pipe sleeves and inserts and verify that openings for chases and pipes are provided.

C. Work with other trades in determining exact location of outlets, conduits, pipes, and pieces of equipment to avoid interference with lines required to maintain proper installation of Work.

D. Make such progress in the Work to not delay work of other trades.

1.8 DISCREPANCIES

A. The contractor shall check all drawings furnished to him immediately upon their receipt and shall promptly notify the owner of any discrepancies. Figures marked on drawings shall in general be followed in preference to scale measurements. Large scale drawings in general govern small scale drawings. The contractor shall compare all drawings and verify the figures before laying out the work and will be responsible for any errors which might have been avoided thereby. Where no figures or notations are given, the plans shall be followed

B. Omissions from the Drawings or Specifications or the erroneous description of details of work which are manifestly necessary to carry out the intent of the Drawings and Specifications, or which are customarily performed, shall not relieve the Contractor from performing such omitted or

erroneously described details of the work but they shall be performed as if fully and correctly set forth and described in the drawings and specifications.

C. If any part of the Specifications or Drawings appears unclear or contradictory, apply to Owner's Representative for interpretation and decision as early as possible, including during bidding period. Do not proceed with such work without Owner Representatives decision. Beginning work of any Section constitutes acceptance of conditions.

1.9 CHANGES

A. The Contractor shall be responsible to make and obtain approval from the Owner's Representative for all necessary adjustments in piping and equipment layouts as required to accommodate the relocations of equipment and/or devices, which are affected by any approved authorized changes or Product substitutions. All changes shall be clearly indicated on the "Record" drawings.

1.10 SUBMITTALS

A. Refer to Division 01 for additional requirements.

B. The manufacturer, contractor or supplier shall include a written statement that the submitted equipment, hardware or accessory complies with the requirement of that particular specification section.

C. The manufacturer shall resubmit the specification section showing compliance with each respective paragraphs and specified items and features in that particular specification section.

D. All exceptions shall be clearly identified by referencing respective paragraph and other requirements along with proposed alternative.

E. Note that prior to acceptance of submittals for review, a submittal schedule shall be submitted to the Owner's Representative.

F. Submit all Division 26 shop drawings and product data grouped and referenced by the specification technical section number in one complete submittal package.

G. Shop Drawings:

1. Include installation details of equipment indicating proposed location, layout and arrangement, accessories, piping, and other items that must be shown to assure a coordinated installation.
2. Indicate adequate clearance for operation, maintenance, and replacement of operating equipment devices.
3. If equipment is rejected, revise drawings to show acceptable equipment and resubmit.
4. Whenever more than one (1) manufacturer's product is specified, the first named product is the basis of design used in the Drawings and the use of alternate-named manufacturer's products or substitutes may require modifications to the design.
5. The Contractor shall be responsible for all equipment ordered and/or installed prior to receipt of shop drawings returned from the Owner's Representative bearing the Owner's Representative stamp of "Reviewed". All corrections or modifications to the equipment as noted on the shop drawings shall be performed and equipment removed from the job site at the request of the Owner's Representative without additional compensation.

6. Manufacturer's Data: For each manufactured item, provide current manufacturer's descriptive literature of cataloged products, certified equipment drawings, diagrams, performance and characteristic curves if applicable, and catalog cuts.
7. Standard Compliance: When materials or equipment provided by the Contractor must conform to the standards of organizations such as American National Standards Institute (ANSI) or UL, submit proof of such conformance to the Owner Representative for approval. If an organization uses a label or listing to indicate compliance with a particular standard, the label or listing will be acceptable evidence, unless otherwise specified. In lieu of the label or listing, submit a certificate from an independent testing organization, which is competent to perform acceptance testing and is approved by the Owner Representative. The certificate shall state that the item has been tested in accordance with the specified organization's test methods and that the item conforms to the specified organization's standard.
8. Certified Test Reports: Before delivery of materials and equipment, certified copies of all test reports specified in individual sections shall be submitted for approval.
9. Certificates of Compliance or Conformance: Submit manufacturer's certifications as required on products, materials, finish, and equipment indicated in the technical sections. Certifications shall be documents prepared specifically for this Contract. Pre-printed certifications and copies of previously submitted documents will not be acceptable. The manufacturer's certifications shall name the appropriate products, equipment, or materials and the publication specified as controlling the quality of that item. Certification shall not contain statements to imply that the item does not meet requirements specified, such as "as good as"; or "achieve the same end use and results as materials formulated in accordance with the referenced publications"; or "equal or exceed the service and performance of the specified material." Certifications shall simply state that the item conforms to the requirements specified. Certificates shall be printed on the manufacturer's letterhead and shall be signed by the manufacturer's official authorized to sign certificates of compliance or conformance.

H. The Contractor shall submit all passcodes and passwords for any hardware and software required for the operations and troubleshooting in all systems and components no less than fourteen (14) calendar days prior to Final Completion.

1.11 PROJECT RECORD DOCUMENTS

A. Refer to Division 01 for additional requirements.

1. All changes, deviations and information recorded on the “Project Record Drawings” set during Construction shall be redrafted using the latest version of AutoCAD or Revit, where applicable.
2. Submit completed shop drawings to the Owner prior to completion in digital format.
3. Contractor hand-marked or drafted redlined “Project Record Drawings” will not be accepted.

1.12 PRODUCT ALTERNATIVES OR SUBSTITUTIONS

A. Refer to General Conditions and Division 01 for additional requirements.

1.13 OPERATING INSTRUCTIONS

A. Furnish approved operating instructions for systems and equipment indicated in the technical sections for use by operation and maintenance personnel.

1.14 MANUFACTURER'S RECOMMENDATIONS

A. Where installation procedures or any part thereof are required to be in accordance with manufacturer's recommendations, furnish printed copies of the recommendations prior to installation. Installation of the item shall not proceed until recommendations are received. Failure to furnish recommendations shall be cause for rejection of the equipment or material.

1.15 DELIVERY AND STORAGE

A. Refer to Division 01 for additional requirements.

B. Handle, store, and protect equipment and materials in accordance with the manufacturer's recommendations and with the requirements of NFPA 70B P, Appendix I, titled "Equipment Storage and Maintenance During Construction." Replace damaged or defective items with new items.

1.16 GUARANTEE

A. Except as may be specified under other sections in the Specifications, guarantee all equipment furnished under the Specifications for a period of one year from date of project acceptance against defective workmanship and material and improper installation. Upon notification of failure, correct deficiency immediately and without cost to the Owner.

B. Standard warranty of manufacturer shall apply for replacement of parts after expiration of the above period. Manufacturer shall furnish replacement parts to the Owner for their service agency as directed.

PART 2 - PRODUCTS

2.1 COMPETITIVE PRODUCTS

A. Unless otherwise noted, any reference in the Specification to any article, device, product, material, fixture, form, or type of construction by name, make, or catalog number shall be interpreted as establishing a standard of quality and shall not be construed as limiting competition. The Contractor may at his option propose substitutions for such material in accordance with the substitution procedure outlined in the Contract Documents.

2.2 MATERIALS

A. Provide all new materials and equipment, free from any defects, in first-class condition, and suitable for the space provided. Provide materials and equipment approved by UL authority having jurisdiction approved testing agency, wherever standards have been established by that agency.

B. Where two or more units of the same class of material or equipment are required, provide products of a single manufacturer. Component parts of units or equipment need not be products of the same manufacturer.

C. Unless otherwise indicated, provide materials and equipment which are the standard products of manufacturers regularly engaged in the production of such materials and equipment. Provide the manufacturers' latest standard design that conforms to these Specifications.

D. Provide materials and equipment with manufacturers' standard finish system, except where otherwise specified. Provide manufacturers' standard finish color, except where specific color is indicated. If manufacturer has no standard color, finish equipment with ANSI Number 61, light gray color.

PART 3 - EXECUTION

3.1 GENERAL

A. Obtain and pay for all permits and inspections, including any independent testing required to verify standard compliance, and deliver certificates for same to the Owner's Representative.

3.2 WORK RESPONSIBILITIES

A. The drawings indicate diagrammatically the desired locations or arrangement of piping, equipment, etc., and are to be followed as closely as possible. Proper judgment must be exercised in executing the work to secure the best possible installation in the available space and to overcome local difficulties due to space limitations or interference with structural conditions.

B. The Contractor is responsible for the correct placing of Work and the proper location and connection of Work in relation to the work of other trades. Advise appropriate trade as to locations of access panels.

C. In the event changes in the indicated locations or arrangements are necessary, due to developed conditions in the construction or rearrangement of furnishings or equipment, such changes shall be made without extra cost, providing the change is ordered before the conduit runs, etc. and work directly connected to same is installed and no extra materials are required.

D. Where equipment is furnished by others, verify dimensions and the correct locations of this equipment before proceeding with the roughing-in of connections.

E. All scaled and figured dimensions are approximate of typical equipment of the class indicated. Before proceeding with any work, carefully check and verify all dimensions, sizes, etc. with the drawings to see that the equipment will fit into the spaces provided without violation of applicable codes.

F. Should any changes to the Work indicated on the Drawings or described in the Specifications be necessary in order to comply with the above requirements, notify the Owner immediately and cease work on all parts of the contract, which are affected until approval for any required modifications to the construction has been obtained from the Owner.

G. Be responsible for any cooperative work, which must be altered due to lack of proper supervision or failure to make proper provisions in time. Such changes shall be under direction of the Owner and shall be made to his satisfaction. Perform all Work with competent and skilled personnel.

H. The electrical drawings do not indicate all fittings, hardware, or appurtenances required for a complete operating installation.

I. Wiring diagrams are not intended to indicate the exact course of raceways.

J. One-line and riser diagrams are only schematics and do not show physical arrangements of equipment.

K. All workmanship, including aesthetic as well as electrical aspects of the Work, shall be of the highest quality consistent with the best practices of the trade.

L. Replace or repair, without additional compensation, any Work, which, in the opinion of the Owner, does not comply with these requirements.

3.3 CLEANING & PAINTING OF EQUIPMENT

A. Factory Applied:

1. Electrical equipment shall have factory-applied painting systems, which shall, as a minimum, meet the requirements of NEMA ICS 6 corrosion-resistance test, except equipment specified to meet requirements of ANSI C37.20 shall have a finish as specified in ANSI C37.20.
2. Refer to individual sections of this Division for more stringent requirements.

B. Field Applied: Paint electrical equipment as required to touch up, to match finish on other equipment in adjacent spaces, or to meet safety criteria.

C. After installation, all metal finishes shall be polished and cleaned of all dirt, rust, cement, plaster, grease, and paint.

END OF SECTION 260000

SECTION 260519 - LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Building wires and cables rated 600 V and less.
2. Connectors, splices, and terminations rated 600 V and less.

B. Related Requirements:

1. Section 260533 “Raceways and Boxes for Electrical Systems"
2. Section 260553 "Identification for Electrical Systems."

1.3 DEFINITIONS

A. ASTM: American Society of Testing Materials.

B. ICEA: Insulated Cable Engineers Association.

C. IEEE: Institute of Electrical & Electronics Engineers.

D. NEMA: National Electrical Manufacturers Association.

E. NETA ATS: InterNational Electrical Testing Association - Acceptance Testing Specification.

F. VFD: Variable frequency drive.

1.4 ACTION SUBMITTALS

A. Product Data: Submit manufacturer’s technical data for each type of product, indicating conductor/cable construction, insulation material, thickness of insulation, jacket, cable stranding, and voltage rating of each type of conductor/cable specified, splices and terminations. Indicate date and place of manufacture for each conductor/cable, cable, splice and termination.

B. Manufacturer’s ISO certification.

C. Product Cable Schedule: Indicate type, use, location, and termination locations.

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Independent Testing Agency.

B. Field quality-control reports. Perform field testing of cables per para 3.8. Submit six (6) copies of field test reports to owner's representative within two (2) weeks of completion of test.

1.6 QUALITY ASSURANCE

A. General Requirements: The low voltage power conductors and cable shall be copper, minimum 600V rated unless otherwise indicated. Aluminum conductors and cables shall not be accepted unless otherwise indicated.

B. Materials and installation shall meet or exceed requirements in the following referenced standards and shall be listed and labelled by UL.

1. ICEA S-95-658/ NEMA WC 70.

2. UL 1072.
3. IEEE.
4. ASTM.
5. NEMA.

C. Conductors and cables shall be of the same manufacturer and shipped to the job site in original unbroken reels.

D. Conductors and cables shall be manufactured with in twelve (12) months of installation. Date of manufacture shall be clearly marked on conductors or conductor reels.

E. Manufacturer shall have minimum ten (10) years experience in the manufacturer of conductors and cables similar to those specified on this project.

F. Manufacturer shall have ISO 9001 and ISO 9002 certification.

G. All conductors and cables shall be new and supplied by a local distributor.

H. If alternate manufacturer of products other than what are specified in this section are submitted, all necessary documents not limited to cut sheets, technical information, test reports from recognized testing labs and factory test reports shall be submitted to the satisfaction of the owner/engineer to ensure quality and conformance to the specifications. Additional testing shall be undertaken if it is concluded by the owner/engineer that the submitted test reports are either insufficient or do not include all tests necessary for product acceptance. The tests shall be conducted by a recognized lab acceptable to the owner/engineer and all tests shall be witnessed by owner's/engineer's personnel. All testing procedures and test results shall be satisfactory to the owner/engineer. Contractor shall be responsible for arranging the tests, for transportation, food and lodging for minimum of one owner's/engineer's representative to witness the test at the testing lab. Include all costs for the above in the bid.

I. Testing: Provide the services of an independent qualified testing laboratory to perform the specified field tests. Notify the University's Representative fourteen (14) days in advance of performance of work requiring testing.

J. Conductors, cables, splices and terminations shall be manufactured within twelve (12) months of installation. Each item shall have a permanent marking on the product or the original manufacturers' package indicating the date of manufacture unless otherwise noted.

K. Testing Agency Qualifications:

1. Testing agency shall be an independent company; shall have been a member of NETA for a minimum of last ten (10) years and has permanent in-house testing engineers and technicians involved with testing of low voltage electrical power conductors and cables similar to those specified on this project.
2. Testing company shall be located with 50 miles radius of the project.
3. Testing Agency's Field Supervisor: Certified by NETA to supervise on-site testing.
4. Field Testing technician and supervisor shall have minimum ten (10) years' experience in field testing of low voltage power conductors and cables of the type and rating similar to the conductors and cables to be tested on this project.

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following manufacturers:

1. General Cable Technologies Corporation.
2. Southwire Incorporated
3. Alpha Wire.
4. Belden Inc.
5. Encore Wire Corporation..

B. Conductor Material: Electrical grade, soft drawn annealed copper, 98 percent conductivity, and fabricated in accordance with ASTM and ICEA standards. Minimum size is number 12 for branch circuits, number 14 stranded for control wiring. Aluminum conductors are not permitted. **Copper** Conductors: Comply with NEMA WC 70/ICEA S-95-658.

C. Conductor Insulation: Comply with NEMA WC 70/ICEA S-95-658 for Type THHN-2-THWN-2 or Type XHHW-2.

D. Multiconductor Cable: Comply with NEMA WC 70/ICEA S-95-658 for Type SO with ground wire.

E. Provide separate neutral with each branch circuit serving outlets. When dedicated neutrals are provided, use color spiral to match associated phase.

2.2 CONNECTORS AND SPLICES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following manufacturers:

1. Ideal Industries, Inc.
2. Ilsco
3. NSi Industries LLC.
4. O-Z/Gedney; a brand of Emerson Industrial Automation.

5. 3M; Electrical Markets Division.
6. TE Connectivity - Raychem.

B. Description: Factory-fabricated connectors and splices of size, ampacity rating, material, type, and class for application and service indicated.

C. Copper conductors shall be terminated in copper or bronze mechanical connectors or lugs or tool applied compression connections made of copper for all connections except those on wiring devices.

D. Splices in wires No. 10 and smaller shall be made with twist-on splicing connector in accordance with UL486-C. Connections in wires No. 8 and larger shall be made with compression type connectors in accordance with UL486-A and wrapped with insulated tape in accordance with UL501. Insulating tape shall be applied in a minimum of two layers of half wrap or built to match the overall insulation of the wire.

E. Splices in underground pull boxes shall be made submersible type and made using “3M” Scotch-cast epoxy kits.

F. Pressure type connectors are not permitted.

2.3 SYSTEM DESCRIPTION

A. Electrical Components, Devices, and Accessories: UL Listed and labeled as defined in CEC , by a qualified testing agency, and marked for intended location and application.

B. Comply with CEC.

PART 3 - EXECUTION

3.1 CONDUCTOR MATERIAL APPLICATIONS

A. Branch Circuits: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger, except VFD cable, which shall be extra flexible stranded.

3.2 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS

A. Exposed Branch Circuits, Including in Crawlspaces: Type THHN-2-THWN-2, single conductors in raceway.

B. Branch Circuits Concealed in Ceilings, Walls, and Partitions: Type THHN-2-THWN-2, single conductors in raceway.

C. Branch Circuits Concealed in Concrete, below Slabs-on-Grade, and Underground: Type XHHW-2, single conductors in raceway

D. Branch Circuits Installed Below Raised Flooring: Type THHN-2-THWN-2, single conductors in raceway

E. Branch Circuits in Cable Tray: TC rated Type XHHW-2, single conductors larger than No. 1/0 AWG

F. Cord Drops and Portable Appliance Connections: Type SO, hard service cord with stainless-steel, wire-mesh, strain relief device at terminations to suit application.

G. VFD Output Circuits: Type TC-ER cable.

3.3 INSTALLATION OF CONDUCTORS AND CABLES

A. All conductors and cables shall be installed in a raceway.

B. Before installing conductors and cables in existing conduits, verify the continuity of each conduit; each surface conduit is properly supported per code and clear of any debris.

C. Complete raceway installation between conductor and cable termination points according to Section 260533 "Raceways and Boxes for Electrical Systems" prior to pulling conductors and cables.

D. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.

E. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.

F. Install exposed cables parallel and perpendicular to surfaces of exposed structural members and follow surface contours where possible.

G. Support cables according to Section 260529 "Hangers and Supports for Electrical Systems."

H. Complete cable tray systems installation according to Section 260536 "Cable Trays for Electrical Systems" prior to installing conductors and cables.

3.4 CONNECTIONS

A. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A-486B.

B. Make splices, terminations, and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors].

1. Use oxide inhibitor in each splice, termination, and tap for aluminum conductors.

C. Wiring at Outlets: Install conductor at each outlet, with at least 6 inches (150 mm) of slack.

3.5 IDENTIFICATION

A. Each conductor shall be factory color coded by conductor manufacturer. Identify and color-code conductors and cables according to Section 260553 "Identification for Electrical Systems."

B. Identify each spare conductor at each end with identity number and location of other end of conductor and identify as spare conductor.

3.6 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 260544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

3.7 FIELD QUALITY CONTROL

A. Testing Agency: Engage an independent qualified testing agency to perform tests and inspections.

B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.

C. Perform the following tests and inspections with the assistance of a factory-authorized service representative:

1. After installing conductors and cables and before electrical circuitry has been energized, test service entrance conductors, feeder conductors and the conductors feeding the following critical equipment and services] for compliance with requirements.

2. Perform each visual and mechanical inspection and electrical tests stated in latest NETA Acceptance Testing Specification section 7.3.2 (Inspection and Test Procedures-Cables, Low Voltage-600V Maximum). Certify compliance with test parameters per NETA tables.

3. Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each splice in conductors No. 3 AWG and larger. Remove box and equipment covers so splices are accessible to portable scanner. Correct deficiencies determined during the scan.

a. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each splice 11 months after date of Substantial Completion.
b. Instrument: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
c. Record of Infrared Scanning: Prepare a certified report that identifies splices checked and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

D. Test and Inspection Reports: Prepare a written report to record the following:

1. Procedures used.
2. Results that comply with requirements. Include color scan images.
3. Results that do not comply with requirements and corrective action taken to achieve compliance with requirements.

E. Cables will be considered defective if they do not pass tests and inspections.

END OF SECTION 260519

SECTION 260526 - GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions apply to this Section.

1.2 SUMMARY

A. Section Includes: Grounding systems and equipment.

1.3 Definitions:

A. NETA ATS: InterNational Electrical Testing Association - Acceptance Testing Specification.

B. NETA MTS: InterNational Electrical Testing Association - Maintenance Testing Specification.

C. NFPA : National Fire Protection Association.

D. IEEE: Institute of Electrical and Electronics Engineers

1.4 ACTION SUBMITTALS

A. Product Data: Submit manufacturer’s technical catalog cuts for each type of product indicated.

B. Shop Drawings: Site drawings to scale including details showing location and size of each field connection of grounding system.

1. Wiring Diagrams: Differentiate between manufacturer installed and field installed wiring.

C. Sustainable Design Submittals:

1. Product Data: For each conductor and cable indicating lead content.

1.5 INFORMATIONAL SUBMITTALS

A. Informational Submittals: Plans drawn to scale (1/4”=1’-0”) showing dimensioned locations of grounding features specified in "Field Quality Control" Article, including the following:

1. Grounding conductors, connectors.

B. Qualification Data: For qualified independent testing agency and testing agency's field supervisor.

C. Field quality-control reports. Submit written test reports including the following:

1. Test procedures used.
2. Test results that comply with requirements.
3. Results of failed tests and corrective action taken to achieve test results that comply with requirements.

1.6 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in CEC, by a qualified testing agency, and marked for intended location and application.

B. Comply with UL 467 for grounding and bonding materials and equipment.

PART 2 - PRODUCTS

2.1 GROUNDING ELECTRODES, CONDUCTORS, CONNECTOR, BUS:

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following, or equal:

1. Grounding Connectors, Bars and Rods:

a. Erico - Pentair Electrical Fastening Solutions
b. Burndy – A Hubbell Company.
c. Ideal Industries, Inc.
d. O-Z/Gedney Co. - A brand of Emerson Industrial Automation.
e. Thomas & Betts - A Member of the ABB Group.

2. Grounding Conductors and cables:

a. Southwire
b. American Insulated Wire
c. Okonite

2.2 CONDUCTORS

A. Insulated Conductors: Copper wire or cable insulated for 600 V unless otherwise required by applicable Code or authorities having jurisdiction.

B. Bare Copper Conductors:

1. Solid Conductors: ASTM B 3.
2. Stranded Conductors: ASTM B 8.
3. Tinned Conductors: ASTM B 33.

4. Bonding Cable: 28 kcmil, 14 strands of No. 17 AWG conductor, 1/4 inch (6 mm) in diameter.
5. Bonding Conductor: No. 4 or No. 6 AWG, stranded conductor.
6. Bonding Jumper: Copper tape, braided conductors terminated with copper ferrules; 1-5/8 inches (41 mm) wide and 1/16 inch (1.6 mm) thick.
7. Tinned Bonding Jumper: Tinned-copper tape, braided conductors terminated with copper ferrules; 1-5/8 inches (41 mm) wide and 1/16 inch (1.6 mm) thick.

C. Lead Content: Less than 300 parts per million

2.3 CONNECTORS

A. Listed and labeled by UL for applications in which used and for specific types, sizes, and combinations of conductors and other items connected.

B. Bolted Connectors for Conductors, Rods and Pipes: Copper or copper alloy, pressure type with at least two bolts.

1. Pipe Connectors: Clamp type, sized for pipe.

C. Lead Content: Less than 300 parts per million

PART 3 - EXECUTION

3.1 APPLICATIONS

A. Conductors: Install solid conductor for No. 8 AWG and smaller, and stranded conductors for No. 6 AWG and larger unless otherwise indicated.

B. Conductor Terminations and Connections:

1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.

3.2 EQUIPMENT GROUNDING

A. Install insulated equipment grounding conductors with all feeders and branch circuits in the same conduit containing phase and neutral conductors. Comply with CEC, Article 250, for types, sizes, and quantities of equipment grounding conductors, unless specific types, larger sizes, or more conductors than required by CEC are indicated.

B. Install insulated equipment grounding conductors with the following items, in addition to those required by CEC. :

1. Feeders and branch circuits.
2. Lighting circuits.
3. Receptacle circuits.
4. Single-phase motor and appliance branch circuits.
5. Three-phase motor and appliance branch circuits.
6. Flexible raceway runs.
7. Armored and metal-clad cable runs.

C. Signal and Communication Equipment: In addition to grounding and bonding required by CEC, provide a separate grounding system complying with requirements in TIA/ATIS J-STD-607-A.

1. For telephone, alarm, voice and data, and other communication equipment, provide No. 4 AWG minimum insulated grounding conductor in raceway from grounding electrode system to each service location, terminal cabinet, wiring closet, and central equipment location.

2. Service and Central Equipment Locations and Wiring Closets: Terminate grounding conductor on a 1/4-by-4-by-12-inch (6.3-by-100-by-300-mm) grounding bus.
3. Terminal Cabinets: Terminate grounding conductor on cabinet grounding terminal.
4. All metallic conduits and cable tray shall be continuously bonded to maintain low resistance ground path and bonded back to the central equipment by the use of bonding jumpers where needed.

3.3 INSTALLATION

A. Grounding Conductors: Route along shortest and straightest paths possible unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.

3.4 LABELING

A. Comply with requirements in Section 260553 "Identification for Electrical Systems" for instruction signs. The label or its text shall be green.

3.5 FIELD QUALITY CONTROL

A. Testing Agency: Engage an independent qualified testing agency to perform tests and inspections. Refer to section

B. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.

C. Perform tests and inspections.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

END OF SECTION 260526

SECTION 260529 - HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the following:

1. Hangers and supports for electrical equipment and systems.
2. Construction requirements for concrete bases.

B. Related Sections include the following:

1. Section 260548.16 "Seismic Controls for Electrical Systems" for products and installation requirements necessary for compliance with seismic criteria.

1.3 DEFINITIONS

A. EMT: Electrical metallic tubing.

B. IMC: Intermediate metal conduit.

C. RMC: Rigid metal conduit.

1.4 PERFORMANCE REQUIREMENTS

A. Delegated Design: Design supports for multiple raceways, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

B. Design supports for multiple raceways capable of supporting combined weight of supported systems and its contents.

C. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

D. Rated Strength: Adequate in tension, shear, and pullout force to resist maximum loads calculated or imposed for this Project, with a minimum structural safety factor of five times the applied force.

1.5 ACTION SUBMITTALS

A. Product Data: For the following:

1. Steel slotted support systems.
2. Nonmetallic slotted support systems.

1.6 INFORMATIONAL SUBMITTALS

A. Welding certificates.

1.7 QUALITY ASSURANCE

A. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

B. Comply with CEC.

1.8 COORDINATION

A. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified together with concrete Specifications.

B. Coordinate installation of roof curbs, equipment supports, and roof penetrations. These items are specified in Section 077200 "Roof Accessories."

PART 2 - PRODUCTS

2.1 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

A. Steel Slotted Support Systems: Comply with MFMA-4, factory-fabricated components for field assembly.

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Allied Tube & Conduit: Part of Atkore International
   b. Cooper B-Line, Inc.; a division of Eaton Inc.
   c. ERICO International Corporation.
   d. GS Metals Corp.
   e. Thomas & Betts Corporation: A Member of the ABB Group.
   f. Unistrut; Part of Atkore International,
   g. Wesanco, Inc.

3. Metallic Coatings: Hot-dip galvanized after fabrication and applied according to MFMA-4.
4. Nonmetallic Coatings: Manufacturer's standard PVC, polyurethane, or polyester coating applied according to MFMA-4.
5. Painted Coatings: Manufacturer's standard painted coating applied according to MFMA-4.
6. Channel Dimensions: Selected for applicable load criteria.

B. Nonmetallic Slotted Support Systems: Structural-grade, factory-formed, glass-fiber-resin channels and angles with 9/16-inch-diameter holes at a maximum of 8 inches o.c., in at least 1 surface.

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Allied Tube & Conduit: a part of Atkore , International.
   b. B-Line, Inc.; an Eaton Business.
   c. Fabco Plastics Wholesale Limited.
   d. Seasafe, Inc.

3. Fittings and Accessories: Products of channel and angle manufacturer and designed for use with those items.
4. Fitting and Accessory Materials: Same as channels and angles, except metal items may be stainless steel.
5. Rated Strength: Selected to suit applicable load criteria.

C. Raceway and Cable Supports: As described in NECA 1 and NECA 101.

D. Conduit and Cable Support Devices: Steel hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.

E. Support for Conductors in Vertical Conduit: Factory-fabricated assembly consisting of threaded body and insulating wedging plug or plugs for non-armored electrical conductors or cables in riser conduits. Plugs shall have number, size, and shape of conductor gripping pieces as required to suit individual conductors or cables supported. Body shall be malleable iron.

F. Structural Steel for Fabricated Supports and Restraints: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.

G. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:

1. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, steel, or wood, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.

   a. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
   b. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

      1) Hilti Inc.
      2) ITW Ramset/Red Head; a division of Illinois Tool Works, Inc.
      3) MKT Fastening, LLC.
      4) Simpson Strong-Tie Co., Inc.; Masterset Fastening Systems Unit.

2. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated steel, for use in hardened portland cement concrete with tension, shear, and pullout capacities appropriate for supported loads and building materials in which used.

a. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
b. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1) Cooper B-Line, Inc.; a division of Cooper Industries.
2) Empire Tool and Manufacturing Co., Inc.
3) Hilti Inc.
4) ITW Ramset/Red Head; a division of Illinois Tool Works, Inc.
5) MKT Fastening, LLC.

3. Concrete Inserts: Steel or malleable-iron, slotted support system units similar to MSS Type 18; complying with MFMA-4 or MSS SP-58.
4. Clamps for Attachment to Steel Structural Elements: MSS SP-58, type suitable for attached structural element.
5. Through Bolts: Structural type, hex head, and high strength. Comply with ASTM A 325.
6. Toggle Bolts: All-steel springhead type.
7. Hanger Rods: Threaded steel.

2.2 FABRICATED METAL EQUIPMENT SUPPORT ASSEMBLIES

A. Description: Welded or bolted, structural-steel shapes, shop or field fabricated to fit dimensions of supported equipment.

B. Materials: Comply with requirements in Section 055000 "Metal Fabrications" for steel shapes and plates.

PART 3 - EXECUTION

3.1 APPLICATION

A. Comply with NECA 1 and NECA 101 for application of hangers and supports for electrical equipment and systems except if requirements in this Section are stricter.

B. Maximum Support Spacing and Minimum Hanger Rod Size for Raceway: Space supports for EMT, IMC, and RMC as required by CEC. Minimum rod size shall be 1/4 inch in diameter.

C. Multiple Raceways or Cables: Install trapeze-type supports fabricated with steel slottedsupport system, sized so capacity can be increased by at least 25 percent in future without exceeding specified design load limits.

1. Secure raceways and cables to these supports with two-bolt conduit clamps.

D. Spring-steel clamps designed for supporting single conduits without bolts may be used for 1-1/2-inch and smaller raceways serving branch circuits and communication systems above suspended ceilings and for fastening raceways to trapeze supports.

3.2 SUPPORT INSTALLATION

A. Comply with NECA 1 and NECA 101 for installation requirements except as specified in this Article.

B. Raceway Support Methods: In addition to methods described in NECA 1, EMT, IMC, and RMC may be supported by openings through structure members, as permitted in CEC.

C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.

D. Mounting and Anchorage of Surface-Mounted Equipment and Components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:

1. To Wood: Fasten with lag screws or through bolts.
2. To New Concrete: Bolt to concrete inserts.
3. To Masonry: Approved toggle-type bolts on hollow masonry units and expansion anchor fasteners on solid masonry units.
4. To Existing Concrete: Expansion anchor fasteners.

5. Instead of expansion anchors, powder-actuated driven threaded studs provided with lock washers and nuts may be used in existing standard-weight concrete 4 inches thick or greater. Do not use for anchorage to lightweight-aggregate concrete or for slabs less than 4 inches thick.
6. To Steel: Welded threaded studs complying with AWS D1.1/D1.1M, with lock washers and nuts Beam clamps (MSS Type 19, 21, 23, 25, or 27) complying with MSS SP-69.
7. To Light Steel: Sheet metal screws.
8. Items Mounted on Hollow Walls and Nonstructural Building Surfaces: Mount cabinets, panelboards, disconnect switches, control enclosures, pull and junction boxes, transformers, and other devices on slotted-channel racks attached to substrate.

E. Drill holes for expansion anchors in concrete at locations and to depths that avoid reinforcing bars.

3.3 INSTALLATION OF FABRICATED METAL SUPPORTS

A. Comply with installation requirements in Section 055000 "Metal Fabrications" for site-fabricated metal supports.

B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor electrical materials and equipment.

C. Field Welding: Comply with AWS D1.1/D1.1M.

3.4 CONCRETE BASES

A. Construct concrete bases of dimensions indicated but not less than 4 inches larger in both directions than supported unit, and so anchors will be a minimum of 10 bolt diameters from edge of the base.

B. Use 3000-psi, 28-day compressive-strength concrete.

C. Anchor equipment to concrete base.

1. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
2. Install anchor bolts to elevations required for proper attachment to supported equipment.
3. Install anchor bolts according to anchor-bolt manufacturer's written instructions.

3.5 PAINTING

A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.

1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils.

B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION 260529

SECTION 260533 - RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Metal conduits, tubing, and fittings.
2. Nonmetal conduits, tubing, and fittings.
3. Metal wireways and auxiliary gutters.
4. Nonmetal wireways and auxiliary gutters.
5. Surface raceways.
6. Boxes, enclosures, and cabinets.
7. Handholes and boxes for exterior underground cabling.

B. Related Requirements:

1. Section 260543 "Underground Ducts and Raceways for Electrical Systems" for exterior ductbanks, manholes, and underground utility construction.

1.3 DEFINITIONS

A. ARC: Aluminum rigid conduit.

B. EMT: Electrical metal tubing

C. ENT: Electrical non-metallic tubing

D. GRC: Galvanized rigid steel conduit.

E. HDPE: High density polyethylene pipe

F. IMC: Intermediate metal conduit.

G. LFMC: Liquidtite flexible metal conduit

H. LFNC: Liquitite flexible non-metallic conduit.

I. RNC: Rigid non-metallic conduit

J. RTRC: Reinforced thermosetting resin conduit

1.4 QUALITY ASSURANCE:

A. Each conduit shall bear manufacturer's trademark and UL label.

B. Each type of conduit and fittings shall be of a single manufacturer. Multiple manufacturer's of the same material are not acceptable.

C. Comply with California Electric Code (CEC)

1.5 ACTION SUBMITTALS

A. Product Data: For surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.

B. LEED Submittals:

1. Product Data for Credit IEQ 4.1: For solvent cements and adhesive primers, documentation including printed statement of VOC content.
2. Laboratory Test Reports for Credit IEQ 4: For solvent cements and adhesive primers, documentation indicating that products comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

C. Shop Drawings: For custom enclosures and cabinets. Include plans, elevations, sections, and attachment details.

1.6 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Conduit routing plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of items involved:

1. Structural members in paths of conduit groups with common supports.
2. HVAC and plumbing items and architectural features in paths of conduit groups with common supports.

B. Qualification Data: For professional engineer.

C. Seismic Qualification Certificates: For enclosures, cabinets, and conduit racks and their mounting provisions, including those for internal components, from manufacturer.

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
4. Detailed description of conduit support devices and interconnections on which the certification is based and their installation requirements.

D. Source quality-control reports.

PART 2 - PRODUCTS

2.1 METAL CONDUITS, TUBING, AND FITTINGS

~~A.~~ Manufacturers: Subject to compliance with requirements, provide products by one of the following~~:~~

1. Allied Tube & Conduit; a Tyco International Ltd. Co.
2. Electri-Flex Company.
3. O-Z/Gedney; a brand of EGS Electrical Group.
4. Republic Conduit.
5. Robroy Industries.
6. Thomas & Betts Corporation.
7. Western Tube and Conduit Corporation.
8. Wheatland Tube Company; a division of John Maneely Company.

B. Listing and Labeling: Metal conduits, tubing, and fittings shall be UL listed and labeled as defined in CEC, and marked for intended location and application.

C. GRC: Comply with ANSI C80.1 and UL 6.

D. ARC: Comply with ANSI C80.5 and UL 6A.

E. IMC: Comply with ANSI C80.6 and UL 1242.

F. PVC-Coated Steel Conduit: PVC-coated rigid steel conduit -

1. Comply with ANSI C80.1 ETL PVC-001,NEMA RN 1 and UL 6.
2. Coating Thickness: 0.040 inch, minimum.
3. A PVC Coated Sealing Locknut shall be used on all exposed male threads transitioning into female NPT threads which do not have sealing sleeves, including transitions from PVC couplings/female adapters to PVC coated GRC elbows in direct burial applications. PVC Coated Sealing Locknuts are not to be used in place of a conduit hub.

G. EMT: Comply with ANSI C80.3 and UL 797.

H. FMC: Comply with UL 1; zinc-coated steel.

I. LFMC: Flexible steel conduit with PVC jacket and complying with UL 360.

J. Fittings for Metal Conduit: Comply with NEMA FB 1 and UL 514B.

1. Conduit Fittings for Hazardous (Classified) Locations: Comply with UL 886 and CEC.
2. Fittings for EMT:

   a. Material: Steel.
   b. Type: compression.

3. Expansion Fittings: PVC or steel to match conduit type, complying with UL 651, rated for environmental conditions where installed, and including flexible external bonding jumper.
4. Coating for Fittings for PVC-Coated Conduit: Minimum thickness of 0.040 inch, with overlapping sleeves protecting threaded joints.

K. PVC-Coated Fittings:

1. Fittings shall be Form 8 with a V-Seal tongue-in-groove gasket and supplied with plastic encapsulated stainless steel cover screws. Form 8 fittings shall be UL Type 4X listed and IEC IP69 certified. Fittings shall be from the same manufacturer as the conduit in order to maintain system continuity and warranty. PVC Coated fittings for hazardous locations must be UL 1203 listed.
2.

L. Joint Compound for IMC, GRC, or ARC: Approved, as defined in CEC, by authorities having jurisdiction for use in conduit assemblies, and compounded for use to lubricate and protect threaded conduit joints from corrosion and to enhance their conductivity.

2.2 NONMETALLIC CONDUITS, TUBING, AND FITTINGS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. CANTEX Inc.
2. Condux International, Inc.
3. Electri-Flex Company.
4. Lamson & Sessions; Carlon Electrical Products.
5. RACO; a Hubbell company.
6. Thomas & Betts Corporation.

B. Listing and Labeling: Nonmetallic conduits, tubing, and fittings shall be listed and labeled as defined in CEC, by a qualified testing agency, and marked for intended location and application.

C. ENT: Comply with NEMA TC 13 and UL 1653.

D. RNC: Type EPC-40-PVC, complying with NEMA TC 2 and UL 651 unless otherwise indicated.

E. LFNC: Comply with UL 1660.

F. Rigid HDPE: Comply with UL 651A.

G. Continuous HDPE: Comply with UL 651B.

H. Coilable HDPE: Preassembled with conductors or cables, and complying with ASTM D 3485.

I. RTRC: Comply with UL 1684A and NEMA TC 14.

J. Fittings for ENT and RNC: Comply with NEMA TC 3; match to conduit or tubing type and material.

K. Fittings for LFNC: Comply with UL 514B.

L. Solvent cements and adhesive primers shall have a VOC content of 510 and 550 g/L or less, respectively, when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

M. Solvent cements and adhesive primers shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.3 METAL WIREWAYS AND AUXILIARY GUTTERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Cooper B-Line, Inc.
2. Hoffman; a Pentair company.
3. Mono-Systems, Inc.
4. Square D; a brand of Schneider Electric.

B. Description: Sheet metal, complying with UL 870 and NEMA 250, Type 1, Type 3R unless otherwise indicated, and sized according to CEC.

1. Metal wireways installed outdoors shall be listed and labeled as defined in CEC, by a qualified testing agency, and marked for intended location and application.

C. Fittings and Accessories: Include covers, couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.

D. Wireway Covers: Screw-cover type unless otherwise indicated.

E. Finish: Manufacturer's standard enamel finish.

2.4 BOXES, ENCLOSURES, AND CABINETS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Cooper Technologies Company; Cooper Crouse-Hinds.
2. EGS/Appleton Electric.
3. Hoffman; a Pentair company.
4. Hubbell Incorporated; Killark Division.
5. O-Z/Gedney; a brand of EGS Electrical Group.
6. RACO; a Hubbell Company.
7. Robroy Industries.
8. Thomas & Betts Corporation.
9. Wiremold / Legrand.

B. General Requirements for Boxes, Enclosures, and Cabinets: Boxes, enclosures, and cabinets installed in wet locations shall be listed for use in wet locations.

C. Sheet Metal Outlet and Device Boxes: Comply with NEMA OS 1 and UL 514A.

D. Nonmetallic Outlet and Device Boxes: Comply with NEMA OS 2 and UL 514C.

E. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.

F. Box extensions used to accommodate new building finishes shall be of same material as recessed box.

G. Device Box Dimensions: 4 inches square by 2-1/8 inches deep.

H. Gangable boxes are prohibited.

2.5 SOURCE QUALITY CONTROL FOR UNDERGROUND ENCLOSURES

A. Handhole and Pull-Box Prototype Test: Test prototypes of handholes and boxes for compliance with SCTE 77. Strength tests shall be for specified tier ratings of products supplied.

1. Tests of materials shall be performed by an independent testing agency.
2. Strength tests of complete boxes and covers shall be by either an independent testing agency or manufacturer. A qualified registered professional engineer shall certify tests by manufacturer.
3. Testing machine pressure gages shall have current calibration certification complying with ISO 9000 and ISO 10012 and traceable to NIST standards.

PART 3 - EXECUTION

3.1 RACEWAY APPLICATION

A. Outdoors: Apply raceway products as specified below unless otherwise indicated:

~~1.~~ Exposed Conduit: GRC~~.~~
2. Concealed Conduit, Aboveground: GRC. Use EPC-40PVC inside concrete walls and columns only.
3. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC.
4. Boxes and Enclosures, Aboveground: NEMA 250, Type 3R.

B. Indoors: Apply raceway products as specified below unless otherwise indicated:

1. Exposed, Not Subject to Physical Damage: EMT.
~~2.~~ Exposed, Not Subject to Severe Physical Damage: EMT~~.~~
3. Exposed and Subject to Severe Physical Damage: GRC. Raceway locations include the following:
   a. Mechanical rooms.

4. Concealed in Ceilings and Interior Walls and Partitions: EMT.
5. Concealed in concrete walls and columns: RNC Type EPC-40-PVC.
6. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): FMC, except use LFMC in damp or wet locations.
7. Damp or Wet Locations: GRC.
8. Boxes and Enclosures: NEMA 250, Type 1, except use NEMA 250, Type 4 stainless steel in institutional and commercial kitchens and damp or wet locations.

C. Minimum Raceway Size: 3/4-inch trade size.

D. Raceway Fittings: Compatible with raceways and suitable for use and location.

1. Rigid and Intermediate Steel Conduit: Use threaded rigid steel conduit fittings unless otherwise indicated. Comply with NEMA FB 2.10.
2. PVC Externally Coated, Rigid Steel Conduits: Use only fittings listed for use with this type of conduit. Patch and seal all joints, nicks, and scrapes in PVC coating after installing conduits and fittings. Use sealant recommended by fitting manufacturer and apply in thickness and number of coats recommended by manufacturer.
3. EMT: Use compression, steel fittings. Comply with NEMA FB 2.10.

4. Flexible Conduit: Use only fittings listed for use with flexible conduit. Comply with NEMA FB 2.20.

E. Install nonferrous conduit or tubing for circuits operating above 60 Hz. Where aluminum raceways are installed for such circuits and pass through concrete, install in nonmetallic sleeve.

F. Do not install aluminum conduits, boxes, or fittings in contact with concrete or earth.

G. Install surface raceways only where indicated on Drawings.

H. Do not install nonmetallic conduit where ambient temperature exceeds 120 deg F.

3.2 INSTALLATION

A. Comply with NECA 1 and NECA 101 for installation requirements except where requirements on Drawings or in this article are stricter. Comply with NECA 102 for aluminum conduits. Comply with CEC limitations for types of raceways allowed in specific occupancies and number of floors.

B. Keep raceways at least 6 inches away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.

All electrical conduit in Class 1, Division 2 areas shall comply with CEC with the sections listed below, to meet the requirements to safeguard from potential presence of flammable gas:

- Class I, Division 2 Boundary: A conduit seal shall be required in each conduit run leaving a Class I, Division 2 location. The sealing fitting shall be permitted to be installed on either side of the boundary within 3.05 m (10 ft) of the boundary and it shall be designed and installed to minimize the amount of gas or vapor within the portion of the conduit installed in the Division 2 location that can be communicated beyond the seal. Rigid metal conduit or threaded steel intermediate metal conduit shall be used between the sealing fitting and the point at which the conduit leaves the Division 2 location, and a threaded connection shall be used at the sealing fitting. The conduit run between the conduit seal and the point at which the conduit leaves the Division 2 location shall contain no union, coupling, box, or other fitting except for a listed explosionproof reducer installed at the conduit seal. Such seals shall not be required to be explosionproof but shall be identified for the purpose of minimizing the passage of gases permitted under normal operating conditions and shall be accessible.

(1) Fittings:
Enclosures that contain connections or equipment shall be provided with an integral sealing means, or sealing fittings listed for the location shall be used. Sealing fittings shall be listed for use with one or more specific compounds and shall be accessible.

(2) Compound:
The compound shall provide a seal to minimize the passage of gas and/or vapors through the sealing fitting and shall not be affected by the surrounding atmosphere or liquids. The melting point of the compound shall not be less than 93°C (200°F).

(3) Thickness of Compounds:
The thickness of the sealing compound installed in completed seals, other than listed cable sealing fittings, shall not be less than the metric designator (trade size) of the

sealing fitting expressed in the units of measurement employed; however, in no case shall the thickness of the compound be less than 16 mm (5/8 in.).

(4) Splices and Taps:
Splices and taps shall not be made in fittings intended only for sealing with compound; nor shall other fittings in which splices or taps are made be filled with compound.

(5) Assemblies:
An entire assembly shall be identified for the location where the equipment that may produce arcs, sparks, or high temperatures is located in a compartment that is separate from the compartment containing splices or taps, and an integral seal is provided where conductors pass from one compartment to the other. In Division 1 locations, seals shall be provided in conduit connecting to the compartment containing splices or taps where required by CEC Art. 501.15(A)(1)(2).

(6) Conductor or Optical Fiber Fill:
The cross-sectional area of the conductors or optical fiber tubes (metallic or nonmetallic) permitted in a seal shall not exceed 25 percent of the cross-sectional area of a rigid metal conduit of the same trade size unless the seal is specifically identified for a higher percentage of fill.

a. Bonding: The locknut-bushing and double-locknut types of contacts shall not be depended on for bonding purposes, but bonding jumpers with proper fittings or other approved means of bonding shall be used. Such means of bonding shall apply to all intervening raceways, fittings, boxes, enclosures, and so forth between Class I locations and the point of grounding for service equipment or point of grounding of a separately derived system. Exception: The specific bonding means shall be required only to the nearest point where the grounded circuit conductor and the grounding electrode are connected together on the line side of the building or structure disconnecting means as specified in CEC Art. 250.32(B), provided the branch-circuit overcurrent protection is located on the load side of the disconnecting means.

b. Types of Equipment Grounding Conductors: Flexible metal conduit and liquidtight flexible metal conduit shall include an equipment bonding jumper of the wire type in compliance with CEC Art. 250.102. Exception: In Class I, Division 2 locations, the bonding jumper shall be permitted to be deleted where all of the following conditions are met: Listed liquidtight flexible metal conduit 1.8 m (6 ft) or less in length, with fittings listed for grounding, is used. Overcurrent protection in the circuit is limited to 10 amperes or less. The load is not a power utilization load.

C. Complete raceway installation before starting conductor installation.

D. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for hangers and supports.

E. Arrange stub-ups so curved portions of bends are not visible above finished slab.

F. Install no more than the equivalent of three 90-degree bends in any conduit run except for control wiring conduits, for which fewer bends are allowed. Support within 12 inches of changes in direction.

G. Conceal conduit and EMT within finished walls, ceilings, and floors unless otherwise indicated. Install conduits parallel or perpendicular to building lines.

H. Support conduit within 12 inchesof enclosures to which attached.

I. Raceways Embedded in Slabs:

1. Run conduit larger than 1-inch trade size, parallel or at right angles to main reinforcement. Where at right angles to reinforcement, place conduit close to slab support. Secure raceways to reinforcement at maximum 10-footintervals.
2. Arrange raceways to cross building expansion joints at right angles with expansion fittings.
3. Arrange raceways to keep a minimum of 2 inches of concrete cover in all directions.
4. Do not embed threadless fittings in concrete unless specifically approved by Architect for each specific location.
5. Change from ENT to GRC before rising above floor.

J. Stub-ups to Above Recessed Ceilings:

1. Use EMT, IMC, or RMC for raceways.
2. Use a conduit bushing or insulated fitting to terminate stub-ups not terminated in hubs or in an enclosure.

K. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound to threads of raceway and fittings before making up joints. Follow compound manufacturer's written instructions.

L. PVC Externally Coated, Rigid Steel Conduits: Use only fittings listed for use with this type of conduit. Patch and seal all joints, nicks, and scrapes with PVC touch-up compound after installing conduits and fittings. Use sealant recommended by fitting manufacturer and apply in thickness and number of coats recommended by manufacturer. Coat field-cut threads on PVC-coated raceway with a corrosion-preventing conductive compound prior to assembly. All installers shall be certified by the manufacturer and be able to present a valid unexpired installer certification card prior to installation beginning.

M. Raceway Terminations at Locations Subject to Moisture or Vibration: Use insulating bushings to protect conductors including conductors smaller than No. 4 AWG.

N. Terminate threaded conduits into threaded hubs or with locknuts on inside and outside of boxes or cabinets. Install bushings on conduits up to 1-1/4-inch trade size and insulated throat metal bushings on 1-1/2-inch trade size and larger conduits terminated with locknuts. Install insulated throat metal grounding bushings on service conduits.

O. Install raceways square to the enclosure and terminate at enclosures with locknuts. Install locknuts hand tight plus 1/4 turn more.

P. Do not rely on locknuts to penetrate nonconductive coatings on enclosures. Remove coatings in the locknut area prior to assembling conduit to enclosure to assure a continuous ground path.

Q. Cut conduit perpendicular to the length. For conduits 2-inch trade size and larger, use roll cutter or a guide to make cut straight and perpendicular to the length.

R. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than ~~200-lb~~ 250lbs (113 kgs) tensile strength. Leave at least 12 inches of slack at each

end of pull wire. Provide acrylic identification tags (2”X4”) at each end indicating the source. Cap underground raceways designated as spare above grade alongside raceways in use.

S. Surface Raceways:

1. Install surface raceway with a minimum 2-inchradius control at bend points.
2. Secure surface raceway with screws or other anchor-type devices at intervals not exceeding 48 inches and with no less than two supports per straight raceway section. Support surface raceway according to manufacturer's written instructions. Tape and glue are not acceptable support methods.

T. Install raceway sealing fittings at accessible locations according to CEC and fill them with listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces. Install raceway sealing fittings according to CEC.

U. Install devices to seal raceway interiors at accessible locations. Locate seals so no fittings or boxes are between the seal and the following changes of environments. Seal the interior of all raceways at the following points:

1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
2. Where an underground service raceway enters a building or structure.
3. Where otherwise required by CEC.

V. Comply with manufacturer's written instructions for solvent welding RNC and fittings.

W. Expansion-Joint Fittings:

1. Install in each run of aboveground RNC that is located where environmental temperature change may exceed 30 deg F and that has straight-run length that exceeds 25 feet. Install in each run of aboveground RMC and EMT conduit that is located where environmental temperature change may exceed 100 deg F and that has straight-run length that exceeds 100 feet.
2. Install type and quantity of fittings that accommodate temperature change listed for each of the following locations:

   a. Outdoor Locations Not Exposed to Direct Sunlight: 125 deg F temperature change.
   b. Outdoor Locations Exposed to Direct Sunlight: 155 deg F temperature change.
   c. Indoor Spaces Connected with Outdoors without Physical Separation: 125 deg F temperature change.
   d. Attics: 135 deg F temperature change.

3. Install fitting(s) that provide expansion and contraction for at least 0.00041 inch per foot of length of straight run per deg F of temperature change for PVC conduits. Install fitting(s) that provide expansion and contraction for at least 0.000078 inch per foot of length of straight run per deg F of temperature change for metal conduits.
4. Install expansion fittings at all locations where conduits cross building or structure expansion joints.
5. Install each expansion-joint fitting with position, mounting, and piston setting selected according to manufacturer's written instructions for conditions at specific location at time of installation. Install conduit supports to allow for expansion movement.

X. Flexible Conduit Connections: Comply with NEMA RV 3. Use a maximum of 72 inches of flexible conduit for recessed and semirecessed luminaires,, equipment subject to vibration, noise transmission, or movement; and for transformers and motors.

1. Use LFMC in damp or wet locations ~~subject to severe physical damage.~~

Y. Mount boxes at heights indicated on Drawings. If mounting heights of boxes are not individually indicated, give priority to ADA requirements. Install boxes with height measured to center of box unless otherwise indicated.

Z. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall. Prepare block surfaces to provide a flat surface for a raintight connection between box and cover plate or supported equipment and box.

AA. Horizontally separate boxes mounted on opposite sides of walls so they are not in the same vertical channel.

BB. Locate boxes so that cover or plate will not span different building finishes.

CC. Support boxes of three gangs or more from more than one side by spanning two framing members or mounting on brackets specifically designed for the purpose.

DD. Fasten junction and pull boxes to or support from building structure. Do not support boxes by conduits.

EE. Set metal floor boxes level and flush with finished floor surface.

FF. Set nonmetallic floor boxes level. Trim after installation to fit flush with finished floor surface.

3.3 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 260544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

3.4 PROTECTION

A. Protect coatings, finishes, and cabinets from damage and deterioration.

1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
2. Repair damage to PVC coatings or paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION 260533

SECTION 260544 - SLEEVES AND SLEEVE SEALS FOR ELECTRICAL RACEWAYS AND CABLING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Sleeves for raceway and cable penetration of non-fire-rated construction walls and floors.
2. Sleeve-seal systems.
3. Sleeve-seal fittings.
4. Grout.
5. Silicone sealants.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. LEED Submittals:

1. Product Data for Credit EQ 4.1: For sealants, documentation including printed statement of VOC content.

2. Laboratory Test Reports for Credit EQ 4: For sealants, documentation indicating that products comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

PART 2 - PRODUCTS

2.1 SLEEVES

A. Wall Sleeves:

1. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, plain ends.
2. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.

B. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies: Galvanized-steel sheet; 0.0239-inch (0.6-mm) minimum thickness; round tube closed with welded longitudinal joint, with tabs for screw-fastening the sleeve to the board.

C. PVC-Pipe Sleeves: ASTM D 1785, Schedule 40.

D. Molded-PVC Sleeves: With nailing flange for attaching to wooden forms.

E. Molded-PE or -PP Sleeves: Removable, tapered-cup shaped, and smooth outer surface with nailing flange for attaching to wooden forms.

F. Sleeves for Rectangular Openings:

1. Material: Galvanized sheet steel.
2. Minimum Metal Thickness:

a. For sleeve cross-section rectangle perimeter less than 50 inches (1270 mm) and with no side larger than 16 inches (400 mm), thickness shall be 0.052 inch (1.3 mm).
b. For sleeve cross-section rectangle perimeter 50 inches (1270 mm) or more and one or more sides larger than 16 inches (400 mm), thickness shall be 0.138 inch (3.5 mm).

2.2 SLEEVE-SEAL SYSTEMS

A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and raceway or cable.

~~1.~~ Manufacturers: Subject to compliance with requirements, provide products by one of the following manufacturers:

a. Advance Products & Systems, Inc.
b. CALPICO, Inc.
c. Metraflex Company (The).
d. Pipeline Seal and Insulator, Inc.
e. Proco Products, Inc.
f. 3M

2. Sealing Elements: EPDM rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
3. Pressure Plates: Carbon steel, Plastic.
4. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, Stainless steel of length required to secure pressure plates to sealing elements.

2.3 SLEEVE-SEAL FITTINGS

A. Description: Manufactured plastic, sleeve-type, waterstop assembly made for embedding in concrete slab or wall. Unit shall have plastic or rubber waterstop collar with center opening to match piping OD.

~~1.~~ Manufacturers: Subject to compliance with requirements, provide products by one of the following manufacturers:

a. Presealed Systems.
b. Metraflex

2.4 GROUT

A. Description: Nonshrink; recommended for interior and exterior sealing openings in non-fire-rated walls or floors.

B. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.

C. Design Mix: 5000-psi (34.5-MPa), 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

2.5 SILICONE SEALANTS

A. Silicone Sealants: Single-component, silicone-based, neutral-curing elastomeric sealants of grade indicated below.

1. Grade: Pourable (self-leveling) formulation for openings in floors and other horizontal surfaces that are not fire rated.

2. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

B. Silicone Foams: Multicomponent, silicone-based liquid elastomers that, when mixed, expand and cure in place to produce a flexible, nonshrinking foam.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION FOR NON-FIRE-RATED ELECTRICAL PENETRATIONS

A. Comply with NECA 1.

B. Comply with NEMA VE 2 for cable tray and cable penetrations.

C. Sleeves for Conduits Penetrating Above-Grade Non-Fire-Rated Concrete and Masonry-Unit Floors and Walls:

1. Interior Penetrations of Non-Fire-Rated Walls and Floors:

a. Seal space outside of sleeves with mortar or grout. Pack sealing material solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect material while curing.

2. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
3. Size pipe sleeves to provide 1/4-inch (6.4-mm) annular clear space between sleeve and raceway or cable unless sleeve seal is to be installed or unless seismic criteria require different clearance.
4. Install sleeves for wall penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of walls. Cut sleeves to length for mounting flush with both surfaces of walls. Deburr after cutting.

5. Install sleeves for floor penetrations. Extend sleeves installed in floors 2 inches (50 mm) above finished floor level. Install sleeves during erection of floors.

D. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies:

1. Use circular metal sleeves unless penetration arrangement requires rectangular sleeved opening.
2. Seal space outside of sleeves with approved joint compound for gypsum board assemblies.

E. Roof-Penetration Sleeves: Seal penetration of individual raceways and cables with flexible boot-type flashing units applied in coordination with roofing work.

F. Aboveground, Exterior-Wall Penetrations: Seal penetrations using steel pipe sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch (25-mm) annular clear space between pipe and sleeve for installing mechanical sleeve seals.

G. Underground, Exterior-Wall and Floor Penetrations: Install **PVC Coated** cast-iron pipe sleeves. Size sleeves to allow for 1-inch (25-mm) annular clear space between raceway or cable and sleeve for installing sleeve-seal system.

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at raceway entries into building.

B. Install type and number of sealing elements recommended by manufacturer for raceway or cable material and size. Position raceway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.3 SLEEVE-SEAL-FITTING INSTALLATION

A. Install sleeve-seal fittings in new walls and slabs as they are constructed.

B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.

C. Secure nailing flanges to concrete forms.

D. Using grout, seal the space around outside of sleeve-seal fittings.

END OF SECTION 260544

SECTION 260553 - IDENTIFICATION FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Color and legend requirements for raceways, conductors, and warning labels and signs.
2. Labels.
3. Bands and tubes.
4. Tapes and stencils.
5. Tags.
6. Signs.
7. Cable ties.
8. Paint for identification.
9. Fasteners for labels and signs.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for electrical identification products.

B. Samples: For each type of label and sign to illustrate composition, size, colors, lettering style, mounting provisions, and graphic features of identification products.

C. Identification Schedule: For each piece of electrical equipment and electrical system components to be an index of nomenclature for electrical equipment and system components used in identification signs and labels. Use same designations indicated on Drawings.

D. Delegated-Design Submittal: For arc-flash hazard study.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Comply with ASME A13.1and IEEE C2.

B. Comply with CEC.

C. Comply with 29 CFR 1910.144 and 29 CFR 1910.145.

D. Comply with ANSI Z535.4 for safety signs and labels.

E. Comply with NFPA 70E and Section 26 0573 "Short Circuit, Coordination and Arc-Flash Study" requirements for arc-flash warning labels.

F. Adhesive-attached labeling materials, including label stocks, laminating adhesives, and inks used by label printers, shall comply with UL 969.

G. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes.

1. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.

2.2 COLOR AND LEGEND REQUIREMENTS

A. Raceways and Cables Carrying Circuits at 600 V or Less:

1. Black letters on an orange field.
2. Legend: Indicate voltage and system or service type.

B. Color-Coding for Phase- and Voltage-Level Identification, 600 V or Less: Use colors listed below for ungrounded service' feeder and branch-circuit conductors.

1. Color shall be factory applied.
2. Colors for 208/120-V Circuits:

a. Phase A: Black.
b. Phase B: Red.
c. Phase C: Blue.

3. Color for Neutral: White.
4. Color for Equipment Grounds: Green.
5. Colors for Isolated Grounds: Green with white stripe.

C. Warning Label Colors:

1. Identify system voltage with black letters on an orange background.

D. Warning labels and signs shall include, but are not limited to, the following legends:

1. Multiple Power Source Warning: "DANGER - ELECTRICAL SHOCK HAZARD - EQUIPMENT HAS MULTIPLE POWER SOURCES."
2. Workspace Clearance Warning: "WARNING - OSHA REGULATION - AREA IN FRONT OF ELECTRICAL EQUIPMENT MUST BE KEPT CLEAR FOR 36 INCHES."

E. Equipment Identification Labels:

1. Black letters on a white field for equipment connected to normal power and Red letters on a white field for equipment connected to emergency/standby power unless otherwise indicated

2.3 LABELS

A. Vinyl Wraparound Labels: Preprinted, flexible labels laminated with a clear, weather- and chemical-resistant coating and matching wraparound clear adhesive tape for securing label ends.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Brady Corporation.
b. HellermannTyton.
c. Marking Services, Inc.
d. Panduit Corp.
e. Seton Identification Products.

B. Snap-around Labels: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeves, with diameters sized to suit diameters and that stay in place by gripping action.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Brady Corporation.
b. HellermannTyton.
c. Marking Services, Inc.
d. Panduit Corp.
e. Seton Identification Products.

C. Self-Adhesive Wraparound Labels: Preprinted, 3-mil-thick, polyesterflexible label with acrylic pressure-sensitive adhesive.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Brady Corporation.
b. .
c. Grafoplast Wire Markers.
d. Ideal Industries, Inc.
e. Marking Services, Inc.
f. Panduit Corp.
g. Seton Identification Products.

2. Self-Lamination: Clear; UV-, weather- and chemical-resistant; self-laminating, protective shield over the legend. Labels sized such that the clear shield overlaps the entire printed legend.
3. Marker for Labels: Permanent, waterproof, black ink marker recommended by tag manufacturer.
4. Marker for Labels: Machine-printed, permanent, waterproof, black ink recommended by printer manufacturer.

D. Self-Adhesive Labels: Vinyl, thermal, transfer-printed, 3-mil-thick, multicolor, weather- and UV-resistant, pressure-sensitive adhesive labels, configured for intended use and location.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Brady Corporation.
b. Grafoplast Wire Markers.
c. HellermannTyton.
d. Ideal Industries, Inc.
e. Marking Services, Inc.
f. Panduit Corp.
g. Seton Identification Products.

2. Minimum Nominal Size:

a. 1-1/2 by 6 inchesfor raceway and conductors.
b. 3-1/2 by 5 inchesfor equipment.
c. As required by authorities having jurisdiction.

2.4 BANDS AND TUBES

A. Snap-around, Color-Coding Bands: Slit, pretensioned, flexible, solid-colored acrylic sleeves, 2 inches long, with diameters sized to suit diameters and that stay in place by gripping action.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Brady Corporation.
b. HellermannTyton.
c. Marking Services, Inc.
d. Panduit Corp.

B. Heat-Shrink Preprinted Tubes: Flame-retardant polyolefin tubes with machine-printed identification labels, sized to suit diameter and shrunk to fit firmly. Full shrink recovery occurs at a maximum of 200 deg F. Comply with UL 224.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Brady Corporation.
b. Panduit Corp.

2.5 TAPES AND STENCILS

A. Marker Tapes: Vinyl or vinyl-cloth, self-adhesive wraparound type, with circuit identification legend machine printed by thermal transfer or equivalent process.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Carlton Industries, LP.
b. HellermannTyton.
c. Ideal Industries, Inc.
d. Marking Services, Inc.
e. Panduit Corp.

B. Self-Adhesive Vinyl Tape: Colored, heavy duty, waterproof, fade resistant; not less than 3 mils thick by 1 to 2 inches wide; compounded for outdoor use.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Brady Corporation.
   b. Carlton Industries, LP.
   c. emedco.
   d. Marking Services, Inc.

C. Tape and Stencil: 4-inch-wide black stripes on 10-inch centers placed diagonally over orange background and is 12 inches wide. Stop stripes at legends.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. HellermannTyton.
   b. LEM Products Inc.
   c. Marking Services, Inc.
   d. Seton Identification Products.

D. Floor Marking Tape: 2-inch-wide, 5-mil pressure-sensitive vinyl tape, with yellow and black stripes and clear vinyl overlay.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Carlton Industries, LP.
   b. Seton Identification Products.

E. Stenciled Legend: In nonfading, waterproof, black ink or paint. Minimum letter height shall be inchunless otherwise indicated. If requested by Architect, match Owner's existing legend type, size etc.

2.6 TAGS

A. Metal Tags: Brass or aluminum, 2 by 2 by 0.05 inch, with stamped legend, punched for use with self-locking cable tie fastener.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

   a. Brady Corporation.
   b. Carlton Industries, LP.
   c. emedco.
   d. Marking Services, Inc.
   e. Seton Identification Products.

2.7 SIGNS

A. Baked-Enamel Signs:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Carlton Industries, LP.
    b. Champion America.
    c. emedco.
    d. Marking Services, Inc.

2. Preprinted aluminum signs, high-intensity reflective, punched or drilled for fasteners, with colors, legend, and size required for application.
3. 1/4-inch grommets in corners for mounting.
4. Nominal Size: 7 by 10 inches.

B. Metal-Backed Butyrate Signs:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Brady Corporation.
    b. Champion America.
    c. emedco.
    d. Marking Services, Inc.

2. Weather-resistant, nonfading, preprinted, cellulose-acetate butyrate signs, with 0.0396-inch galvanized-steel backing, punched and drilled for fasteners, and with colors, legend, and size required for application.
3. 1/4-inch grommets in corners for mounting.
4. Nominal Size: 10 by 14 inches.

C. Laminated Acrylic or Melamine Plastic Signs:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

    a. Brady Corporation.
    b. Carlton Industries, LP.
    c. emedco.
    d. Marking Services, Inc.

2. Engraved legend.
3. Thickness:

    a. For signs up to 20 sq. in., minimum 1/16 inch thick.
    b. For signs larger than 20 sq. in., 1/8 inch thick.
    c. Engraved legend with black letters on white face background for equipment connected to normal power and red letters on white face background for equipment connected to emergency/standby power. Verify with Architect if legend has to match Owner's existing signs.
    d. Punched or drilled for mechanical fasteners with 1/4-inch grommets in corners for mounting.
    e. Framed with mitered acrylic molding and arranged for attachment at applicable equipment.

2.8 CABLE TIES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. HellermannTyton.
2. Ideal Industries, Inc.
3. Marking Services, Inc.
4. Panduit Corp.

B. General-Purpose Cable Ties: Fungus inert, self-extinguishing, one piece, self-locking, and Type 6/6 nylon.

1. Minimum Width: 3/16 inch.
2. Tensile Strength at 73 Deg F according to ASTM D 638: 12,000 psi.
3. Temperature Range: Minus 40 to plus 185 deg F.
4. Color: Black, except where used for color-coding.

C. UV-Stabilized Cable Ties: Fungus inert, designed for continuous exposure to exterior sunlight, self-extinguishing, one piece, self-locking, and Type 6/6 nylon.

1. Minimum Width: 3/16 inch.
2. Tensile Strength at 73 Deg F according to ASTM D 638: 12,000 psi.
3. Temperature Range: Minus 40 to plus 185 deg F.
4. Color: Black.

D. Plenum-Rated Cable Ties: Self-extinguishing, UV stabilized, one piece, and self-locking.

1. Minimum Width: 3/16 inch.
2. Tensile Strength at 73 Deg F according to ASTM D 638: 7000 psi.
3. UL 94 Flame Rating: 94V-0.
4. Temperature Range: Minus 50 to plus 284 deg F.
5. Color: Black.

2.9 MISCELLANEOUS IDENTIFICATION PRODUCTS

A. Paint: Comply with requirements in painting Sections for paint materials and application requirements. Retain paint system applicable for surface material and location (exterior or interior).

B. Fasteners for Labels and Signs: Self-tapping, stainless-steel screws or stainless-steel machine screws with nuts and flat and lock washers.

PART 3 - EXECUTION

3.1 PREPARATION

A. Self-Adhesive Identification Products: Before applying electrical identification products, clean substrates of substances that could impair bond, using materials and methods recommended by manufacturer of identification product.

3.2 INSTALLATION

A. Verify and coordinate identification names, abbreviations, colors, and other features with requirements in other Sections requiring identification applications, Drawings, Shop Drawings, manufacturer's wiring diagrams, and operation and maintenance manual. Use consistent designations throughout Project.

B. Install identifying devices before installing acoustical ceilings and similar concealment.

C. Verify identity of each item before installing identification products.

D. Coordinate identification with Project Drawings, manufacturer's wiring diagrams, and operation and maintenance manual.

E. Apply identification devices to surfaces that require finish after completing finish work.

F. Install signs with approved legend to facilitate proper identification, operation, and maintenance of electrical systems and connected items.

G. System Identification for Raceways and Cables under 600 V: Identification shall completely encircle cable or conduit. Place identification of two-color markings in contact, side by side.

1. Secure tight to surface of conductor, cable, or raceway.

H. Auxiliary Electrical Systems Conductor Identification: Identify field-installed alarm, control, and signal connections.

I. Emergency Operating Instruction Signs: Install instruction signs with white legend on a red background with minimum 3/8-inch-high letters for emergency instructions at equipment used for power transfer. Refer to drawings for additional information.

J. Elevated Components: Increase sizes of labels, signs, and letters to those appropriate for viewing from the floor.

K. Vinyl Wraparound Labels:

1. Secure tight to surface of raceway or cable at a location with high visibility and accessibility.
2. Attach labels that are not self-adhesive type with clear vinyl tape, with adhesive appropriate to the location and substrate.

L. Snap-around Labels: Secure tight to surface at a location with high visibility and accessibility.

M. Self-Adhesive Wraparound Labels: Secure tight to surface at a location with high visibility and accessibility.

N. Self-Adhesive Labels:

1. On each item, install unique designation label that is consistent with wiring diagrams, schedules, and operation and maintenance manual.
2. Unless otherwise indicated, provide a single line of text with 1/2-inch-high letters on 1-1/2-inch-high label; where two lines of text are required, use labels 2 inches high.

O. Snap-around Color-Coding Bands: Secure tight to surface at a location with high visibility and accessibility.

P. Heat-Shrink, Preprinted Tubes: Secure tight to surface at a location with high visibility and accessibility.

Q. Marker Tapes: Secure tight to surface at a location with high visibility and accessibility.

R. Self-Adhesive Vinyl Tape: Secure tight to surface at a location with high visibility and accessibility.

1. Field-Applied, Color-Coding Conductor Tape: Apply in half-lapped turns for a minimum distance of 6 inches where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding.

S. Tape and Stencil: Comply with requirements in painting Sections for surface preparation and paint application.

T. Floor Marking Tape: Apply stripes to finished surfaces following manufacturer's written instructions.

U. Metal Tags:

1. Place in a location with high visibility and accessibility.
2. Secure using general-purpose UV-stabilized cable ties for all area except use plenum-rated cable ties in plenum areas.

V. Nonmetallic Preprinted Tags:

1. Place in a location with high visibility and accessibility.
2. Secure using general-purpose UV-stabilized in all areas except use plenum-rated cable ties in plenum areas.

W. Baked-Enamel Signs:

1. Attach signs that are not self-adhesive type with mechanical fasteners appropriate to the location and substrate.
2. Unless otherwise indicated, provide a single line of text with 1/2-inch-high letters on minimum 1-1/2-inch-high sign; where two lines of text are required, use signs minimum 2 inches high.

X. Metal-Backed Butyrate Signs:

1. Attach signs that are not self-adhesive type with mechanical fasteners appropriate to the location and substrate.
2. Unless otherwise indicated, provide a single line of text with 1/2-inch-high letters on 1-1/2-inch-high sign; where two lines of text are required, use labels 2 inches high.

Y. Laminated Acrylic or Melamine Plastic Signs:

1. Attach signs that are not self-adhesive type with mechanical fasteners appropriate to the location and substrate.
2. Unless otherwise indicated, provide a single line of text with 1/2-inch-high letters on 1-1/2-inch-high sign; where two lines of text are required, use labels 2 inches high.

Z. Cable Ties: General purpose, for attaching tags, except as listed below:

1. Outdoors: UV-stabilized nylon.
2. In Spaces Handling Environmental Air: Plenum rated.

3.3 IDENTIFICATION SCHEDULE

A. Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment. Install access doors or panels to provide view of identifying devices.

B. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, pull points, and locations of high visibility. Identify by system and circuit designation.

C. Power-Circuit Conductor Identification, 600 V or Less: For conductors in vaults, pull and junction boxes, manholes, and handholes, use self-adhesive wraparound labels to identify the phase.

1. Locate identification at changes in direction, at penetrations of walls and floors, at 50-foot maximum intervals in straight runs, and at 25-foot maximum intervals in congested areas.

D. Control-Circuit Conductor Identification: For conductors and cables in pull and junction boxes, manholes, and handholes, use self-adhesive labels with the conductor or cable designation, origin, and destination.

E. Control-Circuit Conductor Termination Identification: For identification at terminations, provide heat-shrink preprinted tubes with the conductor designation.

F. Conductors to Be Extended in the Future: Attach write-on tags to conductors and list source.

G. Auxiliary Electrical Systems Conductor Identification: Self-adhesive vinyl tape that is uniform and consistent with system used by manufacturer for factory-installed connections.

1. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, and pull points. Identify by system and circuit designation.

H. Locations of Underground Lines: Underground-line warning tape for power, lighting, communication, and control wiring and optical-fiber cable.

I. Concealed Raceways and Duct Banks, More Than 600 V, within Buildings: Apply floor marking tape to the following finished surfaces:

1. Floor surface directly above conduits running beneath and within 12 inches of a floor that is in contact with earth or is framed above unexcavated space.
2. Wall surfaces directly external to raceways concealed within wall.
3. Accessible surfaces of concrete envelope around raceways in vertical shafts, exposed in the building, or concealed above suspended ceilings.

J. Workspace Indication: Apply floor marking tape to finished surfaces. Show working clearances in the direction of access to live parts. Workspace shall comply with CEC and 29 CFR 1926.403 unless otherwise indicated. Do not install at flush-mounted panelboards and similar equipment in finished spaces.

K. Instructional Signs: Self-adhesive labels, including the color code for grounded and ungrounded conductors.

L. Warning Labels for Indoor Cabinets, Boxes, and Enclosures for Power and Lighting: Metal-backed, butyrate warning signs.

1. Apply to exterior of door, cover, or other access.
2. For equipment with multiple power or control sources, apply to door or cover of equipment, including, but not limited to, the following:

    a. Power-transfer switches.
    b. Controls with external control power connections.

M. Arc Flash Warning Labeling: Self-adhesive labels.

N. Operating Instruction Signs: Laminated acrylic or melamine plastic signs.

O. Emergency Operating Instruction Signs: Laminated acrylic or melamine plastic signs with white legend on a red background with minimum 3/8-inch-high letters for emergency instructions at equipment used for power transfer.

P. Equipment Identification Labels:

1. Indoor Equipment: Laminated acrylic or melamine plastic sign.
2. Outdoor Equipment: Laminated acrylic or melamine sign. Stenciled legend 4 inches high shall also be provided when requested by Architect.
3. Equipment to Be Labeled:
    a. Enclosed switches.
    b. Variable-speed controllers.
    c. Monitoring and control equipment.

END OF SECTION

SECTION 262726 - WIRING DEVICES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Receptacles, receptacles with integral GFCI, and associated device plates.
2. Toggle switches, 120/277 V,**20** A.

1.3 DEFINITIONS

A. AFCI: Arc-fault circuit interrupter.

B. EMI: Electromagnetic interference.

C. GFCI: Ground-fault circuit interrupter.

D. Pigtail: Short lead used to connect a device to a branch-circuit conductor.

E. RFI: Radio-frequency interference.

F. SPD: Surge Protective Device.

G. UTP: Unshielded twisted pair.

1.4 ADMINISTRATIVE REQUIREMENTS

A. Coordination:

1. Receptacles for Owner-Furnished Equipment: Match plug configurations.

2. Cord and Plug Sets: Match equipment requirements.

1.5 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: List of legends and description of materials and process used for premarking wall plates.

C. Samples: One for each type of device and wall plate specified, in each color specified.

1.6 INFORMATIONAL SUBMITTALS

A. Field quality-control reports.

1.7 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For wiring devices to include in all manufacturers' packing-label warnings and instruction manuals that include labeling conditions.

1.8 QUALITY ASSURANCE

A. Source Limitations: Obtain each type of wiring device through one source from a single manufacturer. Switches, receptacles and cover plates shall be of the same manufacturer.

B. Comply with National Electrical Manufacturer's Association (NEMA) standards. Furnish products listed and classified by Underwriter's Laboratories Inc. as suitable for purpose specified and shown.

C. Manufacturer shall have a minimum of ten (10) years experience in the production of wiring devices specified and shall have ISO 9001 and 9002 certifications.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers' Names: Shortened versions (shown in parentheses) of the following manufacturers' names are used in other Part 2 articles:

1. Hubbell Incorporated; Wiring Device-Kellems (Hubbell).
2. Leviton Mfg. Company Inc. (Leviton).
3. Pass & Seymour/Legrand (Pass & Seymour).

B. Source Limitations: Obtain each type of wiring device and associated wall plate from single source from single manufacturer.

2.2 GENERAL WIRING-DEVICE REQUIREMENTS

A. Wiring Devices, Components, and Accessories: UL Listed and labeled and marked for intended location and application.

B. Comply with CEC.

C. Devices that are manufactured for use with modular plug-in connectors may be substituted under the following conditions:

1. Connectors shall comply with UL2459 and shall be made with stranding building wire.

2. Devices shall comply with the requirements in this Section.

2.3 STRAIGHT-BLADE RECEPTACLES

A. Convenience Receptacles, 125V, 20A: Comply with NEMA WD1, NEMAWD6 Configuration 5-20R, UL498, and FSW-C-596.

~~1.~~ Products: Subject to compliance with requirements, provide one of the following manufacturers~~:~~
a. Hubbell; HBL5361 (single), HBL5362 (duplex).
b. Leviton; 5361 (single), 5362 (duplex).
c. Pass & Seymour; 5361 (single), 5362 (duplex).

2. Description: Grounded, industrial extra heavy duty specifications grade, back- and side-wired, single-piece grounding brass strap with integral ground, impact-resistant thermoplastic nylon cover and body, smooth face, with separate grounding screw and NEMA 5-20R plug configurations.

2.4 GFCI RECEPTACLES

A. General Description:

1. Straight blade, feed-through type.
2. Comply with NEMA WD 1, NEMA WD 6, UL 498, UL 943 Class A, and FS W-C-596.
3. Include indicator light that shows when the GFCI has malfunctioned and no longer provides proper GFCI protection.
4. **Include self test feature so that the outlet is automatically tested every fifteen minutes.**
5. **Outlets used in coastal environments shall be suitable for such applications and shall be properly protected against the ambient conditions.**

B. Duplex GFCI Convenience Receptacles, 125 V, 20 A:

~~1.~~ Products: Subject to compliance with requirements, provide one of the following manufacturers~~:~~
a. Hubbell; GFR5352L.
b. Pass & Seymour; 2095.
c. Leviton; 7590.

2.5 TOGGLE SWITCHES

A. Comply with NEMA WD 1, UL 20, and FS W-S-896.

B. Switches, 120/277 V, 20 A:

1. Products: Subject to compliance with requirements, provide one of the followingmanufacturers:

1) Single Pole:

2) Hubbell; HBL1221.

3) Leviton; 1221-2.
4) Pass & Seymour; CSB20AC1.

5) Two Pole:

6) Hubbell; HBL1222.
7) Leviton; 1222-2.
8) Pass & Seymour; CSB20AC2.

C. GFCI, Tamper-Resistant and Weather-Resistant Convenience Receptacles: Square face, 125 V, 20 A; comply with NEMA WD 1, NEMA WD 6 Configuration 5-20R, UL 498, and UL 943 Class A.

1. Products: Subject to compliance with requirements, provide one of the following manufacturers:
   a. Hubbell; GFTR20.
   b. Pass & Seymour; 2094TRWR.

2. Description: Labeled to comply with CEC, "Receptacles, Cord Connectors, and Attachment Plugs (Caps)" Article, "Tamper-Resistant Receptacles in Dwelling Units" Section.

2.6 WALL PLATES

A. Single and combination types shall match corresponding wiring devices.

1. Plate-Securing Screws: Metal with head color to match plate finish.

~~2.~~ Material for Finished Spaces: Smooth, high-impact thermoplastic~~.~~
3. Material for Unfinished Spaces: Galvanized steel.
4. Material for Damp Locations: Cast aluminum with spring-loaded lift cover, and listed and labeled for use in wet and damp locations.

B. Wet-Location, Weatherproof Cover Plates: NEMA 250, complying with Type 3R, weather-resistant thermoplastic with lockable cover.

C. Antimicrobial Cover Plates:

1. Contact surfaces treated with a coating that kills 99.9 percent of certain common bacteria within two hours when regularly and properly cleaned.
2. Tarnish resistant.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Comply with NECA 1, including mounting heights listed in that standard, unless otherwise indicated.

B. Coordination with Other Trades:

1. Protect installed devices and their boxes. Do not place wall finish materials over device boxes and do not cut holes for boxes with routers that are guided by riding against outside of boxes.
2. Keep outlet boxes free of plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other material that may contaminate the raceway system, conductors, and cables.
3. Install device boxes in brick or block walls so that the cover plate does not cross a joint unless the joint is troweled flush with the face of the wall.
4. Install wiring devices after all wall preparation, including painting, is complete.

C. Conductors:

1. Do not strip insulation from conductors until right before they are spliced or terminated on devices.
2. Strip insulation evenly around the conductor using tools designed for the purpose. Avoid scoring or nicking of solid wire or cutting strands from stranded wire.
3. The length of free conductors at outlets for devices shall meet provisions of CEC, Article 300, without pigtails.
4. Existing Conductors:

    a. Cut back and pigtail, or replace all damaged conductors.
    b. Straighten conductors that remain and remove corrosion and foreign matter.
    c. Pigtailing existing conductors is permitted, provided the outlet box is large enough.

D. Device Installation:

1. Replace devices that have been in temporary use during construction and that were installed before building finishing operations were complete.
2. Keep each wiring device in its package or otherwise protected until it is time to connect conductors.
3. Do not remove surface protection, such as plastic film and smudge covers, until the last possible moment.
4. Connect devices to branch circuits using pigtails that are not less than 6 inches (152 mm) in length.
5. When there is a choice, use side wiring with binding-head screw terminals. Wrap solid conductor tightly clockwise, two-thirds to three-fourths of the way around terminal screw.
6. Use a torque screwdriver when a torque is recommended or required by manufacturer.
7. When conductors larger than No. 12 AWG are installed on 20-A circuits, splice No. 12 AWG pigtails for device connections.
8. Tighten unused terminal screws on the device.
9. When mounting into metal boxes, remove the fiber or plastic washers used to hold device-mounting screws in yokes, allowing metal-to-metal contact.

E. Receptacle Orientation:

1. Install ground pin of vertically mounted receptacles up, and on horizontally mounted receptacles to the right.

F. Device Plates: Do not use oversized or extra-deep plates. Repair wall finishes and remount outlet boxes when standard device plates do not fit flush or do not cover rough wall opening.

G. Arrangement of Devices: Unless otherwise indicated, mount flush, with long dimension vertical and with grounding terminal of receptacles on top. Group adjacent switches under single, multigang wall plates.

H. Adjust locations of floor service outlets and service poles to suit arrangement of partitions and furnishings.

3.2 GFCI RECEPTACLES

A. Install non-feed-through-type GFCI receptacles where protection of downstream receptacles is not required.

3.3 IDENTIFICATION

A. Comply with Section 260553 "Identification for Electrical Systems."

B. Identify each receptacle with panelboard identification and circuit number. Use hot, stamped, or engraved machine printing with black-filled lettering on face of plate, and durable wire markers or tags inside outlet boxes.

C. Essential Electrical System: Mark receptacles supplied from the essential electrical system to allow easy identification using a self-adhesive label.

3.4 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Test Instruments: Use instruments that comply with UL 1436.
2. Test Instrument for Convenience Receptacles: Digital wiring analyzer with digital readout or illuminated digital-display indicators of measurement.

B. Tests for Convenience Receptacles:

1. Line Voltage: Acceptable range is 105 to 132 V.
2. Percent Voltage Drop under 20-A Load: A value of 6 percent or higher is unacceptable.
3. Ground Impedance: Values of up to 2 ohms are acceptable.
4. GFCI Trip: Test for tripping values specified in UL 1436 and UL 943.
5. Using the test plug, verify that the device and its outlet box are securely mounted.
6. Tests shall be diagnostic, indicating damaged conductors, high resistance at the circuit breaker, poor connections, inadequate fault current path, defective devices, or similar problems. Correct circuit conditions, remove malfunctioning units and replace with new ones, and retest as specified above.

C. Wiring device will be considered defective if it does not pass tests and inspections.

D. Prepare test and inspection reports. Submit reports within two (2) weeks of completion of tests.

END OF SECTION 262726